



FINAL REPORT

Supplementary Comparison

COMPARISON ON THE CALIBRATIONS OF HYDROMETERS FOR LIQUIDS DENSITY DETERMINATION BETWEEN SIM LABORATORIES

FINAL REPORT SIM.M.D-S4

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FINAL REPORT SUPPLEMENTARY COMPARISON

FINAL REPORT OF COMPARISON ON THE CALIBRATIONS OF HYDROMETERS FOR LIQUID DENSITY DETERMINATION BETWEEN SIM LABORATORIES SIM.M.D-S4

Abed Morales¹, Aldo Quiroga¹, Diana Cantero², Luis Omar Becerra³, Arturo A. Daued³, Luis Carlos Castro⁴, Manuel Salazar⁵, Maria Vega⁶, Francisco Sequeira⁷

¹ Instituto Nacional de Defensa de la Competencia y de la Protección de la Propiedad Intelectual, INDECOPI / Perú

² Instituto Nacional de Tecnología, Normalización y Metrología, INTN / Paraguay

³ Centro Nacional de Metrología, CENAM / México

⁴ Instituto Nacional de Metrología, INM / Colombia

⁵ Instituto Ecuatoriano de Normalización, INEN / Ecuador

⁶ Instituto Boliviano de Metrología, IBMETRO / Bolivia

⁷ Laboratorio Costarricense de Metrología, LACOMET / Costa Rica

1) Introduction

A supplementary comparison concerning the calibration of hydrometers was proposed during the ANDIMET coordination meeting held on May 31st and Jun 01st 2011 in Bolivia with the purpose of strengthening the national quality infrastructures and cooperation between them to improve regional service availability, internationally recognized and demand-driven besides to know the degree of equivalence between Andean countries. In this regard, according to the requirements of the technical groups of the 4 active ANDIMET members (Colombia, Ecuador, Peru and Bolivia), and after a discussion of priorities, it was decided to make a plan of comparisons between national metrology laboratories of the participating countries. In addition, it was decided to include three SIM NMIs: LACOMET (Costa Rica), INTN (Paraguay) and CENAM (Mexico).

This comparison has been carried out with the support of PTB within the project “FOMENTO COORDINADO DE LA INFRAESTRUCTURA DE LA CALIDAD EN LA REGIÓN ANDINA, PTB-CAN”, and is following the same protocol of the CCM.D-K4, which is being carried out within the Density Working Group of the CCM [1].

This supplementary comparison was coordinated by the National Metrology Institute of Peru (SNM-INDECOPI) as Pilot Laboratory and supported by all participants. CENAM acted as co-Pilot Laboratory.

Each laboratory has determined the corrections to be applied to three stated scale readings at 20 °C of different transfer standards in the density range between 600 kg/m³ and 2 000 kg/m³.

The linking laboratory CENAM has calibrated all transfer standards involved in the comparison and has carried out the measurement at the beginning of the comparison. The values reported of CENAM can be used as pivot values to link them with the comparison SIM.M.D-S1 [2], SIM.M.D-K4 [3] and CCM.D-K4 [1].

2) Participant laboratories

The participant laboratories are listed in table 2.1. NMIs from all SIM sub-regions participated in this comparison.

Table 2.1
Participants of hydrometer comparison

National Institute of Metrology	Acronym	Country/ SIM Subregion	Technical Contact(s)
Centro Nacional de Metrología, kilómetro 4,5; Carretera a los Cués, Municipio El Marqués, Querétaro - México	CENAM	México / NORAMET	Luis Omar Becerra lbecerra@cenam.mx
Instituto Boliviano de Metrología, Av. Camacho No. 1488, La Paz - Bolivia	IBMETRO	Bolivia / ANDIMET	Maria Vega mvega@ibmetro.gob.bo
Instituto Ecuatoriano de Normalización, Autopista general Rumiñahui pasando el puente peatonal 5, pasando 20 metros en la dirección del trébol al valle de los chillos, Quito - Ecuador	INEN	Ecuador / ANDIMET	Manuel Salazar msalazar@inen.gob.ec
Instituto Nacional de Defensa de la Competencia y de la Protección de la Propiedad Intelectual, (*) Calle de la Prosa 104, San Borja, Lima - Perú	INDECOPI (*)	Perú / ANDIMET	Abed Morales amorales@inacal.gob.pe
Instituto Nacional de Metrología, Av. Carrera 50 No. 27-55 Interior 2, Bogotá - Colombia	INM (**)	Colombia / ANDIMET	Luis Carlos Castro lcastro@inm.gov.co
Instituto Nacional de Tecnología, Normalización y Metrología, Av. Artigas 3973, Asunción - Paraguay	INTN	Paraguay / SURAMET	Diana Cantero dcantero@intn.gov.py
Laboratorio Costarricense de Metrología, Ciudad de la Investigación de UCR, San Pedro Montes de Oca, San José – Costa Rica	LACOMET	Costa Rica / CAMET	Francisco Sequeira fsequeira@lacomet.go.cr

(*) Since Jun 01st 2015 the Peruvian NIM is the Instituto Nacional de Calidad (INACAL).

(**) Since March of 2012 the Colombian NIM is the Instituto Nacional de Metrología de Colombia (INM) before the Colombian NIM was the Superintendencia de Industria y Comercio (SIC).

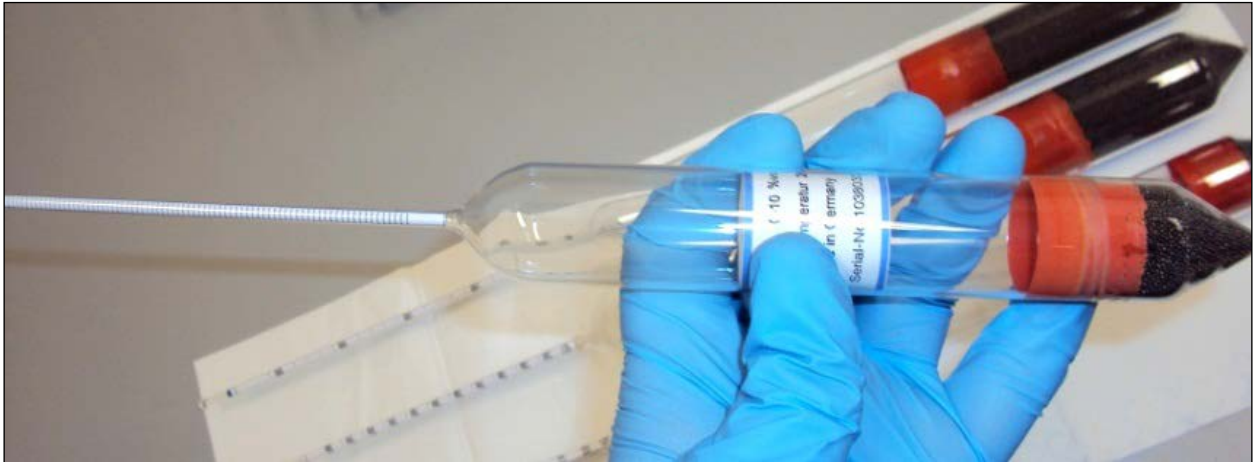
3) Transfer standards (hydrometer samples)

For the comparison PTB supplies two similar sets of four hydrometers to be used as transfer standards at 20 °C.

Table 3.1
Data of the traveling standards for the SIM density comparison

	Hydrometer 1	Hydrometer 2	Hydrometer 3	Hydrometer 4
Manufacturer	Ludwig Schneider	Ludwig Schneider	Ludwig Schneider	Ludwig Schneider
Range	0,6000 g/cm ³ – 0,6100 g/cm ³	0 % – 10 % vol	1,4900 g/cm ³ – 1,5000 g/cm ³	1,9800 g/cm ³ – 2,0000 g/cm ³
Scale division	0,0001 g/cm ³	0,1 %	0,0001 g/cm ³	0,0002 g/cm ³
Nominal values for calibration	(0,6010; 0,6050; 0,6090) g/cm ³	(1,0; 5,0; 9,0) % vol.	(1,4910; 1,4950; 1,4990) g/cm ³	(1,9810; 1,9900; 1,9990) g/cm ³
Reference temperature	20°C	20°C	20°C	20°C
Surface Tension:	15,2 mN/m	(68,1; 57,8; 51,8) mN/m	55 mN/m	75 mN/m
Cubic expansion coefficient	25 x 10 ⁻⁶ ± 2 x 10 ⁻⁶			
Hydrometer weight (approx.):	89 g	129 g	287 g	294 g

Photograph 3.1
Transfer Standards (Hydrometers)



Photograph 3.1
Some details about the hydrometers



4) Circulation and date of measurements

Each laboratory was responsible for receiving the Transfer Packages testing and sending them to the next participant to the schedule.

The linking laboratory CENAM made the measurements of the travelling standards at the beginning of the circulation of the hydrometers.

Table 4.1

Dates of arrival of the travelling standards

National Metrology Institute	Date of arrival
CENAM	March 2012
IBMETRO	April 2012
INTN	June 2012
INEN	November 2012
INDECOPI	January 2013
INM	March 2013
LACOMET	May 2013
CENAM	October 2013

5) Traceability of results reported by participants

For the calibration of the hydrometers, all laboratories used their own hydrostatic weighing system, and all laboratories determined the corrections to the specific indications (at 20 °C) of the travelling standards by Cuckow's method [4].

In the table 5.1 are shown the liquids used by participants as density standards for the calibration of the travelling standards, the mean value and traceability's of the densities and the surface tensions reported by the participants.

In the table 5.2 are shown the Thermostat system, balances and mass standard used by participants and also are showing the traceability's weighing of the travelling standards reported by the participants.

Table 5.1
Liquids used by participants

Acronym	Liquid	Density and surface tension Standard	Traceability
CENAM	Pentadecane Density: 769 kg/m ³ Surface Tension: 27 mN/m	<u>Density:</u> Density standard made of zerdur (Sphere shape). <u>Surface tension:</u> Steam method, hydrostatic weighing	<u>Density:</u> PTB-Germany <u>Surface tension:</u> Standard method (PTB-Mitteilungen 103 2/93)
IBMETRO	Surfactant/Water Density: 998 kg/m ³ Surface Tension: 40,5 mN/m	<u>Density:</u> Density standard (sinker) made of fused silica <u>Surface tension:</u> Dognon-abribat tensiometer. Plate method measurement	<u>Density:</u> Tanaka's formula <u>Surface tension:</u> Standard method
INEN	Deionized water Density: 998 kg/m ³ Surface Tension: 73 mN/m	<u>Density and surface tension:</u> Deionized water	<u>Density:</u> Tanaka's formula <u>Surface tension:</u> Surface tension Tables. Technical report of CENAM
INDECOPI	Distilled water Density: 998 kg/m ³ Surface Tension: 73 mN/m	<u>Density and surface tension:</u> Distilled water	<u>Density:</u> Tanaka's formula <u>Surface tension:</u> "IAPWS Release on Surface Tension of Ordinary Water Substance September 1994"
INM	n-Nonane Density: 718 kg/m ³ Surface Tension: 26 mN/m	<u>Density:</u> Density standard made of fused silica. Cylinder shape <u>Surface tension:</u> n-Nonane	<u>Density:</u> PTB-Germany <u>Surface tension:</u> Surface tension value reported by Merck
INTN	Distilled water Density: 997 kg/m ³ Surface Tension: 72 mN/m	<u>Density and surface tension:</u> Distilled water	<u>Density:</u> Tanaka's formula <u>Surface tension:</u> Vargaftik, Volkov and Voljak: International tables of surface tension of water
LACOMET	n-Nonane Density: 717 kg/m ³ Surface Tension: 23 mN/m	<u>Density n:</u> Density standard made of stainless steel, cylinder. Surface tension n-Nonane	<u>Density:</u> Tanaka's formula <u>Surface tension:</u> "CRC. Handbook of Chemistry and Physics, 2004" section 6-138

Table 5.2

Thermostat system, balances and mass standard used by participants

Acronym	Thermostat system	Balances and mass standard	Traceability
CENAM	Tamson Bath Maximum capacity: 70 L Temperature range: 10 °C / 50 °C Stability at 20 °C: 0,002 °C	<u>Balance:</u> Mettler Toledo Type AT400 / d=0,1 mg <u>Mass standard:</u> Weights OIML E ₂	CENAM
IBMETRO	Tamson Bath Maximum capacity: 50 L Temperature range: 10 °C / 50 °C Stability at 20 °C: 0,1 °C	<u>Balances:</u> Balance used for weighing in air: Mettler Toledo Type PR1203 / d=1 mg Balance used for weighing in liquid: Sartorius Type BP221S / d=0,1 mg <u>Mass standard:</u> Weights OIML E ₂	LATU
INEN	Homemade bath	<u>Balance:</u> Mettler Toledo Type XP504 / d=0,1 mg	INEN mass standards
INDECOPI	Homemade bath composed of a graduated cylinder into a double square glassware container Maximum capacity: 10 L Temperature range: 19 °C / 25 °C Stability at 20 °C: 0,1 °C	<u>Balance:</u> Mettler Type AE163 / d=0,1 mg	INDECOPI mass standards
INM	Tamson Bath Maximum capacity: 70 L Temperature range: -40 °C / 80 °C Stability at 20 °C: 0,02 °C	<u>Balance:</u> Mettler Toledo Type XP504 / d=0,1 mg	INM mass standards
INTN	Homemade bath Maximum capacity: 30 L Temperature range: 18 °C / 23 °C Stability at 20 °C: 0,1 °C	<u>Balance:</u> Mettler Toledo Type PR 2003 / d=1 mg	INTN mass standards
LACOMET	Homemade bath composed of a double glassware container Maximum capacity: 20 L Temperature range: 20 °C Stability at 20 °C: 0,15 °C	<u>Balances:</u> Balance used for weighing in air: Mettler Toledo Type AT1005 / d=0,1 mg Balance used for weighing in liquid: Mettler Toledo Type PR5003 / d=1 mg <u>Mass standard:</u> Weights OIML E ₁	LACOMET mass standards

6) Results and uncertainties

For each hydrometer, the protocol specified three nominal values for which the participants had to report the density corrections and the associated uncertainties at the specific temperature of 20 °C.

CENAM made the measurements at the beginning of the circulation of the travelling standards.

The corrections and their uncertainties [5] reported by participants are shown in the table 6.1, table 6.2, table 6.3 and table 6.4. The correction is: “calibrated value – reading”. The rows with successive entries of “CENAM” in Table 6.3 divide data from the three loops and the three hydrometers of each loop.

Although the reproducibility of each artifact was not known, it is considered that hydrometers are instruments very stable over time, for that reason the reproducibility is considered negligible in this comparison.

Table 6.1
Hydrometer 1
Corrections and associated uncertainties reported by participants.

NMIs	601 kg/m ³		605 kg/m ³		609 kg/m ³	
	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³
CENAM	-0,056	0,028	-0,053	0,028	-0,057	0,028
IBMETRO	-0,045	0,048	-0,030	0,048	-0,015	0,048
INEN	-0,80	0,09	-0,80	0,09	-0,80	0,09
INDECOPI	-0,066	0,036	-0,037	0,036	-0,104	0,036
INM	0,025	0,013	0,026	0,013	0,032	0,013
INTN	-0,10	0,08	0,07	0,08	-0,05	0,08
LACOMET	0,00	0,29	0,00	0,29	0,00	0,29

Table 6.2
Hydrometer 2
Corrections and associated uncertainties reported by participants.

NMIs	9 % (985,92 kg/m ³)		5 % (991,06 kg/m ³)		1 % (996,70 kg/m ³)	
	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³
CENAM	-0,009	0,047	-0,038	0,048	-0,033	0,048
IBMETRO	-0,020	0,050	-0,025	0,050	0,001	0,050
INEN	-0,60	0,08	-0,70	0,08	-0,70	0,08
INDECOPI	-0,026	0,071	0,007	0,071	-0,016	0,071
INM	0,023	0,025	0,082	0,025	0,068	0,025
INTN	0,06	0,03	-0,06	0,03	-0,08	0,03
LACOMET	0,46	0,46	0,13	0,46	0,11	0,46

Table 6.3
Hydrometer 3
Corrections and associated uncertainties reported by participants.

NMIs	1491 kg/m ³		1495 kg/m ³		1499 kg/m ³	
	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³
CENAM 1	-0,027	0,045	-0,031	0,045	-0,019	0,045
IBMETRO	0,088	0,049	0,093	0,049	0,088	0,049
BROKEN						
CENAM 2	-0,022	0,044	-0,024	0,045	-0,029	0,045
INEN	-0,40	0,14	-0,40	0,14	-0,50	0,14
INDECOPI	-0,050	0,068	-0,032	0,068	-0,014	0,068
INM	-0,017	0,019	-0,007	0,019	-0,031	0,019
BROKEN						
CENAM 3	-0,033	0,046	-0,055	0,046	-0,032	0,047
INTN	WITHDRAW					
LACOMET	0,15	0,70	0,15	0,70	0,18	0,70

Table 6.4
Hydrometer 4
Corrections and associated uncertainties reported by participants.

NMIs	1981 kg/m ³		1990 kg/m ³		1999 kg/m ³	
	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³	Correction kg/m ³	U, k=2 kg/m ³
CENAM	-0,048	0,070	-0,047	0,071	-0,027	0,071
IBMETRO	-0,010	0,050	0,018	0,050	-0,039	0,050
INEN	-0,70	0,29	-0,80	0,29	-0,80	0,29
INDECOPI	-0,178	0,094	-0,129	0,094	-0,135	0,094
INM	0,014	0,029	0,042	0,029	0,007	0,029
INTN	-0,27	0,07	-0,27	0,07	-0,20	0,07
LACOMET	0,07	0,90	0,28	0,90	0,65	0,90

The uncertainty contributions of the density corrections assigned by each NMIs are shown in the Annex A, according to the format established in the Technical Protocol.

7) Comparison references values

As some of the values reported by participants were found as “anomalous”, a proposed reference value was calculated using procedure B of Cox [2002] [6].

This proposed comparison references values were evaluated by numerical simulation as the median of the differences of results reported by participants and results reported by pilot laboratory. Each comparison reference value calculated by numerical simulation (Monte Carlo method [7]) was evaluated with 1×10^6 trials.

Note: $M = 10^6$, used number of Monte Carlo on the trials.

For the numerical simulation, the inputs are the probability density functions (pdfs) of the differences between reported values by participants and reported values by the pilot laboratory and their associated uncertainties as the mean and the standard deviations of normal pdfs $N(\bar{x}, s)$

Where

$$\mathbf{x}^r = (x_{CENAM}^r, x_{IBMETRO}^r, x_{INEN}^r, x_{INDECOPI}^r, x_{INM}^r, x_{INTN}^r, x_{LACOMET}^r)^T$$

For:

$r = 1, \dots, M$ Number of trials.

\mathbf{x}^r Column vector number r of the numerical simulation.

x_i^r Numerical simulation number r of the corrections and their uncertainties reported by participants.

Those pdfs were combined according to the mathematical model (median) and the mean and the standard deviation of the pdf resulting from the numerical simulation were taken as the comparison reference value and its associated uncertainty for each nominal value.

Median

$$\mathbf{q} = (m^1, \dots, m^M)$$

For:

\mathbf{q} Row vector median

m^r Median of \mathbf{x}^r

Note: The mean of the values in \mathbf{q} is taken as the reference of the comparison, x_{ref} , and the standard deviation is taken as the standard uncertainty, $u(x_{ref})$, associated with x_{ref} . The pdfs of the reference values are show in Annex B.

Table 7.1
Reference values of the comparison

Number	Nominal Value (kg/m ³)	x_{ref} (kg/m ³)	$u(x_{ref})$ (kg/m ³)	Number	Nominal Value (kg/m ³)	x_{ref} (kg/m ³)	$u(x_{ref})$ (kg/m ³)
Hydrometer 1	601	-0,0598	0,0142	Hydrometer 3	1491	-0,0282	0,0173
	605	-0,0293	0,0175		1495	-0,0222	0,0169
	609	-0,0517	0,0214		1499	-0,0106	0,0174
Hydrometer 2	985,92	0,0026	0,0167	Hydrometer 4	1981	-0,0944	0,0647
	991,06	-0,0269	0,0195		1990	-0,0634	0,0465
	996,70	-0,0234	0,0227		1999	-0,0541	0,0292

Note: The x_{ref} of hydrometer 3 was taken to CENAM 1 as the value of reference

8) Determination of the degrees of equivalence

8.1 Degree of equivalence between participants and the comparison references values

In order to evaluate the degree of equivalence between the values reported by participants and the comparison references values, d_i , the differences between reported values by participants and the comparison references values evaluated by numerical simulation for the corresponding nominal value are as follows,

$$d_i = x_i - x_{ref}$$

From the pdfs resulting for each difference, d_i , we obtained the mean value and the interval of confidence for an approximately level of confidence of 95%,

Pair of values each institute: $(d_i, [d_{low}(2,5\%), d_{high}(97,5\%)])$

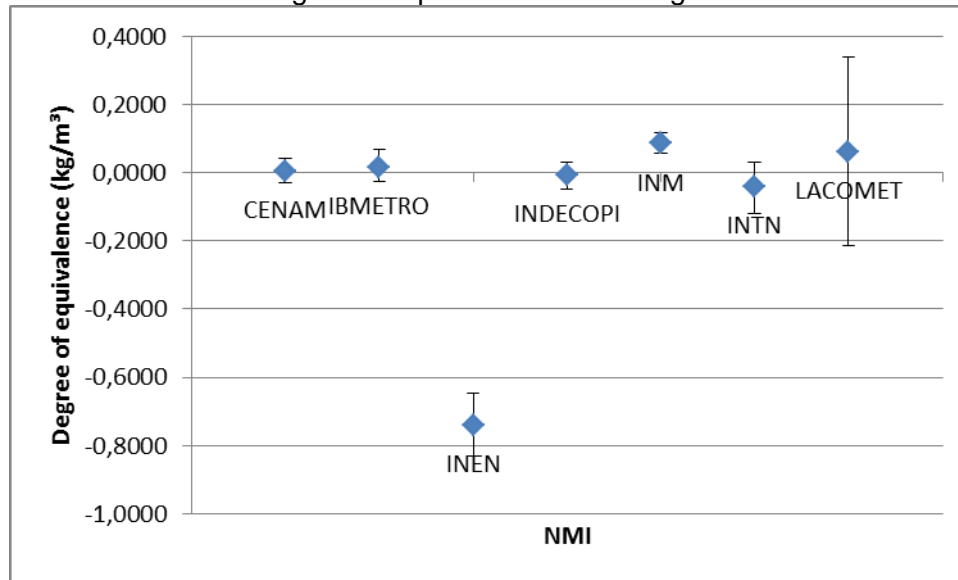
Even when the pdfs of the differences d_i evaluated by numerical simulation are slightly asymmetrical, the normalized errors were calculated assuming symmetry in pdfs of the differences,

$$|E_{n(median)}| = \left| \frac{x_i - x_{ref}}{\frac{1}{2}(d_{high} - d_{low})} \right|$$

Table 8.1
Hydrometer 1
Degree of equivalence for 601 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	0,0038	-0,0287	0,0414	0,11
IBMETRO	0,0148	-0,0278	0,0666	0,31
INEN	-0,7402	-0,8325	-0,6476	8,01
INDECOPI	-0,0064	-0,0477	0,0291	0,17
INM	0,0848	0,0551	0,1164	2,76
INTN	-0,0402	-0,1209	0,0292	0,54
LACOMET	0,0599	-0,2154	0,3392	0,22

Graph 8.1
Hydrometer 1
Degree of equivalence for 601 kg/m³

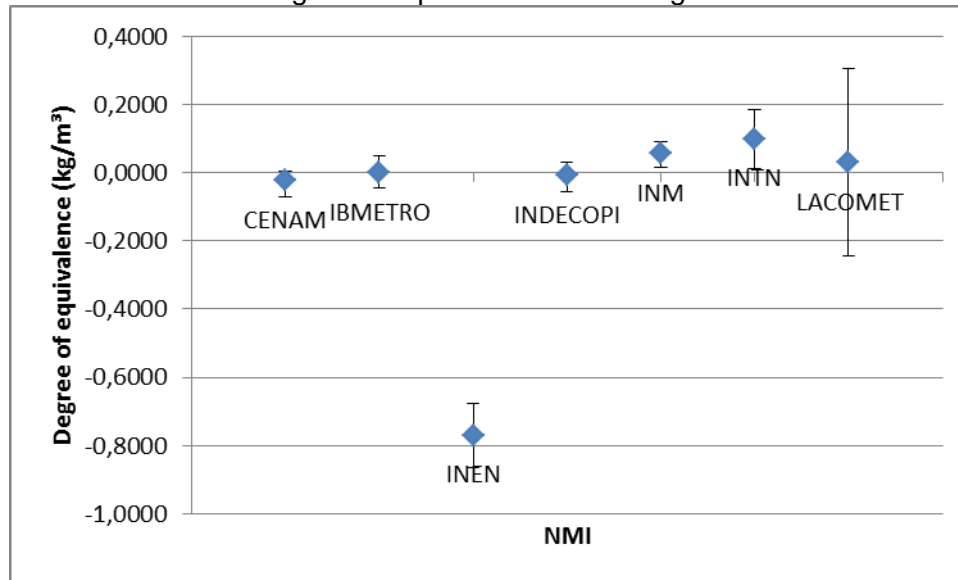


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.2
Hydrometer 1
Degree of equivalence for 605 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0237	-0,0698	0,0027	0,65
IBMETRO	-0,0007	-0,0459	0,0472	0,01
INEN	-0,7707	-0,8656	-0,6763	8,15
INDECOPI	-0,0077	-0,0559	0,0300	0,18
INM	0,0553	0,0151	0,0889	1,50
INTN	0,0994	0,0129	0,1844	1,16
LACOMET	0,0294	-0,2444	0,3062	0,11

Graph 8.2
Hydrometer 1
Degree of equivalence for 605 kg/m³

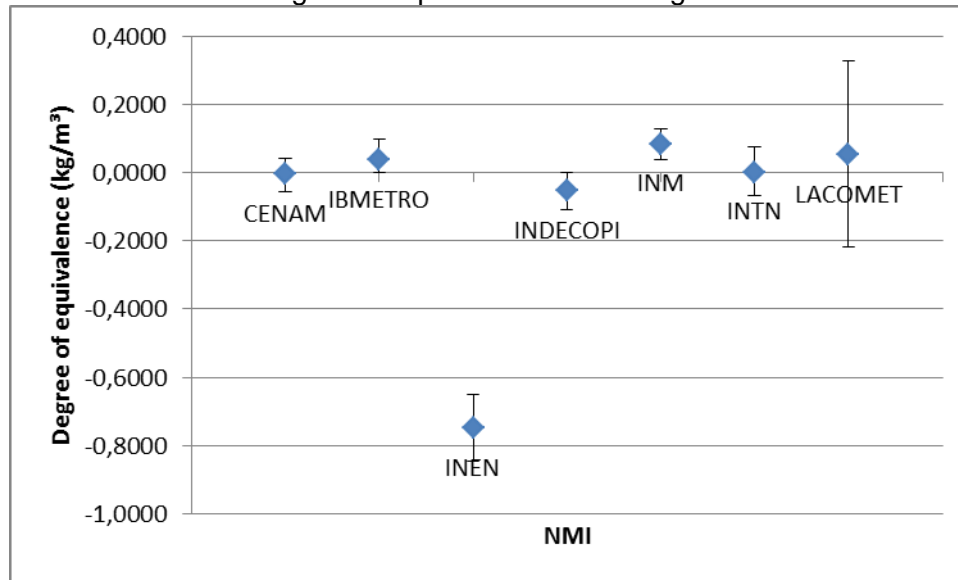


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.3
 Hydrometer 1
 Degree of equivalence for 609 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0053	-0,0571	0,0419	0,11
IBMETRO	0,0367	0,0000	0,0990	0,74
INEN	-0,7483	-0,8462	-0,6508	7,66
INDECOPI	-0,0523	-0,1089	0,0000	0,96
INM	0,0837	0,0365	0,1281	1,83
INTN	0,0017	-0,0681	0,0749	0,02
LACOMET	0,0518	-0,2177	0,3285	0,19

Graph 8.3
 Hydrometer 1
 Degree of equivalence for 609 kg/m³

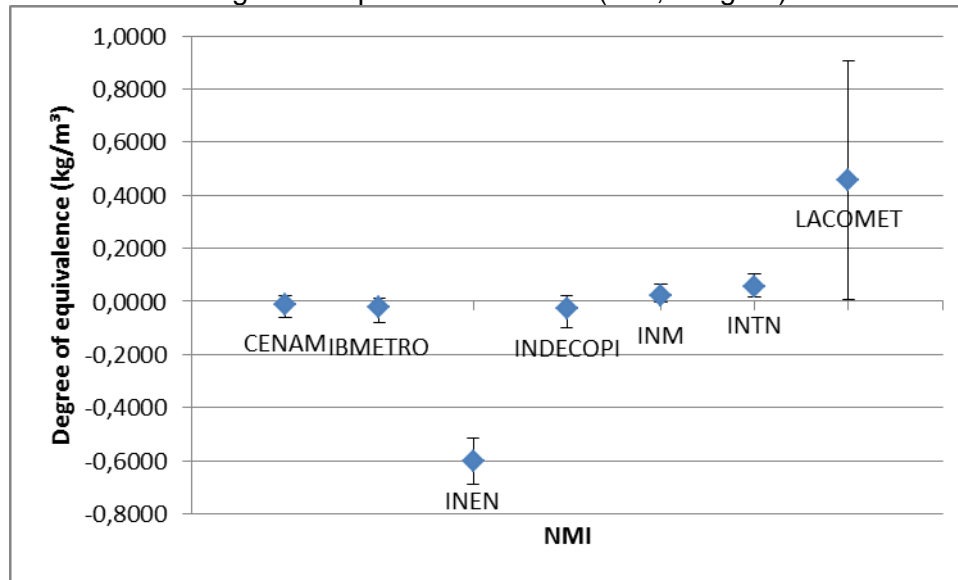


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.4
 Hydrometer 2
 Degree of equivalence for 9 % (985,92 kg/m³)

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0116	-0,0614	0,0204	0,28
IBMETRO	-0,0226	-0,0780	0,0106	0,51
INEN	-0,6026	-0,6870	-0,5172	7,10
INDECOPI	-0,0286	-0,1005	0,0237	0,46
INM	0,0204	-0,0029	0,0627	0,62
INTN	0,0574	0,0149	0,1027	1,31
LACOMET	0,4576	0,0050	0,9076	1,01

Graph 8.4
 Hydrometer 2
 Degree of equivalence for 9 % (985,92 kg/m³)

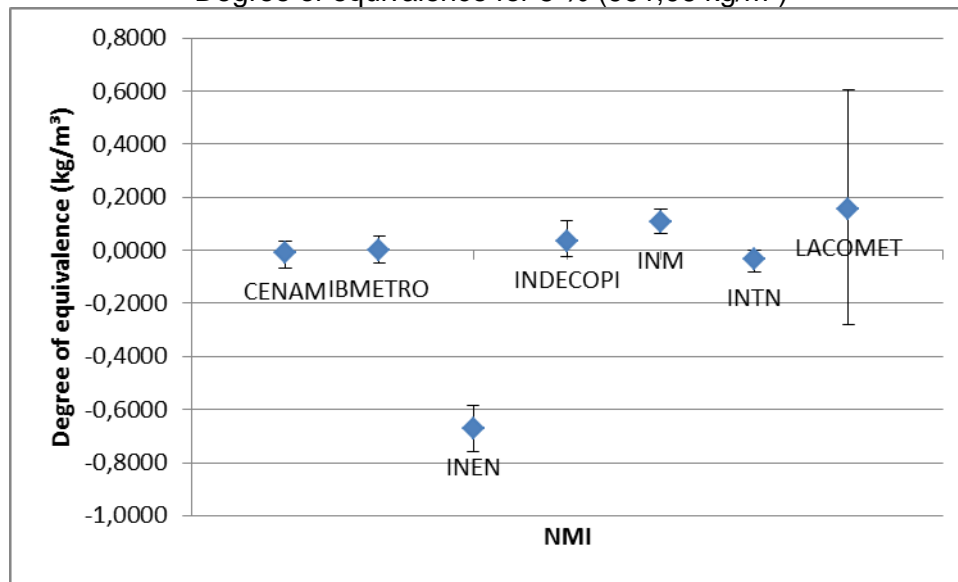


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.5
Hydrometer 2
Degree of equivalence for 5 % (991,06 kg/m³)

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0111	-0,0680	0,0347	0,22
IBMETRO	0,0019	-0,0462	0,0551	0,04
INEN	-0,6731	-0,7606	-0,5862	7,72
INDECOPI	0,0339	-0,0244	0,1104	0,50
INM	0,1089	0,0623	0,1530	2,40
INTN	-0,0331	-0,0824	0,0000	0,80
LACOMET	0,1571	-0,2784	0,6027	0,36

Graph 8.5
Hydrometer 2
Degree of equivalence for 5 % (991,06 kg/m³)

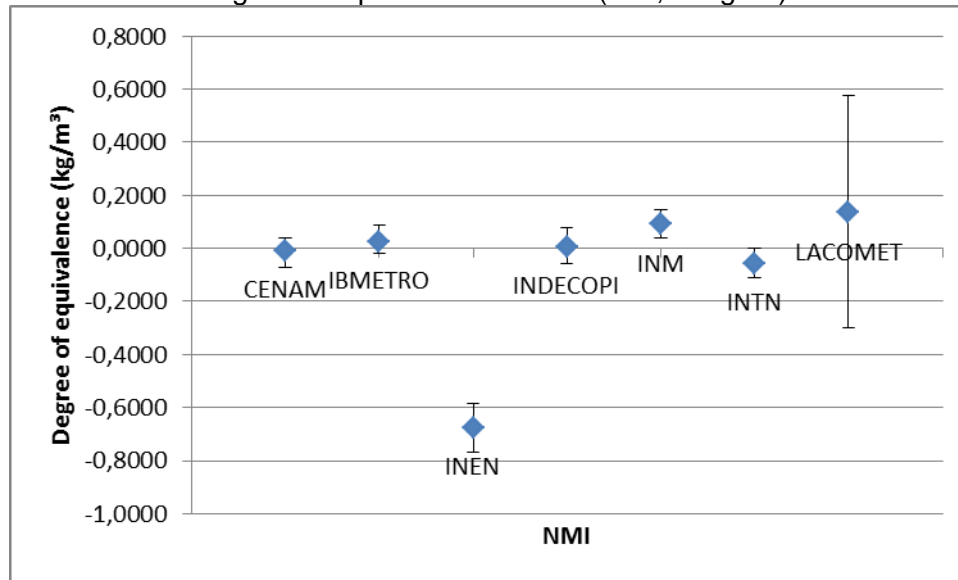


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.6
 Hydrometer 2
 Degree of equivalence for 1 % (996,70 kg/m³)

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0095	-0,0701	0,0414	0,17
IBMETRO	0,0244	-0,0176	0,0899	0,46
INEN	-0,6765	-0,7662	-0,5861	7,51
INDECOPI	0,0075	-0,0555	0,0793	0,11
INM	0,0915	0,0413	0,1432	1,80
INTN	-0,0565	-0,1092	0,0000	1,04
LACOMET	0,1336	-0,2994	0,5773	0,30

Graph 8.6
 Hydrometer 2
 Degree of equivalence for 1 % (996,70 kg/m³)

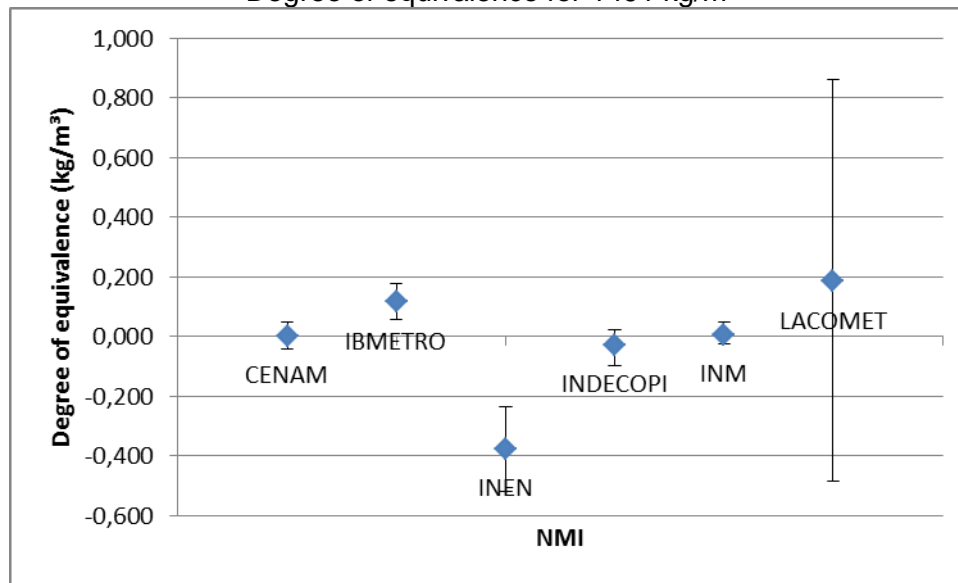


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.7
Hydrometer 3
Degree of equivalence for 1491 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	0,001	-0,040	0,050	0,03
IBMETRO	0,116	0,059	0,177	1,97
INEN	-0,377	-0,518	-0,235	2,67
INDECOPI	-0,027	-0,096	0,024	0,45
INM	0,006	-0,025	0,049	0,17
LACOMET	0,184	-0,485	0,862	0,27

Graph 8.7
Hydrometer 3
Degree of equivalence for 1491 kg/m³

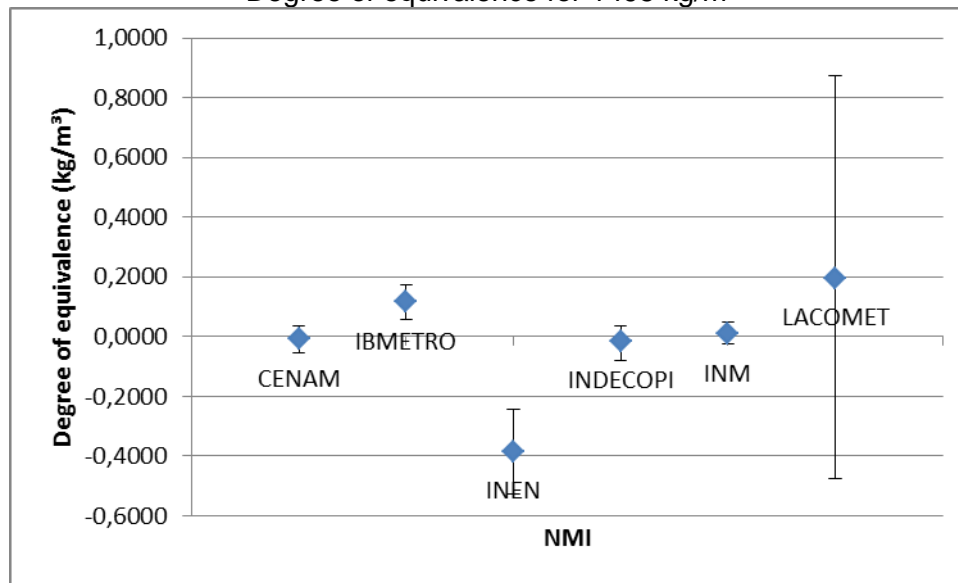


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.8
Hydrometer 3
Degree of equivalence for 1495 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0087	-0,0561	0,0349	0,19
IBMETRO	0,1152	0,0580	0,1752	1,97
INEN	-0,3847	-0,5255	-0,2433	2,73
INDECOPI	-0,0168	-0,0820	0,0348	0,29
INM	0,0082	-0,0233	0,0499	0,23
LACOMET	0,1965	-0,4739	0,8743	0,29

Graph 8.8
Hydrometer 3
Degree of equivalence for 1495 kg/m³

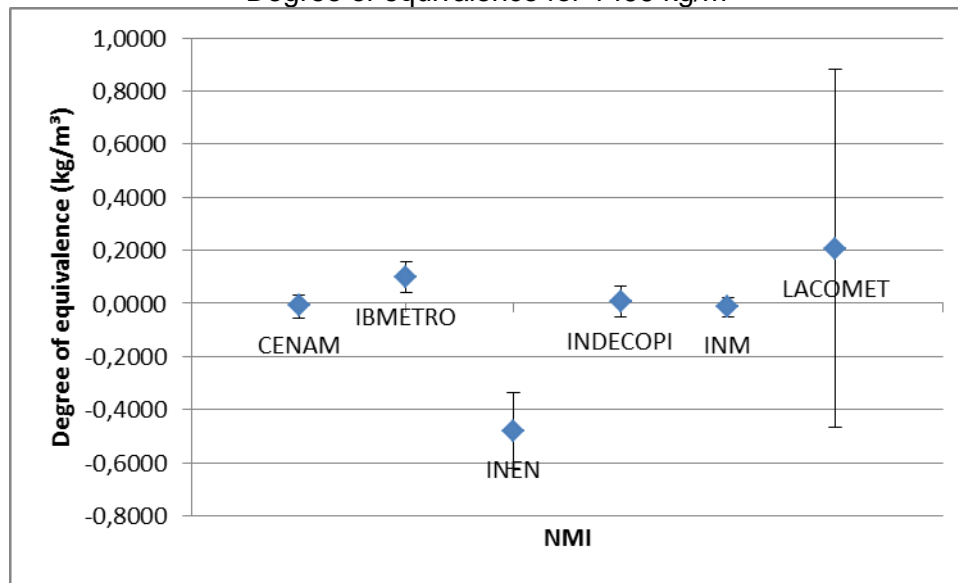


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.9
Hydrometer 3
Degree of equivalence for 1499 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	-0,0084	-0,0575	0,0324	0,19
IBMETRO	0,0986	0,0392	0,1569	1,68
INEN	-0,4794	-0,6207	-0,3380	3,39
INDECOPI	0,0066	-0,0499	0,0657	0,11
INM	-0,0104	-0,0496	0,0230	0,29
LACOMET	0,2039	-0,4674	0,8825	0,30

Graph 8.9
Hydrometer 3
Degree of equivalence for 1499 kg/m³

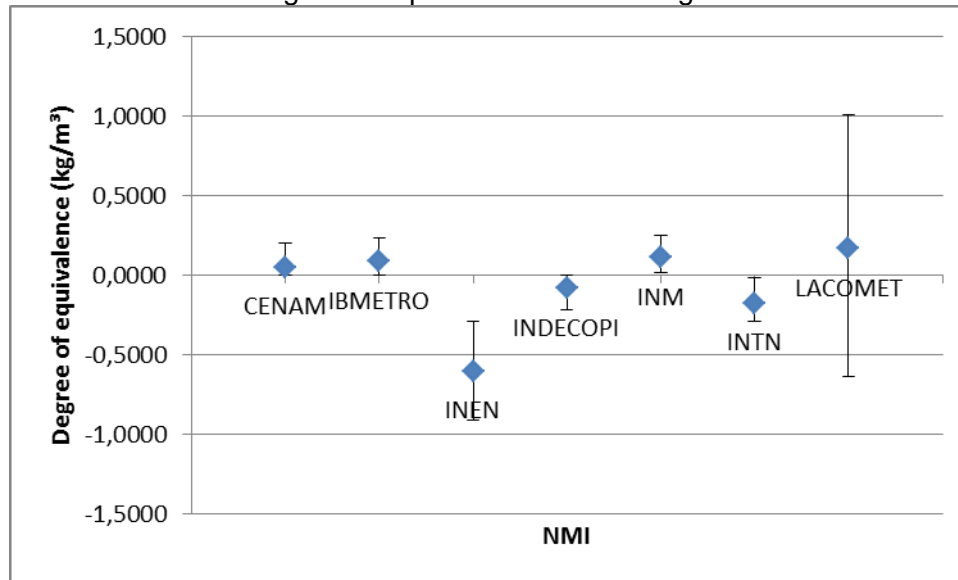


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.10
 Hydrometer 4
 Degree of equivalence for 1981 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	0,0464	0,0000	0,2032	0,46
IBMETRO	0,0844	0,0000	0,2333	0,72
INEN	-0,6056	-0,9125	-0,2907	1,95
INDECOPI	-0,0836	-0,2208	0,0000	0,76
INM	0,1084	0,0118	0,2510	0,91
INTN	-0,1756	-0,2953	-0,0155	1,26
LACOMET	0,1647	-0,6395	1,0038	0,20

Graph 8.10
 Hydrometer 4
 Degree of equivalence for 1981 kg/m³

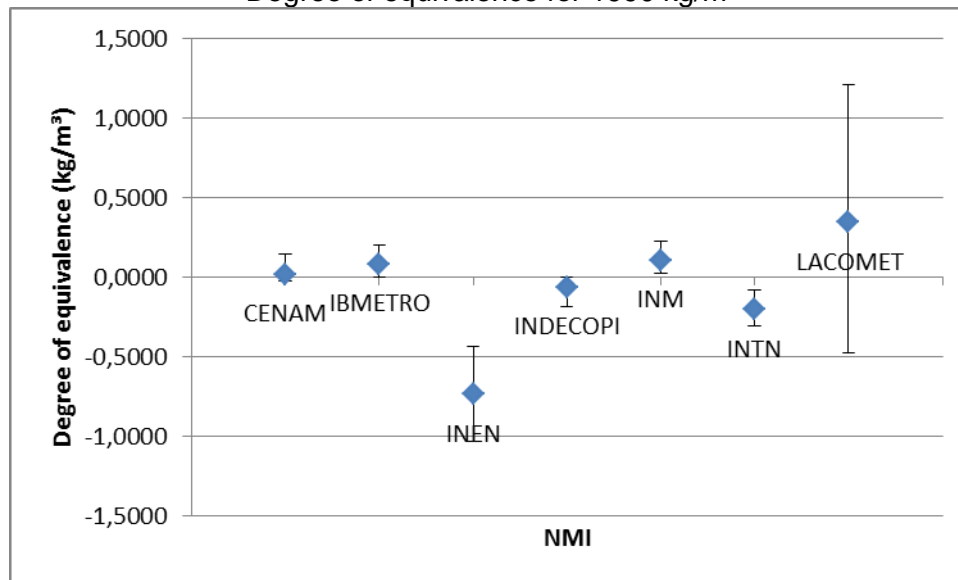


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.11
 Hydrometer 4
 Degree of equivalence for 1990 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	0,0165	-0,0266	0,1430	0,19
IBMETRO	0,0814	0,0000	0,2015	0,81
INEN	-0,7365	-1,0329	-0,4359	2,47
INDECOPI	-0,0655	-0,1859	0,0000	0,71
INM	0,1054	0,0254	0,2204	1,08
INTN	-0,2065	-0,3098	-0,0787	1,79
LACOMET	0,3438	-0,4748	1,2080	0,41

Graph 8.11
 Hydrometer 4
 Degree of equivalence for 1990 kg/m³

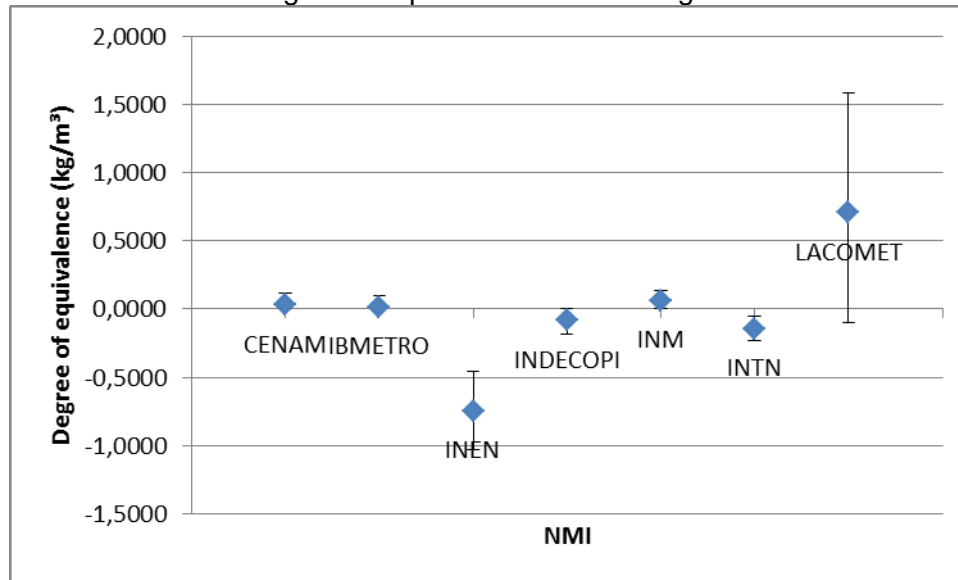


Note: The bars represent the expanded uncertainty of $k=2$

Table 8.12
Hydrometer 4
Degree of equivalence for 1999 kg/m³

NMI	d_i	$d_{low}(2,5\%)$	$d_{high}(97,5\%)$	$ E_n $
CENAM	0,0271	-0,0009	0,1166	0,46
IBMETRO	0,0151	-0,0018	0,0965	0,31
INEN	-0,7459	-1,0346	-0,4552	2,57
INDECOPI	-0,0809	-0,1855	0,0000	0,87
INM	0,0611	0,0047	0,1374	0,92
INTN	-0,1459	-0,2303	-0,0493	1,61
LACOMET	0,7045	-0,1031	1,5812	0,84

Graph 8.12
Hydrometer 4
Degree of equivalence for 1999 kg/m³



Note: The bars represent the expanded uncertainty of $k=2$

8.2 Degree of equivalence between participants and CENAM

The degree of equivalence between participants and CENAM was calculated as the difference between the values reported by participants and CENAM.

Note: *The values reported of CENAM can be used as pivot values for to link it with the comparison SIM.M.D-S1 and SIM.M.D-K4.*

Degree of equivalence between participant and CENAM are,

$$d_{i,CENAM} = x_i - x_{CENAM}$$

with the expanded uncertainty as follows,

$$U(d_{i,CENAM}) = 2\sqrt{u^2(x_i) + u^2(x_{CENAM})}$$

The normalized error were calculated for each nominal value as follows,

$$|E_{n(i,CENAM)}| = \frac{|d_{i,CENAM}|}{U(d_{i,CENAM})}$$

Where:

i IBMETRO, INTN, INEN, INDECOPI, INM and LACOMET

The degrees of equivalence between participants are listed in tables C1.1 to C4.3 of annex C.

8.2.1 Link to the “CCM key comparison CCM.D-K4”

The link to the CCM key comparison CCM.D-K4 was made through the CENAM. The degree of equivalence were calculated according to CCM Key Comparison CCM.D-K4 “Hydrometer”: Draft B (3.7 Linkage of international comparisons to the CCM.D-K4).

The normalized errors, respect to CCM.D-K4, were calculated for each nominal value as follows,

$$|E_{n(i,CCM.D-K4)}| = \frac{|D_{i,CCM.D-K4}|}{U(D_{i,CCM.D-K4})}$$

Where:

$D_{i,CCM.D-K4}$ and $U(D_{i,CCM.D-K4})$, are the degree of equivalence to CCM.D-K4 and its uncertainty

The link to CCM.D-K4 are listed in tables C5 to C6 of annex C.

8.3 Degree of equivalence between participants

The degree of equivalence among participant laboratories was calculated as the difference between the values reported by participants.

Degree of equivalence between participant laboratories are,

$$d_{i,j} = x_i - x_j$$

with the expanded uncertainty as follows,

$$u(d_{i,j}) = 2\sqrt{u^2(x_i) + u^2(x_j)}$$

Where:

$i \neq j$

i or j CENAM, IBMETRO, INTN, INEN, INDECOPI, INM and LACOMET

The degrees of equivalence between participants are listed in tables D1 to D4 of annex D.

9) Conclusions

The main objectives of this SIM comparison were:

- to evaluate the degree of equivalence between SIM NMIs in the calibration of hydrometers of high accuracy within the range of 600 kg/m³ to 2 000 kg/m³, and
- to anticipate to the CCM KC on hydrometers calibration and eventually to link the results of SIM NMIs with Key Comparison Reference Value (KCRV) of CCM.D-K4.

In order to reach such objectives, one set of four hydrometers each was circulated between seven NMIs of SIM. All measurements were carried out from April 2012 to December 2012.

For the measurements each laboratory used their own hydrostatic weighing system with their own respective standard liquid such as: Deionized water, Distilled water, Surfactant/Water, pentadecane, and n-Nonane.

The traceability of the density standard liquids are either from PTB's density standard from CENAM and INM, or from different formulae to calculate the density of water (Tanaka's formula and others formulae).

The participant laboratories agreed to use of the median of the differences of results reported by participants, evaluated by numerical simulation, as the reference value for this comparison.



The normalized errors calculated for each result reported by participants are listed in tables 8.1 to 8.12. These normalized errors were calculated with a level of confidence of approximately 95% ($k=2$).

10. Reference

- [1] Loreface, S. - Key comparison CCM.D_K4 “Hydrometer” Project: Comparison of the calibration of high resolution hydrometers for liquid density determinations. 2011-2012.
- [2] Becerra L. and Loreface, S. – Supplementary comparison SIM.M.D-S1, Comparison of the calibration of hydrometers for liquid density determination (bilateral CENAM - INRIM). 2007.
- [3] Becerra L. – Supplementary comparison SIM.M.D- K4, Comparison of the calibration of density hydrometers. 2007 – 2008.
- [4] Cuckow F W - A new method of high accuracy for the calibration of reference standard hydrometers J. Soc. Chem. Indust. 68 44–9, 1949.
- [5] JCGM 100:2008 - Evaluation of measurement data — Guide to the expression of uncertainty in measurement.
- [6] Cox M.G., The evaluation of key comparison data, Metrologia, 2002, **39**, 589-595.
- [7] JCGM 101:2008 - Evaluation of measurement data — Supplement 1 to the “Guide to the expression of uncertainty in measurement” — Propagation of distributions using a Monte Carlo method.

ANNEX A

A.1 Uncertainty contributions values reported by the NMIs for the hydrometers

Table A1.1
Uncertainty contributions reported by the NMIs for the hydrometer 1

INFLUENCE QUANTITY	Unit	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	g	0,00004	0,0002	0,00012	0,00079	0,00029	0,00080	0,00028
Weighing value of hydrometer in buoyant liquid (1st point)	g	0,00024	0,0002	0,00050	0,00036	0,00033	0,00181	0,00033
Weighing value of hydrometer in buoyant liquid (2nd point)	g	0,00024	0,0002	0,00063	0,00036	0,00032	0,00133	0,00027
Weighing value of hydrometer in buoyant liquid (3rd point)	g	0,00018	0,0002	0,00060	0,00036	0,00029	0,00110	0,00028
Additional weights	g	0,000086	0,0002021					
Cubic thermal expansion coefficient of glass	1/K	1x10 ⁻⁶	2x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶
Diameter of stem of hydrometer	mm	0,14000	0,005	0,01149	0,01247	0,012	0,03284	0,01041
Density of air	g/cm ³	0,00000076	0,00000034	0,00000027	0,00000332	0,00000036	0,00000126	0,00000011
Density buoyant liquid (1st point)	g/cm ³	0,000007	0,000023	0,000071	0,000022	0,000003	0,0000059	0,000166
Density buoyant liquid (2nd point)	g/cm ³	0,000007	0,000023	0,000071	0,000022	0,000003	0,000021	0,000166
Density buoyant liquid (3rd point)	g/cm ³	0,000007	0,000023	0,000071	0,000022	0,000003	0,0000065	0,000166
Temperature of liquid at hydrometer	°C	0,01	0,10	0,32	0,092	0,011	0,01	0,15
Cubic thermal expansion coefficient of liquid	g/(cm ³ K)	0,00002	0,00002			0,00005		0,00002
Compressibility of liquid	Pa ⁻¹	2x10 ⁻¹¹	2x10 ⁻¹¹			1,5x10 ⁻¹¹		3x10 ⁻¹¹
Surface tension of liquid	mN/m	0,23	1	1,039	0,050	0,14	0,087	0,005
Gravitation acceleration	m/s ²	5x10 ⁻⁶	1x10 ⁻⁴	2,8x10 ⁻⁷	1x10 ⁻³	6,8x10 ⁻⁶	2,5x10 ⁻⁵	4,8x10 ⁻⁷
Gradient of gravitational acceleration	m ⁻¹	-3x10 ⁻⁸	3,1x10 ⁻⁷					3,1x10 ⁻⁸
Height difference of weights and hydrometer	m	0,005	0,01					0,00029
Readings error	mm	0,00577350	0,00004		0,1			
Reproducibility	g/cm ³	0,000009						

Table A1.2
Uncertainty contributions reported by the NMIs for the hydrometer 2

INFLUENCE QUANTITY	Unit	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	g	0,00010	0,00019	0,00011	0,00039	0,00029	0,00085	0,00021
Weighing value of hydrometer in buoyant liquid (1st point)	g	0,00011	0,00024	0,00029	0,00034	0,00029	0,00130	0,00039
Weighing value of hydrometer in buoyant liquid (2nd point)	g	0,00009	0,00012	0,00031	0,00034	0,00030	0,00125	0,00043
Weighing value of hydrometer in buoyant liquid (3rd point)	g	0,00010	0,00013	0,00024	0,00036	0,00029	0,00087	0,00016
Additional weights	g		0,000118					
Cubic thermal expansion coefficient of glass	1/K	1x10 ⁻⁶	2x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶
Diameter of stem of hydrometer	mm	0,14000	0,005	0,01523	0,01394	0,012	0,03019	0,01041
Density air	g/cm ³	0,00000076	0,00000056	0,00000072	0,00000331	0,00000045	0,00000126	0,00000008
Density buoyant liquid (1st point)	g/cm ³	0,000007	0,000023	0,000030	0,000027	0,000003	0,00000032	0,000166
Density buoyant liquid (2nd point)	g/cm ³	0,000007	0,000023	0,000030	0,000027	0,000003	0,0000061	0,000166
Density buoyant liquid (3rd point)	g/cm ³	0,000007	0,000023	0,000030	0,000027	0,000003	0,0000071	0,000166
Temperature of liquid at hydrometer	°C	0,01	0,014	0,13	0,065	0,011	0,0004	0,15
Cubic thermal expansion coefficient of liquid	g/(cm ³ K)	0,00002	0,00002			0,00005		0,00002
Compressibility of liquid	Pa ⁻¹	2x10 ⁻¹¹	2x10 ⁻¹¹			1,5x10 ⁻¹¹		3x10 ⁻¹¹
Surface tension of liquid	mN/m	0,23	1	1,039	0,050	0,50	0,087	0,005
Gravitation acceleration	m/s ²	5x10 ⁻⁶	1x10 ⁻⁴	2,8x10 ⁻⁷	1x10 ⁻³	6,8x10 ⁻⁶	2,5x10 ⁻⁵	4,8x10 ⁻⁷
Gradient of gravitational acceleration	m ⁻¹	-3x10 ⁻⁸	3,1x10 ⁻⁷					3,1x10 ⁻⁸
Height difference of weights and hydrometer	m	0,005	0,01					0,00029
Readings error	mm	0,00866025	0,00004		0,1			
Reproducibility	g/cm ³	0,000014						

Table A1.3
Uncertainty contributions reported by the NMIs for the hydrometer 3

INFLUENCE QUANTITY	Unit	CENAM	IBMETRO	INEN	INDECOPI	INM	LACOMET
Weighing value of hydrometer in air	g	0,00010	0,0010	0,00011	0,00060	0,00029	0,00017
Weighing value of hydrometer in buoyant liquid (1st point)	g	0,00016	0,00018	0,00099	0,00038	0,00037	0,00028
Weighing value of hydrometer in buoyant liquid (2nd point)	g	0,00006	0,00020	0,00058	0,00038	0,00031	0,00043
Weighing value of hydrometer in buoyant liquid (3rd point)	g	0,00013	0,00007	0,00029	0,00038	0,00030	0,00051
Additional weights	g						
Cubic thermal expansion coefficient of glass	1/K	1x10 ⁻⁶	2x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶
Diameter of stem of hydrometer	mm	0,14000	0,005	0,01318	0,01247	0,012	0,04082
Density air	g/cm ³	0,00000077	0,00002290	0,00000051	0,00000331	0,00000036	0,00000007
Density buoyant liquid (1st point)	g/cm ³	0,000007	0,000016	0,000044	0,000022	0,000003	0,000164
Density buoyant liquid (2nd point)	g/cm ³	0,000007	0,000016	0,000044	0,000022	0,000003	0,000164
Density buoyant liquid (3rd point)	g/cm ³	0,000007	0,000016	0,000044	0,000022	0,000003	0,000164
Temperature of liquid at hydrometer	°C	0,01	0,014	0,21	0,092	0,011	0,15
Cubic thermal expansion coefficient of liquid	g/(cm ³ K)	0,00002	0,00002			0,00005	0,00002
Compressibility of liquid	Pa ⁻¹	2x10 ⁻¹¹	2x10 ⁻¹¹			1,5x10 ⁻¹¹	3x10 ⁻¹¹
Surface tension of liquid	mN/m	0,23	1	1	0,050	0,50	0,005
Gravitation acceleration	m/s ²	5x10 ⁻⁶	1x10 ⁻⁴	2,8x10 ⁻⁷	1x10 ⁻³	6,8x10 ⁻⁶	2,5x10 ⁻⁵
Gradient of gravitational acceleration	m ⁻¹	-3x10 ⁻⁸	3,1x10 ⁻⁷				3,1x10 ⁻⁸
Height difference of weights and hydrometer	m	0,005	0,001				0,00029
Readings error	mm	0,00577350	0,00004		0,1		
Reproducibility	g/cm ³	0,00001					

Table A1.4
Uncertainty contributions reported by the NMIs for the hydrometer 4

INFLUENCE QUANTITY	Unit	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	g	0,00000	0,00094	0,00011	0,00055	0,00029	0,00110	0,00093
Weighing value of hydrometer in buoyant liquid (1st point)	g	0,00000	0,00012	0,00080	0,00054	0,00029	0,00131	0,00231
Weighing value of hydrometer in buoyant liquid (2nd point)	g	0,00000	0,00014	0,00123	0,00054	0,00029	0,00047	0,00123
Weighing value of hydrometer in buoyant liquid (3rd point)	g	0,00000	0,00008	0,00145	0,00054	0,00030	0,00094	0,00023
Additional weights	g							
Cubic thermal expansion coefficient of glass	1/K	1x10 ⁻⁶	2x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶	1,15x10 ⁻⁶
Diameter of stem of hydrometer	mm	0,14000	0,005	0,01996	0,01247	0,008	0,02948	0,01041
Density air	g/cm ³	0,00000077	0,00000055	0,00000027	0,00000331	0,00000036	0,00000126	0,00000007
Density buoyant liquid (1st point)	g/cm ³	0,000007	0,000013	0,000071	0,000022	0,000003	0,0000042	0,000166
Density buoyant liquid (2nd point)	g/cm ³	0,000007	0,000013	0,000071	0,000022	0,000003	0,0000085	0,000165
Density buoyant liquid (3rd point)	g/cm ³	0,000007	0,000013	0,000071	0,000022	0,000003	0,0000303	0,000165
Temperature of liquid at hydrometer	°C	0,01	0,014	0,32	0,092	0,011	0,0057	0,15
Cubic thermal expansion coefficient of liquid	g/(cm ³ K)	0,00002	0,00002			0,00005		0,00002
Compressibility of liquid	Pa ⁻¹	2x10 ⁻¹¹	2x10 ⁻¹¹			1,5x10 ⁻¹¹		3x10 ⁻¹¹
Surface tension of liquid	mN/m	0,23	1	1	0,050	0,50	0,087	0,005
Gravitation acceleration	m/s ²	5x10 ⁻⁶	1x10 ⁻⁴	2,8x10 ⁻⁷	2x10 ⁻³	6,8x10 ⁻⁶	2,5x10 ⁻⁵	4,8x10 ⁻⁷
Gradient of gravitational acceleration	m ⁻¹	-3x10 ⁻⁸	3,1x10 ⁻⁷					3,1x10 ⁻⁸
Height difference of weights and hydrometer	m	0,005	0,001					0,00029
Readings error	mm	0,01154701	0,00004		0,1			
Reproducibility	g/cm ³	0,000018						

A.2 Percentage uncertainty values reported by the NMIs for the hydrometers

Table A2.1
Uncertainty contributions reported by the NMIs for the hydrometer 1

INFLUENCE QUANTITY	UNIT	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	(%)	0,002	0,03	0,007	0,3	0,5	2,7	0,0004
Weighing value of hydrometer in buoyant liquid (1st point)	(%)	1,1	0,08	0,2	0,9	14,6	58,1	0,02
Weighing value of hydrometer in buoyant liquid (2nd point)	(%)							
Weighing value of hydrometer in buoyant liquid (3rd point)	(%)							
Additional weights	(%)		0,05					
Cubic thermal expansion coefficient of glass	(%)	0,00000002	0,00002	0,02	0,05		3,1	0,004
Diameter of stem of hydrometer	(%)	2,3	0,00005	0,02	0,2	0,04	15,9	0,00004
Density air	(%)	0,02	0,001	0,001	0,5	2,3	0,009	0,000001
Density buoyant liquid (1st point)	(%)	21,5	45,3	97,3	55,8	34,5	16,1	99,95
Density buoyant liquid (2nd point)	(%)							
Density buoyant liquid (3rd point)	(%)							
Temperature of liquid at hydrometer	(%)	19,4	0,3	0,000001	0,6		0,01	0,03
Cubic thermal expansion coefficient of liquid	(%)	0,00000002	3,9					
Compressibility of liquid	(%)	0,000000005	0,00000000005					
Surface tension of liquid	(%)	3,3	6,6	2,4	0,04	48,1	4,2	
Gravitation acceleration	(%)	0,000000001	0,01	0,000000000	0,0004		0,0000005	0,00000000
Gradient of gravitational acceleration	(%)	0,000000000	0,01					
Height difference of weights and hydrometer	(%)	0,00000001	0,0002					
Readings error	(%)	0,000000001	43,8		41,5			
Reproducibility	(%)	52,3						
$\sum \frac{u_i^2(x_i)}{u_c^2}$		100,00	100,00	100,00	100,00	100,00	100,00	100,00

Table A2.2
Uncertainty contributions reported by the NMIs for the hydrometer 2

INFLUENCE QUANTITY	UNIT	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	(%)	0,01	0,000001	0,000001	0,000004	2,5	0,00004	0,002
Weighing value of hydrometer in buoyant liquid (1st point)	(%)	0,2	0,0001	1,1	2,1	32,0	76,5	0,02
Weighing value of hydrometer in buoyant liquid (2nd point)	(%)							
Weighing value of hydrometer in buoyant liquid (3rd point)	(%)							
Additional weights	(%)		27,3					
Cubic thermal expansion coefficient of glass	(%)	0,00000003	0,00007	0,2	0,05		9,1	0,004
Diameter of stem of hydrometer	(%)	26,0	0,00004	0,01	0,001	0,8	0,1	0,004
Density air	(%)	0,01	0,0004	0,0000002	0,000002	0,4	0,01	0,000002
Density buoyant liquid (1st point)	(%)	17,6	41,5	79,9	58,5	23,0	10,9	99,95
Density buoyant liquid (2nd point)	(%)							
Density buoyant liquid (3rd point)	(%)							
Temperature of liquid at hydrometer	(%)	15,9	0,009	0,000001	0,2		0,00	0,03
Cubic thermal expansion coefficient of liquid	(%)	0,000004	2,7					
Compressibility of liquid	(%)	0,000000003	0,00000000003					
Surface tension of liquid	(%)	1,6	20,6	18,8	0,04	41,3	3,3	
Gravitation acceleration	(%)	0,000000005	0,000002	0,000000000	0,0000005		0,0000000	0,00000000
Gradient of gravitational acceleration	(%)	0,0000000000	0,008					
Height difference of weights and hydrometer	(%)	0,00000004	0,0002					
Readings error	(%)	0,0000000002	8,0		39,1			
Reproducibility	(%)	38,7						
$\sum \frac{u_i^2(x_i)}{u_c^2}$		100,00	100,00	100,00	100,00	100,00	100,00	100,00

Table A2.3
Uncertainty contributions reported by the NMIs for the hydrometer 3

INFLUENCE QUANTITY	UNIT	CENAM	IBMETRO	INEN	INDECOPI	INM	LACOMET
Weighing value of hydrometer in air	(%)	0,04	0,6	0,002	0,2	3,7	0,001
Weighing value of hydrometer in buoyant liquid (1st point)	(%)	0,5	0,2	0,5	0,2	13,5	0,03
Weighing value of hydrometer in buoyant liquid (2nd point)	(%)						
Weighing value of hydrometer in buoyant liquid (3rd point)	(%)						
Additional weights	(%)						
Cubic thermal expansion coefficient of glass	(%)	0,00000001	0,0005	0,005	0,15		0,000
Diameter of stem of hydrometer	(%)	0,1	0,0008	0,03	0,11	0,0001	0,0002
Density air	(%)	0,1	0,003	0,001	0,2	1,7	0,000006
Density buoyant liquid (1st point)	(%)	40,5	51,8	96,7	94,5	54,6	99,95
Density buoyant liquid (2nd point)	(%)						
Density buoyant liquid (3rd point)	(%)						
Temperature of liquid at hydrometer	(%)	36,6	0,001	0,000001	0,9		0,03
Cubic thermal expansion coefficient of liquid	(%)	0,00000004	36,9				
Compressibility of liquid	(%)	0,000000009	0,0000000004				
Surface tension of liquid	(%)	2,1	10,6	2,8	0,03	26,6	
Gravitation acceleration	(%)	0,0000000000	0,00000001	0,000000000	0,0001		0,00000000
Gradient of gravitational acceleration	(%)	0,0000000001	0,009				
Height difference of weights and hydrometer	(%)	0,000000000	0,000002				
Readings error	(%)	0,0000000002	0,000002		3,7		
Reproducibility	(%)	20,1					
$\sum \frac{u_i^2(x_i)}{u_c^2}$		100,00	100,00	100,00	100,00	100,00	100,00

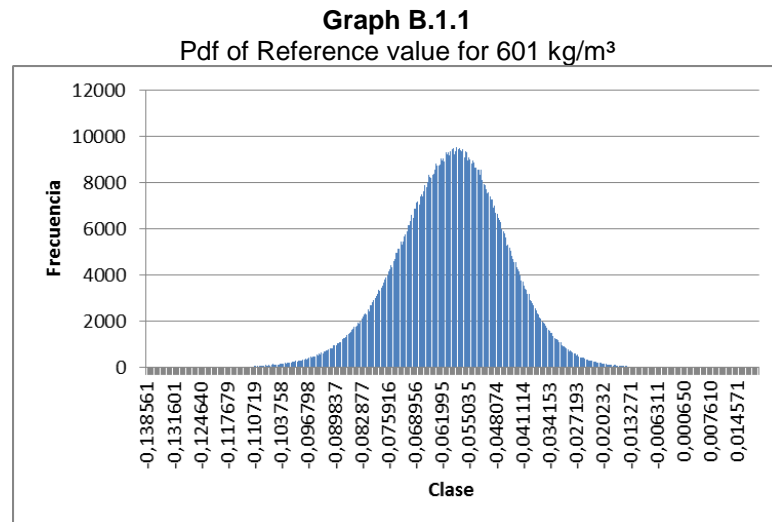
Table A2.4
Uncertainty contributions reported by the NMIs for the hydrometer 4

INFLUENCE QUANTITY	UNIT	CENAM	IBMETRO	INEN	INDECOPI	INM	INTN	LACOMET
Weighing value of hydrometer in air	(%)	0,0000001	3,5	0,003	0,6	7,4	4,2	0,06
Weighing value of hydrometer in buoyant liquid (1st point)	(%)	0,000001	0,2	1,2	2,4	18,0	9,9	0,01
Weighing value of hydrometer in buoyant liquid (2nd point)	(%)							
Weighing value of hydrometer in buoyant liquid (3rd point)	(%)							
Additional weights	(%)							
Cubic thermal expansion coefficient of glass	(%)	0,00000001	0,0003	0,02	0,09		5,4	0,006
Diameter of stem of hydrometer	(%)	0,3	0,001	0,04	0,0000002	0,001	1,5	0,00003
Density air	(%)	0,1	0,04	0,0003	0,5	1,1	0,1	0,000008
Density buoyant liquid (1st point)	(%)	34,5	56,6	97,2	88,0	43,4	78,2	99,9
Density buoyant liquid (2nd point)	(%)							
Density buoyant liquid (3rd point)	(%)							
Temperature of liquid at hydrometer	(%)	31,2	0,04	0,000001	0,8		0,01	0,03
Cubic thermal expansion coefficient of liquid	(%)	0,0000004	3,1					
Compressibility of liquid	(%)	0,00000004	0,000000000004					
Surface tension of liquid	(%)	2,8	27,3	1,5	0,03	30,1	0,8	
Gravitation acceleration	(%)	0,000000000	0,00000002	0,000000000	0,0002		0,0000002	0,00000000
Gradient of gravitational acceleration	(%)	0,000000019	0,009					
Height difference of weights and hydrometer	(%)	0,00000002	0,000002					
Readings error	(%)	0,0000000001	9,2		7,5			
Reproducibility	(%)	31,1						
$\sum \frac{u_i^2(x_i)}{u_c^2}$		100,00	100,00	100,00	100,00	100,00	100,00	100,00

ANNEX B

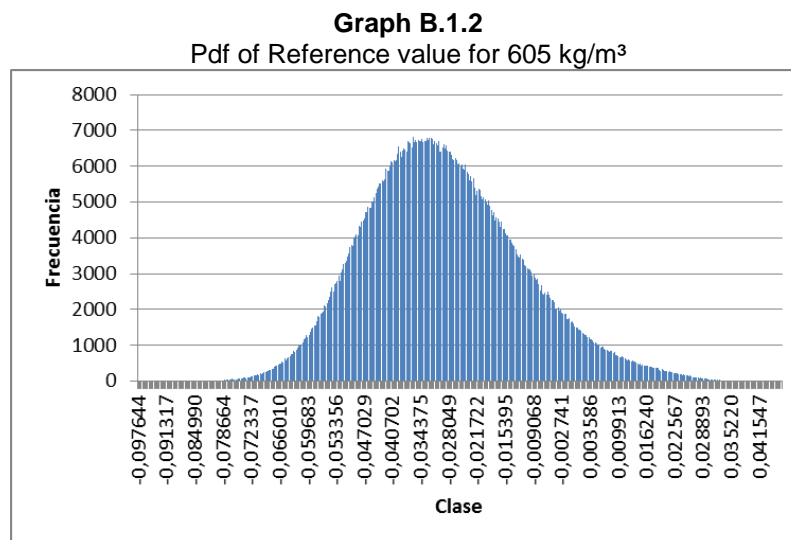
B.1 REFERENCE VALUES OF THE PDF'S FOR THE HYDROMETER 1

B.1.1 Reference value for 601 kg/m³



Mean: -0,0598 kg/m³
 Standard deviation: 0,0142 kg/m³
 95 % coverage interval: [-0,0892 kg/m³ , -0,0329 kg/m³]

B.1.2 Reference value for 605 kg/m³

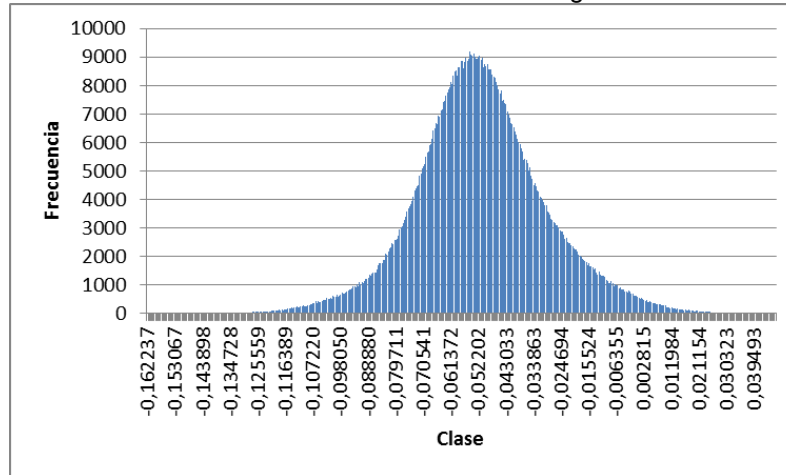


Mean: -0,0293 kg/m³
 Standard deviation: 0,0175 kg/m³
 95 % coverage interval: [-0,0601 kg/m³ , 0,0091 kg/m³]

B.1.3 Reference value for 609 kg/m³

Graph B.1.3

Pdf of Reference value for 609 kg/m³



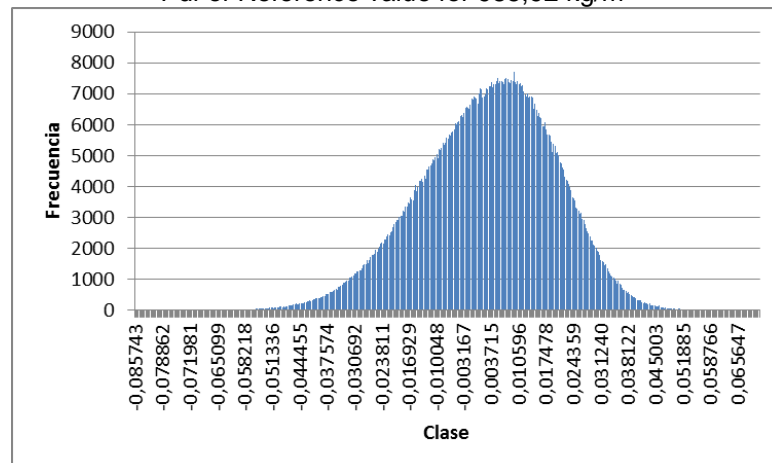
Mean: -0,0517 kg/m³
 Standard deviation: 0,0214 kg/m³
 95 % coverage interval: [-0,0945 kg/m³, -0,0060 kg/m³]

B.2 REFERENCE VALUES OF THE PDF'S FOR THE HYDROMETER 2

B.2.1 Reference value for 985,92 kg/m³

Graph B.2.1

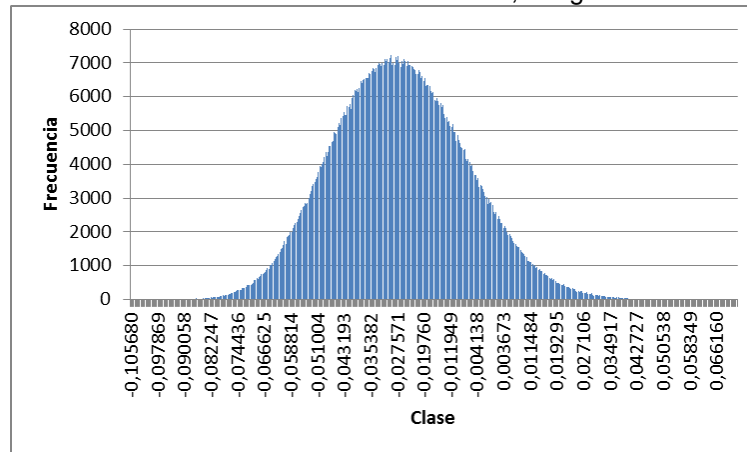
Pdf of Reference value for 985,92 kg/m³



Mean: 0,0026 kg/m³
 Standard deviation: 0,0167 kg/m³
 95 % coverage interval: [-0,0321 kg/m³, 0,0323 kg/m³]

B.2.2 Reference value for 991,06 kg/m³

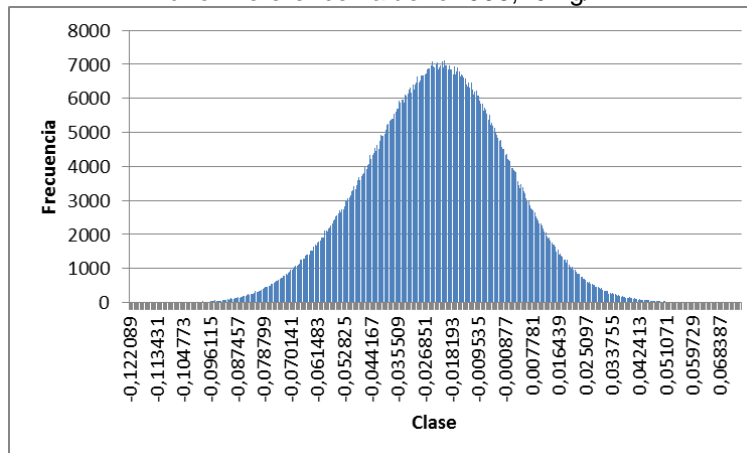
Graph B.2.2
Pdf of Reference value for 991,06 kg/m³



Mean: -0,0269 kg/m³
Standard deviation: 0,0195 kg/m³
95 % coverage interval: [-0,0631 kg/m³, 0,0129 kg/m³]

B.2.3 Reference value for 996,70 kg/m³

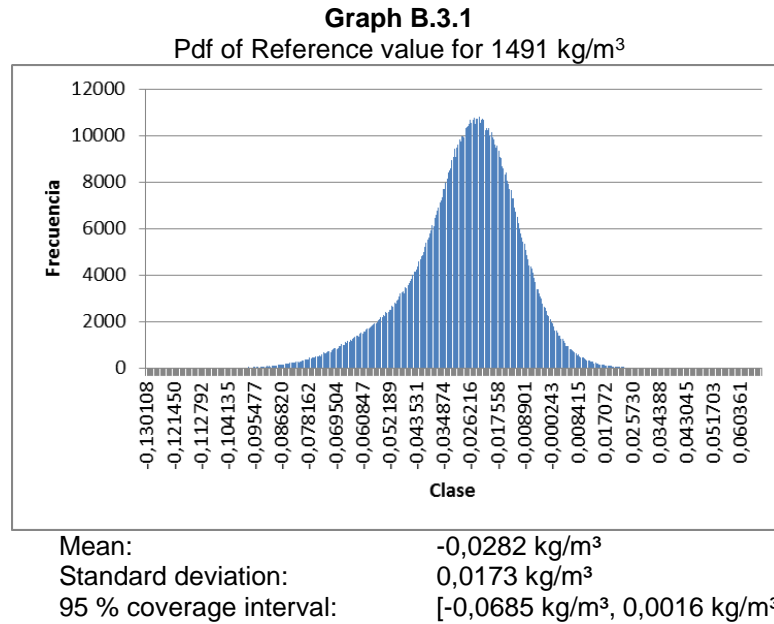
Graph B.2.3
Pdf of Reference value for 996,70 kg/m³



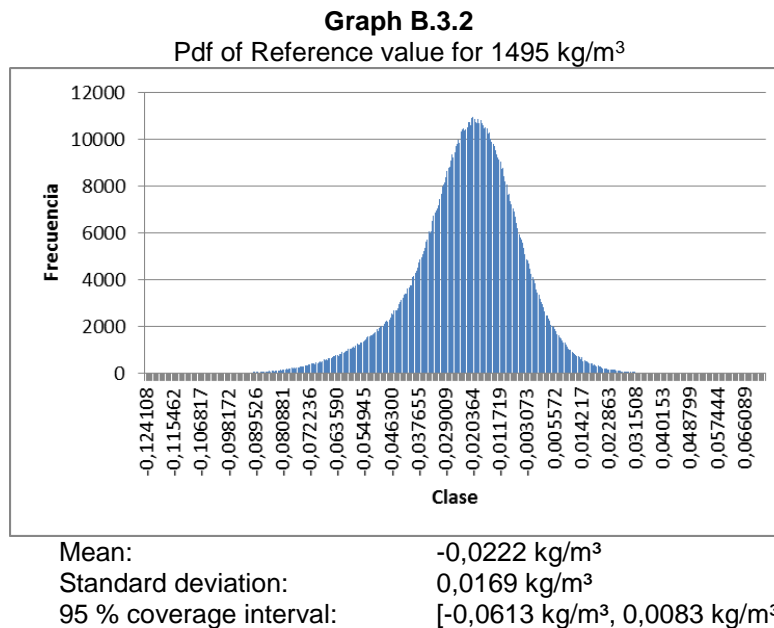
Mean: -0,0234 kg/m³
Standard deviation: 0,0227 kg/m³
95 % coverage interval: [-0,0692 kg/m³, 0,0201 kg/m³]

B.3 REFERENCE VALUES OF THE PDF'S FOR THE HYDROMETER 3

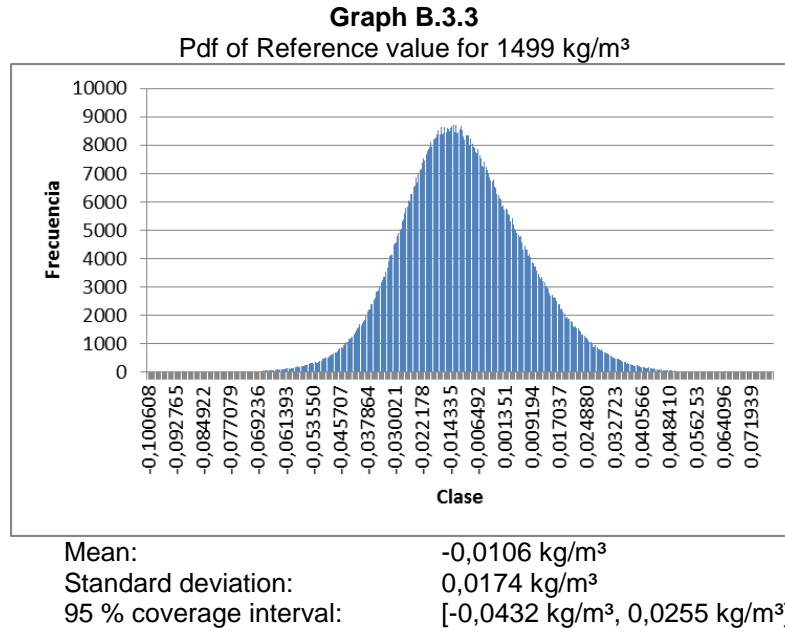
B.3.1 Reference value for 1491 kg/m³



B.3.2 Reference value for 1495 kg/m³

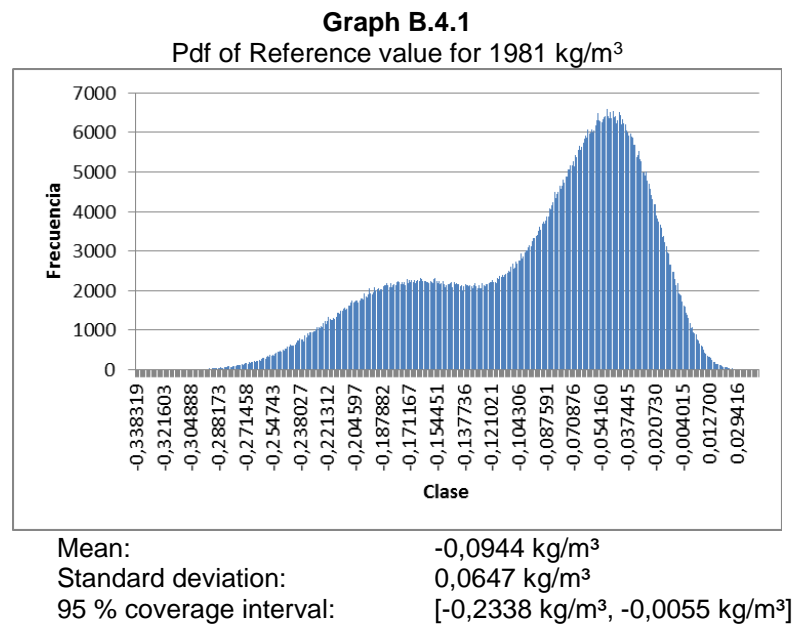


B.3.3 Reference value for 1499 kg/m³



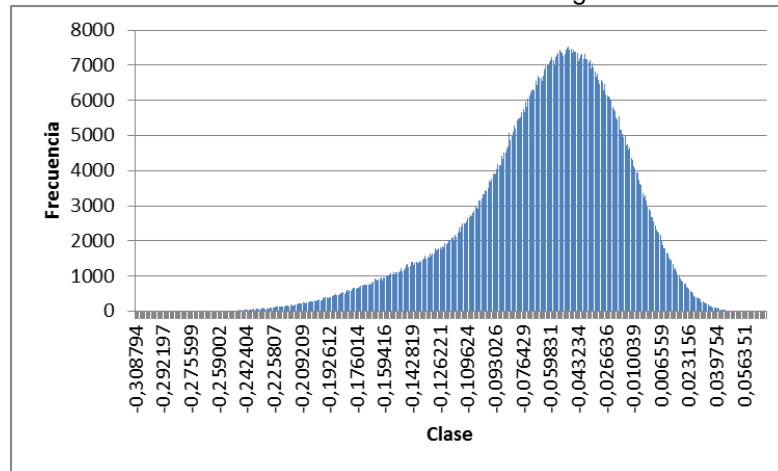
B.4 REFERENCE VALUES OF THE PDF'S FOR THE HYDROMETER 4

B.4.1 Reference value for 1981 kg/m³



B.4.2 Reference value for 1990 kg/m³

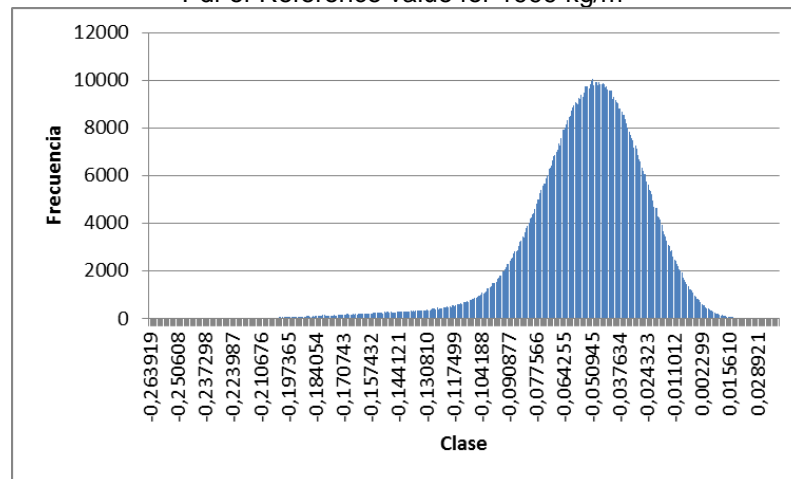
Graph B.4.2
Pdf of Reference value for 1990 kg/m³



Mean: -0,0634 kg/m³
Standard deviation: 0,0465 kg/m³
95 % coverage interval: [-0,1757 kg/m³, 0,0101 kg/m³]

B.4.3 Reference value for 1993 kg/m³

Graph B.4.3
Pdf of Reference value for 1999 kg/m³



Mean: -0,0541 kg/m³
Standard deviation: 0,0292 kg/m³
95 % coverage interval: [-0,1270 kg/m³, -0,0077 kg/m³]

ANNEX C

C.1 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS AND CENAM FOR THE HYDROMETER 1

Table C.1.1

Hydrometer 1

Degree of equivalence between participants and CENAM for 601 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,011	0,056	0,20
INEN	-0,744	0,094	7,89
INDECOPI	-0,010	0,046	0,22
INM	0,081	0,031	2,64
INTN	-0,044	0,085	0,52
LACOMET	0,056	0,291	0,19

Table C.1.2

Hydrometer 1

Degree of equivalence between participants and CENAM for 605 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,023	0,056	0,41
INEN	-0,747	0,094	7,93
INDECOPI	0,016	0,046	0,36
INM	0,079	0,031	2,57
INTN	0,123	0,085	1,45
LACOMET	0,053	0,291	0,18

Table C.1.3

Hydrometer 1

Degree of equivalence between participants and CENAM for 609 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,042	0,056	0,75
INEN	-0,743	0,094	7,88
INDECOPI	-0,047	0,046	1,02
INM	0,089	0,031	2,90
INTN	0,007	0,085	0,08
LACOMET	0,057	0,291	0,20

C.2 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS AND CENAM FOR THE HYDROMETER 2

Table C.2.1
Hydrometer 2

Degree of equivalence between participants and CENAM for 985,92 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	-0,011	0,069	0,16
INEN	-0,591	0,093	6,37
INDECOPI	-0,017	0,085	0,21
INM	0,032	0,053	0,60
INTN	0,067	0,056	1,20
LACOMET	0,469	0,462	1,01

Table C.2.2
Hydrometer 2

Degree of equivalence between participants and CENAM for 991,06 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,013	0,069	0,19
INEN	-0,662	0,093	7,10
INDECOPI	0,045	0,085	0,53
INM	0,120	0,054	2,22
INTN	-0,020	0,057	0,36
LACOMET	0,168	0,462	0,36

Table C.2.3
Hydrometer 2

Degree of equivalence between participants and CENAM for 996,70 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,034	0,069	0,49
INEN	-0,667	0,093	7,15
INDECOPI	0,017	0,085	0,20
INM	0,101	0,054	1,87
INTN	-0,043	0,057	0,75
LACOMET	0,143	0,462	0,31

C.3 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS AND CENAM FOR THE HYDROMETER 3

Table C.3.1
Hydrometer 3

Degree of equivalence between participants and CENAM for 1491 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,115	0,067	1,72
INEN	-0,378	0,147	2,57
INDECOPI	-0,028	0,082	0,34
INM	0,005	0,049	0,10
INTN	----	----	----
LACOMET	0,183	0,701	0,26

Table C.3.2
Hydrometer 3

Degree of equivalence between participants and CENAM for 1495 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,124	0,067	1,86
INEN	-0,376	0,147	2,56
INDECOPI	-0,008	0,082	0,10
INM	0,017	0,049	0,35
INTN	----	----	----
LACOMET	0,205	0,701	0,29

Table C.3.3
Hydrometer 3

Degree of equivalence between participants and CENAM for 1499 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,107	0,067	1,60
INEN	-0,471	0,147	3,20
INDECOPI	0,015	0,082	0,18
INM	-0,002	0,049	0,04
INTN	----	----	----
LACOMET	0,212	0,701	0,30

C.4 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS AND CENAM FOR THE HYDROMETER 4

Table C.4.1
Hydrometer 4

Degree of equivalence between participants and CENAM for 1981 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,038	0,086	0,44
INEN	-0,652	0,298	2,19
INDECOPI	-0,130	0,117	1,11
INM	0,062	0,076	0,82
INTN	-0,222	0,099	2,25
LACOMET	0,118	0,903	0,13

Table C.4.2
Hydrometer 4

Degree of equivalence between participants and CENAM for 1990 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	0,065	0,087	0,75
INEN	-0,753	0,299	2,52
INDECOPI	-0,082	0,118	0,70
INM	0,089	0,077	1,16
INTN	-0,222	0,100	2,23
LACOMET	0,327	0,903	0,36

Table C.4.3
Hydrometer 4

Degree of equivalence between participants and CENAM for 1999 kg/m³

NMI	$d_{i,CENAM}$	$U(d_{i,CENAM})$	$ E_{n(i)} $
IBMETRO	-0,012	0,087	0,14
INEN	-0,773	0,299	2,59
INDECOPI	-0,108	0,118	0,91
INM	0,034	0,077	0,44
INTN	-0,169	0,100	1,69
LACOMET	0,677	0,903	0,75

C.5 Link to the CCM key comparison CCM.D-K4

Table C.5.1
Degree of equivalence between IBMETRO and CCM.D-K4

IBMETRO (kg/m ³)	$D_{IBMETRO, CCM.D-K4}$ (kg/m ³)	$u(D_{IBMETRO, CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	0,014	0,029	-0,043	0,070	0,2
605	0,026	0,029	-0,031	0,082	0,4
609	0,045	0,029	-0,012	0,101	0,8
985,92	-0,008	0,035	-0,077	0,062	0,1
991,06	0,016	0,035	-0,054	0,086	0,2
996,7	0,037	0,035	-0,033	0,107	0,5
1491	0,118	0,036	0,048	0,188	1,7
1495	0,127	0,036	0,057	0,198	1,8
1499	0,110	0,036	0,040	0,180	1,5
1981	0,042	0,046	-0,050	0,133	0,4
1990	0,069	0,047	-0,024	0,161	0,7
1999	-0,008	0,047	-0,100	0,084	0,1

Table C.5.2
Degree of equivalence between INEN and CCM.D-K4

INEN (kg/m ³)	$D_{INEN, CCM.D-K4}$ (kg/m ³)	$u(D_{INEN, CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	-0,741	0,047	-0,834	-0,648	7,8
605	-0,744	0,047	-0,837	-0,651	7,8
609	-0,740	0,047	-0,833	-0,647	7,8
985,92	-0,588	0,047	-0,680	-0,496	6,2
991,06	-0,659	0,047	-0,752	-0,566	7,0
996,7	-0,664	0,047	-0,756	-0,572	7,0
1491	-0,375	0,075	-0,521	-0,229	2,5
1495	-0,373	0,075	-0,519	-0,227	2,5
1499	-0,468	0,075	-0,614	-0,322	3,1
1981	-0,648	0,150	-0,943	-0,354	2,2
1990	-0,749	0,150	-1,044	-0,455	2,5
1999	-0,769	0,151	-1,063	-0,474	2,6

Table C.5.3

Degree of equivalence between INDECOPI and CCM.D-K4

INDECOPI (kg/m ³)	$D_{INDECOPI,CCM.D-K4}$ (kg/m ³)	$u(D_{INDECOPI,CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	-0,007	0,024	-0,054	0,039	0,2
605	0,019	0,024	-0,028	0,065	0,4
609	-0,044	0,024	-0,091	0,002	0,9
985,92	-0,014	0,043	-0,099	0,071	0,2
991,06	0,048	0,043	-0,037	0,133	0,6
996,7	0,020	0,044	-0,066	0,106	0,2
1491	-0,025	0,043	-0,109	0,059	0,3
1495	-0,005	0,043	-0,089	0,079	0,1
1499	0,018	0,043	-0,066	0,103	0,2
1981	-0,126	0,061	-0,246	-0,006	1,0
1990	-0,078	0,062	-0,199	0,042	0,6
1999	-0,104	0,062	-0,226	0,017	0,8

Table C.5.4

Degree of equivalence between INM and CCM.D-K4

INM (kg/m ³)	$D_{INM,CCM.D-K4}$ (kg/m ³)	$u(D_{INM,CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	0,084	0,017	0,051	0,116	2,5
605	0,082	0,017	0,049	0,114	2,4
609	0,092	0,017	0,059	0,124	2,7
985,92	0,035	0,028	-0,019	0,089	0,6
991,06	0,123	0,028	0,068	0,178	2,2
996,7	0,104	0,028	0,049	0,159	1,8
1491	0,008	0,028	-0,046	0,062	0,2
1495	0,020	0,028	-0,034	0,074	0,4
1499	0,001	0,028	-0,053	0,055	0,0
1981	0,066	0,042	-0,016	0,147	0,8
1990	0,093	0,042	0,009	0,175	1,1
1999	0,038	0,042	-0,046	0,121	0,4

Table C.5.5
Degree of equivalence between INTN and CCM.D-K4

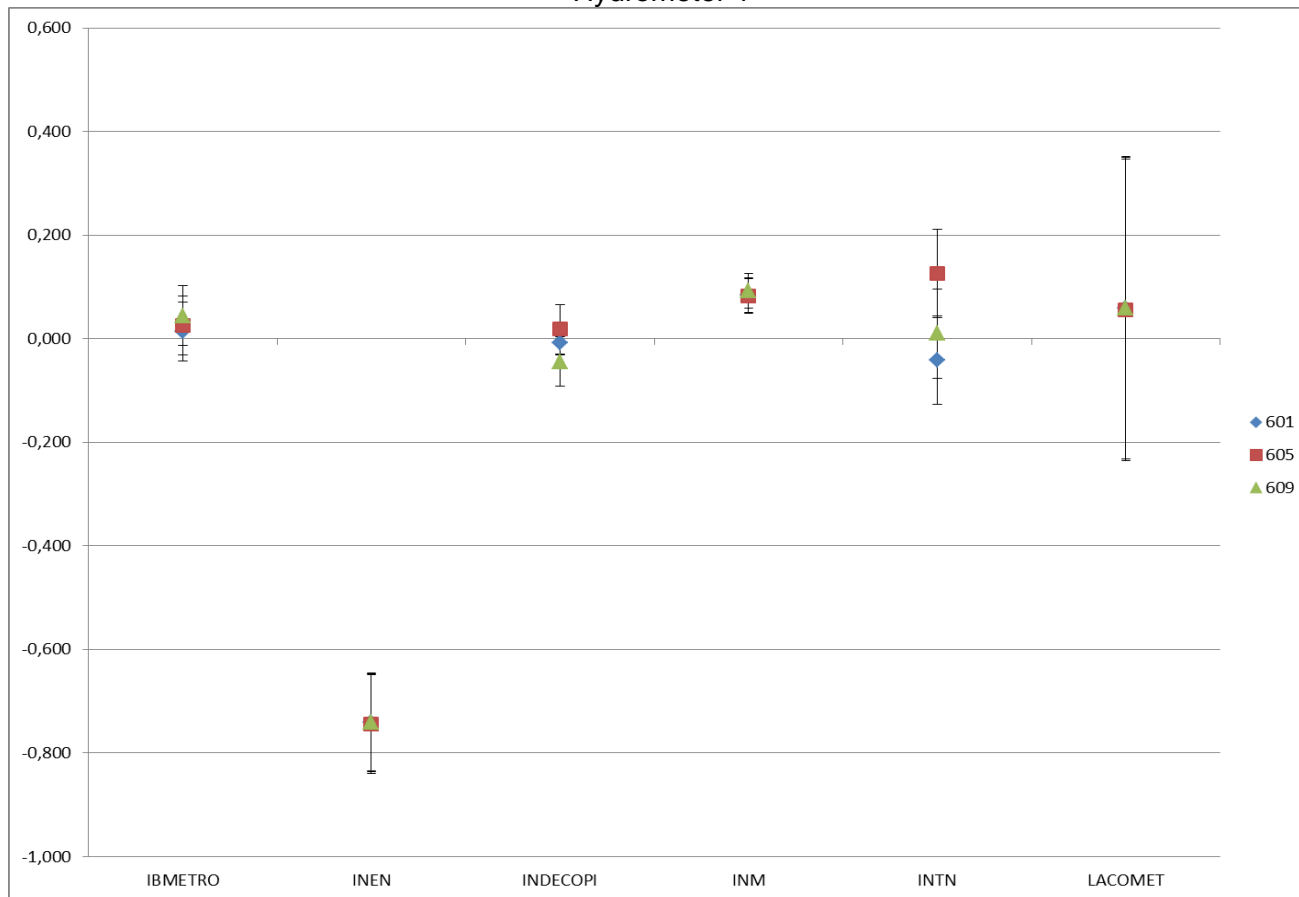
INTN (kg/m ³)	$D_{INTN,CCM.D-K4}$ (kg/m ³)	$u(D_{INTN,CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	-0,041	0,043	-0,125	0,043	0,5
605	0,126	0,043	0,041	0,210	1,5
609	0,010	0,043	-0,074	0,094	0,1
985,92	0,070	0,029	0,013	0,127	1,2
991,06	-0,017	0,030	-0,098	0,041	0,3
996,7	-0,040	0,030	-0,321	0,018	0,7
1491	----	----	----	----	----
1495	----	----	----	----	----
1499	----	----	----	----	----
1981	-0,218	0,052	-0,322	-0,116	2,1
1990	-0,218	0,053	-0,269	-0,115	2,1
1999	-0,165	0,053	-0,269	-0,062	1,6

Table C.5.6
Degree of equivalence between LACOMET and CCM.D-K4

LACOMET (kg/m ³)	$D_{LACOMET,CCM.D-K4}$ (kg/m ³)	$u(D_{LACOMET,CCM.D-K4})$ (kg/m ³)	x_1 (2,5%) (kg/m ³)	x_2 (97,5%) (kg/m ³)	$ E_n $
601	0,059	0,146	-0,227	0,344	0,2
605	0,056	0,146	-0,229	0,340	0,2
609	0,060	0,146	-0,226	0,345	0,2
985,92	0,472	0,231	0,019	0,924	1,0
991,06	0,171	0,231	-0,282	0,624	0,4
996,7	0,146	0,231	-0,307	0,600	0,3
1491	0,186	0,351	-0,501	0,874	0,3
1495	0,208	0,351	-0,480	0,894	0,3
1499	0,215	0,351	-0,472	0,902	0,3
1981	0,122	0,452	-0,764	1,008	0,1
1990	0,331	0,452	-0,555	1,217	0,4
1999	0,681	0,452	-0,206	1,566	0,8

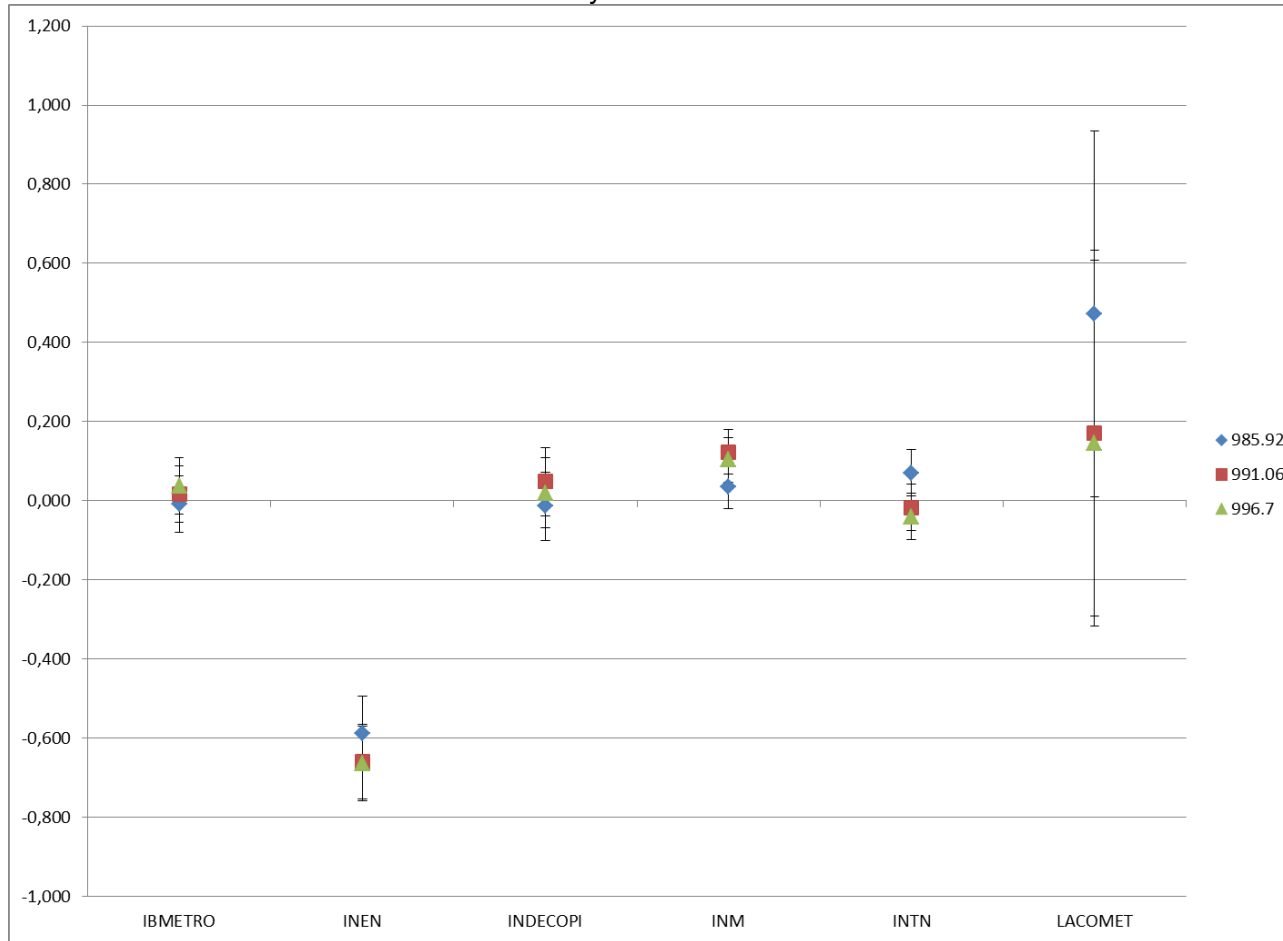
C.6 Graphs of link to the CCM key comparison CCM.D-K4

Graph C.6.1
 Link to the CCM key comparison CCM.D-K4
 Hydrometer 1



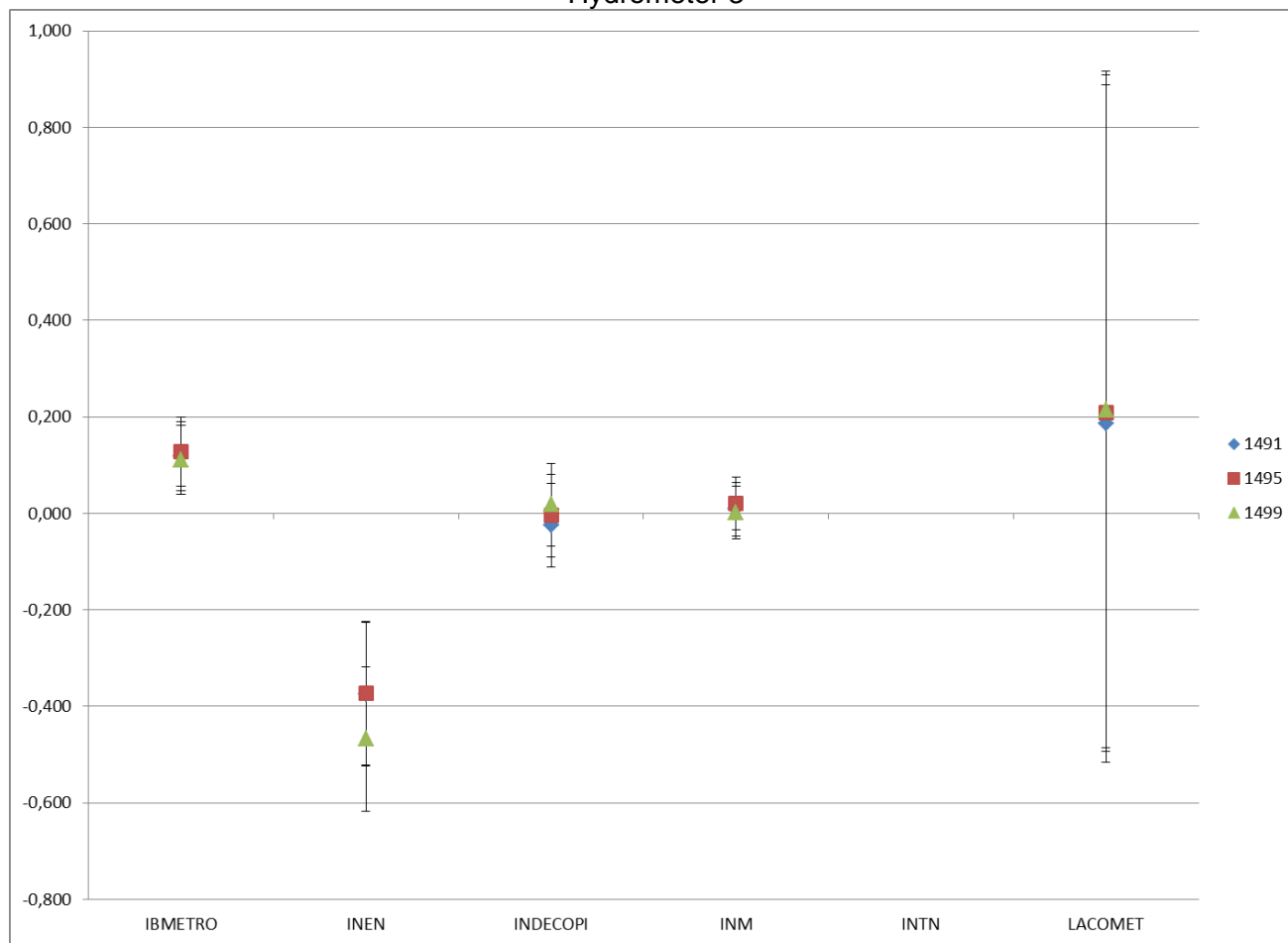
Note: The bars represent the expanded uncertainty of $k=2$

Graph C.6.2
 Link to the CCM key comparison CCM.D-K4
 Hydrometer 2



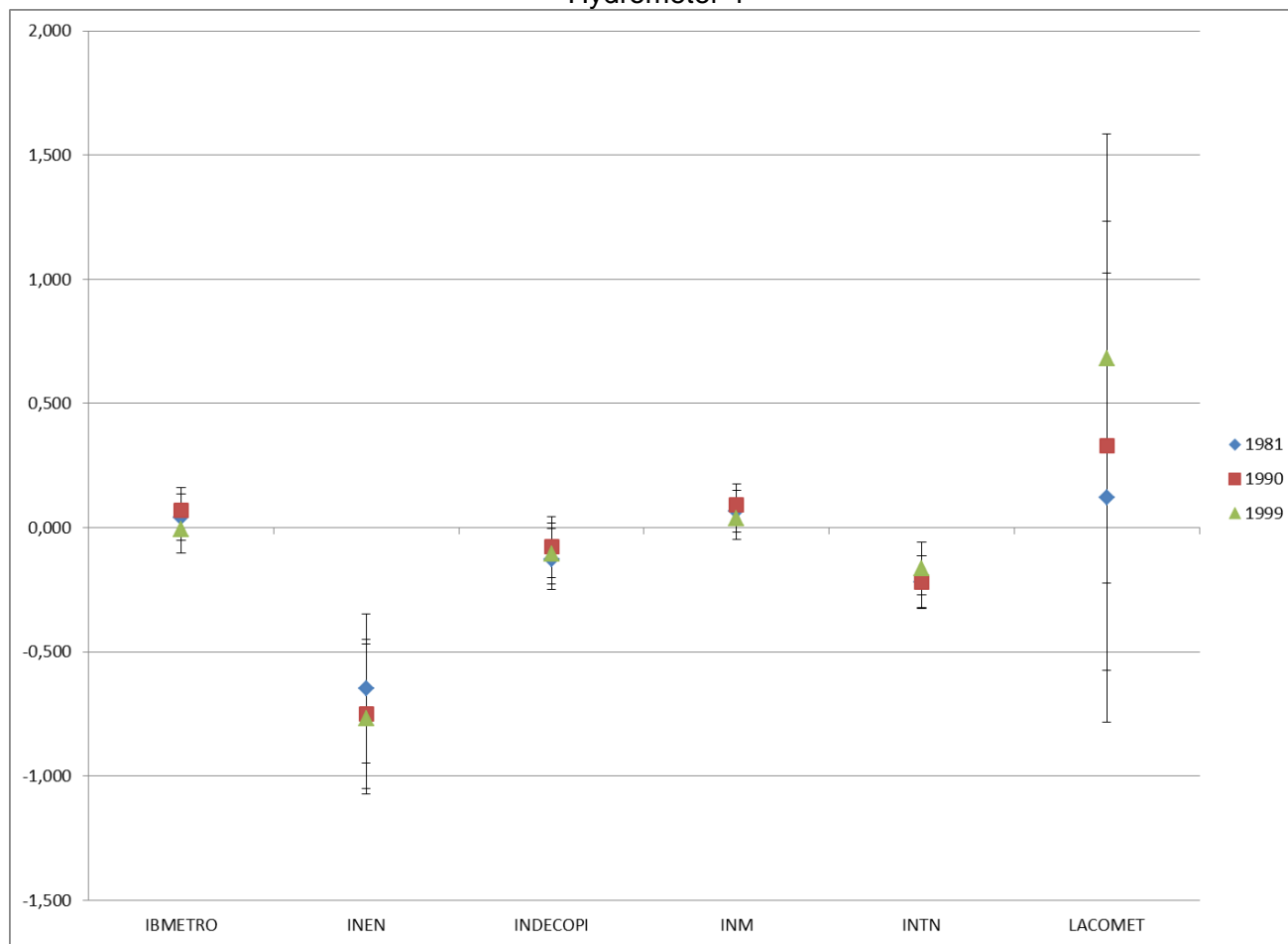
Note: The bars represent the expanded uncertainty of $k=2$

Graph C.6.3
 Link to the CCM key comparison CCM.D-K4
 Hydrometer 3



Note: The bars represent the expanded uncertainty of $k=2$

Graph C.6.4
 Link to the CCM key comparison CCM.D-K4
 Hydrometer 4



Note: The bars represent the expanded uncertainty of $k=2$



ANNEX D

D.1 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS FOR THE HYDROMETER 1

Table D.1
 Hydrometer 1
 Degree of equivalence between participants for 601 kg/m³

<i>i \ j</i>	CENAM		IBMETRO		INEN		INDECOPI		INM		INTN		LACOMET	
	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$
CENAM			-0,011	0,056	0,744	0,094	0,010	0,046	-0,081	0,031	0,044	0,085	-0,056	0,291
IBMETRO					0,755	0,102	0,021	0,060	-0,070	0,050	0,055	0,093	-0,045	0,294
INEN							-0,734	0,097	-0,825	0,091	-0,700	0,120	-0,800	0,304
INDECOPI									-0,091	0,038	0,034	0,088	-0,066	0,292
INM											0,125	0,081	0,025	0,290
INTN													-0,100	0,301
LACOMET														



D.2 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS FOR THE HYDROMETER 2

Table D.2
 Hydrometer 2
 Degree of equivalence between participants for 985,92 kg/m³

<i>i \ j</i>	CENAM		IBMETRO		INEN		INDECOPI		INM		INTN		LACOMET	
	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$
CENAM			0,011	0,069	0,591	0,093	0,017	0,085	-0,032	0,053	-0,067	0,056	-0,469	0,462
IBMETRO					0,58	0,094	0,006	0,087	-0,043	0,056	-0,08	0,059	-0,48	0,463
INEN							-0,574	0,107	-0,62	0,084	-0,66	0,085	-1,06	0,467
INDECOPI									-0,049	0,075	-0,08	0,077	-0,49	0,465
INM											-0,03	0,039	-0,44	0,461
INTN													-0,40	0,461
LACOMET														



D.3 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS FOR THE HYDROMETER 3

Table D.3
 Hydrometer 3
 Degree of equivalence between participants for 1491 kg/m³

<i>i \ j</i>	CENAM		IBMETRO		INEN		INDECOPI		INM		INTN		LACOMET	
	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>	<i>d_{i,j}</i>	<i>U(d_{i,j})</i>
CENAM			-0,115	0,067	0,378	0,147	0,028	0,082	-0,005	0,049			-0,183	0,701
IBMETRO					0,493	0,148	0,143	0,084	0,110	0,053			-0,068	0,702
INEN							-0,350	0,156	-0,383	0,141			-0,561	0,714
INDECOPI									-0,033	0,071			-0,210	0,703
INM													-0,178	0,700
INTN														
LACOMET														



D.4 DEGREE OF EQUIVALENCE BETWEEN PARTICIPANTS FOR THE HYDROMETER 4

Table D.4
 Hydrometer 4
 Degree of equivalence between participants for 1981 kg/m³

<i>i</i> \ <i>j</i>	CENAM		IBMETRO		INEN		INDECOPI		INM		INTN		LACOMET	
	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$	$d_{i,j}$	$U(d_{i,j})$
CENAM			-0,038	0,086	0,652	0,298	0,130	0,117	-0,062	0,076	0,222	0,099	-0,118	0,903
IBMETRO					0,690	0,294	0,168	0,106	-0,024	0,058	0,260	0,086	-0,080	0,901
INEN							-0,522	0,305	-0,714	0,291	-0,430	0,298	-0,770	0,946
INDECOPI									-0,192	0,098	0,093	0,117	-0,248	0,905
INM											0,284	0,076	-0,056	0,900
INTN													-0,340	0,903
LACOMET														