Key comparison BIPM.RI(I)-K7 of the air-kerma standards of the BFKH, Hungary, and the BIPM in mammography x-rays

C Kessler¹, D T Burns¹, V Finta²

¹ Bureau International des Poids et Mesures, Pavillon de Breteuil, F-92312 Sèvres CEDEX
² Budapest Főváros Kormányhivatala, Németvölgyi út 37-39, H-1124 Budapest

Abstract A key comparison has been made between the air-kerma standards of the BFKH, Hungary, and the BIPM in mammography x-ray beams. The results show the standards to agree at the level of the expanded uncertainty of the comparison of 9.2 parts in 10³. The results are analysed and presented in terms of degrees of equivalence, suitable for entry in the BIPM key comparison database.

1. Introduction

An indirect comparison has been made between the air-kerma standards of the Budapest Főváros Kormányhivatala (BFKH), Hungary, and the Bureau International des Poids et Mesures (BIPM) in the W/Mo mammography beams at the 25 kV and 30 kV qualities. One parallel-plate ionization chamber was used as transfer instrument. The measurements at the BIPM took place in October 2021 using the reference conditions recommended by the CCRI as described in Kessler and Burns (2018). Final data were received from the BFKH in February 2023.

2. Determination of the air-kerma rate

For a free-air ionization chamber standard with measuring volume V, the air-kerma rate is determined by the relation

$$\dot{K} = \frac{I}{\rho_{\text{air}} V} \frac{W_{\text{air}}}{e} \frac{1}{1 - g_{\text{air}}} \prod_{i} k_{i} \tag{1}$$

where ρ_{air} is the density of air under reference conditions, I is the ionization current under the same conditions, W_{air} is the mean energy expended by an electron of charge e to produce an ion pair in air, g_{air} is the fraction of the initial electron energy lost through radiative processes in air, and Π k_i is the product of the correction factors to be applied to the standard.

The value used for ρ_{air} at each laboratory is given in Table 1. For use with this dry-air value, the ionization current measured for the standard must be corrected for humidity and for the difference between the density of the air of the measuring volume at the time of measurement and the value given in the table ¹. The value used for W_{air}/e is that recommended in ICRU Report 90 (ICRU 2016) for dry air, also given in Table 1.

3. Details of the standards

_

Both free-air chamber standards are of the conventional parallel-plate design. The BIPM air-kerma standard is described in Boutillon *et al.* (1969) and the changes made to certain correction factors are given in Burns (2004), Burns and Kessler (2009) and Burns *et al.* (2009). Implementation of the recommendations of ICRU Report 90 (ICRU 2016) is reported in Burns and Kessler (2018). The BFKH standard is described in the reports of previous comparisons with the BIPM standard (Perroche and Jacab 1989, Burns and Csete 2002, Burns *et al.* 2012). Changes to the BFKH

¹ For an air temperature $T \sim 293$ K, pressure P and relative humidity ~ 50 % in the measuring volume, the correction for air density for the standard involves a temperature correction T/T_0 , a pressure correction P_0/P and a humidity correction $k_h = 0.9980$.

standard following the recommendations of ICRU Report 90 were made during the present comparison and are reported here. The main dimensions, the measuring volume and the polarizing voltage for each standard are shown in Table 2.

Table 1. Physical constants used in the determination of the air-kerma rate

Constant	Value	u_i^{a}
ρ _{air} ^b (BIPM)	1.2045 kg m ⁻³	0.0001
ρ _{air} ^c (BFKH)	1.2048 kg m ⁻³	0.0001
$W_{ m air}$ / e	33.97 J C ⁻¹	0.0035

^a u_i is the relative standard uncertainty.

Table 2. Main characteristics of the standards

Standard	BIPM L-01	BFKH XE-1 a
Aperture diameter / mm	9.941	4.9995
Air path length / mm	100.0	63.7
Collecting length / mm	15.466	40.94
Electrode separation / mm	70	60.0
Collector width / mm	71	60.4
Measuring volume / mm ³	1200.4	803.69
Polarizing voltage / V	1500	1600

^a In the previous comparisons this standard was labelled XE-3.

4. The transfer instrument

4.1 Determination of the calibration coefficient for a transfer instrument

The air-kerma calibration coefficient N_K for a transfer instrument is given by the relation

$$N_K = \frac{\dot{K}}{I_{\rm tr}} \tag{2}$$

where \dot{K} is the air-kerma rate determined by the standard using Equation (1) and I_{tr} is the ionization current measured by the transfer instrument and the associated current-measuring system. The current I_{tr} is corrected to the standard conditions of air temperature, pressure and relative humidity chosen for the comparison (T = 293.15 K, P = 101325 kPa, RH = 50 %). No humidity correction is applied to the current measured using transfer instruments, on the basis that the BIPM laboratory is maintained with a relative humidity in the range from 40 % to 55 % and variations in the BFKH laboratory are normally in the range from 20 % to 60 %.

To derive a comparison result from the calibration coefficients $N_{K,BIPM}$ and $N_{K,NMI}$ measured, respectively, at the BIPM and at an NMI, differences in the radiation qualities must be taken into

b Density of dry air at $T_0 = 293.15$ K and $P_0 = 101.325$ kPa adopted at the BIPM.

^c Density of dry air at $T_0 = 293.15$ K and $P_0 = 101.325$ kPa adopted at the BFKH.

account. Normally, each quality used for the comparison has the same nominal generating potential and similar filtration at each institute, but the half-value layers (HVLs) might differ appreciably. A radiation quality correction factor k_Q is derived for each comparison quality Q. This corrects the calibration coefficient $N_{K,\text{NMI}}$ determined at the NMI into one that applies at the 'equivalent' BIPM quality and is derived by interpolation of the $N_{K,\text{NMI}}$ values in terms of $\log(\text{HVL})$. The comparison result at each quality is then taken as

$$R_K = \frac{k_Q N_{K,\text{NMI}}}{N_{K,\text{BIPM}}} \tag{3}$$

In practice, the half-value layers normally differ by only a small amount and k_Q is close to unity.

4.2 Details of the transfer instrument

A thin-window parallel-plate ionization chamber belonging to the BFKH, type Radcal 10X5-6M, was used as transfer instrument for the comparison. Its main characteristics are given in Table 3. For positioning at the reference distance, the red line around the chamber casing (8.6 mm from the front of the casing) was positioned in the reference plane.

Table 3. Main characteristics of the transfer chamber

Chamber type	Radcal 10X5-6M ^a
Serial number	8626
Window material	metallized polyester
Window thickness / mg cm ⁻²	0.7
Nominal volume / cm ³	6
Collector diameter / mm	30
Cavity height / mm	8
Polarizing potential ^b / V	+250

^a The Radcal 10X5-6M dimensions are not clearly stated by the manufacturer. From radiographic measurements, the collector diameter appears to be close to 30 mm. Ionometric measurements indicate a collecting volume around 5.8 cm³, consistent with the value 6 cm³ stated by the manufacturer. From these one can deduce a cavity height of around 8.2 mm.

5. Calibration at the BIPM

5.1 The BIPM irradiation facility and reference radiation qualities

The BIPM low-energy x-ray laboratory houses a high-stability generator and a tungsten-anode x-ray tube with an inherent filtration of 1 mm beryllium. A beryllium filter of thickness 2.16 mm is added for all radiation qualities to compensate for the decrease in filtration that occurred when the original BIPM x-ray tube (with a beryllium window of approximately 3 mm) was replaced in 2000; the added thickness was determined experimentally to give a half-value layer (HVL) at 10 kV matching that of the original x-ray tube. A voltage divider is used to measure the generating potential, which is stabilized using an additional feedback system of the BIPM. Rather than use a transmission monitor, which might introduce its own variability, the anode current is measured

^b Potential applied to the chamber window.

and the ionization chamber current is normalized for any deviation from the reference anode current. For a given radiation quality, the standard deviation of repeat air-kerma rate determinations over many months is typically 3 parts in 10⁴. The BIPM tungsten-anode radiation qualities for mammography used for this comparison are given in Table 4 in ascending HVL from left to right.

The irradiation area is temperature controlled at around 20 °C and is stable over the duration of a calibration to better than 0.15 °C. Two calibrated thermistors measure the temperature of the ambient air and the air inside the BIPM standard. Air pressure is measured by means of a calibrated barometer.

Table 4. Characteristics of the BIPM reference radiation qualities

Radiation quality	W/Mo 25 W/Mo 30		
Generating potential / kV	25 30		
Additional Mo filtration / mm	0.060		
Al HVL / mm	0.342 0.364		
$(\mu/\rho)_{\rm air}/{\rm cm}^2{\rm g}^{-1}$	1.75 1.67		
$\dot{K}_{\rm BIPM}$ / mGy s ⁻¹	1.00		

5.2 BIPM standard and correction factors

The reference plane for the BIPM standard was positioned at 500 mm from the exit window of the x-ray tube, with a reproducibility of 0.03 mm. The standard was aligned laterally on the beam axis to an estimated uncertainty of 0.1 mm. The beam diameter in the reference plane is 84 mm for all radiation qualities.

For the calibration of transfer chambers, measurements using the BIPM standard are made using positive polarity only. A correction factor of 1.0005 is applied to correct for the known polarity effect in the standard. The leakage current was measured to be less than 1 part in 10⁴.

The correction factors applied to the ionization current measured at each radiation quality using the BIPM standard, together with their associated standard uncertainties, are given in Table 5. The factor k_a corrects for the attenuation of the x-ray fluence along the air path between the reference plane and the centre of the collecting volume. It is evaluated using the measured mass attenuation coefficients for air $(\mu/\rho)_{air}$ given in Table 4, taking into account the air temperature and pressure at the time of the measurements.

Two new correction factors, k_{ii} and k_W , are implemented following the recommendations of ICRU Report 90 (ICRU 2016) and presented as the product $k_{ii}k_W$ by Burns and Kessler (2018). Both correction factors are related to the mean energy expended in dry air per ion pair formed, W_{air} . The initial ionization correction factor k_{ii} accounts for the fact that the definition of W_{air} does not include the charge of the initial charged particle, while the correction factor k_W accounts for the rapid increase in the value of W_{air} at electron energies below around 10 keV.

Table 5. Correction factors and their uncertainties for the BIPM L-01 standard

Radiation quality	W/Mo 25	W/Mo 30	u_{iA}	$u_{i\mathrm{B}}$
Air attenuation k_a^a	1.0213	1.0203	0.0002	0.0001
Photon scatter k_{sc}	0.9974	0.9974	-	0.0003
Fluorescence $k_{\rm fl}$	0.9972	0.9972	-	0.0005
Electron loss k _e	1.0000	1.0000	-	0.0001
Initial ionization k_{ii} b	0.0071	0.0071		0.0010
Energy dependence of $W_{\text{air}} k_W^{\text{b}}$	0.9971	0.9971 0.9971		0.0010
Ion recombination k_s	1.0007	1.0007	0.0001	0.0001
Polarity k_{pol}	1.0005	1.0005	0.0001	-
Field distortion k _d	1.0000	1.0000	-	0.0007
Diaphragm effects k _{dia}	0.9996	0.9996	-	0.0003
Wall transmission k_p	1.0000	1.0000	0.0001	-
Humidity k _h	0.9980	0.9980	-	0.0003
$(1-g_{\rm air})^{-1}$	1.0000	1.0000	-	0.0001

^a Values for 293.15 K and 101.325 kPa; each measurement is corrected using the air temperature and pressure measured at the time.

5.3 Transfer chamber positioning and calibration at the BIPM

The reference point for the transfer chamber was positioned in the reference plane with a reproducibility of 0.03 mm. The chamber was aligned laterally on the beam axis to an estimated uncertainty of 0.1 mm. The leakage current was measured before and after each series of ionization current measurements and a correction made using the mean value. The relative leakage current was well below 1 part in 10^4 .

The calibration procedure involves measurements with a transfer chamber and with the standard at a given radiation quality before proceeding to the next quality, with a period of typically 10 minutes following a change of quality to allow the generator and tube to stabilize. For each radiation quality, the relative standard uncertainty of the mean ionization current was typically 1 part in 10⁴. Based on the results of repeat calibrations including chamber repositioning, an uncertainty component of 5 parts in 10⁴ is included in Table 11 for the short-term reproducibility of the calibration coefficients determined at the BIPM.

6. Calibration at the BFKH

6.1 BFKH irradiation facility and reference radiation qualities

The low-energy x-ray facility at the BFKH comprises a high-stability generator and a tungstenanode x-ray tube with an inherent filtration of 1 mm beryllium. The x-ray output is monitored by means of a transmission ionization chamber whose Mylar windows introduce a filtration of

^b The stated values are for the product $k_{ii}k_W$, as presented in Burns and Kessler (2018).

3 mg cm⁻². For a given radiation quality, the short-term standard uncertainty of the distribution of repeat calibrations of the transmission monitor is around 2 parts in 10⁴. The characteristics of the BFKH realization of the W/Mo qualities are given in Table 6. Note that only two of the seven BIPM W/Mo qualities were chosen by the BFKH for the present comparison.

Table 6. Characteristics of the BFKH reference radiation qualities

Radiation quality	W/Mo 25	W/Mo 30	
Generating potential / kV	25	30	
Additional Mo filtration / mm	0.060		
Al HVL / mm	0.344	0.366	
$(\mu/\rho)_{\rm air}/{\rm cm}^2~{\rm g}^{-1}$	1.55	1.49	
\dot{K}_{BFKH} / mGy s ⁻¹	0.34	0.48	

The irradiation area is temperature controlled around 20 °C and is stable over the duration of a calibration to better than 0.1 °C. The air temperature is measured for each current measurement using a platinum (Pt 200) temperature probe positioned next to the standard and to the transfer chamber, as appropriate. The air pressure is measured using a calibrated barometer.

6.2 BFKH standard and correction factors

The BFKH XE-1 standard used for the present comparison is the same chamber used for the BIPM.RI(I)-K2 comparisons in low-energy x-rays made in 1988, 2001 and 2011 in the W/Al x-ray qualities (previously labelled XE-3). The reference plane for the standard was positioned at 595 mm from the exit window of the x-ray tube, with a reproducibility of 0.1 mm. The standard was aligned laterally on the beam axis to an estimated uncertainty of 0.3 mm. The beam diameter in the reference plane is 110 mm for all radiation qualities.

During the calibration of the transfer chamber, measurements using the BFKH standard were made using positive polarity only. A correction factor of unity is applied with a standard uncertainty of 2 parts in 10^4 to take into account any small polarity effect in the standard. The leakage current was measured to be around 1 part in 10^3 .

The correction factors applied to the ionization current measured at each radiation quality using the BFKH standard, together with their associated uncertainties, are given in Table 7. The correction factors k_a are evaluated using the measured mass attenuation coefficients for air $(\mu/\rho)_{air}$ given in Table 6, taking into account the air temperature and pressure at the time of the measurements.

As for the BIPM standard, two new correction factors k_{ii} and k_W , implemented as the product $k_{ii}k_W$, were adopted for the present comparison.

6.3 Transfer chamber positioning and calibration at the BFKH

The reference point for the transfer chamber was positioned in the reference plane with a reproducibility of 0.1 mm. The chamber was aligned laterally on the beam axis to an estimated uncertainty of 0.1 mm. The relative leakage current was typically 1 part in 10^4 .

Calibrations were made before and after the measurements at the BIPM. The uncertainty of 3.7 parts in 10^3 arising from these repeat measurements is discussed in Section 8.

Table 7. Correction factors and uncertainties for the BFKH XE-1 standard

Radiation quality	W/Mo 25	W/Mo 30	$u_{i\mathrm{A}}$	$u_{i\mathrm{B}}$
Air attenuation k_a^a	1.0120	1.0115	0.0005	0.0010
Scattered radiation $k_{\rm sc}$	0.9979	0.9980	-	0.0002
Fluorescence $k_{\rm fl}$	0.9970	0.9968	-	0.0007
Electron loss k _e	1.0000	1.0000	-	0.0002
Initial ionization k_{ii} b	0.0071	0.0071		0.0010
Energy dependence of $W_{\text{air}} k_W^{\text{b}}$	0.9971 0.9971		-	0.0010
Ion recombination k _s	1.0004	1.0004	0.0004	0.0001
Polarity k_{pol}	1.0000	1.0000	0.0002	-
Field distortion k _d	1.0000	1.0000	-	0.0005
Diaphragm effects kdia	1.0000	1.0000	-	0.0001
Wall transmission k_p	1.0000	1.0000	0.0001	0.0001
Humidity k _h	0.9980	0.9980	-	0.0003
$k_{\rm br} (1 - g_{\rm air})^{-1}$ c	1.00004	1.00004	-	0.0001

^a Values for 293.15 K and 101.325 kPa; each measurement is corrected using the air temperature and pressure measured at the time.

7. Additional considerations for transfer chamber calibrations

7.1 Ion recombination, polarity, radial non-uniformity, distance and field size

As can be seen from Tables 4 and 6, the air-kerma rates at the BFKH are lower than at the BIPM. From previous measurements at the BIPM with the Radcal chamber type, the effect of an increase in the air-kerma rate from 1 mGy s⁻¹ to 4 mGy s⁻¹ is around 8 parts in 10⁴, from which we can deduce that the volume recombination effect for the BIPM reference condition of 1 mGy s⁻¹ is not more than 3 parts in 10⁴ and could be as low as 1 part in 10⁴ at the BFKH. No correction is applied, rather a corresponding uncertainty of 2 parts in 10⁴ is included in Table 12. The transfer chamber was used with the same polarity at each laboratory and so no corrections are applied for polarity effects in the transfer chamber.

No correction is applied at either laboratory for the radial non-uniformity of the radiation field. For the Radcal chamber type with collector radius 15 mm, the correction for the BIPM reference fields at 500 mm is 1.0022. It is reasonable to assume some cancellation at the two laboratories. A relative standard uncertainty of 5 parts in 10⁴ is included in Table 12.

The reference distance of 595 mm at the BFKH is greater than the 500 mm at the BIPM. From previous measurements at the BIPM, the effect on the Radcal chamber type of an increase in the calibration distance from 500 mm to 1000 mm (for a similar field size) is to decrease N_K by around 2 parts in 10^3 (largely independent of radiation quality), from which we can deduce that the effect

^b The stated values are for the product $k_{ii}k_W$.

^c The bremsstrahlung reabsorption correction factor $k_{\rm br}$ is defined in Burns (2001).

for 595 mm might be 4 parts in 10^4 . No correction is applied, and an uncertainty of 4 parts in 10^4 is included in Table 12.

The reference field size of 110 mm at the BFKH is larger than the 84 mm at the BIPM. From previous measurements at the BIPM, the effect on the Radcal chamber type of field sizes from 50 mm to 120 mm (for the same distance) has been determined; between 84 mm and 110 mm the effect is to decrease N_K by around 5 parts in 10^4 (not strongly dependent on radiation quality over this limited range). This component is included in Table 12. Note that the effects of larger distance and larger field size act in the same direction.

7.2 Radiation quality correction factors ko

As noted in Section 4.1, slight differences in the realizations of the W/Mo radiation qualities might require a radiation quality correction factor k_Q . Tables 4 and 6 show that the radiation qualities at the BIPM and the BFKH are well matched in terms of HVL; no correction factor k_Q is derived for the present comparison and an uncertainty component of 1 part in 10^4 is included in Table 12.

8. Comparison results

The calibration coefficients $N_{K,BFKH}$ and $N_{K,BIPM}$ for the transfer chamber are presented in Table 8. For each radiation quality the values $N_{K,BFKH}$ measured before and after the measurements at the BIPM give rise to the mean value used for the final comparison result and a relative standard uncertainty s_{tr} representing the chamber stability². The rms value of s_{tr} for the two qualities, $s_{tr,comp} = 0.0037$, is taken to represent the comparison uncertainty arising from the transfer chamber and is included in Table 12, replacing the BFKH reproducibility component of 1 part in 10^3 (Table 11) because the latter is necessarily included in $s_{tr,comp}$.

Table 8. Calibration coefficients for the transfer chamber Radcal 10X5-6M-8626

Radiation quality	W/Mo 25	W/Mo 30
$N_{K,BFKH}$ (pre-BIPM) / Gy μ C ⁻¹	4.779	4.781
$N_{K,BFKH}$ (post-BIPM) / Gy μ C ⁻¹	4.788	4.756
Str	0.0017	0.0049
$N_{K,\mathrm{BIPM}}$	4.787	4.789

The comparison results R_K are presented in Table 9, evaluated according to Equation (3) with k_Q equal to unity.

Table 9. Combined comparison results

Radiation quality	W/Mo 25	W/Mo 30
R_K	0.9993	0.9957

_

² For n = 2, the modified standard uncertainty $s_{\rm tr} = s_{\rm dev,pop}/\sqrt{n-1.4}$ is used, following Burns (2023).

9. Uncertainties

The uncertainties associated with the primary standards are listed in Table 10 and those for the transfer chamber calibrations in Table 11. The combined standard uncertainty u_c for the comparison results R_K is presented in Table 12. This uncertainty takes into account correlation in the type B uncertainties associated with the physical constants, the humidity correction and the product $k_{ii}k_W$. Correlation in the values for k_{sc} , k_{fl} , k_e and k_{dia} , derived from Monte Carlo calculations in each laboratory, are taken into account in an approximate way by assuming half of the uncertainty value for each factor at each laboratory. This is consistent with the analysis of the results of BIPM comparisons in low-energy x-rays described in Burns (2003).

10. Discussion

The comparison results show the BFKH and the BIPM standards to agree at the level of the expanded uncertainty of the comparison of 9.2 parts in 10^3 .

Table 10. Uncertainties associated with the standards

Standard	BIPM L-01		BFKH	I XE-1
Relative standard uncertainty	u_{iA}	$u_{i\mathrm{B}}$	u_{iA}	$u_{i\mathrm{B}}$
Ionization current	0.0002	0.0002	0.0007	0.0002
Positioning	0.0001	0.0001	-	0.0010
Volume	0.0003	0.0005	0.0010	0.0005
Correction factors (excl. k_h)	0.0003	0.0014	0.0007	0.0017
Humidity $k_{\rm h}$	-	0.0003	-	0.0003
Physical constants	-	0.0035	-	0.0035
\dot{K}	0.0005	0.0038	0.0014	0.0041

Table 11. Uncertainties associated with transfer chamber calibrations

Institute	BIPM		BIPM BFKH		KH
Relative standard uncertainty	u_{iA}	$u_{i\mathrm{B}}$	u_{iA}	$u_{i\mathrm{B}}$	
K	0.0005	0.0038	0.0014	0.0041	
$I_{ m tr}$	0.0002	0.0002	0.0006	0.0003	
Positioning of transfer chamber	0.0001	-		0.0005	
Reproducibility	0.0005	-	_ a	-	
N_K	0.0007	0.0038	0.0015	0.0041	

^a See Section 8 and Table 12.

Table 12. Uncertainties associated with the comparison results

Relative standard uncertainty	$u_{i\mathrm{A}}$	$u_{i\mathrm{B}}$
$N_{K,\mathrm{BFKH}}$ / $N_{K,\mathrm{BIPM}}$	0.0017	0.0020 a
Ion recombination	-	0.0002
Radial non-uniformity	-	0.0005
Distance	-	0.0004
Field size	-	0.0005
k_Q	-	0.0001
Transfer chamber str,comp	0.0037	-
D.	0.0041	0.0022
R_K	$u_{\rm c} = 0.0046$	

^a Takes account of correlation in type B uncertainties.

11. Degrees of Equivalence

The analysis of the results of BIPM comparisons in low-energy x-rays in terms of degrees of equivalence is described in Burns (2003) and a similar analysis is adopted for comparisons in mammography x-ray beams. Following a decision of the CCRI, the BIPM determination of the air-kerma rate is taken as the key comparison reference value, for each radiation quality. It follows that for each laboratory i having a BIPM comparison result x_i with combined standard uncertainty u_i , the degree of equivalence with respect to the reference value is the relative difference $D_i = (\dot{K}_i - \dot{K}_{\text{BIPM},i}) / \dot{K}_{\text{BIPM},i} = x_i - 1$ and its expanded uncertainty $U_i = 2 u_i$. The results for D_i and U_i , expressed in mGy/Gy and including those of the present comparison, are shown in Table 13 and in Figure 1.

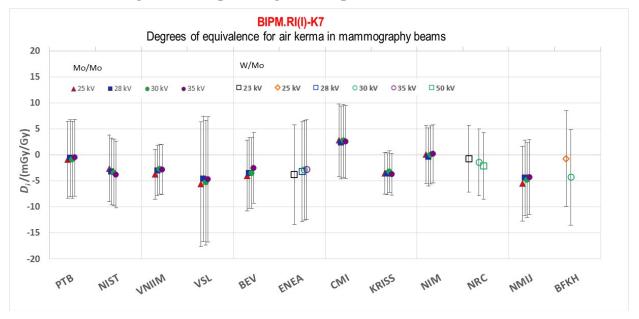
Table 13. Degrees of equivalence (W/Mo)

	W/Mo-23		W/Mo-25		W/Mo-28		W/Mo-30		W/Mo-35		W/Mo-50	
	D i	Ui	D i	Ui	Di	Ui	D i	Ui	D i	Ui	D i	Ui
_	/(mGy/Gy)		/(mGy/Gy)		/(mGy/Gy)		/(mGy/Gy)		/(mGy/Gy)		/(mGy/Gy)	
NRC	-0.7	6.4	-	-	-	-	-1.4	6.4	-	-	-2.1	6.4
ENEA-INMRI	-3.8	9.6	-	-	-3.2	9.6	-2.9	9.6	-2.8	9.6	-	-
BFKH	-	-	-0.7	9.2	-	-	-4.3	9.2	-	-	-	-

Degrees of equivalence (Mo/Mo)

	Mo/Mo-25		Mo/N	/lo-28	Mo/N	/lo-30	Mo/Mo-35		
	D i	Ui	Di	Ui	Di	Ui	D i	Ui	
	/(mGy/Gy)		/(mG	y/Gy)	/(mG	y/Gy)	/(mGy/Gy)		
РТВ	-0.9	7.4	-0.6	7.4	-0.9	7.4	-0.5	7.4	
NIST	-2.6	6.4	-3.2	6.4	-3.4	6.4	-3.8	6.4	
VNIIM	-3.7	4.8	-3.0	4.8	-2.7	4.8	-2.8	4.8	
VSL	-5.6	12.0	-4.6	12.0	-5.3	12.0	-4.7	12.0	
BEV	-4.0	6.8	-3.5	6.8	-3.5	6.8	-2.5	6.8	
СМІ	2.8	7.0	2.4	7.0	2.7	7.0	2.5	7.0	
KRISS	-3.5	4.4	-3.6	4.4	-3.2	4.4	-3.7	4.4	
NIM	0.1	5.6	-0.4	5.6	0.0	5.6	0.2	5.6	
NMIJ	-5.5	7.2	-4.4	7.2	-4.8	7.2	-4.3	7.2	

Figure 1. Graph of degrees of equivalence with the KCRV



12. Conclusions

The key comparison BIPM.RI(I)-K7 for the determination of air kerma in mammography x-rays shows the standards of the BFKH and the BIPM to agree at the level of the expanded uncertainty of the comparison of 9.2 parts in 10³.

Tables and a graph of degrees of equivalence, including those for the BFKH, are presented for entry in the BIPM key comparison database. Note that these data, while correct at the time of publication of the present report, become out of date as laboratories make new comparisons with the BIPM. In addition, revised validity rules for comparison data have been agreed by the CCRI(I) so that results older than 15 years are no longer considered valid and do not appear in the key comparison database (KCDB). The formal results under the CIPM MRA are those available in the KCDB (KCDB 2023).

References

- Boutillon M, Henry W H, Lamperti P J 1969 Comparison of exposure standards in the 10-50 kV x-ray region *Metrologia* **5** 1–11
- Burns D T 2001 Free-air chamber correction factors for electron loss, photon scatter, fluorescence and bremsstrahlung CCRI(I)/01-36
- Burns D T 2003 Degrees of equivalence for the key comparison BIPM.RI(I)-K2 between national primary standards for low-energy x-rays <u>Metrologia 40 06031</u>
- Burns D T 2004 Changes to the BIPM primary air-kerma standards for x-rays Metrologia 41 L3
- Burns D T, Kessler C 2009 Diaphragm correction factors for free-air chamber standards for air kerma in x-rays *Phys Med Biol* **54** 2737–45
- Burns D T, Kessler C, Allisy P J 2009 Re-evaluation of the BIPM international standards for air kerma in x-rays *Metrologia* **46** L21–23
- Burns D T, Kessler C 2018 Re-evaluation of the BIPM international dosimetry standards on adoption of the recommendations of ICRU Report 90 *Metrologia* **55** R21
- Burns D T, Csete I 2002 Comparison of the air-kerma standards of the OMH and the BIPM in the low-energy x-ray range *Rapport* BIPM-02/12
- Burns D T, Kessler C, Roger P, Csete I 2012 Key comparison BIPM.RI(I)-K2 of the air-kerma standards of the MKEH, Hungary and the BIPM in low-energy x-rays *Metrologia* **49** 06010
- Burns D T 2023 Unbiased estimation of uncertainty for small sample sizes (to be published)
- ICRU 2016 Key data for ionizing-radiation dosimetry: Measurement standards and applications <u>J. ICRU</u>

 14 Report 90 (International Commission on Radiation Units and Measurements: Oxford University Press)
- KCDB 2023 Up-to-date results for comparison BIPM.RI(I)-K7 are available in the BIPM key comparison database at BIPM.RI(I)-K7
- Kessler C, Burns D T 2018 Measuring conditions and uncertainties for the comparison and calibration of national dosimetric standards at the BIPM <u>Rapport BIPM-2018/06</u>
- Perroche A-M and Jakab A 1989 Comparison of the air kerma and exposure standards of the OMH and the BIPM for X rays (10 to 50 kV) <u>Rapport BIPM-89/3</u>