

### Key comparison CCQM-K55.c

**MEASURAND : Mass fraction of Valine in the CCQM-K55.c samples**

$x_i$  : result of measurement carried out by laboratory  $i$

$u_i$  : combined standard uncertainty of  $x_i$

	$x_i$ / (mg/g)	$u_i$ / (mg/g)
<b>BAM</b>	991.22	0.16
<b>BIPM</b>	993.2	+0.18, -0.70
<b>CENAM</b>	990.095	56.38
<b>GL</b>	992.9	2.5
<b>HSA</b>	992.1	1.6
<b>INMETRO</b>	984.9	0.85
<b>IRMM</b>	990.9	0.6
<b>KRISS</b>	992	0.34
<b>LGC</b>	992.7	2.3
<b>LNE</b>	992.95	0.85
<b>NIM</b>	990.9	1.14
<b>NIMT</b>	994.25	0.46
<b>NIST</b>	990.0	0.9
<b>NMIA</b>	985	2
<b>NMIJ</b>	992.6	0.51
<b>NMISA</b>	988.9	3.3
<b>NRC</b>	987	3.4
<b>SIRIM</b>	993.0	1.5
<b>UME</b>	979.2	1.84
<b>VNIIM</b>	990.47	0.18

**Key comparison CCQM-K55.c**

**MEASURAND : Mass fraction of Related Structure Impurities in the CCQM-K55.c samples**

$x_i$  : result of measurement carried out by laboratory  $i$

$u_i$  : combined standard uncertainty of  $x_i$

<b>Lab <math>i</math></b>	<b><math>x_i</math> / (mg/g)</b>	<b><math>u_i</math> / (mg/g)</b>
<b>BAM</b>	9.13	0.14
<b>BIPM</b>	6.8	+0.61, -0.11
<b>CENAM</b>	9.68	0.47
<b>GL</b>	6.97	2.07
<b>HSA</b>	7.16	0.09
<b>INMETRO</b>	13.81	0.45
<b>IRMM</b>	7.02	0.54
<b>KRISS</b>	8.02	0.057
<b>LGC</b>	7.12	2
<b>LNE</b>	6.58	0.11
<b>NIM</b>	7.97	0.52
<b>NIMT</b>	5.46	0.14
<b>NIST</b>	8.00	0.5
<b>NMIJ</b>	7.58	0.34
<b>NMISA</b>	7.67	0.93
<b>UME</b>	20.30	0.133
<b>VNIIM</b>	7.61	0.17

## Key comparison CCQM-K55.c

MEASURAND : Mass fraction of Water in the CCQM-K55.c samples

$x_i$  : result of measurement carried out by laboratory  $i$

$u_i$  : combined standard uncertainty of  $x_i$

Lab $i$	$x_i$ / (mg/g)	$u_i$ / (mg/g)
BAM	0.06	0.02
BIPM	0	+0.14, -0
CENAM	0.222	0.0016
GL	0.12	0.03
HSA	0.72	0.25
INMETRO	0.2	+0, -0.058
IRMM	2.47	0.37
KRISS	0	+0.28, -0
LGC	0.15	0.06
LNE	0.069	0.019
NIM	0.27	0.025
NIMT	0.28	0.20
NIST	0.16	0.04
NMIJ	0.062	0.020
NMISA	0.64	0.11
NRC	7.65	0.57
UME	0.35	0.0192
VNIIM	1.84	0.04

### Key comparison CCQM-K55.c

**MEASURAND** : Mass fraction of Volatile Organic Content in the CCQM-K55.c samples

$x_i$  : result of measurement carried out by laboratory  $i$

$u_i$  : combined standard uncertainty of  $x_i$

Lab $i$	$x_i$ / (mg/g)	$u_i$ / (mg/g)
BAM	0.1	+0, -0.1
BIPM	0	+0.1, -0
GL	0	+1, -0
HSA	0	+0.58, -0
IRMM	0	+0.16, -0
KRISS	0	+0.02, -0
LGC	0	+1.1, -0
LNE	0	+0.82, -0
NIM	0.021	0.011
NIMT	0.01	+0.3, -0
NIST	0.16	0.03
NMIJ	0.0017	0.0007
NMISA	0	+0.75, -0
VNIIM	0.02	+0.1, -0

## Key comparison CCQM-K55.c

MEASURAND : Mass fraction of Non-Volatile Content in the CCQM-K55.c samples

$x_i$  : result of measurement carried out by laboratory  $i$

$u_i$  : combined standard uncertainty of  $x_i$

Lab $i$	$x_i$ / (mg/g)	$u_i$ / (mg/g)
BAM	0	+0.28, -0
BIPM	0	+0.28, -0
CENAM	0.00253	0.00007
GL	0	+1, -0
HSA	0	+1.44, -0
INMETRO	1.3	0.72
IRMM	0.12	0.12
KRISS	0	+0.19, -0
LGC	0	+0.28, -0
LNE	0.4	0.1
NIM	0.19	0.09
NIMT	0.5	0.25
NIST	0.37	0.12
NMIA	0	+1.15, -0
NMIJ	0	+0.18, -0
NMISA	2.8	1.16
UME	2.05	0.0009
VNIIM	0.083	0.02

## Key comparison CCQM-K55.c

### MEASURAND : Mass Fraction of Valine in the CCQM-K55.c samples

The key comparison reference value for the mass fraction of valine  $x_R$ , was calculated by subtraction from the limit value of 1000 mg/g of the summation of the individual estimates for each contributing class of impurities present in CCQM-K55.c, as explained in page 23 of the Final Report. Its standard uncertainty,  $u_R$ , is computed by combination in quadrature of the uncertainties associated with each contributing impurity estimate and also uncertainties in the inter-unit homogeneity of related substance impurity content.

$$x_R = 992.0 \text{ mg/g}, u_R = 0.3 \text{ mg/g}$$

### MEASURAND : Mass fraction of individual impurity classes in the CCQM-K55.c samples

Key comparison reference values ( $x_R$ ) and associated standard uncertainty ( $u_R$ ) were assigned for the mass fraction of each orthogonal impurity class - related substances, water, volatile organics and non-volatiles - quantified by the participants in CCQM-K55.c who used a mass balance approach to assign the valine content. They are consensus values derived from the individual data supplied by each participant. The assignment method varied by impurity class and each is separately described on pages 11 to page 18 of the Final Report.

For Total Related Substance Impurities:  $x_R = 7.60 \text{ mg/g}$ ,  $u_R = 0.24 \text{ mg/g}$

For Water:  $x_R = 0.155 \text{ mg/g}$ ,  $u_R = 0.042 \text{ mg/g}$

For Volatile Organics:  $x_R = 0.0 \text{ mg/g}$ ,  $u_R = + 0.12 \text{ mg/g}$ ,  $- 0.0 \text{ mg/g}$

For Non-Volatiles:  $x_R = 0.25 \text{ mg/g}$ ,  $u_R = 0.144 \text{ mg/g}$

The degree of equivalence of laboratory  $i$  with respect to each key comparison reference value is given by a pair of terms, both expressed in mg/g:

$$D_i = (x_i - x_R) \text{ and its expanded uncertainty } (k = 2), U_i = 2(u_R^2 + u_i^2)^{1/2}$$

No pair-wise degrees of equivalence have been computed for this key comparison.

Key comparison CCQM-K55.c

Degrees of equivalence for Mass fraction of Valine

Lab *i* ↓

	$D_i$ / (mg/g)	$U_i$ / (mg/g)
BAM	-0.80	0.66
BIPM	1.20	+0.70, -1.52
CENAM	-1.90	112.76
GL	0.90	5.03
HSA	0.10	3.25
INMETRO	-7.10	1.80
IRMM	-1.10	1.33
KRISS	0.00	0.89
LGC	0.70	4.64
LNE	0.95	1.80
NIM	-1.10	2.35
NIMT	2.25	1.09
NIST	-2.00	1.89
NMIA	-7.00	4.04
NMIJ	0.60	1.17
NMISA	-3.10	6.63
NRC	-5.00	6.82
SIRIM	1.00	3.06
UME	-12.80	3.73
VNIM	-1.50	0.68

Key comparison CCQM-K55.c

Degrees of equivalence for Related Structure Impurities

Lab *i* ↓

	$D_i$ / (mg/g)	$U_i$ / (mg/g)
BAM	1.54	0.55
BIPM	-0.80	+1.31, -0.53
CENAM	2.09	1.05
GL	-0.63	4.17
HSA	-0.44	0.51
INMETRO	6.22	1.02
IRMM	-0.58	1.18
KRISS	0.43	0.49
LGC	-0.48	4.03
LNE	-1.02	0.52
NIM	0.37	1.14
NIMT	-2.14	0.55
NIST	0.40	1.11
NMIJ	-0.02	0.83
NMISA	0.07	1.92
UME	12.71	0.54
VNIIM	0.01	0.59

Degrees of equivalence for Water

Lab *i* ↓

	$D_i$ / (mg/g)	$U_i$ / (mg/g)
BAM	-0.10	0.093
BIPM	-0.16	+0.292, -0.084
CENAM	0.07	0.084
GL	-0.04	0.103
HSA	0.57	0.507
INMETRO	0.05	+0.084, - 0.143
IRMM	2.32	0.745
KRISS	-0.16	+0.566, -0.084
LGC	-0.01	0.146
LNE	-0.09	0.092
NIM	0.12	0.098
NIMT	0.13	0.409
NIST	0.01	0.116
NMIJ	-0.10	0.093
NMISA	0.49	0.235
NRC	7.50	1.143
UME	0.20	0.092
VNIIM	1.69	0.116



Key comparison CCQM-K55.c

Degrees of equivalence for Volatile Organics

Lab *i* ↓

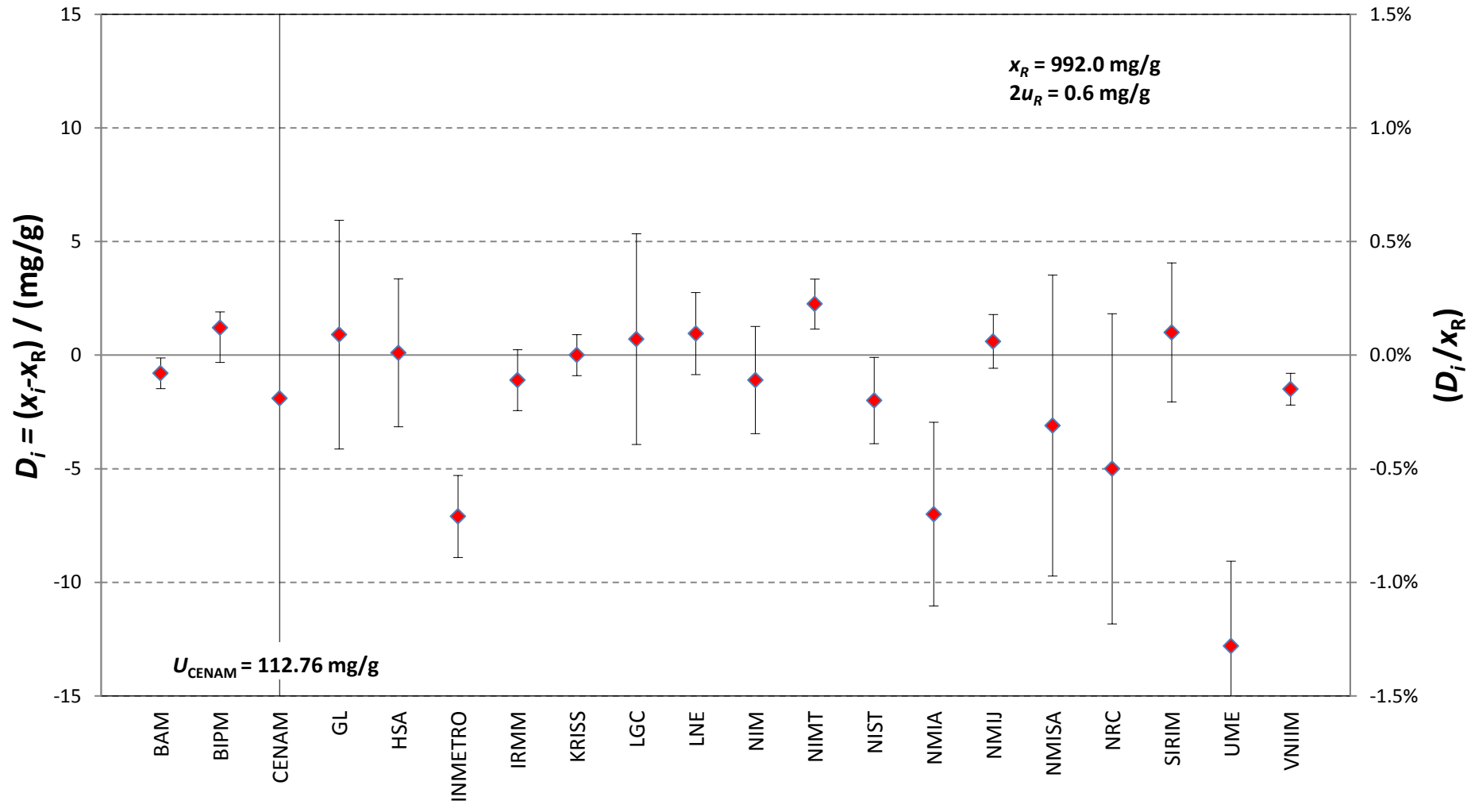
	$D_i$ / (mg/g)	$U_i$ / (mg/g)
BAM	0.10	+0.24, -0.20
BIPM	0.00	+0.31, -0.0
GL	0.00	+2.01, -0.0
HSA	0.00	+1.18, -0.0
IRMM	0.00	+0.40, -0.0
KRISS	0.00	+0.24, -0.0
LGC	0.00	+2.21, 0.0
LNE	0.00	+1.66, -0.0
NIM	0.02	+0.23, -0.02
NIMT	0.01	+0.64, -0.0
NIST	0.16	+0.24, -0.06
NMIJ	0.00	+0.23, -0.0
NMISA	0.00	+1.52, -0.0
VNIIM	0.02	+0.31, -0.0

Degrees of equivalence for Non-Volatiles

Lab *i* ↓

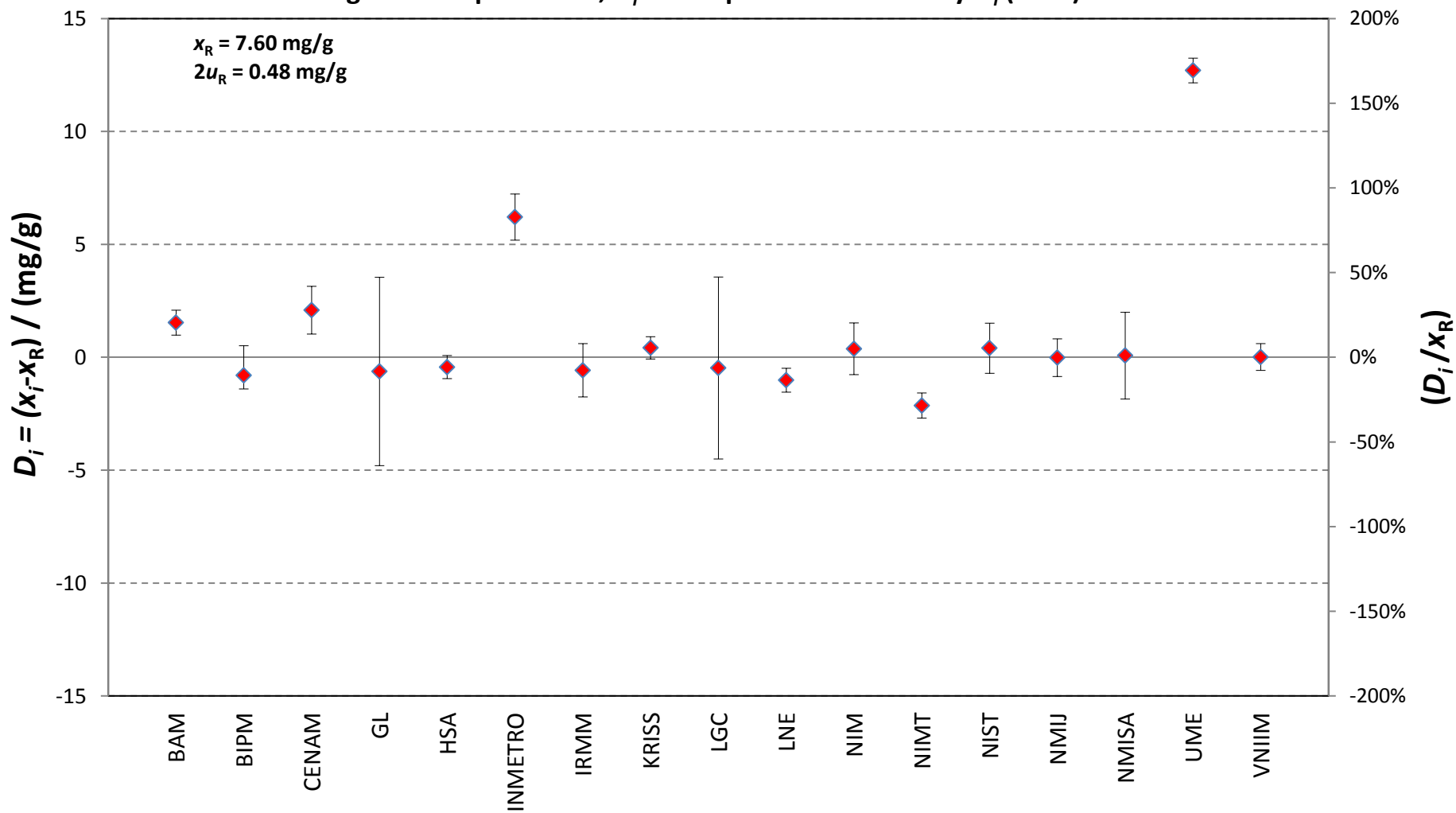
	$D_i$ / (mg/g)	$U_i$ / (mg/g)
BAM	-0.25	+0.63, -0.29
BIPM	-0.25	+0.63, -0.29
CENAM	-0.25	0.29
GL	-0.25	+2.02, -0.29
HSA	-0.25	+2.89, -0.29
INMETRO	1.05	1.47
IRMM	-0.13	0.37
KRISS	-0.25	+0.48, -0.29
LGC	-0.25	+0.63, -0.29
LNE	0.15	0.35
NIM	-0.06	0.34
NIMT	0.25	0.58
NIST	0.12	0.37
NMIA	-0.25	+2.32, -0.29
NMIJ	-0.25	+0.46, -0.29
NMISA	2.55	2.34
UME	1.80	0.29
VNIIM	-0.17	0.29

**CCQM-K55.c : Mass fraction of Valine**  
**Degrees of equivalence,  $D_i$ , and expanded uncertainty  $U_i$  ( $k = 2$ )**



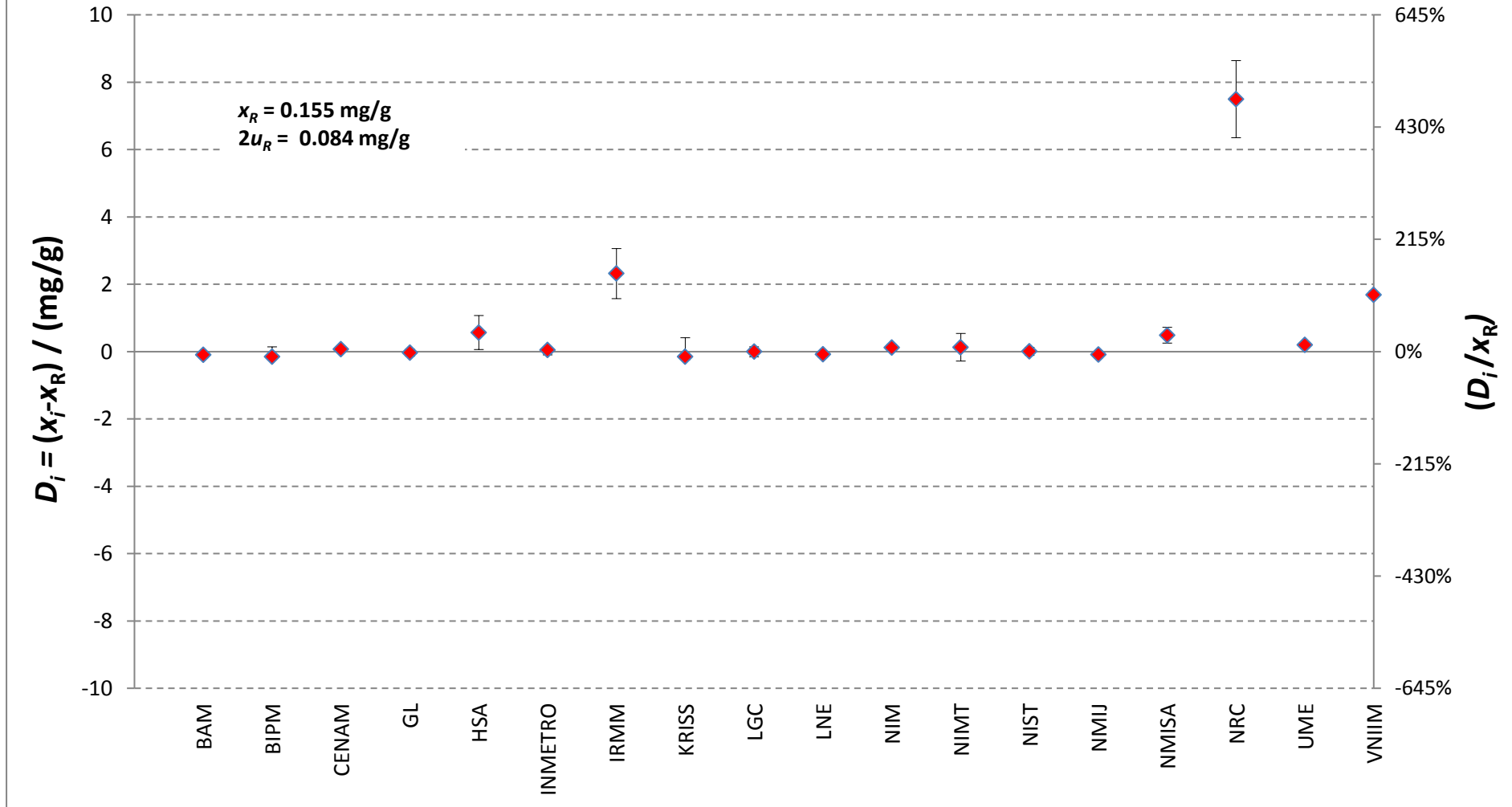
### CCQM-K55.c : Mass fraction of Related Structure Impurities

Degrees of equivalence,  $D_i$  and expanded uncertainty  $U_i$  ( $k = 2$ )



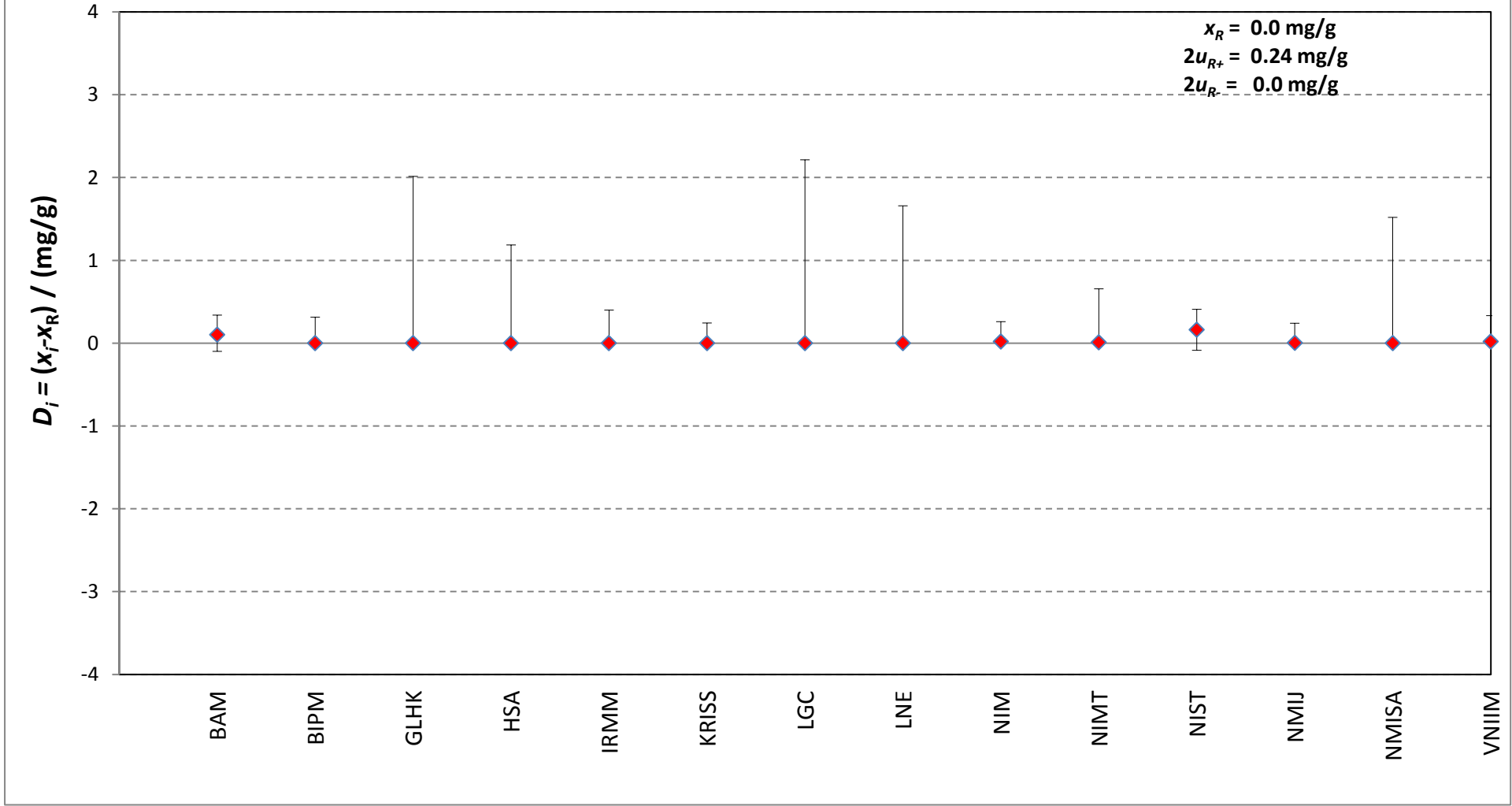
### CCQM-K55.c : Mass fraction of Water

Degrees of equivalence,  $D_i$  and expanded uncertainty  $U_i$  ( $k = 2$ )



### CCQM-K55.c : Mass fraction of Volatile Organics

Degrees of equivalence,  $D_i$  and expanded uncertainty  $U_i$  ( $k = 2$ )



### CCQM-K55.c : Mass fraction of Non-Volatiles

Degrees of equivalence,  $D_i$ , and expanded uncertainty  $U_i$  ( $k = 2$ )

