

# Key comparisons CCM.P-K6, APMP.M.P-K6, APMP.M.P-K6.1 and EURAMET.M.P-K8

## Key comparison CCM.P-K6

**MEASURAND :** Effective area of a piston-cylinder assembly

**NOMINAL VALUE :** 335.7 mm<sup>2</sup>

**NOMINAL PRESSURE :**  $p$ , 12 values from 10 kPa to 120 kPa

$x_i$ : result obtained from the mean of measurements by laboratory  $i$

$u_i$ : combined standard uncertainty of  $x_i$

Laboratory $i$	VSL		METAS		PTB		NIST	
Date of measurement	Aug-Sep 1998		Nov-Dec 1998		Feb-Mar 1999		Sep-Oct 1999	
$p$ / kPa	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>
10	-	-	335.699 2	110	335.744 4	7.0	335.744 0	3.2
20	335.745 4	16	335.718 3	74	335.744 4	5.6	335.743 3	3.1
30	335.745 7	16	335.723 7	51	335.744 2	4.9	335.742 9	3.0
40	335.745 8	16	335.720 7	49	335.744 6	4.1	335.743 0	3.0
50	335.745 5	16	335.727 6	39	335.744 8	4.2	335.743 0	3.1
60	335.745 4	16	335.722 4	34	335.744 9	4.5	335.743 0	3.1
70	335.745 3	16	335.728 5	26	335.745 3	5.0	335.742 9	3.1
80	335.745 2	16	335.733 2	34	335.745 3	5.3	335.742 6	3.1
90	335.745 1	16	335.733 5	27	335.745 4	5.3	335.742 8	3.0
100	335.745 0	16	335.730 4	24	335.745 3	3.8	335.742 9	3.0
110	335.745 9	16	335.732 6	28	335.745 3	3.3	335.742 8	3.0
120	335.745 0	16	335.733 9	24	335.745 3	2.7	335.742 9	3.0

Laboratory $i$	NIM		NPL		NRC	
Date of measurement	Nov-Dec 1999		Aug-Sep 2000		Jul-Sep 2001	
$p$ / kPa	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>
10	335.747 1	4.3	335.742 1	15	335.745 6	4.2
20	335.746 2	4.3	335.743 9	6.8	335.744 6	3.4
30	335.745 7	4.0	335.744 0	4.8	335.744 2	3.1
40	335.745 3	4.2	335.744 1	3.7	335.743 9	3.0
50	335.744 3	4.2	335.744 3	3.0	335.743 3	2.9
60	335.744 6	4.0	335.744 3	2.6	335.743 8	2.8
70	335.745 2	4.2	335.744 3	2.3	335.743 3	2.8
80	335.745 3	4.2	335.744 5	2.1	335.743 3	2.8
90	335.745 5	4.2	335.744 5	1.9	335.743 6	2.8
100	335.745 7	4.1	335.744 5	1.8	335.743 1	2.7
110	335.745 5	4.3	335.744 4	1.7	335.743 6	2.7
120	335.746 3	4.0	-	-	335.743 3	2.7

## Key comparison APMP.M.P-K6

**MEASURAND :** Effective area of a piston-cylinder assembly

**NOMINAL VALUE :** 335.7 mm<sup>2</sup>

**NOMINAL PRESSURE :**  $p$ , 5 values from 20 kPa to 105 kPa

$x_i$ : result obtained from the mean of measurements by laboratory  $i$

$u_i$ : combined standard uncertainty of  $x_i$

Laboratories which are maintaining primary standards												
Laboratory $i$	NPLI		KRISS		NMIA		NMIJ		PTB		MSL	
Date of measurement	Oct 1998		Apr 1999		Feb 2001		Sep 1999		Mar 2001		May 1999	
$p$ / kPa	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>
21.4	335.737 3	15.80	335.742 1	11.10	335.749 7	12.60	335.738 8	8.80	335.737 6	6.40	335.749 3	11.80
41.3	335.737 2	15.80	335.742 1	11.10	335.744 1	12.60	335.738 9	8.80	335.737 9	6.00	335.741 6	11.60
61.3	335.737 8	15.80	335.741 1	11.10	335.742 4	12.60	335.738 3	8.80	335.738 7	6.20	335.740 6	11.70
81.3	335.737 7	15.80	335.739 9	11.10	335.741 1	12.60	335.737 8	8.80	335.739 3	5.90	335.740 3	11.70
101.2	335.737 7	15.80	335.739 7	11.10	335.741 0	12.60	335.737 8	8.80	335.739 7	5.90	335.741 0	11.70

Laboratories which are maintaining secondary standards								
Laboratory $i$	A*STAR		NML-SIRIM		SCL		NMISA	
Date of measurement	Nov 1998		Jan 1999		Jun 1999		Oct 1999	
$p$ / kPa	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>	$x_i$ / mm <sup>2</sup>	$u_i / x_i$ / 10 <sup>-6</sup>
21.4	335.737 5	19.20	335.744 8	11.40	335.747 7	18.00	335.740 7	14.60
41.3	335.735 3	19.20	335.742 1	11.50	335.743 9	17.90	335.733 8	14.60
61.3	335.735 0	19.20	335.740 5	11.40	335.743 4	17.70	335.732 2	14.60
81.3	335.734 8	19.20	335.740 6	11.40	335.742 0	17.60	335.731 4	14.60
101.2	335.734 0	19.10	335.742 0	11.40	335.742 0	17.60	335.732 0	14.60

<b>Key comparison APMP.M.P-K6.1</b>						
MEASURAND :	Effective area of a piston-cylinder assembly					
NOMINAL VALUE :	335.75 mm <sup>2</sup>					
NOMINAL PRESSURE :	$p$ , 5 values from 20 kPa to 105 kPa					
$x_i$ :	result obtained from the mean of measurements by laboratory $i$					
$U_{\text{Lab}i}$ :	relative expanded uncertainty ( $k = 2$ ) of $x_i$					
The measurements were carried out between April 2003 and April 2004						
Laboratory $i$	CMS/ITRI	A*STAR	NIMT			
$p$	$x_i$	$U_{\text{Lab}i}$	$x_i$	$U_{\text{Lab}i}$	$x_i$	$U_{\text{Lab}i}$
/ kPa	/ mm <sup>2</sup>	/ 10 <sup>-6</sup>	/ mm <sup>2</sup>	/ 10 <sup>-6</sup>	/ mm <sup>2</sup>	/ 10 <sup>-6</sup>
21.4	335.623 5	30.2	335.633 9	22.0	335.635 1	18.6
41.4	335.623 5	30.0	335.632 2	21.8	335.636 8	18.0
61.4	335.624 2	30.0	335.632 9	21.4	335.636 4	17.8
81.4	335.624 8	30.0	335.631 2	21.2	335.636 8	17.8
101.4	335.624 4	30.0	335.632 2	21.2	335.636 7	17.8
<b>Key comparison EURAMET.M.P-K8</b>						
MEASURAND:	Effective area of a piston-cylinder determined in gauge pressure mode					
NOMINAL VALUES:	980 mm <sup>2</sup>					
NOMINAL PRESSURES:	8 values from 25 kPa to 200 kPa with pressure steps of 25 kPa					
The laboratory individual measurements in gauge pressure of the participants in the key comparison EURAMET.M.P-K8 are given in Table 7 on page 26 of the EURAMET.M.P-K8 Final Report.						

## Key comparison CCM.P-K6

**MEASURAND :** Effective area of a piston-cylinder assembly  
**NOMINAL VALUE :** 335.7 mm<sup>2</sup>  
**NOMINAL PRESSURE :**  $p$ , 12 values from 10 kPa to 120 kPa

The key comparison reference value,  $x_R$ , is calculated at each nominal pressure  $p$  as the median of the participants' values obtained at this pressure. The standard uncertainty of the key comparison reference value at each pressure  $p$ ,  $u_R$ , is calculated by the formula  $u_R = 1.858 \text{ MAD} / (n - 1)^{1/2}$ , where  $\text{MAD}$  is the median of absolute deviations from the median, and  $n$  is the number of participants contributing to the reference value.

$p$ / kPa	$x_R$ / mm <sup>2</sup>	$u_R$ / mm <sup>2</sup>
10	335.744 2	0.001 5
20	335.744 4	0.000 7
30	335.744 2	0.001 0
40	335.744 1	0.000 9
50	335.744 3	0.000 8
60	335.744 3	0.000 5

$p$ / kPa	$x_R$ / mm <sup>2</sup>	$u_R$ / mm <sup>2</sup>
70	335.744 3	0.000 8
80	335.744 5	0.000 6
90	335.744 5	0.000 7
100	335.744 5	0.000 9
110	335.744 4	0.000 7
120	335.744 1	0.001 0

For each nominal pressure  $p$ , the degree of equivalence of laboratory  $i$  with respect to the key comparison reference value is given by a pair of terms expressed in mm<sup>2</sup>:  $D_i = (x_i - x_R)$  and  $U_i = 2(u_i^2 + u_R^2)^{1/2}$ , its expanded uncertainty ( $k = 2$ ).

For each nominal pressure  $p$ , the degree of equivalence between two laboratories  $i$  and  $j$  is given by a pair of terms expressed in mm<sup>2</sup>:  $D_{ij} = D_i - D_j = (x_i - x_j)$  and  $U_{ij} = 2(u_i^2 + u_j^2)^{1/2}$ , its expanded uncertainty ( $k = 2$ ).

### Linking key comparison APMP.M.P-K6 to key comparison CCM.P-K6

PTB is the common participant to both key comparisons CCM.P-K6 and APMP.M.P-K6: its results are used to compute the linkage as explained in Sections 5.1 and 5.2 of the APMP.M.P-K6 Final Report.

Degrees of equivalence relative to the CCM.P-K6 key comparison reference value are obtained for laboratories having participated in APMP.M.P-K6 only, and for the five values of the pressure used in APMP.M.P-K6, as explained in Section 5.3 of the APMP.M.P-K6 Final Report. They are expressed in mm<sup>2</sup>.

Pair-wise degrees of equivalence among pairs of participants in APMP.M.P-K6 are obtained as explained in Section 5.4 of the APMP.M.P-K6 Final Report. They are expressed in relative terms.

## Linking key comparison APMP.M.P-K6.1 to key comparison CCM.P-K6

The key comparison APMP.M.P-K6.1 is linked to the CCM.P-K6 key comparison through the APMP.M.P-K6 key comparison. A\*STAR is the common participant to both key comparisons APMP.M.P-K6 and APMP.M.P-K6.1: its results are used to compute the linkage as explained in paragraph 4.1 of the APMP.M.P-K6.1 Final Report.

Degrees of equivalence relative to the CCM.P-K6 key comparison reference value are obtained for laboratories having participated in APMP.M.P-K6.1 only, and for the five values of the pressure used in APMP.M.P-K6.1, as explained in paragraph 4.2 of the APMP.M.P-K6.1 Final Report. They are expressed in mm<sup>2</sup>.

Pair-wise degrees of equivalence among pairs of participants in APMP.M.P-K6.1 are obtained as explained in paragraph 4.3 of the APMP.M.P-K6.1 Final Report. They are expressed in relative terms.

## Linking key comparison EURAMET.M.P-K8 to key comparison CCM.P-K6

PTB and VSL provide the link between key comparisons CCM.P-K6 and EURAMET.M.P-K8 for the following nominal pressures: 25 kPa, 50 kPa, 75 kPa and 100 kPa.

The linkage process is described in Section 11 of the EURAMET.M.P-K8 Final Report.

The measurements of EURAMET.M.P-K8 at the nominal pressure 25 kPa are linked with the averaged value of the 20 kPa and 30 kPa measurements of the CCM comparison, and those at the nominal pressure 75 kPa are linked with the averaged value of the 70 kPa and 80 kPa measurements of the CCM comparison.

Therefore, the degrees of equivalence of the laboratories having participated in EURAMET.M.P-K8 for 25 kPa and 75 kPa are shown on a different graph from the ones for the participants in CCM.P-K6.

# Key comparison CCM.P-K6

NOMINAL PRESSURE : 10 kPa

Matrix of equivalence

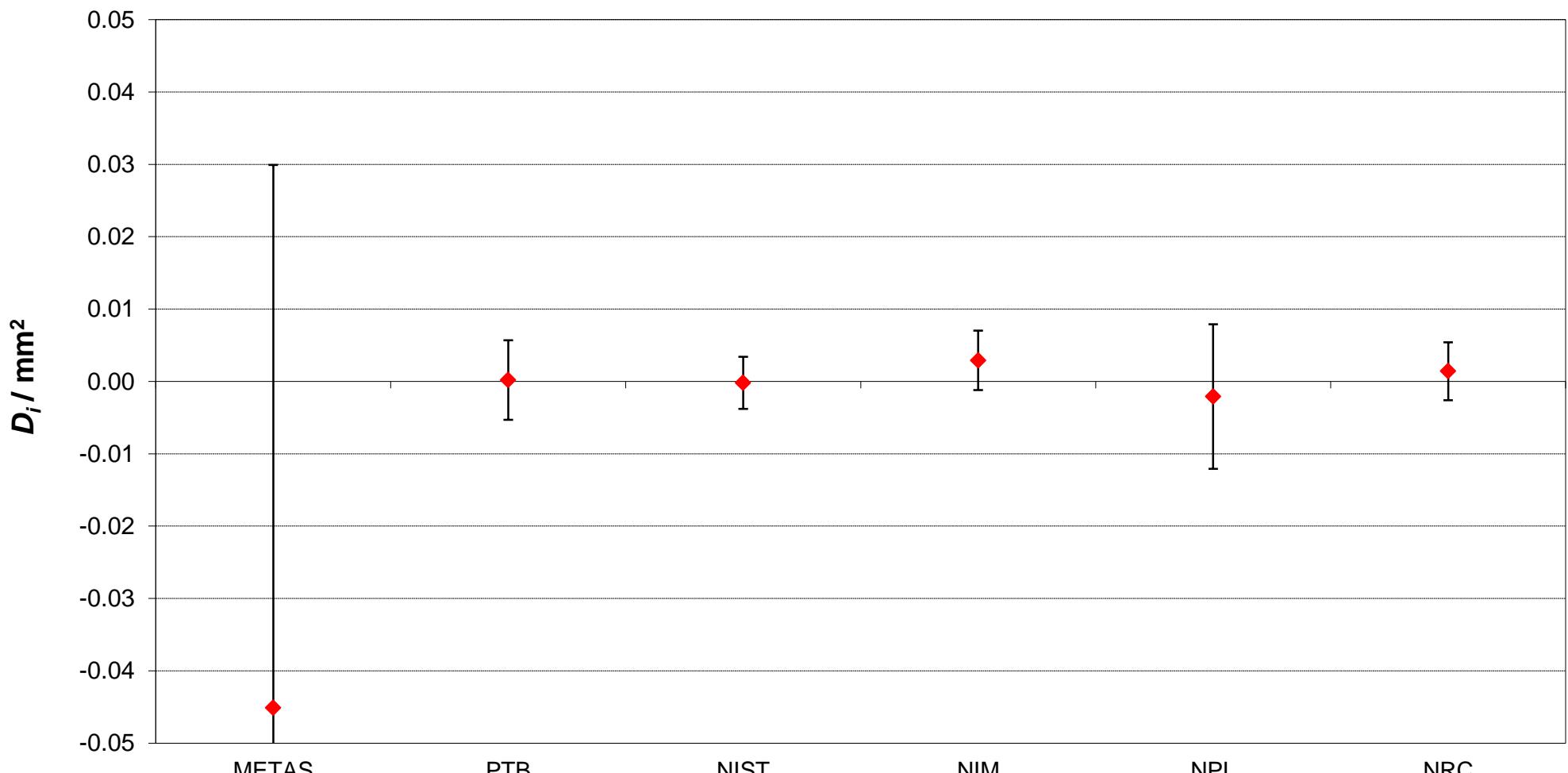
Lab *j*  $\longrightarrow$

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
METAS	-0.0451	0.075
PTB	0.0002	0.0055
NIST	-0.0002	0.0036
NIM	0.0029	0.0041
NPL	-0.0021	0.0100
NRC	0.0014	0.0040

	METAS		PTB		NIST		NIM		NPL		NRC		
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>											
METAS	-0.0451	0.075		-0.0453	0.075	-0.0449	0.075	-0.0479	0.075	-0.0429	0.076	-0.0465	0.075
PTB	0.0002	0.0055	0.0453	0.075		0.0004	0.0051	-0.0027	0.0055	0.0023	0.011	-0.0012	0.0054
NIST	-0.0002	0.0036	0.0449	0.075	-0.0004	0.0051		-0.0031	0.0035	0.0019	0.0097	-0.0016	0.0035
NIM	0.0029	0.0041	0.0479	0.075	0.0027	0.0055	0.0031	0.0035		0.0050	0.0099	0.0015	0.0039
NPL	-0.0021	0.0100	0.0429	0.076	-0.0023	0.011	-0.0019	0.0097	-0.0050	0.0099		-0.0035	0.0099
NRC	0.0014	0.0040	0.0465	0.075	0.0012	0.0054	0.0016	0.0035	-0.0015	0.0039	0.0035	0.0099	

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 10 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



**Key comparisons CCM.P-K6, APMP.M.P-K6, APMP.M.P-K6.1 and EURAMET.M.P-K8**

**NOMINAL PRESSURE :** 20 kPa

**Degrees of equivalence** Pair-wise degrees of equivalence inside CCM.P-K6

Lab *j* →

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	<b>0.0010</b>	0.011
METAS	<b>-0.0261</b>	0.050
PTB	<b>0.0000</b>	0.0041
NIST	<b>-0.0011</b>	0.0026
NIM	<b>0.0018</b>	0.0032
NPL	<b>-0.0005</b>	0.0048
NRC	<b>0.0002</b>	0.0027

	VSL		METAS		PTB		NIST		NIM		NPL		NRC		
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>													
VSL	<b>0.0010</b>	0.011	<b>0.0271</b>	0.051	<b>0.0010</b>	0.012	<b>0.0021</b>	0.011	<b>-0.0008</b>	0.011	<b>0.0015</b>	0.012	<b>0.0008</b>	0.011	
METAS	<b>-0.0261</b>	0.050	<b>-0.0271</b>	0.051	<b>-0.0261</b>	0.050	<b>-0.0250</b>	0.050	<b>-0.0279</b>	0.050	<b>-0.0256</b>	0.050	<b>-0.0263</b>	0.050	
PTB	<b>0.0000</b>	0.0041	<b>-0.0010</b>	0.012	<b>0.0261</b>	0.050		<b>0.0011</b>	0.0043	<b>-0.0018</b>	0.0047	<b>0.0005</b>	0.0059	<b>-0.0002</b>	0.0044
NIST	<b>-0.0011</b>	0.0026	<b>-0.0021</b>	0.011	<b>0.0250</b>	0.050	<b>-0.0011</b>	0.0043		<b>-0.0029</b>	0.0035	<b>-0.0006</b>	0.0050	<b>-0.0013</b>	0.0031
NIM	<b>0.0018</b>	0.0032	<b>0.0008</b>	0.011	<b>0.0279</b>	0.050	<b>0.0018</b>	0.0047	<b>0.0029</b>	0.0035		<b>0.0023</b>	0.0054	<b>0.0016</b>	0.0036
NPL	<b>-0.0005</b>	0.0048	<b>-0.0015</b>	0.012	<b>0.0256</b>	0.050	<b>-0.0005</b>	0.0059	<b>0.0006</b>	0.0050	<b>-0.0023</b>	0.0054		<b>-0.0007</b>	0.0051
NRC	<b>0.0002</b>	0.0027	<b>-0.0008</b>	0.011	<b>0.0263</b>	0.050	<b>0.0002</b>	0.0044	<b>0.0013</b>	0.0031	<b>-0.0016</b>	0.0036	<b>0.0007</b>	0.0051	

NPLI	<b>-0.0003</b>	0.0110
KRISS	<b>0.0045</b>	0.0080
NMIA	<b>0.0121</b>	0.0090
NMIJ	<b>0.0012</b>	0.0066
MSL	<b>0.0117</b>	0.0085
A*STAR	<b>-0.0001</b>	0.0132
NML-SIRIM	<b>0.0072</b>	0.0082
SCL	<b>0.0101</b>	0.0124
NMISA	<b>0.0031</b>	0.0102

CMS/ITRI	<b>-0.0105</b>	0.0141
NIMT	<b>0.0011</b>	0.0116

## Pair-wise degrees of equivalence inside APMP.M.P-K6

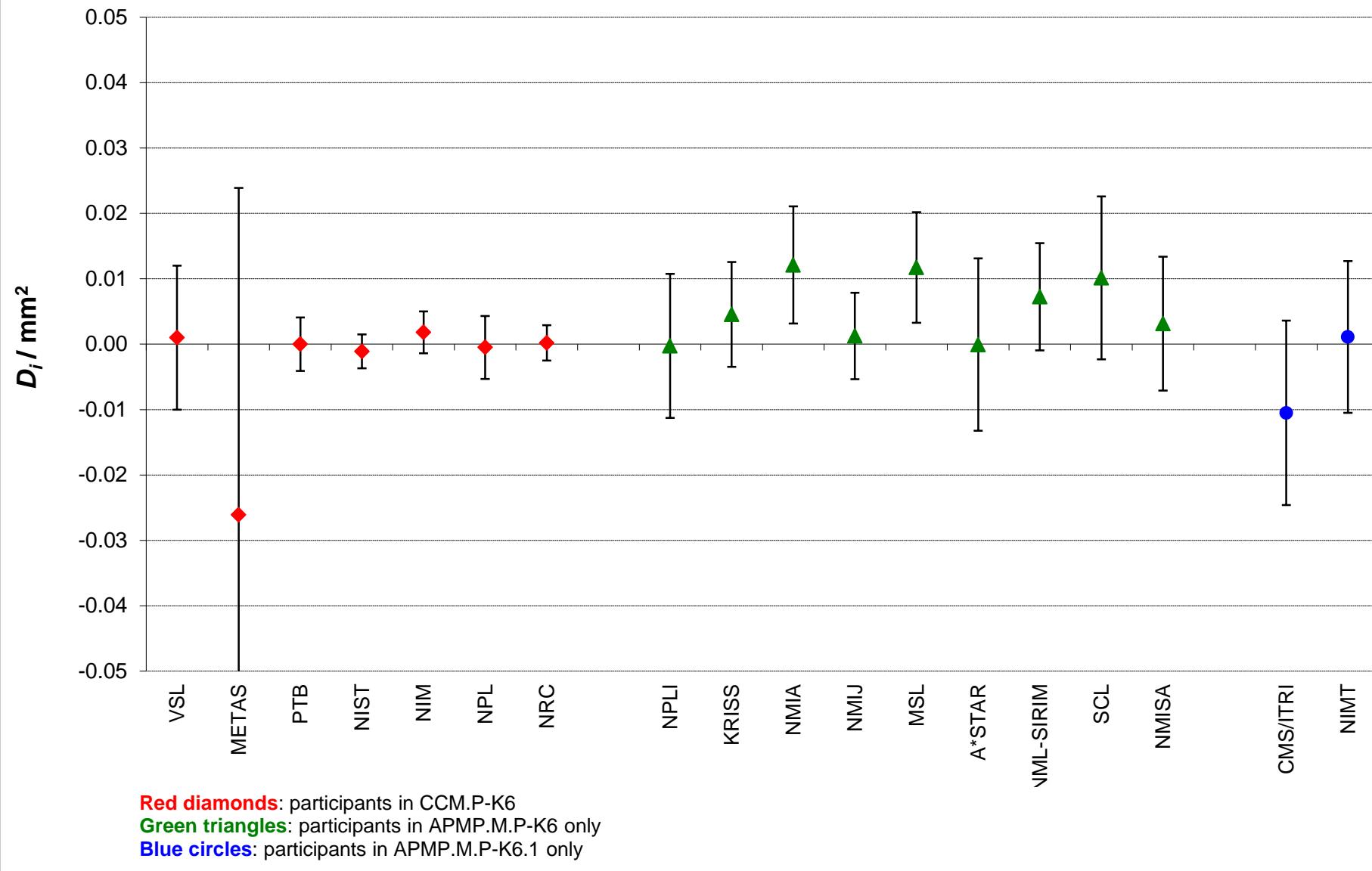
Lab <i>i</i>	Lab <i>j</i> →									
	NPLI		KRISS		NMIA		NMIJ		MSL	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$								
NPLI			-14.30	38.62	-36.84	40.42	-4.47	36.18	-35.74	39.44
KRISS	14.30	38.62			-22.55	33.58	9.83	28.34	-21.45	32.40
NMIA	36.84	40.42	22.55	33.58			32.38	30.74	1.10	34.53
NMIJ	4.47	36.18	-9.83	28.34	-32.38	30.74			-31.27	29.45
MSL	35.74	39.44	21.45	32.40	-1.10	34.53	31.27	29.45		
A*STAR	0.60	49.65	-13.70	44.27	-36.25	45.85	-3.87	42.15	-35.15	44.99
NML-SIRIM	22.34	38.97	8.04	31.82	-14.51	33.98	17.87	28.81	-13.40	32.82
SCL	30.98	47.90	16.68	42.30	-5.87	43.95	26.51	40.08	-4.77	43.05
NMISA	10.13	43.03	-4.17	36.68	-26.72	38.57	5.66	34.10	-25.62	37.55

Lab <i>i</i>	A*STAR		NML-SIRIM		SCL		NMISA			
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$								
NPLI	-0.60	49.65	-22.34	38.97	-30.98	47.90	-10.13	43.03		
KRISS	13.70	44.27	-8.04	31.82	-16.68	42.30	4.17	36.68		
NMIA	36.25	45.85	14.51	33.98	5.87	43.95	26.72	38.57		
NMIJ	3.87	42.15	-17.87	28.81	-26.51	40.08	-5.66	34.10		
MSL	35.15	44.99	13.40	32.82	4.77	43.05	25.62	37.55		
A*STAR			-21.74	44.57	-30.38	52.56	-9.53	48.16		
NML-SIRIM	21.74	44.57			-8.64	42.61	12.21	37.05		
SCL	30.38	52.56	8.64	42.61			20.85	46.35		
NMISA	9.53	48.16	-12.21	37.05	-20.85	46.35				

## Pair-wise degrees of equivalence inside APMP.M.P-K6.1

Lab <i>i</i>	Lab <i>j</i> →					
	CMS/ITRI		NIMT			
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$		
CMS/ITRI				-34.6	35.5	
NIMT	34.6	35.5				

**CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1 Pressure, nominal value: 20 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



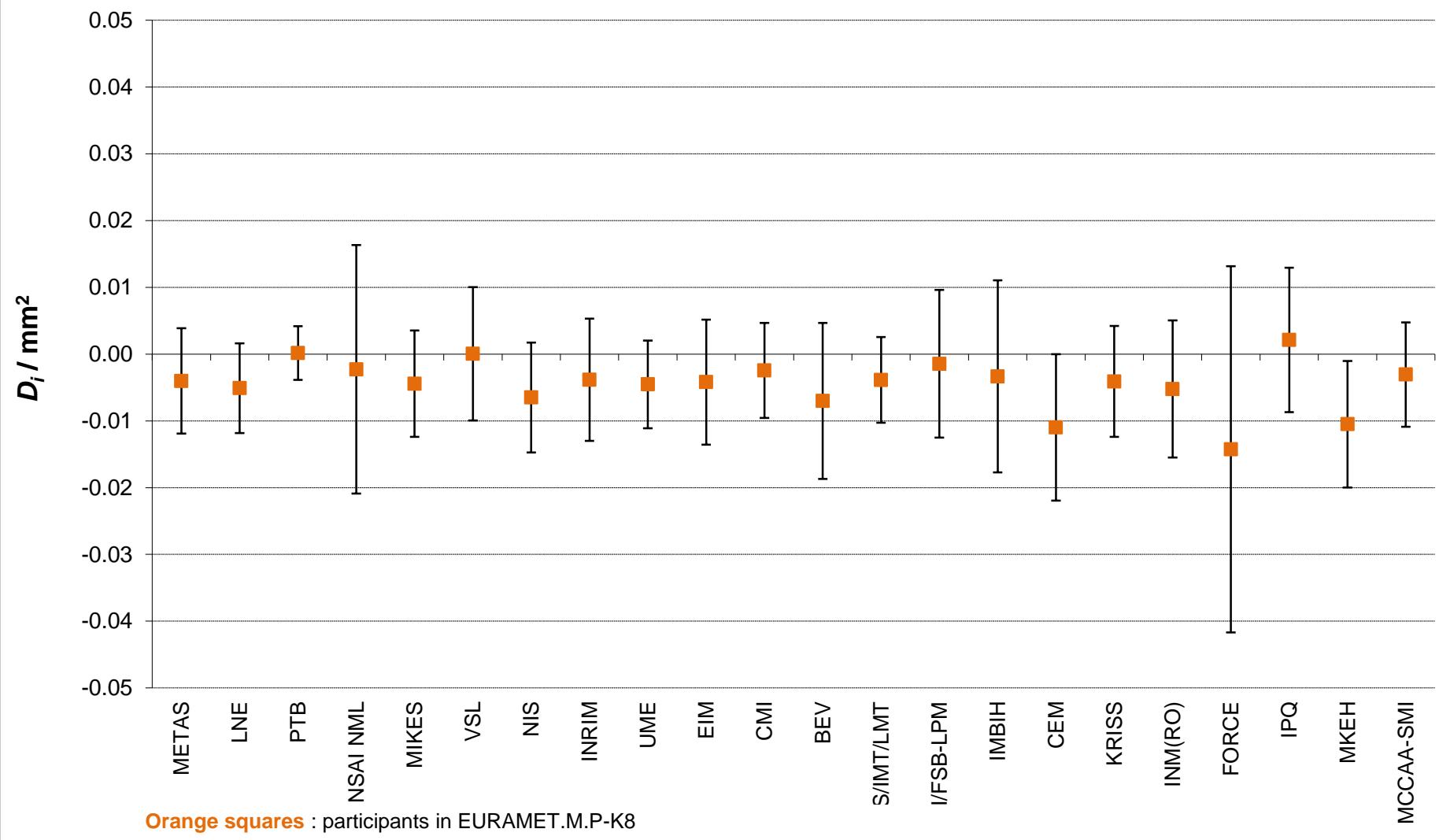
## Linking EURAMET.M.P-K8 to CCM.P-K6

**MEASURAND:** Effective area of a piston-cylinder determined in gauge pressure mode  
**NOMINAL PRESSURE :** 25 kPa

Degrees of equivalence with respect to the CCM.P-K6 key comparison reference value,  $D_i$ , and expanded uncertainty  $U_i$  ( $k = 2$ ) expressed in mm<sup>2</sup> for the participants in key comparison EURAMET.M.P-K8

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
METAS	-0.0040	0.0079
LNE	-0.0051	0.0067
PTB	0.0002	0.0040
NSAI NML	-0.0023	0.0186
MIKES	-0.0044	0.0080
VSL	0.0001	0.0100
NIS	-0.0065	0.0082
INRIM	-0.0039	0.0092
UME	-0.0045	0.0066
EIM	-0.0042	0.0094
CMI	-0.0024	0.0071
BEV	-0.0070	0.0117
MIRS/IMT/LMT	-0.0039	0.0064
HMI/FSB-LPM	-0.0015	0.0111
IMBIH	-0.0033	0.0144
CEM	-0.0110	0.0110
KRISS	-0.0041	0.0083
INM(RO)	-0.0052	0.0103
FORCE	-0.0143	0.0274
IPQ	0.0021	0.0108
MKEH	-0.0105	0.0095
MCCAA-SMI	-0.0031	0.0078

**EURAMET.M.P-K8 Pressure, nominal value: 25 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



## Key comparison CCM.P-K6

NOMINAL PRESSURE : 30 kPa

Matrix of equivalence

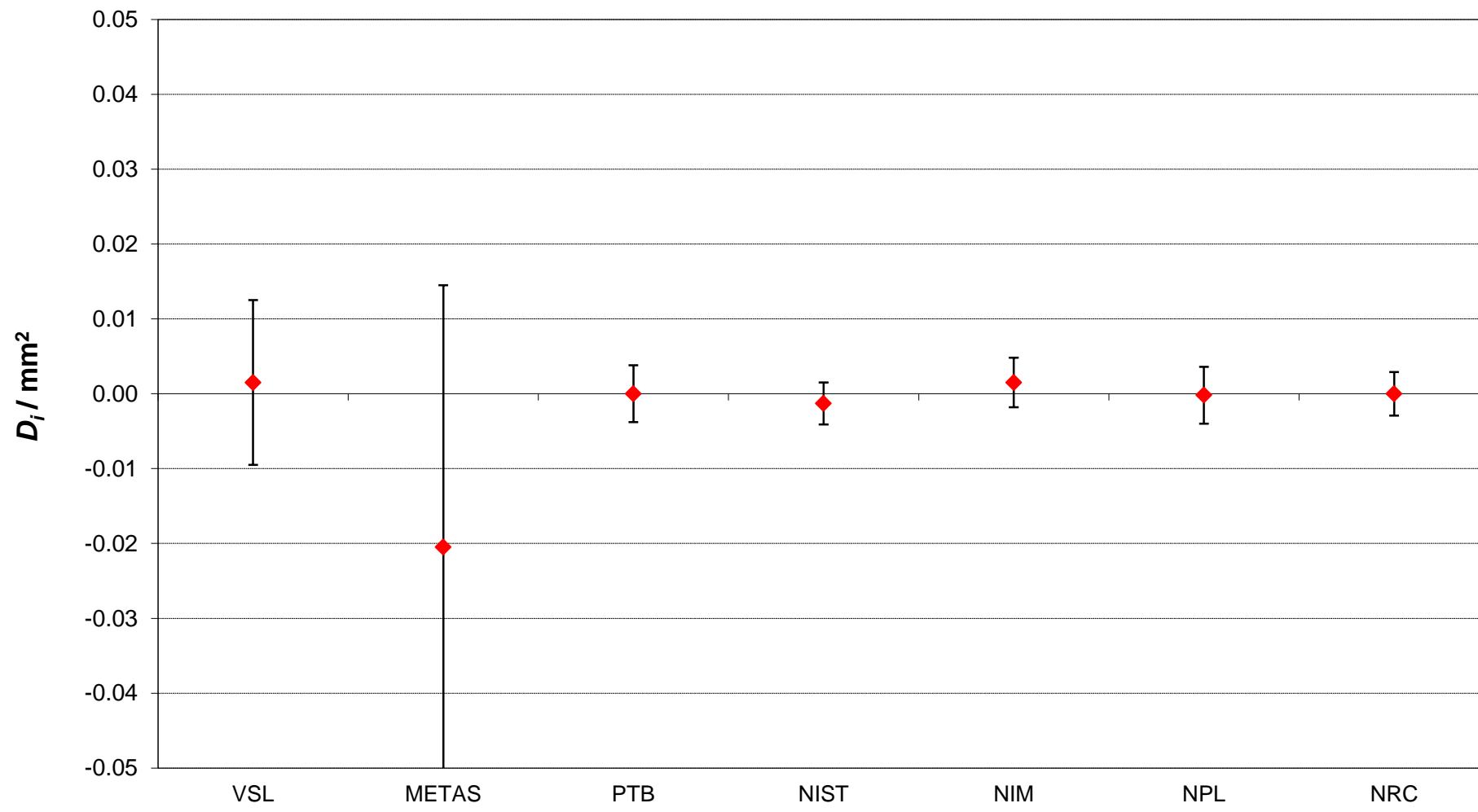
Lab *j* →

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0015	0.011
METAS	-0.0205	0.035
PTB	0.0000	0.0038
NIST	-0.0013	0.0028
NIM	0.0015	0.0033
NPL	-0.0002	0.0038
NRC	0.0000	0.0029

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0015	0.011	0.0220	0.036	0.0015	0.011	0.0028	0.011	0.0000	0.011	0.0017	0.011	0.0015	0.011
METAS	-0.0205	0.035	-0.0220	0.036	-0.0205	0.035	-0.0192	0.035	-0.0220	0.035	-0.0203	0.035	-0.0205	0.035
PTB	0.0000	0.0038	-0.0015	0.011	0.0205	0.035	0.0013	0.0039	-0.0015	0.0042	0.0002	0.0046	0.0000	0.0039
NIST	-0.0013	0.0028	-0.0028	0.011	0.0192	0.035	-0.0013	0.0039	-0.0028	0.0033	-0.0011	0.0038	-0.0013	0.0029
NIM	0.0015	0.0033	0.0000	0.011	0.0220	0.035	0.0015	0.0042	0.0028	0.0033	0.0017	0.0042	0.0015	0.0034
NPL	-0.0002	0.0038	-0.0017	0.011	0.0203	0.035	-0.0002	0.0046	0.0011	0.0038	-0.0017	0.0042	-0.0002	0.0039
NRC	0.0000	0.0029	-0.0015	0.011	0.0205	0.035	0.0000	0.0039	0.0013	0.0029	-0.0015	0.0034	0.0002	0.0039

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 30 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparisons CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1

NOMINAL PRESSURE : 40 kPa

Degrees of equivalence

Pair-wise degrees of equivalence inside CCM.P-K6

Lab *j* →

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0017	0.011
METAS	-0.0234	0.033
PTB	0.0005	0.0033
NIST	-0.0011	0.0027
NIM	0.0012	0.0033
NPL	0.0000	0.0030
NRC	-0.0002	0.0027

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0251	0.035	0.0012	0.011	0.0028	0.011	0.0005	0.011	0.0017	0.011	0.0019	0.011	-0.0251	0.035
METAS	-0.0239	0.033	-0.0223	0.033	-0.0246	0.033	-0.0235	0.033	-0.0232	0.033	-0.0234	0.033	0.0239	-0.0233
PTB	0.0016	0.0034	-0.0007	0.0039	0.0023	0.0035	0.0005	0.0037	0.0007	0.0037	0.0007	0.0034	-0.0012	0.0032
NIST	-0.0028	0.011	0.0223	0.033	-0.0016	0.0034	-0.0023	0.0035	-0.0011	0.0032	-0.0009	0.0029	0.0005	0.0037
NIM	-0.0005	0.011	0.0246	0.033	0.0007	0.0039	0.0012	0.0037	0.0009	0.0034	0.0014	0.0034	0.0017	0.0032
NPL	-0.0017	0.011	0.0235	0.033	-0.0005	0.0037	0.0011	0.0032	-0.0012	0.0037	0.0002	0.0032	-0.0019	0.011
NRC	-0.0019	0.011	0.0232	0.033	-0.0007	0.0034	0.0009	0.0029	-0.0014	0.0034	-0.0002	0.0032	-0.0019	0.011

NPLI	-0.0002	0.0110
KRISS	0.0047	0.0081
NMIA	0.0067	0.0090
NMIJ	0.0015	0.0067
MSL	0.0042	0.0084
A*STAR	-0.0021	0.0132
NML-SIRIM	0.0047	0.0083
SCL	0.0065	0.0124
NMISA	-0.0036	0.0103

CMS/ITRI	-0.0108	0.0141
NIMT	0.0025	0.0116

## Pair-wise degrees of equivalence inside APMP.M.P-K6

Lab *j* →

Lab <i>i</i>	NPLI		KRISS		NMIA		NMIJ		MSL	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$								
NPLI			-14.59	38.62	-20.67	40.42	-5.00	36.18	-13.11	39.20
KRISS	14.59	38.62			-6.08	33.58	9.59	28.34	1.49	32.11
NMIA	20.67	40.42	6.08	33.58			15.67	30.74	7.57	34.25
NMIJ	5.00	36.18	-9.59	28.34	-15.67	30.74			-8.10	29.13
MSL	13.11	39.20	-1.49	32.11	-7.57	34.25	8.10	29.13		
A*STAR	-5.66	49.65	-20.25	44.27	-26.33	45.85	-10.66	42.15	-18.76	44.78
NML-SIRIM	14.59	39.03	0.00	31.89	-6.08	34.05	9.59	28.89	1.49	32.60
SCL	19.96	47.68	5.36	42.04	-0.71	43.70	14.95	39.81	6.85	42.58
NMISA	-10.13	43.03	-24.72	36.68	-30.80	38.57	-15.13	34.10	-23.23	37.29

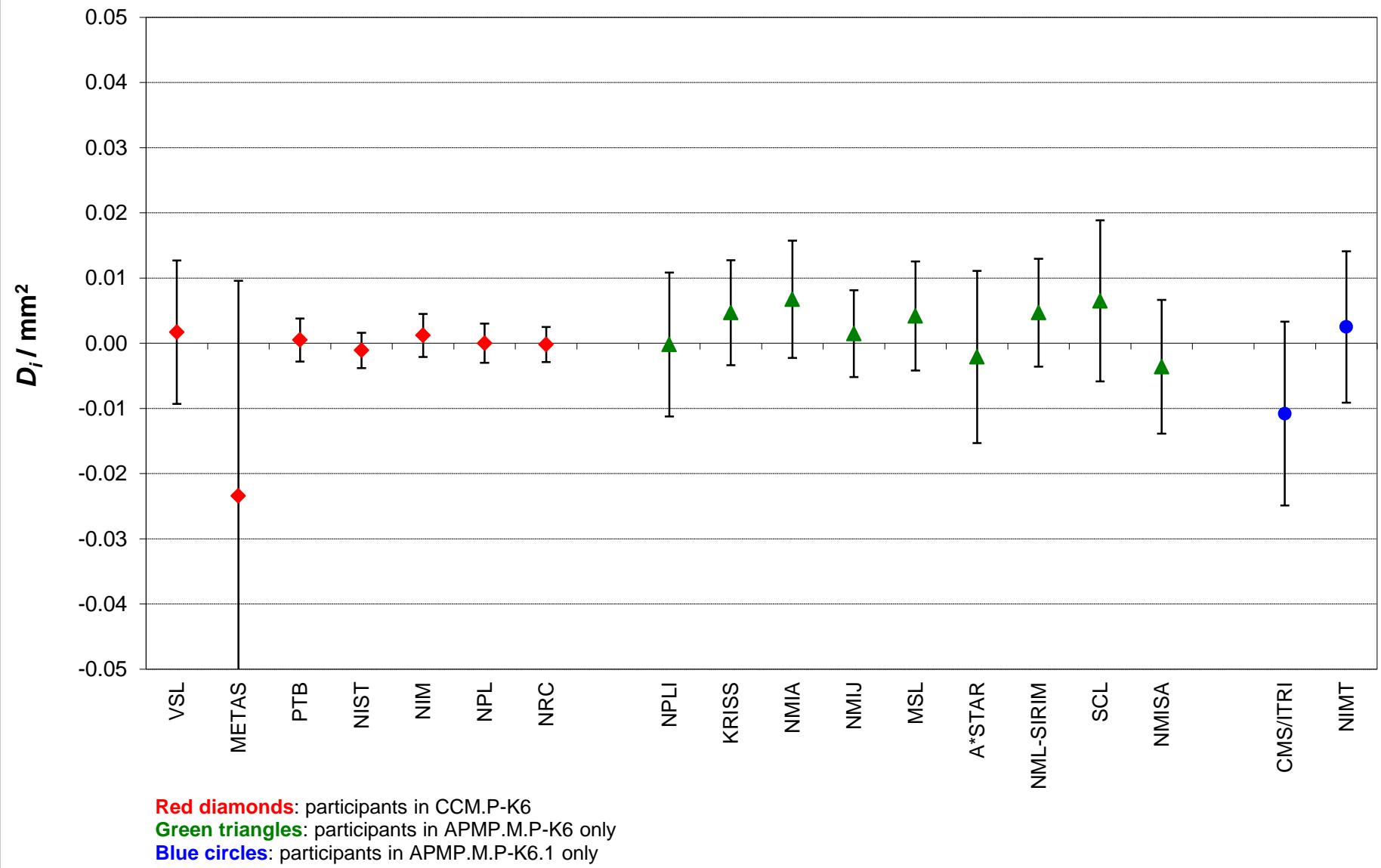
Lab <i>i</i>	SPRING		NML-SIRIM		SCL		NMISA	
	$D_{ij}$ / $10^{-\circ}$	$U_{ij}$ / $10^{-\circ}$						
NPLI	5.66	49.65	-14.59	39.03	-19.96	47.68	10.13	43.03
KRISS	20.25	44.27	0.00	31.89	-5.36	42.04	24.72	36.68
NMIA	26.33	45.85	6.08	34.05	0.71	43.70	30.80	38.57
NMIJ	10.66	42.15	-9.59	28.89	-14.95	39.81	15.13	34.10
MSL	18.76	44.78	-1.49	32.60	-6.85	42.58	23.23	37.29
SPRING			-20.25	44.62	-25.62	52.36	4.47	48.16
NML-SIRIM	20.25	44.62			-5.36	42.41	24.72	37.11
SCL	25.62	52.36	5.36	42.41			30.08	46.12
NMISA	-4.47	48.16	-24.72	37.11	-30.08	46.12		

## Pair-wise degrees of equivalence inside APMP.M.P-K6.1

Lab *j* →

Lab <i>i</i>	CMS/ITRI		NIMT	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$
CMS/ITRI			-39.6	35.0
NIMT	39.6	35.0		

**CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6 .1 Pressure, nominal value: 40 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparison CCM.P-K6 and EURAMET.M.P-K8

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

NOMINAL PRESSURE : **50 kPa**

Matrix of equivalence

Lab *j* →

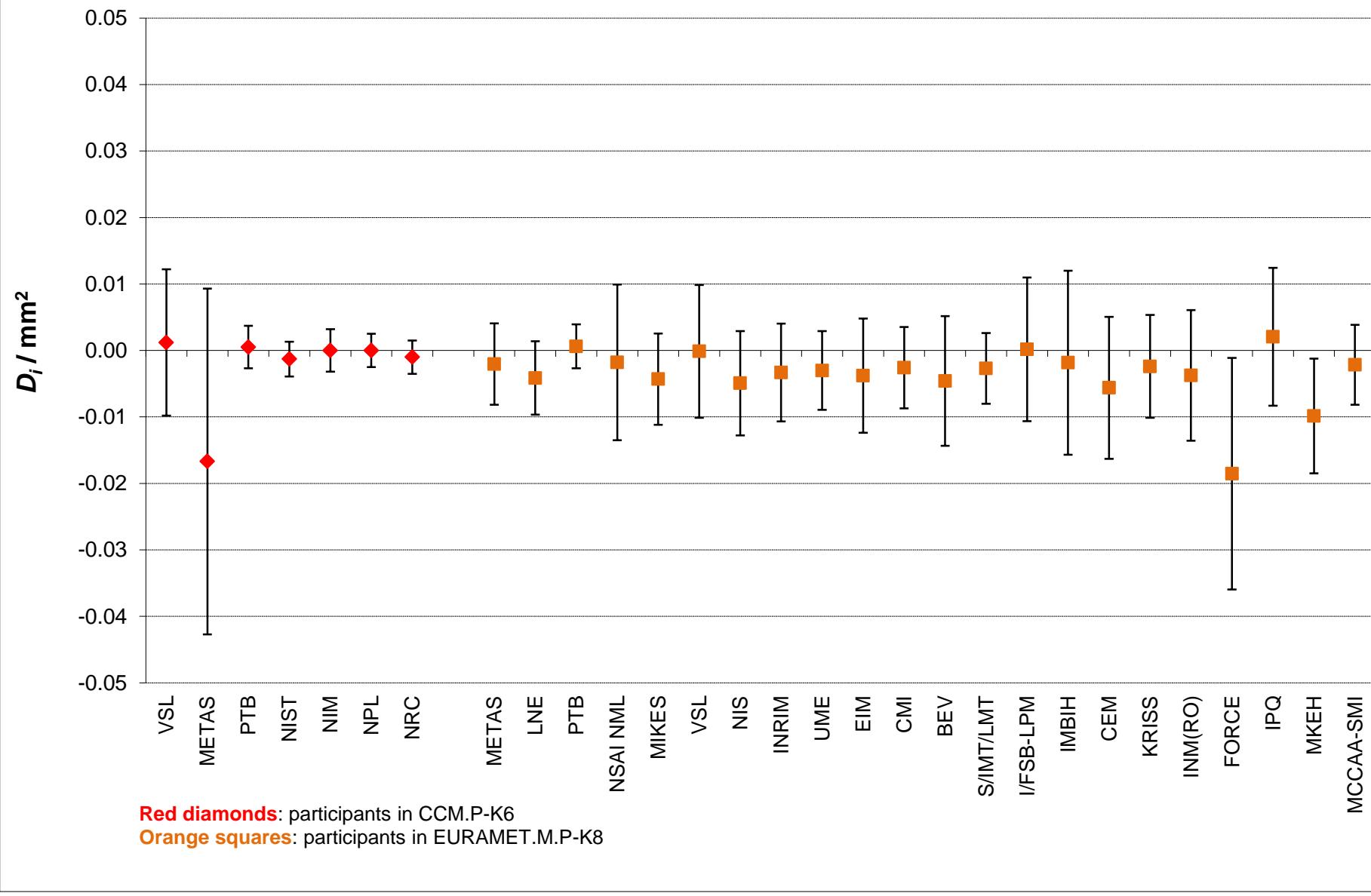
Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	<b>0.0012</b>	0.011
METAS	<b>-0.0167</b>	0.026
PTB	<b>0.0005</b>	0.0032
NIST	<b>-0.0013</b>	0.0026
NIM	<b>0.0000</b>	0.0032
NPL	<b>0.0000</b>	0.0025
NRC	<b>-0.0010</b>	0.0025

	VSL		METAS		PTB		NIST		NIM		NPL		NRC		
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>													
VSL	<b>0.0179</b>	0.028	<b>0.0007</b>	0.011	<b>0.0025</b>	0.011	<b>0.0012</b>	0.011	<b>0.0012</b>	0.011	<b>0.0012</b>	0.011	<b>0.0022</b>	0.011	
METAS	<b>-0.0179</b>	0.028	<b>-0.0172</b>	0.026	<b>-0.0154</b>	0.026	<b>-0.0167</b>	0.026	<b>-0.0167</b>	0.026	<b>-0.0167</b>	0.026	<b>-0.0157</b>	0.026	
PTB	<b>-0.0007</b>	0.011	<b>0.0172</b>	0.026		<b>0.0018</b>	0.0035	<b>0.0005</b>	0.0040	<b>0.0005</b>	0.0035	<b>0.0015</b>	0.0034		
NIST	<b>-0.0025</b>	0.011	<b>0.0154</b>	0.026	<b>-0.0018</b>	0.0035		<b>-0.0013</b>	0.0035	<b>-0.0013</b>	0.0029	<b>-0.0003</b>	0.0028		
NIM	<b>-0.0012</b>	0.011	<b>0.0167</b>	0.026	<b>-0.0005</b>	0.0040	<b>0.0013</b>	0.0035		<b>0.0000</b>	0.0034	<b>0.0010</b>	0.0034		
NPL	<b>-0.0012</b>	0.011	<b>0.0167</b>	0.026	<b>-0.0005</b>	0.0035	<b>0.0013</b>	0.0029	<b>0.0000</b>	0.0034		<b>0.0010</b>	0.0028		
NRC	<b>-0.0022</b>	0.011	<b>0.0157</b>	0.026	<b>-0.0015</b>	0.0034	<b>0.0003</b>	0.0028	<b>-0.0010</b>	0.0034	<b>-0.0010</b>	0.0028			

METAS	<b>-0.0020</b>	0.0061
LNE	<b>-0.0041</b>	0.0055
PTB	<b>0.0006</b>	0.0033
NSAI NML	<b>-0.0018</b>	0.0117
MIKES	<b>-0.0043</b>	0.0069
VSL	<b>-0.0001</b>	0.0100
NIS	<b>-0.0049</b>	0.0078
INRIM	<b>-0.0033</b>	0.0073
UME	<b>-0.0030</b>	0.0059
EIM	<b>-0.0038</b>	0.0086
CMI	<b>-0.0026</b>	0.0061
BEV	<b>-0.0046</b>	0.0098
MIRS/IMT/LMT	<b>-0.0027</b>	0.0053
HMI/FSB-LPM	<b>0.0002</b>	0.0108
IMBIH	<b>-0.0018</b>	0.0138
CEM	<b>-0.0056</b>	0.0107
KRISS	<b>-0.0024</b>	0.0077
INM(RO)	<b>-0.0038</b>	0.0098
FORCE	<b>-0.0185</b>	0.0174
IPQ	<b>0.0021</b>	0.0104
MKEH	<b>-0.0099</b>	0.0086
MCCAA-SMI	<b>-0.0022</b>	0.0060

Orange: Participants in EURAMET.M.P-K8

**CCM.P-K6 and EURAMET.M.P-K8 Pressure, nominal value: 50 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparisons CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1

NOMINAL PRESSURE :

60 kPa

Degrees of equivalence

Pair-wise degrees of equivalence inside CCM.P-K6

Lab  $j$   $\longrightarrow$

Lab $i$	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0011	0.011
METAS	-0.0219	0.023
PTB	0.0006	0.0032
NIST	-0.0013	0.0023
NIM	0.0003	0.0028
NPL	0.0000	0.0020
NRC	-0.0005	0.0021

VSL		METAS		PTB		NIST		NIM		NPL		NRC		
$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>													
		0.0230	0.025	0.0005	0.011	0.0024	0.011	0.0008	0.011	0.0011	0.011	0.0016	0.011	
		-0.0230	0.025	-0.0225	0.023	-0.0206	0.023	-0.0222	0.023	-0.0219	0.023	-0.0214	0.023	
		-0.0005	0.011	0.0225	0.023		0.0019	0.0036	0.0003	0.0040	0.0006	0.0035	0.0012	0.0036
		-0.0024	0.011	0.0206	0.023	-0.0019	0.0036		-0.0016	0.0034	-0.0013	0.0027	-0.0007	0.0028
		-0.0008	0.011	0.0222	0.023	-0.0003	0.0040	0.0016	0.0034		0.0003	0.0032	0.0008	0.0033
		-0.0011	0.011	0.0219	0.023	-0.0006	0.0035	0.0013	0.0027	-0.0003	0.0032		0.0005	0.0026
		-0.0016	0.011	0.0214	0.023	-0.0012	0.0036	0.0007	0.0028	-0.0008	0.0033	-0.0005	0.0026	

NPLI	-0.0003	0.0109
KRISS	0.0030	0.0079
NMIA	0.0043	0.0089
NMIJ	0.0001	0.0065
MSL	0.0025	0.0083
A*STAR	-0.0031	0.0131
NML-SIRIM	0.0024	0.0081
SCL	0.0053	0.0122
NMISA	-0.0059	0.0102

CMS/ITRI	-0.0118	0.0140
NIMT	0.0004	0.0115

## Pair-wise degrees of equivalence inside APMP.M.P-K6

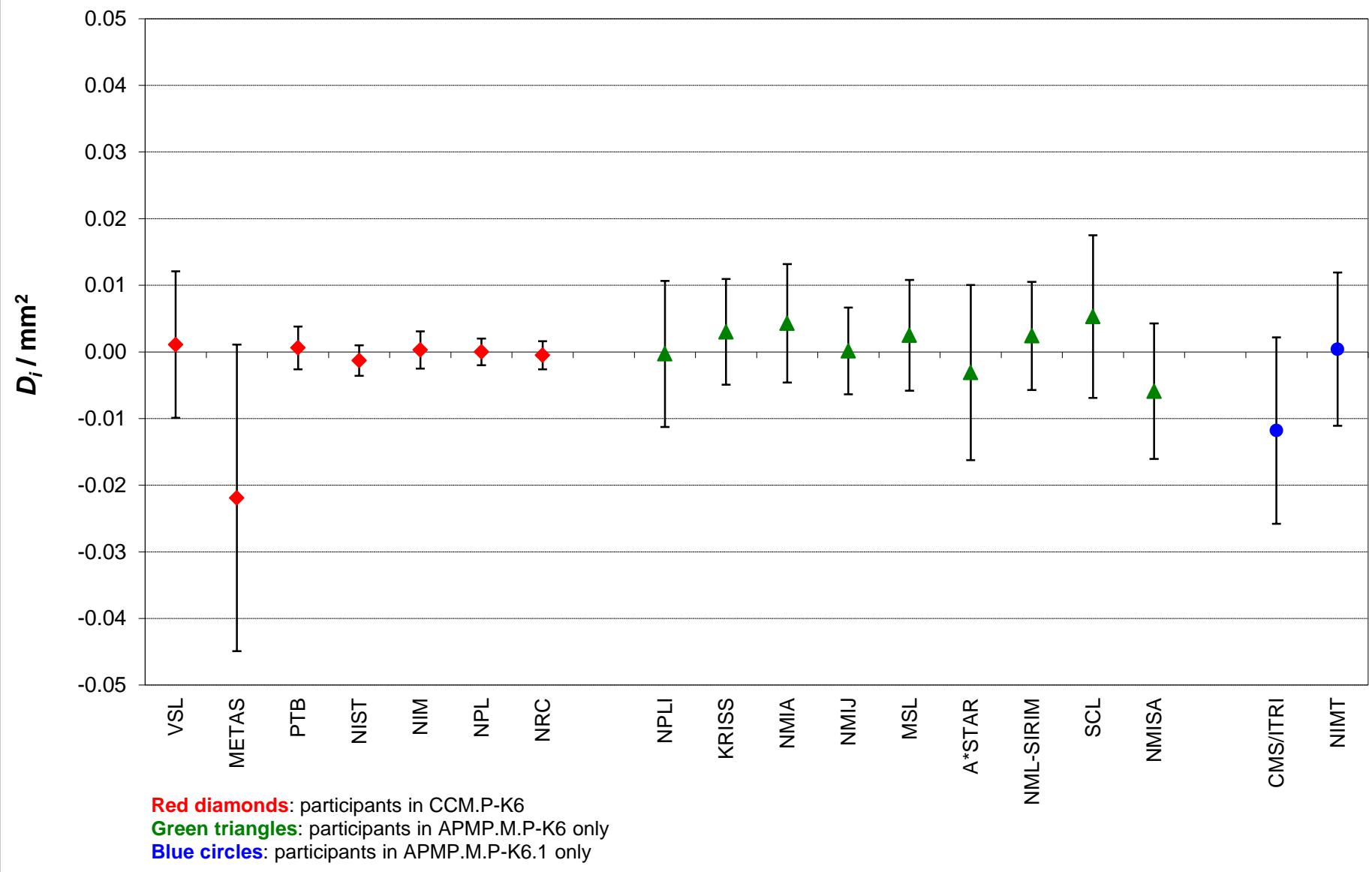
Lab <i>i</i>	Lab <i>j</i> $\longrightarrow$									
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$
NPLI			-9.83	38.62	-13.70	40.42	-1.34	36.18	-8.34	39.32
KRISS	9.83	38.62			-3.87	33.58	8.49	28.34	1.49	32.26
NMIA	13.70	40.42	3.87	33.58			12.36	30.74	5.36	34.39
NMIJ	1.34	36.18	-8.49	28.34	-12.36	30.74			-7.00	29.29
MSL	8.34	39.32	-1.49	32.26	-5.36	34.39	7.00	29.29		
A*STAR	-8.34	49.65	-18.17	44.27	-22.04	45.85	-9.68	42.15	-16.68	44.88
NML-SIRIM	8.04	38.97	-1.79	31.82	-5.66	33.98	6.70	28.81	-0.30	32.67
SCL	16.68	47.45	6.85	41.79	2.98	43.45	15.34	39.54	8.34	42.44
NMISA	-16.68	43.03	-26.51	36.68	-30.38	38.57	-18.02	34.10	-25.02	37.42

Lab <i>i</i>	A*STAR		NML-SIRIM		SCL		NMISA	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$						
NPLI	8.34	49.65	-8.04	38.97	-16.68	47.45	16.68	43.03
KRISS	18.17	44.27	1.79	31.82	-6.85	41.79	26.51	36.68
NMIA	22.04	45.85	5.66	33.98	-2.98	43.45	30.38	38.57
NMIJ	9.68	42.15	-6.70	28.81	-15.34	39.54	18.02	34.10
MSL	16.68	44.88	0.30	32.67	-8.34	42.44	25.02	37.42
A*STAR			-16.38	44.57	-25.02	52.15	8.34	48.16
NML-SIRIM	16.38	44.57			-8.64	42.11	24.72	37.05
SCL	25.02	52.15	8.64	42.11			33.36	45.89
NMISA	-8.34	48.16	-24.72	37.05	-33.36	45.89		

## Pair-wise degrees of equivalence inside APMP.M.P-K6.1

Lab <i>i</i>	Lab <i>j</i> $\longrightarrow$			
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$
CMS/ITRI			-36.3	34.9
NIMT	36.3	34.9		

**CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1 Pressure, nominal value: 60 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparison CCM.P-K6

NOMINAL PRESSURE : 70 kPa

Matrix of equivalence

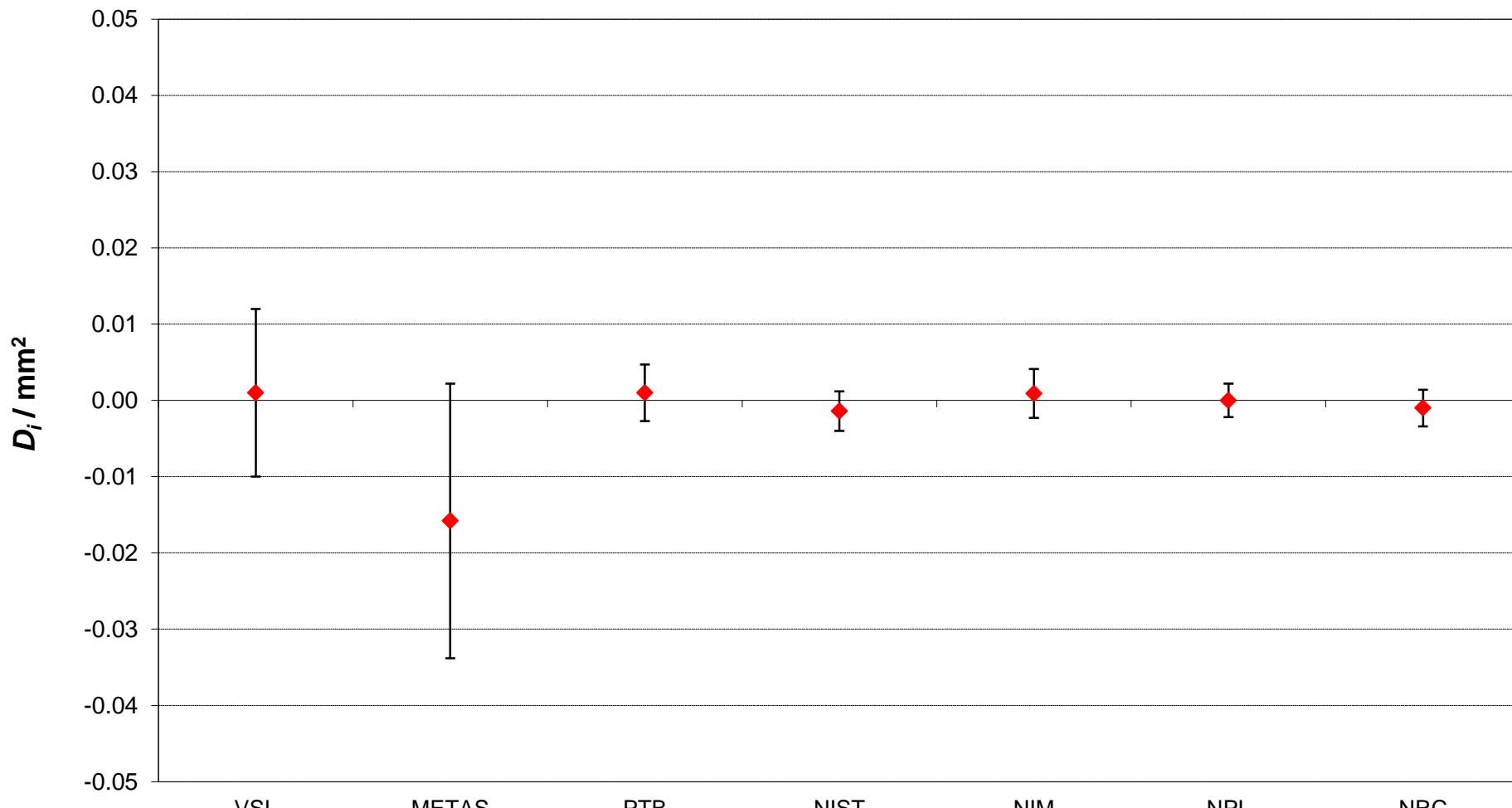
Lab *j*  $\longrightarrow$

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0010	0.011
METAS	-0.0158	0.018
PTB	0.0010	0.0037
NIST	-0.0014	0.0026
NIM	0.0009	0.0032
NPL	0.0000	0.0022
NRC	-0.0010	0.0024

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0010	0.011	0.0168	0.020	0.0000	0.011	0.0024	0.011	0.0001	0.011	0.0010	0.011	0.0020	0.011
METAS	-0.0158	0.018	-0.0168	0.020	-0.0168	0.018	-0.0144	0.018	-0.0167	0.018	-0.0158	0.018	-0.0148	0.018
PTB	0.0010	0.0037	0.0000	0.011	0.0168	0.018	0.0024	0.0039	0.0001	0.0044	0.0010	0.0037	0.0020	0.0038
NIST	-0.0014	0.0026	-0.0024	0.011	0.0144	0.018	-0.0024	0.0039	-0.0023	0.0035	-0.0014	0.0026	-0.0004	0.0028
NIM	0.0009	0.0032	-0.0001	0.011	0.0167	0.018	-0.0001	0.0044	0.0023	0.0035	0.0009	0.0032	0.0019	0.0034
NPL	0.0000	0.0022	-0.0010	0.011	0.0158	0.018	-0.0010	0.0037	0.0014	0.0026	-0.0009	0.0032	0.0010	0.0024
NRC	-0.0010	0.0024	-0.0020	0.011	0.0148	0.018	-0.0020	0.0038	0.0004	0.0028	-0.0019	0.0034	-0.0010	0.0024

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 70 kPa**  
Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i(k=2)$



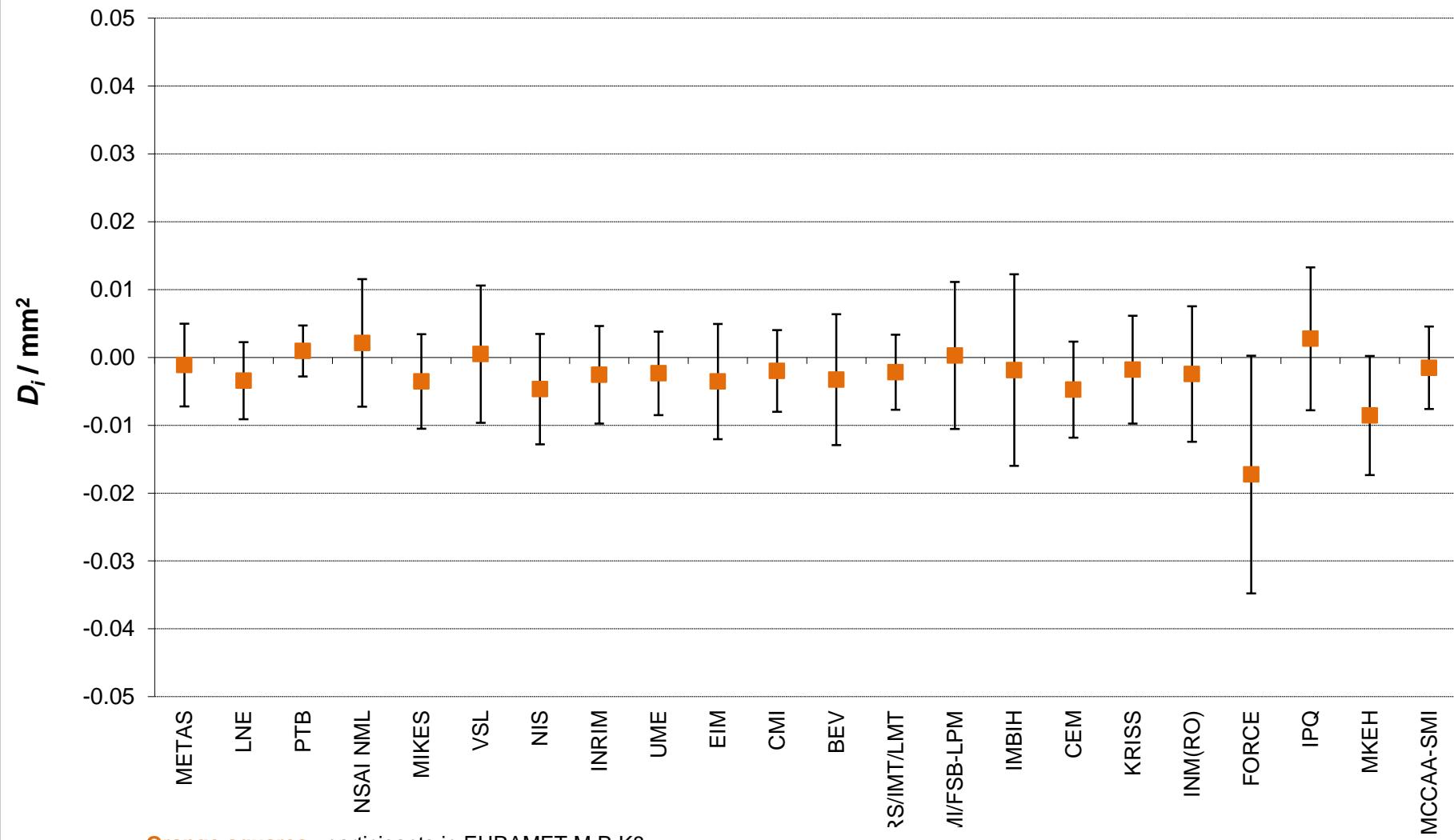
## Linking EURAMET.M.P-K8 to CCM.P-K6

**MEASURAND:** Effective area of a piston-cylinder determined in a gauge pressure mode  
**NOMINAL PRESSURE :** 75 kPa

Degrees of equivalence with respect to the CCM.P-K6 key comparison reference value,  $D_i$ , and expanded uncertainty  $U_i$  ( $k = 2$ ) expressed in mm<sup>2</sup> for the participants in key comparison EURAMET.M.P-K8

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
METAS	-0.0011	0.0061
LNE	-0.0034	0.0057
PTB	0.0009	0.0038
NSAI NML	0.0021	0.0094
MIKES	-0.0035	0.0070
VSL	0.0005	0.0101
NIS	-0.0047	0.0081
INRIM	-0.0026	0.0072
UME	-0.0023	0.0061
EIM	-0.0035	0.0085
CMI	-0.0020	0.0060
BEV	-0.0033	0.0096
MIRS/IMT/LMT	-0.0022	0.0055
HMI/FSB-LPM	0.0003	0.0108
IMBIH	-0.0019	0.0141
CEM	-0.0047	0.0071
KRISS	-0.0018	0.0080
INM(RO)	-0.0025	0.0100
FORCE	-0.0173	0.0175
IPQ	0.0028	0.0105
MKEH	-0.0085	0.0088
MCCAA-SMI	-0.0015	0.0061

**EURAMET.M.P-K8 Pressure, nominal value: 75 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparisons CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1

NOMINAL PRESSURE :

80 kPa

Degrees of equivalence

Pair-wise degrees of equivalence inside CCM.P-K6

Lab  $j$   $\longrightarrow$

Lab $i$	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0007	0.011
METAS	-0.0113	0.023
PTB	0.0008	0.0038
NIST	-0.0019	0.0024
NIM	0.0008	0.0031
NPL	0.0000	0.0019
NRC	-0.0012	0.0022

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0007	0.011	0.0120	0.026	-0.0001	0.011	0.0026	0.011	-0.0001	0.011	0.0007	0.011	0.0019	0.011
METAS	-0.0113	0.023	-0.0120	0.026	-0.0121	0.024	-0.0094	0.023	-0.0121	0.023	-0.0113	0.023	-0.0101	0.023
PTB	0.0008	0.0038	0.0001	0.011	0.0121	0.024	0.0027	0.0041	0.0000	0.0045	0.0008	0.0038	0.0019	0.0040
NIST	-0.0019	0.0024	-0.0026	0.011	0.0094	0.023	-0.0027	0.0041	-0.0027	0.0035	-0.0019	0.0025	-0.0007	0.0028
NIM	0.0008	0.0031	0.0001	0.011	0.0121	0.023	0.0000	0.0045	0.0027	0.0035	0.0008	0.0031	0.0020	0.0034
NPL	0.0000	0.0019	-0.0007	0.011	0.0113	0.023	-0.0008	0.0038	0.0019	0.0025	-0.0008	0.0031	0.0012	0.0023
NRC	-0.0012	0.0022	-0.0019	0.011	0.0101	0.023	-0.0019	0.0040	0.0007	0.0028	-0.0020	0.0034	-0.0012	0.0023

NPLI	-0.0008	0.0109
KRISS	0.0014	0.0079
NMIA	0.0026	0.0089
NMIJ	-0.0007	0.0065
MSL	0.0018	0.0083
A*STAR	-0.0037	0.0131
NML-SIRIM	0.0021	0.0081
SCL	0.0035	0.0121
NMISA	-0.0071	0.0102

CMS/ITRI	-0.0101	0.0140
NIMT	0.0019	0.0115

## Pair-wise degrees of equivalence inside APMP.M.P-K6

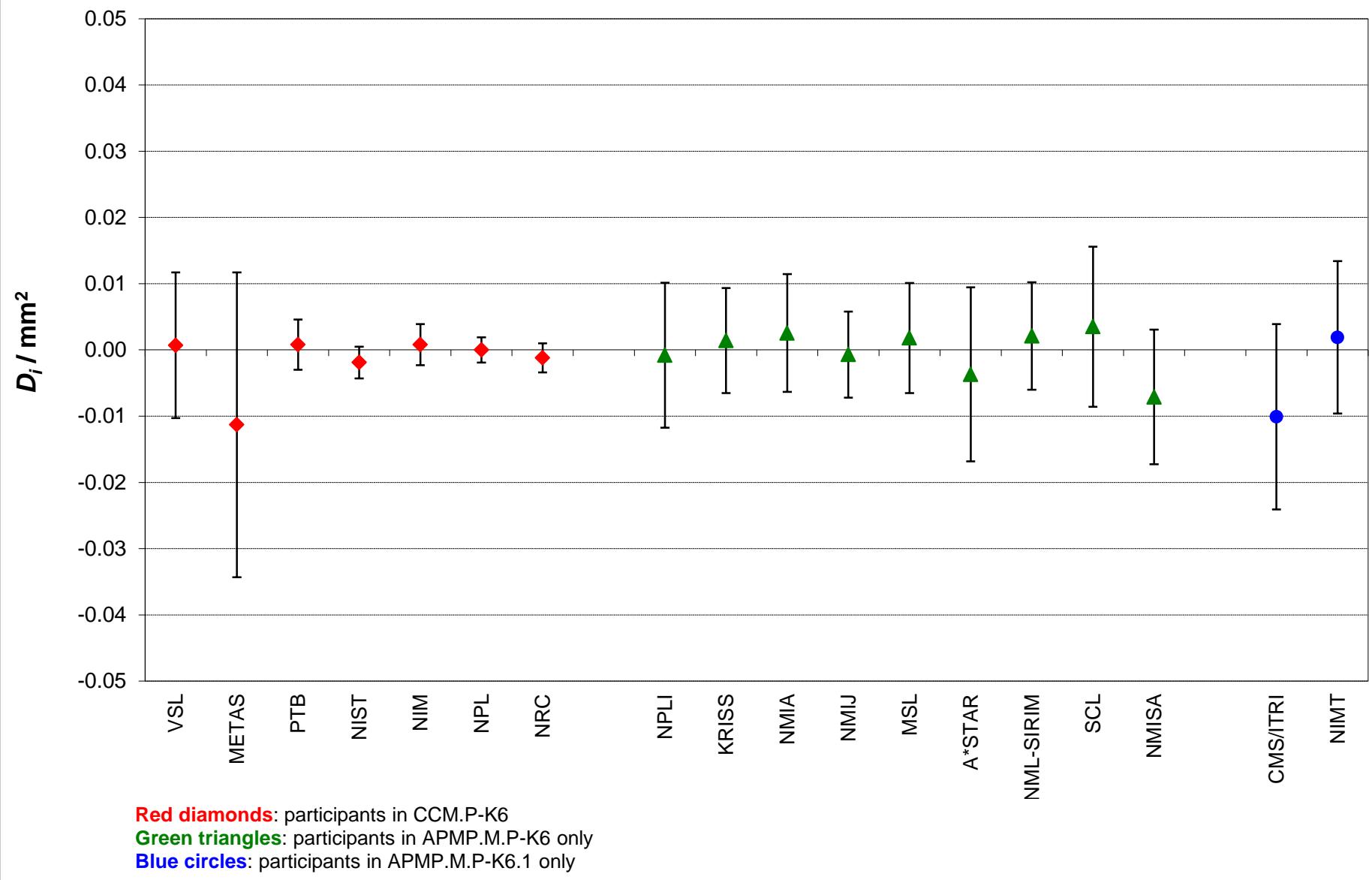
Lab <i>i</i>	Lab <i>j</i> →									
	NPLI		KRISS		NMIA		NMIJ		MSL	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$								
NPLI			-6.55	38.62	-9.98	40.42	-0.27	36.18	-7.74	39.32
KRISS	6.55	38.62			-3.43	33.58	6.28	28.34	-1.19	32.26
NMIA	9.98	40.42	3.43	33.58			9.71	30.74	2.23	34.39
NMIJ	0.27	36.18	-6.28	28.34	-9.71	30.74			-7.48	29.29
MSL	7.74	39.32	1.19	32.26	-2.23	34.39	7.48	29.29		
A*STAR	-8.64	49.65	-15.19	44.27	-18.62	45.85	-8.91	42.15	-16.38	44.88
NML-SIRIM	8.64	38.97	2.08	31.82	-1.34	33.98	8.37	28.81	0.89	32.67
SCL	12.81	47.23	6.25	41.53	2.83	43.21	12.54	39.27	5.06	42.19
NMISA	-18.76	43.03	-25.32	36.68	-28.74	38.57	-19.03	34.10	-26.51	37.42

Lab <i>i</i>	Lab <i>j</i> →							
	A*STAR		NML-SIRIM		SCL		NMISA	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$						
NPLI	8.64	49.65	-8.64	38.97	-12.81	47.23	18.76	43.03
KRISS	15.19	44.27	-2.08	31.82	-6.25	41.53	25.32	36.68
NMIA	18.62	45.85	1.34	33.98	-2.83	43.21	28.74	38.57
NMIJ	8.91	42.15	-8.37	28.81	-12.54	39.27	19.03	34.10
MSL	16.38	44.88	-0.89	32.67	-5.06	42.19	26.51	37.42
A*STAR			-17.28	44.57	-21.45	51.95	10.13	48.16
NML-SIRIM	17.28	44.57			-4.17	41.86	27.40	37.05
SCL	21.45	51.95	4.17	41.86			31.57	45.66
NMISA	-10.13	48.16	-27.40	37.05	-31.57	45.66		

## Pair-wise degrees of equivalence inside APMP.M.P-K6.1

Lab <i>i</i>	Lab <i>j</i> →			
	CMS/ITRI		NIMT	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$
CMS/ITRI			-35.8	34.9
NIMT	35.8	34.9		

**CCM.P-K6, APMP.M.P-K6 and APMP.M.P-K6.1 Pressure, nominal value: 80 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$**



# Key comparison CCM.P-K6

NOMINAL PRESSURE : 90 kPa

Matrix of equivalence

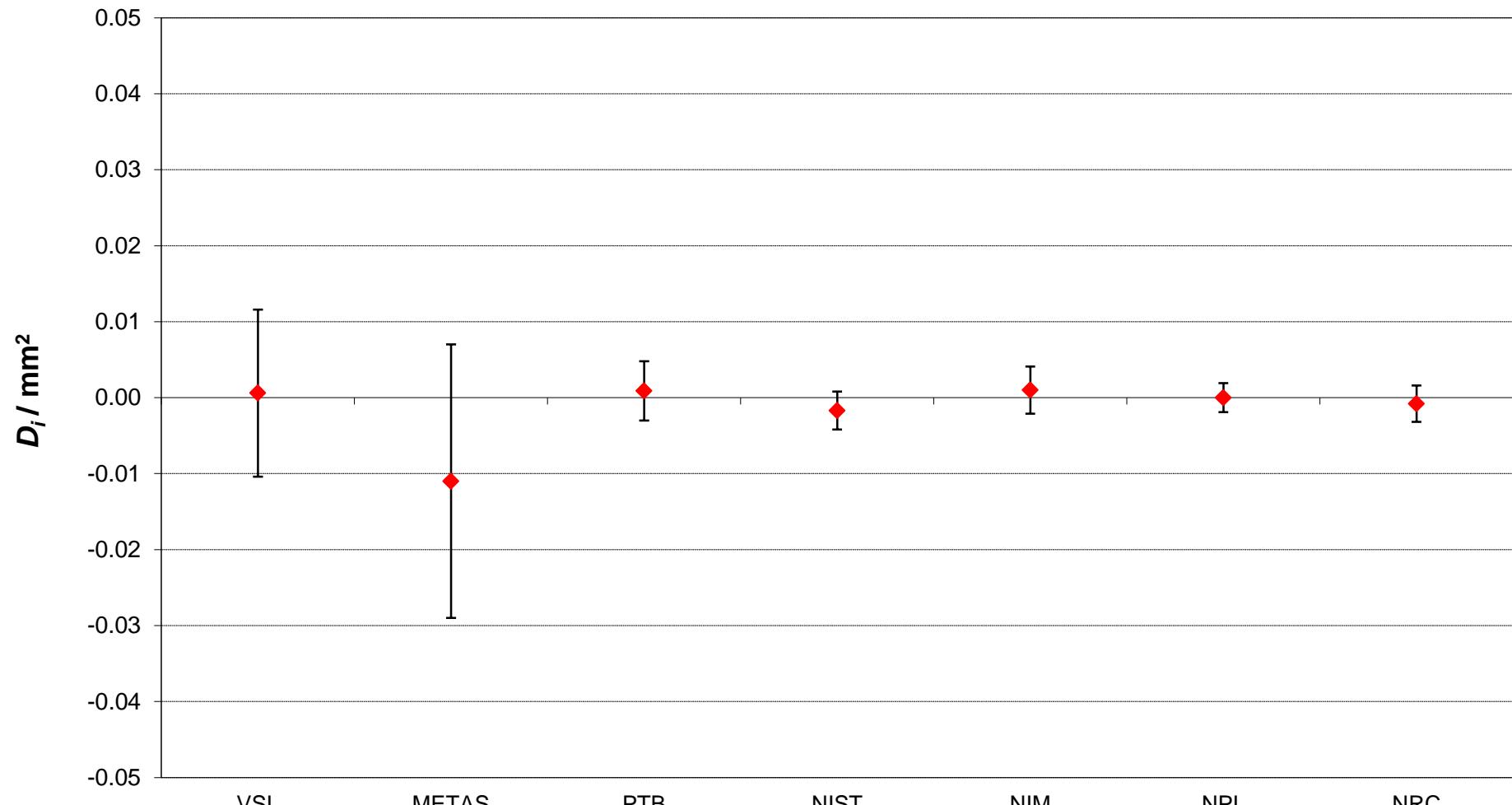
Lab *j*  $\longrightarrow$

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0006	0.011
METAS	-0.0110	0.018
PTB	0.0009	0.0039
NIST	-0.0017	0.0025
NIM	0.0010	0.0031
NPL	0.0000	0.0019
NRC	-0.0008	0.0024

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0006	0.011	0.0116	0.021	-0.0003	0.011	0.0023	0.011	-0.0004	0.011	0.0006	0.011	0.0015	0.011
METAS	-0.0110	0.018	-0.0116	0.021	-0.0119	0.019	-0.0093	0.018	-0.0120	0.019	-0.0110	0.018	-0.0102	0.018
PTB	0.0009	0.0039	0.0003	0.011	0.0119	0.019	0.0026	0.0041	-0.0001	0.0045	0.0009	0.0038	0.0018	0.0040
NIST	-0.0017	0.0025	-0.0023	0.011	0.0093	0.018	-0.0026	0.0041	-0.0027	0.0034	-0.0017	0.0024	-0.0008	0.0028
NIM	0.0010	0.0031	0.0004	0.011	0.0120	0.019	0.0001	0.0045	0.0027	0.0034	0.0010	0.0031	0.0019	0.0034
NPL	0.0000	0.0019	-0.0006	0.011	0.0110	0.018	-0.0009	0.0038	0.0017	0.0024	-0.0010	0.0031	0.0008	0.0023
NRC	-0.0008	0.0024	-0.0015	0.011	0.0102	0.018	-0.0018	0.0040	0.0008	0.0028	-0.0019	0.0034	-0.0008	0.0023

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 90 kPa**  
**Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i(k = 2)$**



# Key comparisons CCM.P-K6, APMP.M.P-K6, APMP.M.P-K6.1 and EURAMET.M.P-K8

NOMINAL PRESSURE : 100 kPa

Degrees of equivalence

Lab *i*



	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0005	0.011
METAS	-0.0142	0.016
PTB	0.0008	0.0032
NIST	-0.0016	0.0027
NIM	0.0012	0.0033
NPL	0.0000	0.0022
NRC	-0.0014	0.0026
NPLI	-0.0012	0.0110
KRISS	0.0008	0.0081
NMIA	0.0021	0.0090
NMIJ	-0.0011	0.0067
MSL	0.0021	0.0084
A*STAR	-0.0049	0.0132
NML-SIRIM	0.0031	0.0082
SCL	0.0031	0.0122
NMISA	-0.0069	0.0103
CMS/ITRI	-0.0127	0.0141
NIMT	-0.0004	0.0115

Lab *i*



	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
METAS	-0.0010	0.0055
LNE	-0.0030	0.0052
PTB	0.0008	0.0033
NSAI NML	0.0029	0.0086
MIKES	-0.0031	0.0065
VSL	0.0002	0.0101
NIS	-0.0044	0.0078
INRIM	-0.0025	0.0067
UME	-0.0023	0.0055
EIM	-0.0037	0.0082
CMI	-0.0019	0.0054
BEV	-0.0031	0.0094
MIRS/IMT/LMT	-0.0021	0.0050
HMI/FSB-LPM	-0.0005	0.0104
IMBIH	-0.0017	0.0141
CEM	-0.0036	0.0070
KRISS	-0.0017	0.0076
INM(RO)	-0.0022	0.0097
FORCE	-0.0185	0.0174
IPQ	0.0023	0.0103
MKEH	-0.0083	0.0085
MCAA-SMI	-0.0014	0.0055

Green: participants in APMP.M.P-K6 only

Blue: participants in APMP.M.P-K6.1 only

Orange : participants in EURAMET.M.P-K8

Pair-wise degrees of equivalence inside CCM.P-K6

Lab  $j$   $\longrightarrow$

Lab $i$ ↓	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL		<b>0.0146</b>	0.019	-0.0003	0.011	<b>0.0021</b>	0.011	-0.0007	0.011	<b>0.0005</b>	0.011	<b>0.0019</b>	0.011	
METAS	-0.0146	0.019		-0.0149	0.016	-0.0125	0.016	-0.0153	0.016	-0.0142	0.016	-0.0127	0.016	
PTB	<b>0.0003</b>	0.011	<b>0.0149</b>	0.016		<b>0.0024</b>	0.0033	-0.0004	0.0038	<b>0.0008</b>	0.0028	<b>0.0022</b>	0.0032	
NIST	-0.0021	0.011	<b>0.0125</b>	0.016	-0.0024	0.0033		-0.0028	0.0034	-0.0016	0.0023	-0.0002	0.0027	
NIM	<b>0.0007</b>	0.011	<b>0.0153</b>	0.016	<b>0.0004</b>	0.0038	<b>0.0028</b>	0.0034		<b>0.0012</b>	0.0030	<b>0.0026</b>	0.0033	
NPL	-0.0005	0.011	<b>0.0142</b>	0.016	-0.0008	0.0028	<b>0.0016</b>	0.0023	-0.0012	0.0030		<b>0.0014</b>	0.0022	
NRC	-0.0019	0.011	<b>0.0127</b>	0.016	-0.0022	0.0032	<b>0.0002</b>	0.0027	-0.0026	0.0033	-0.0014	0.0022		

NOMINAL PRESSURE :

100 kPa

## Pair-wise degrees of equivalence inside APMP.M.P-K6

Lab <i>i</i>	Lab <i>j</i> →									
	NPLI		KRISS		NMIA		NMIJ		MSL	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$								
NPLI			-5.96	38.62	-9.95	40.42	-0.30	36.18	-9.83	39.32
KRISS	5.96	38.62			-3.99	33.58	5.66	28.34	-3.87	32.26
NMIA	9.95	40.42	3.99	33.58			9.65	30.74	0.12	34.39
NMIJ	0.30	36.18	-5.66	28.34	-9.65	30.74			-9.53	29.29
MSL	9.83	39.32	3.87	32.26	-0.12	34.39	9.53	29.29		
A*STAR	-11.02	49.58	-16.98	44.18	-20.97	45.76	-11.32	42.06	-20.85	44.80
NML-SIRIM	12.81	38.97	6.85	31.82	2.86	33.98	12.51	28.81	2.98	32.67
SCL	12.81	47.23	6.85	41.53	2.86	43.21	12.51	39.27	2.98	42.19
NMISA	-16.98	43.03	-22.93	36.68	-26.93	38.57	-17.28	34.10	-26.81	37.42

Lab <i>i</i>	Lab <i>j</i> →							
	A*STAR		NML-SIRIM		SCL		NMISA	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$						
NPLI	11.02	49.58	-12.81	38.97	-12.81	47.23	16.98	43.03
KRISS	16.98	44.18	-6.85	31.82	-6.85	41.53	22.93	36.68
NMIA	20.97	45.76	-2.86	33.98	-2.86	43.21	26.93	38.57
NMIJ	11.32	42.06	-12.51	28.81	-12.51	39.27	17.28	34.10
MSL	20.85	44.80	-2.98	32.67	-2.98	42.19	26.81	37.42
A*STAR			-23.83	44.49	-23.83	51.88	5.96	48.08
NML-SIRIM	23.83	44.49			0.00	41.86	29.79	37.05
SCL	23.83	51.88	0.00	41.86			29.79	45.66
NMISA	-5.96	48.08	-29.79	37.05	-29.79	45.66		

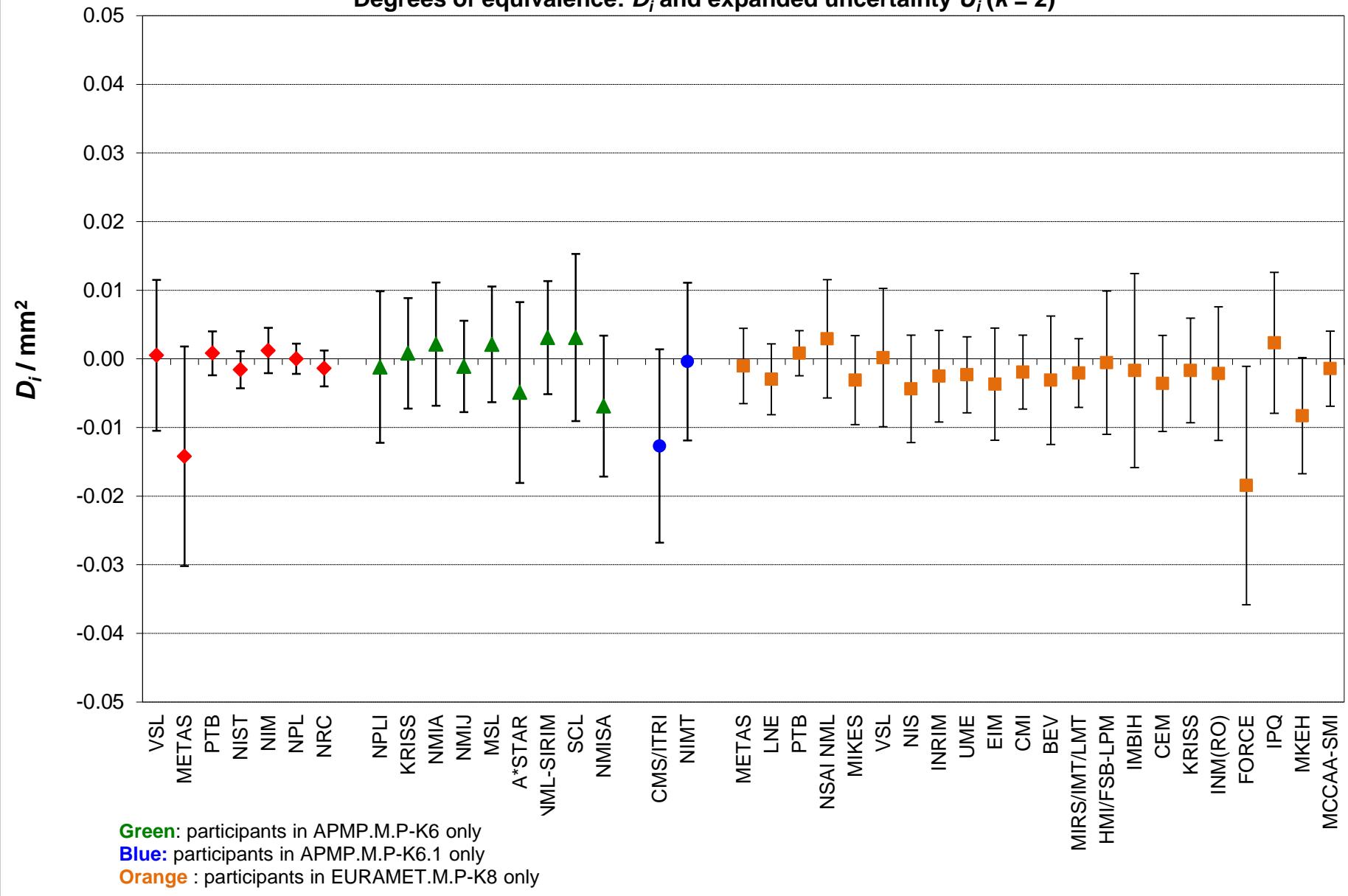
## Pair-wise degrees of equivalence inside APMP.M.P-K6.1

Lab <i>i</i>	Lab <i>j</i> →			
	CMS/ITRI		NIMT	
	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$	$D_{ij}$ / $10^{-6}$	$U_{ij}$ / $10^{-6}$
CMS/ITRI			-36.6	34.9
NIMT	36.6	34.9		

**CCM.P-K6, APMP.M.P-K6, APMP.M.P-K6.1 and EURAMET.M.P-K8**

Pressure, nominal value: 100 kPa

Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$



# Key comparison CCM.P-K6

NOMINAL PRESSURE : 110 kPa

Matrix of equivalence

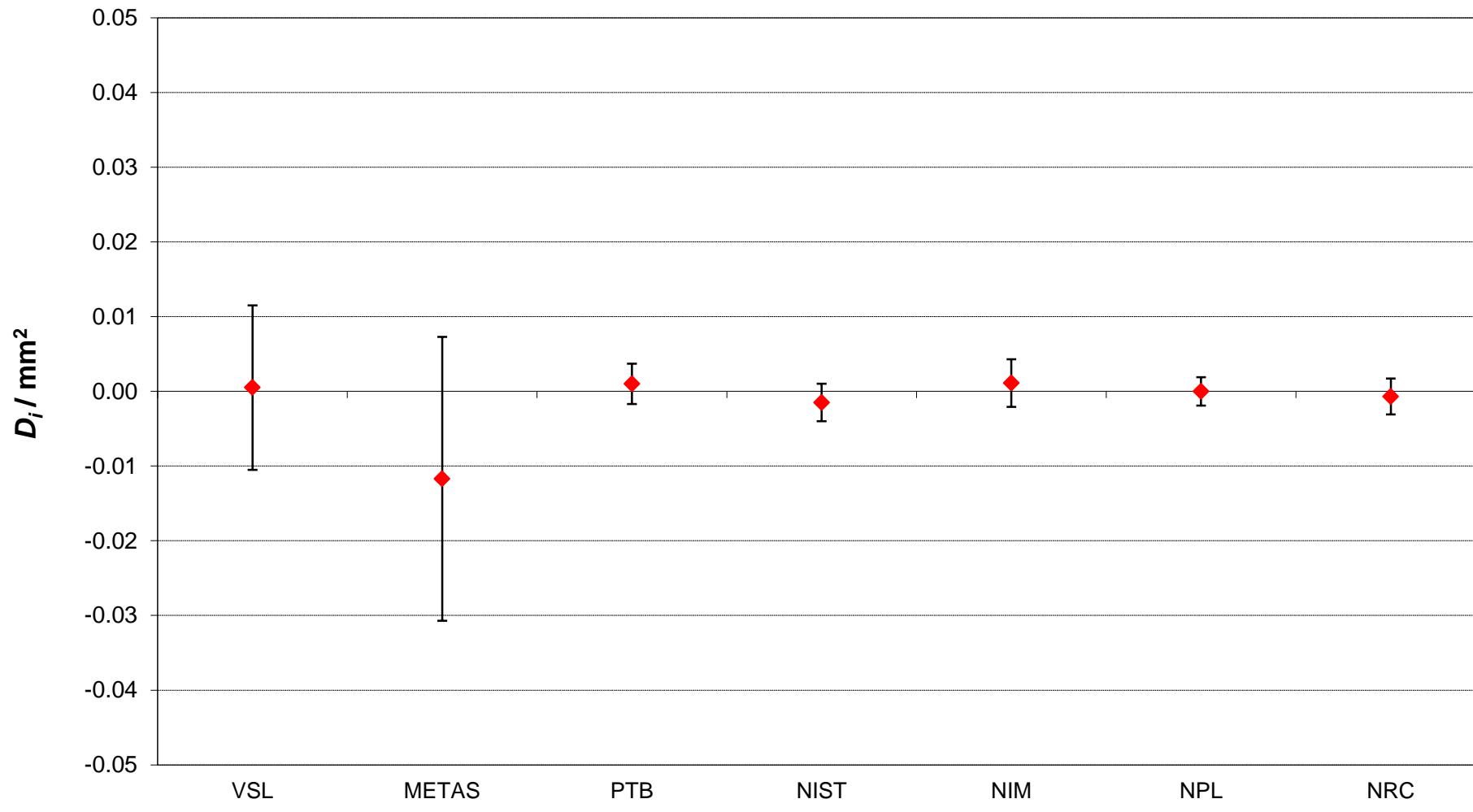
Lab *j* →

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0005	0.011
METAS	-0.0117	0.019
PTB	0.0010	0.0027
NIST	-0.0015	0.0025
NIM	0.0011	0.0032
NPL	0.0000	0.0019
NRC	-0.0007	0.0024

	VSL		METAS		PTB		NIST		NIM		NPL		NRC	
	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>												
VSL	0.0005	0.011	0.0123	0.021	-0.0004	0.011	0.0021	0.011	-0.0006	0.011	0.0005	0.011	0.0013	0.011
METAS	-0.0117	0.019	-0.0123	0.021	-0.0127	0.019	-0.0102	0.019	-0.0129	0.019	-0.0117	0.019	-0.0110	0.019
PTB	0.0010	0.0027	0.0004	0.011	0.0127	0.019	0.0025	0.0030	0.0002	0.0036	0.0010	0.0025	0.0017	0.0029
NIST	-0.0015	0.0025	-0.0021	0.011	0.0102	0.019	-0.0025	0.0030	-0.0027	0.0035	-0.0015	0.0023	-0.0008	0.0027
NIM	0.0011	0.0032	0.0006	0.011	0.0129	0.019	0.0002	0.0036	0.0027	0.0035	0.0011	0.0031	0.0019	0.0034
NPL	0.0000	0.0019	-0.0005	0.011	0.0117	0.019	-0.0010	0.0025	0.0015	0.0023	-0.0011	0.0031	0.0007	0.0021
NRC	-0.0007	0.0024	-0.0013	0.011	0.0110	0.019	-0.0017	0.0029	0.0008	0.0027	-0.0019	0.0034	-0.0007	0.0021

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 110 kPa**  
Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i(k = 2)$



## Key comparison CCM.P-K6

NOMINAL PRESSURE : 120 kPa

Matrix of equivalence

Lab *j*  $\longrightarrow$

Lab <i>i</i>	$D_i$ / mm <sup>2</sup>	$U_i$ / mm <sup>2</sup>
VSL	0.0009	0.011
METAS	-0.0103	0.016
PTB	0.0011	0.0027
NIST	-0.0012	0.0028
NIM	0.0022	0.0033
NRC	-0.0009	0.0027

	VSL		METAS		PTB		NIST		NIM		NRC		
Lab <i>i</i>	$D_{ij}$ / mm <sup>2</sup>	$U_{ij}$ / mm <sup>2</sup>											
VSL	0.0009	0.011		0.0111	0.019	-0.0003	0.011	0.0021	0.011	-0.0013	0.011	0.0017	0.011
METAS	-0.0103	0.016	-0.0111	0.019		-0.0114	0.016	-0.0090	0.016	-0.0124	0.016	-0.0094	0.016
PTB	0.0011	0.0027	0.0003	0.011	0.0114	0.016		0.0024	0.0027	-0.0010	0.0032	0.0020	0.0026
NIST	-0.0012	0.0028	-0.0021	0.011	0.0090	0.016	-0.0024	0.0027		-0.0034	0.0034	-0.0004	0.0027
NIM	0.0022	0.0033	0.0013	0.011	0.0124	0.016	0.0010	0.0032	0.0034	0.0034		0.0030	0.0032
NRC	-0.0009	0.0027	-0.0017	0.011	0.0094	0.016	-0.0020	0.0026	0.0004	0.0027	-0.0030	0.0032	

No measurements at this pressure for key comparisons APMP.M.P-K6 and APMP.M.P-K6.1

**CCM.P-K6 Pressure, nominal value: 120 kPa**  
Degrees of equivalence:  $D_i$  and expanded uncertainty  $U_i (k = 2)$

