



Metrological traceability in LNG custody transfer

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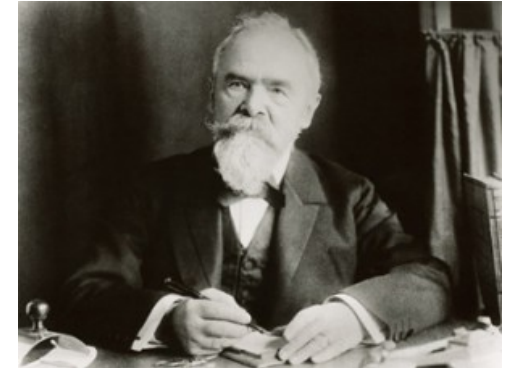
GAWG Workshop “Cutting edge research for gas metrology”
IPQ, Monte de Caparica, 13 October 2016

Metrological traceability in natural gas energy measurement

- Quantity
 - Volumetric flow rate measurement
 - Metrological traceability to the harmonised m³
- Quality
 - Composition analysis ISO 6974
 - Calorific value and density calculation ISO 6976
 - Metrological traceability requirements documented in ISO 14111

Long history of LNG

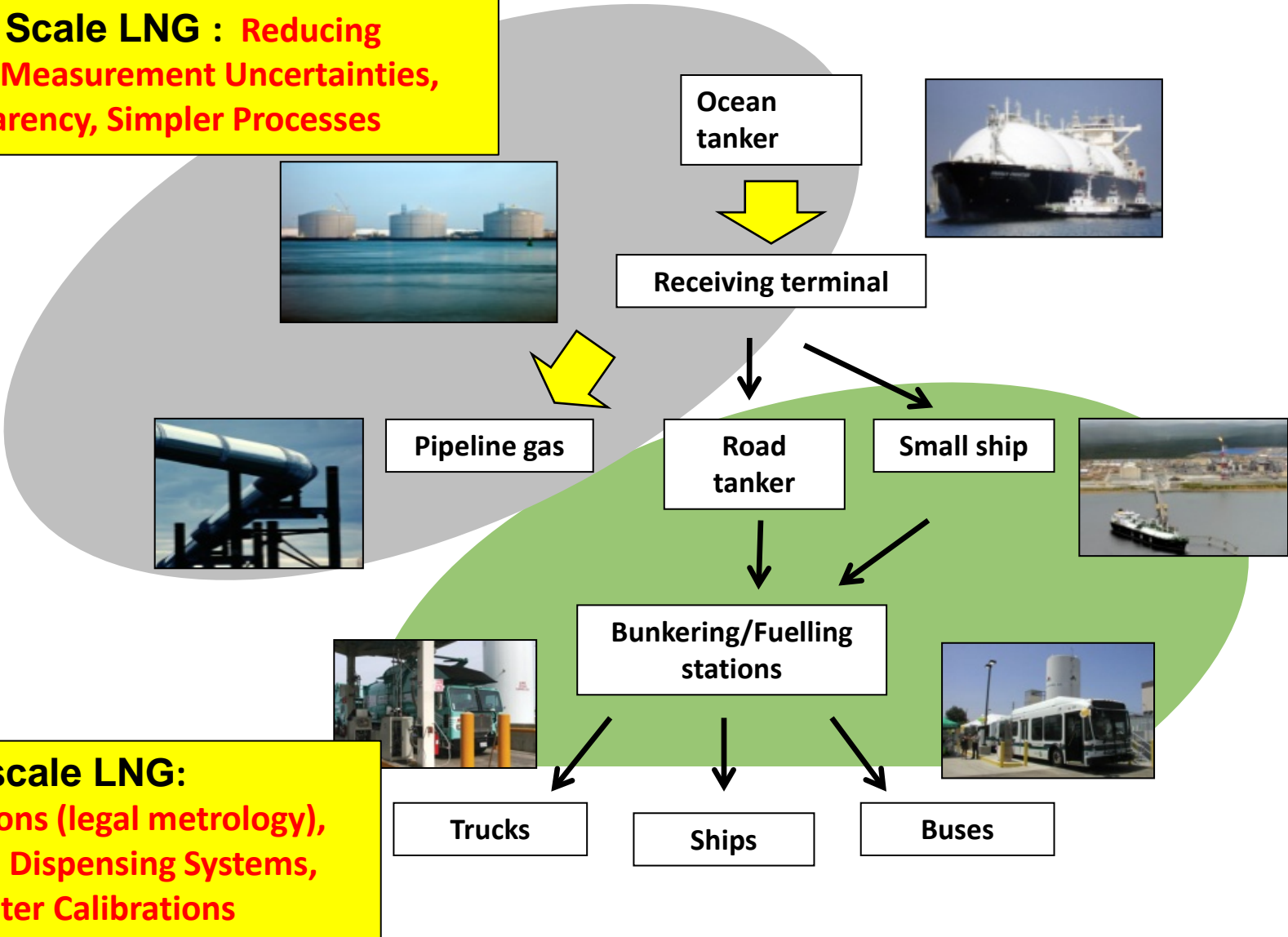
- 1917 First LNG plant in operation
... for the production of He
- 1941 First commercial LNG plant
- 1959 First shipment of LNG from
USA to UK
- 1964 LNG train set up between Algeria
and UK



Carl von Linde
developed
commercial air
separation in 1895

LNG DISTRIBUTION CHAIN

Large Scale LNG : Reducing Energy Measurement Uncertainties, Transparency, Simpler Processes



Small scale LNG: Regulations (legal metrology), Certified Dispensing Systems, Flow Meter Calibrations

Measurements of LNG

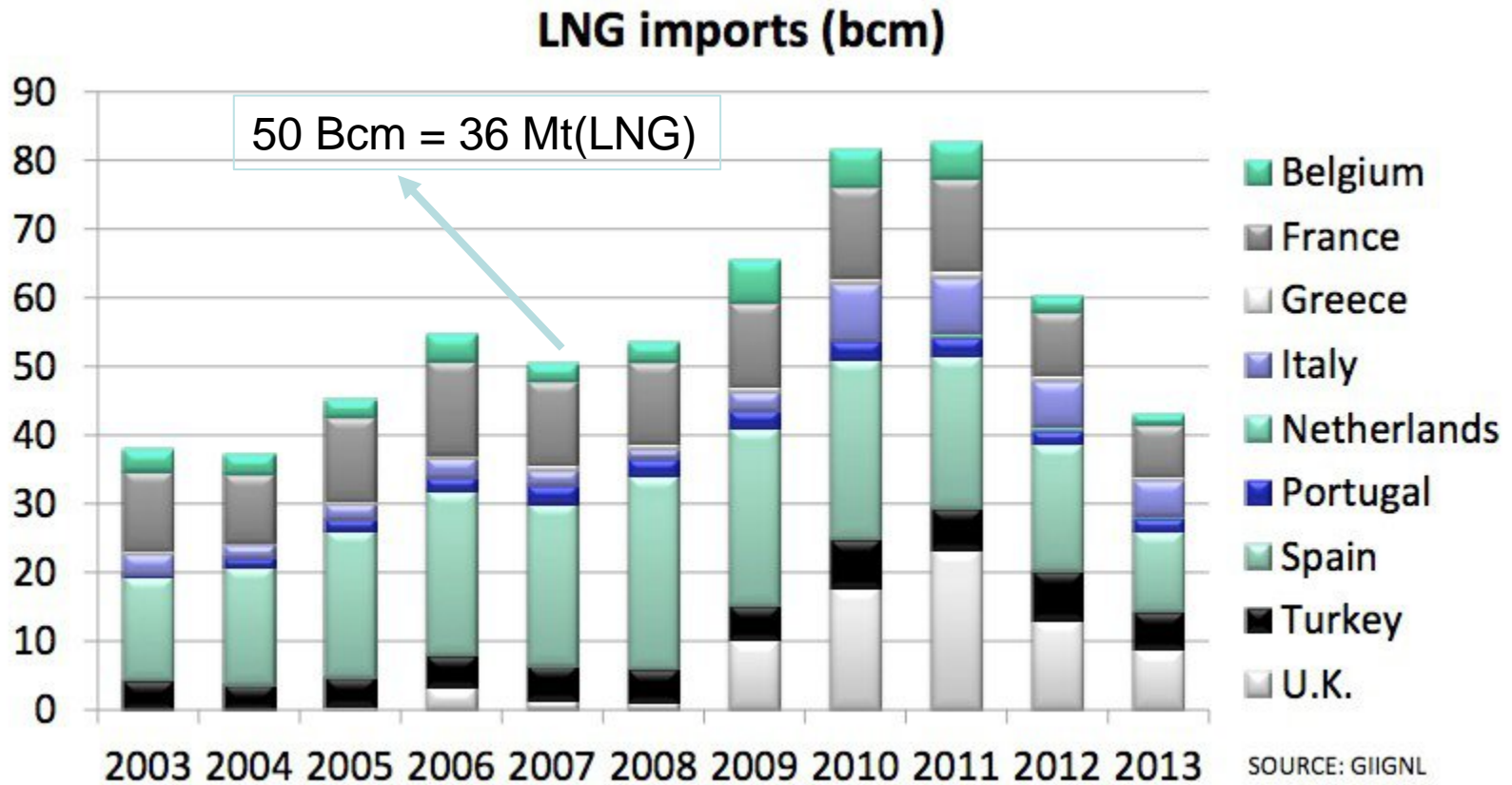
Large scale LNG business
Measurement of energy



Small scale LNG business
Measurement of energy?
Measurement of kilograms?
Measurement of liters?

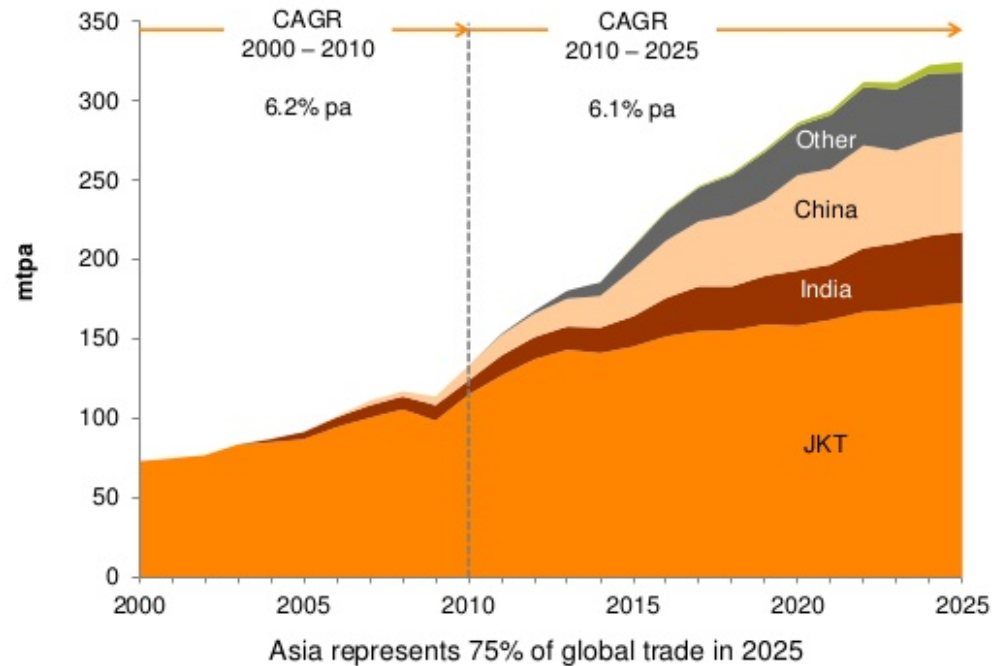


LNG import in Europe



LNG import outside Europe

Strong Asian LNG demand growth



Source: BG Group outlook 2013

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Impact of measurement uncertainty

Large scale LNG

- Typical terminal (10 $\text{bm}^3(\text{N})/\text{year}$)
Measurement uncertainty equivalent to
25 M€/year

One cargo load (Qmax)

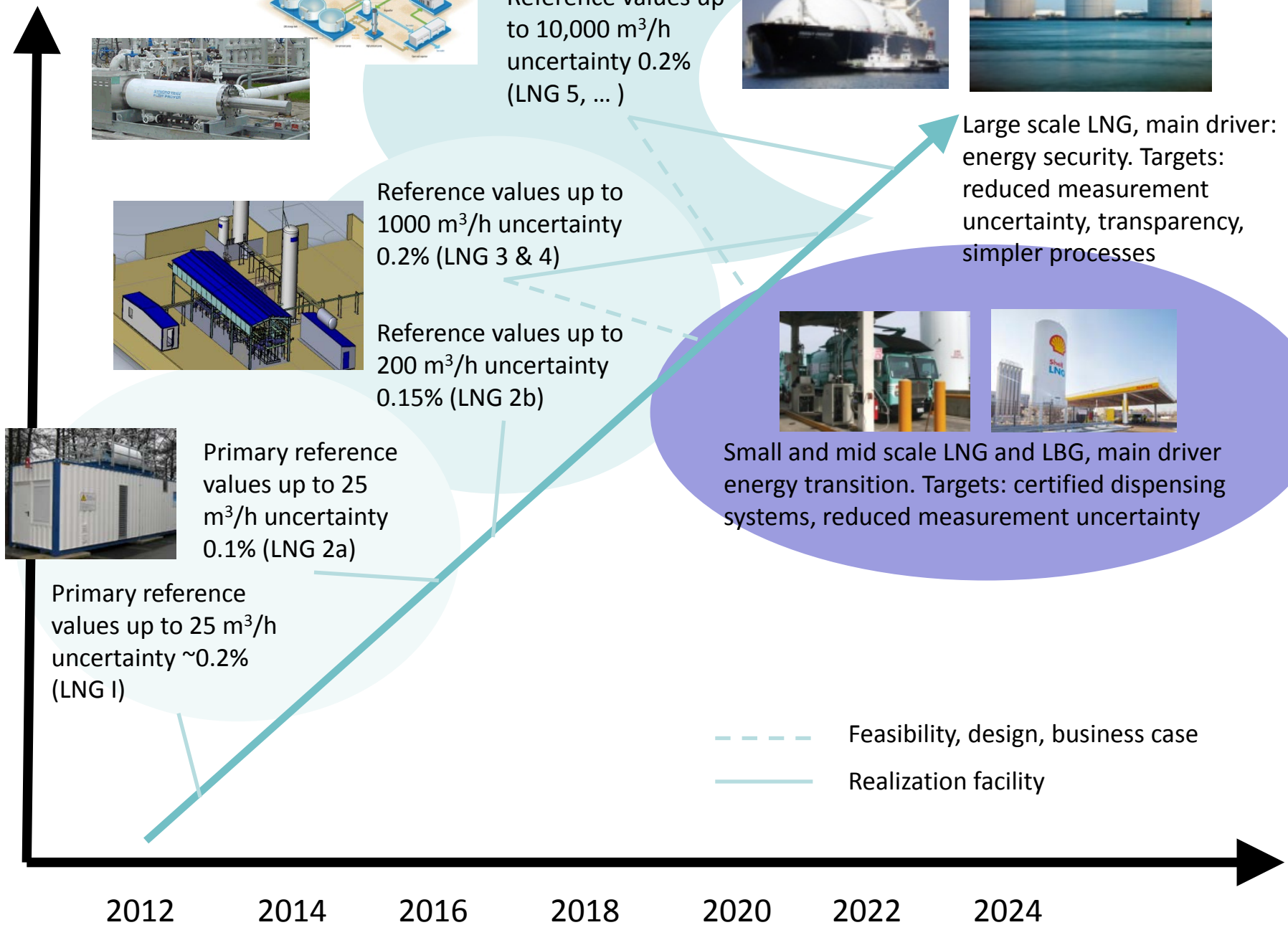
Measurement uncertainty equivalent to
500 k€

Small scale LNG

- Measurement capabilities not at par
with other fuel legal metrological
requirements



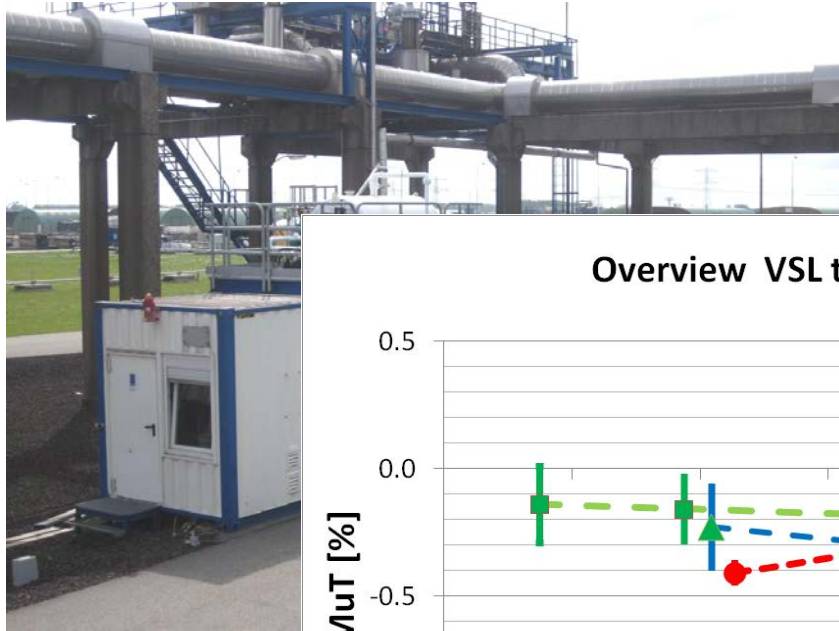
Capacity



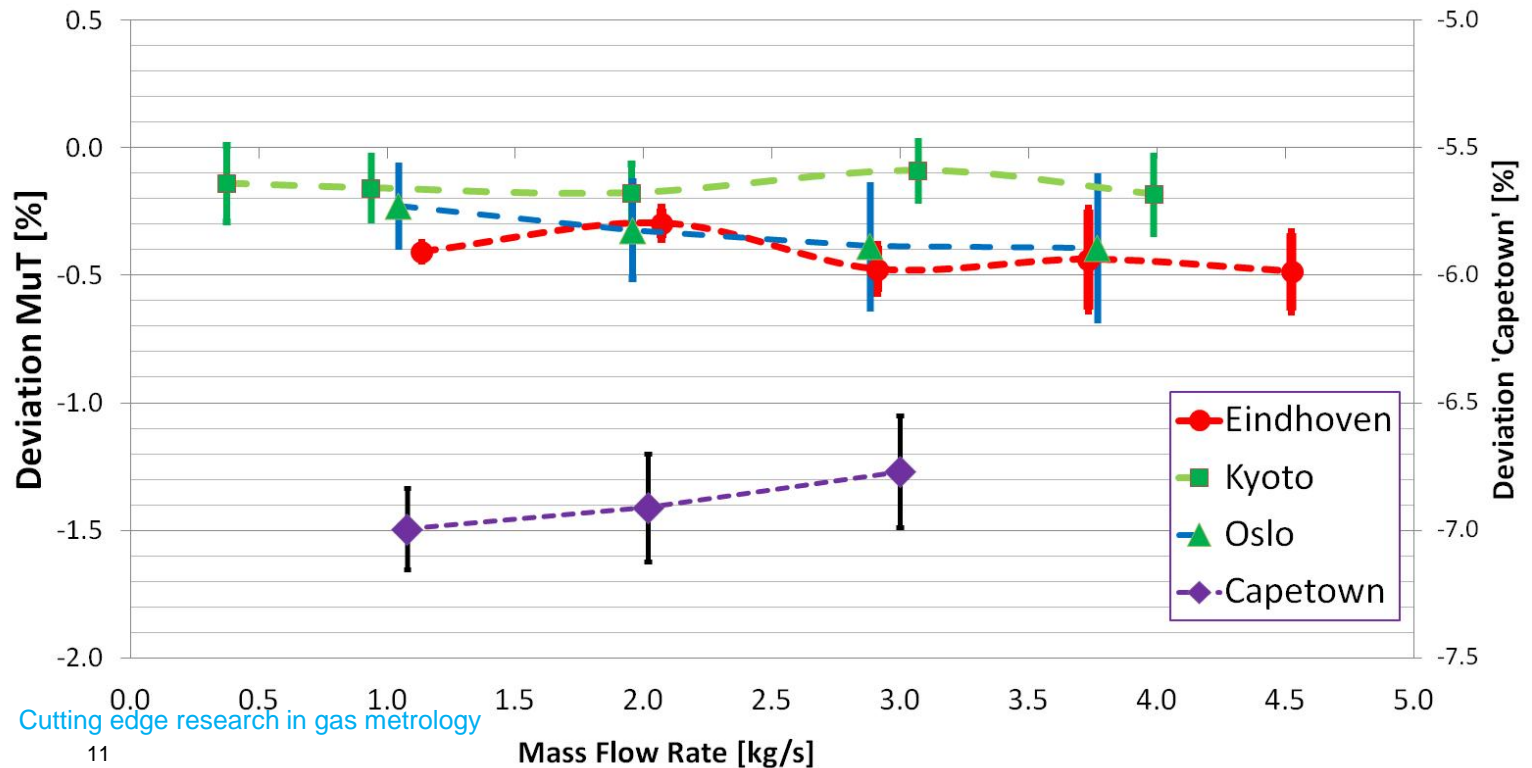
LNG Flow measurement

Primary standard 25 m³/h

Water based calibration?



Overview VSL test results MFM's, Calibrated at LNG, May-June 2013



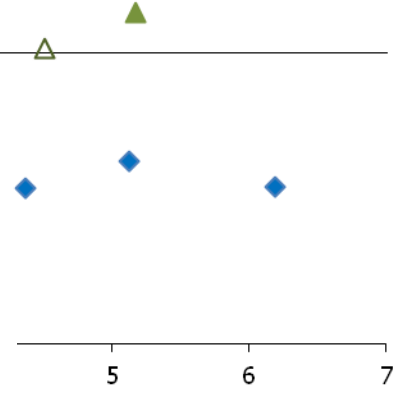
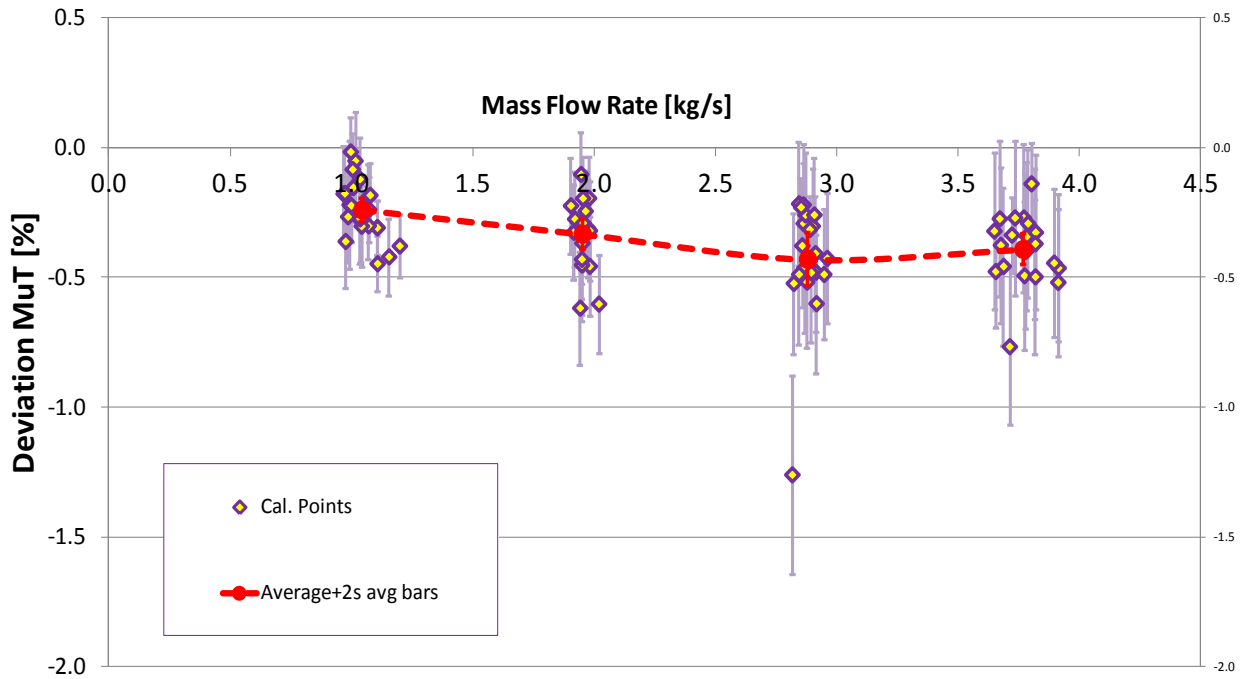


Primary Water bas

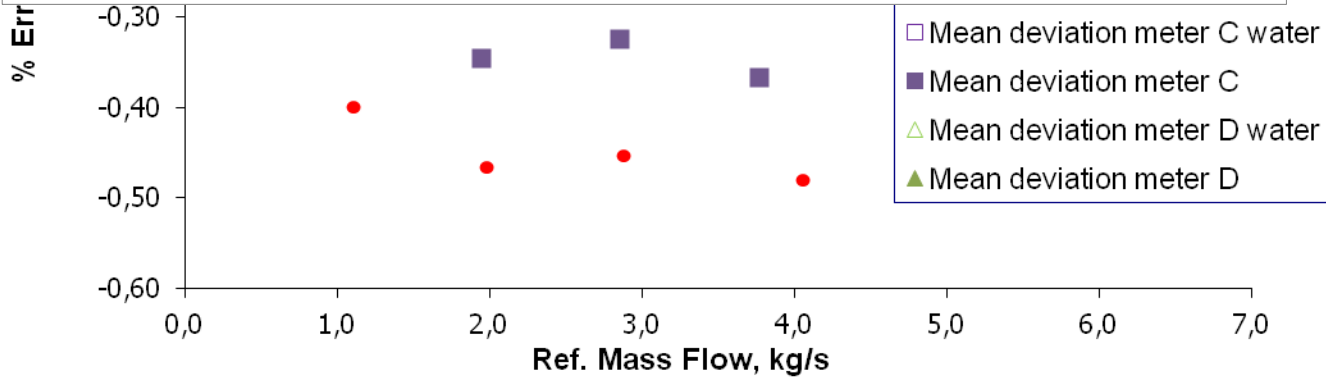
0,50
0,40
0,30

- ◇ Mean deviation meter A water
- ◆ Mean deviation meter A
- △ Mean deviation meter D water
- ▲ Mean deviation meter D

Example set of testresults MFM at LNG, May-July 2013



Water vs LIN



Water vs LNG

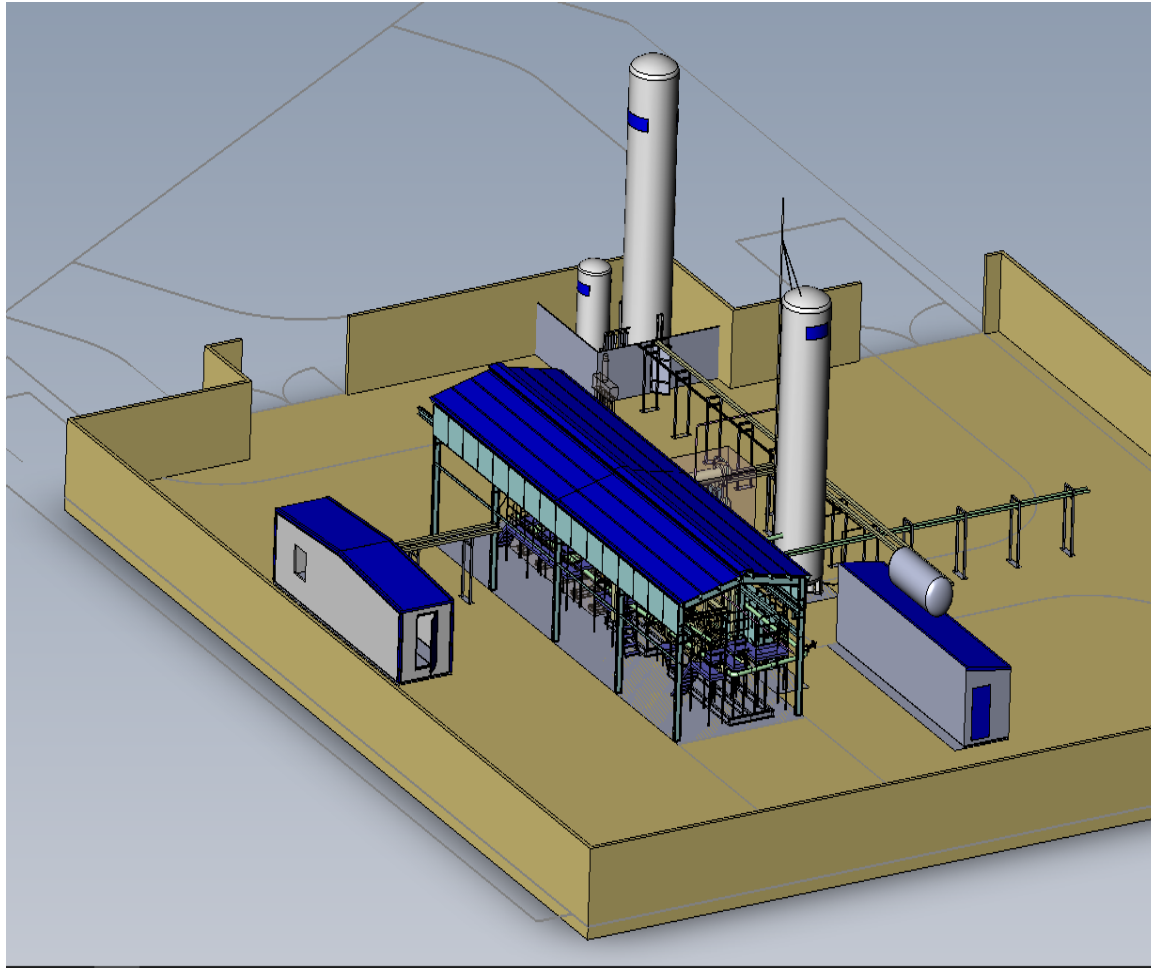
LNG research and calibration facility

Site preparation

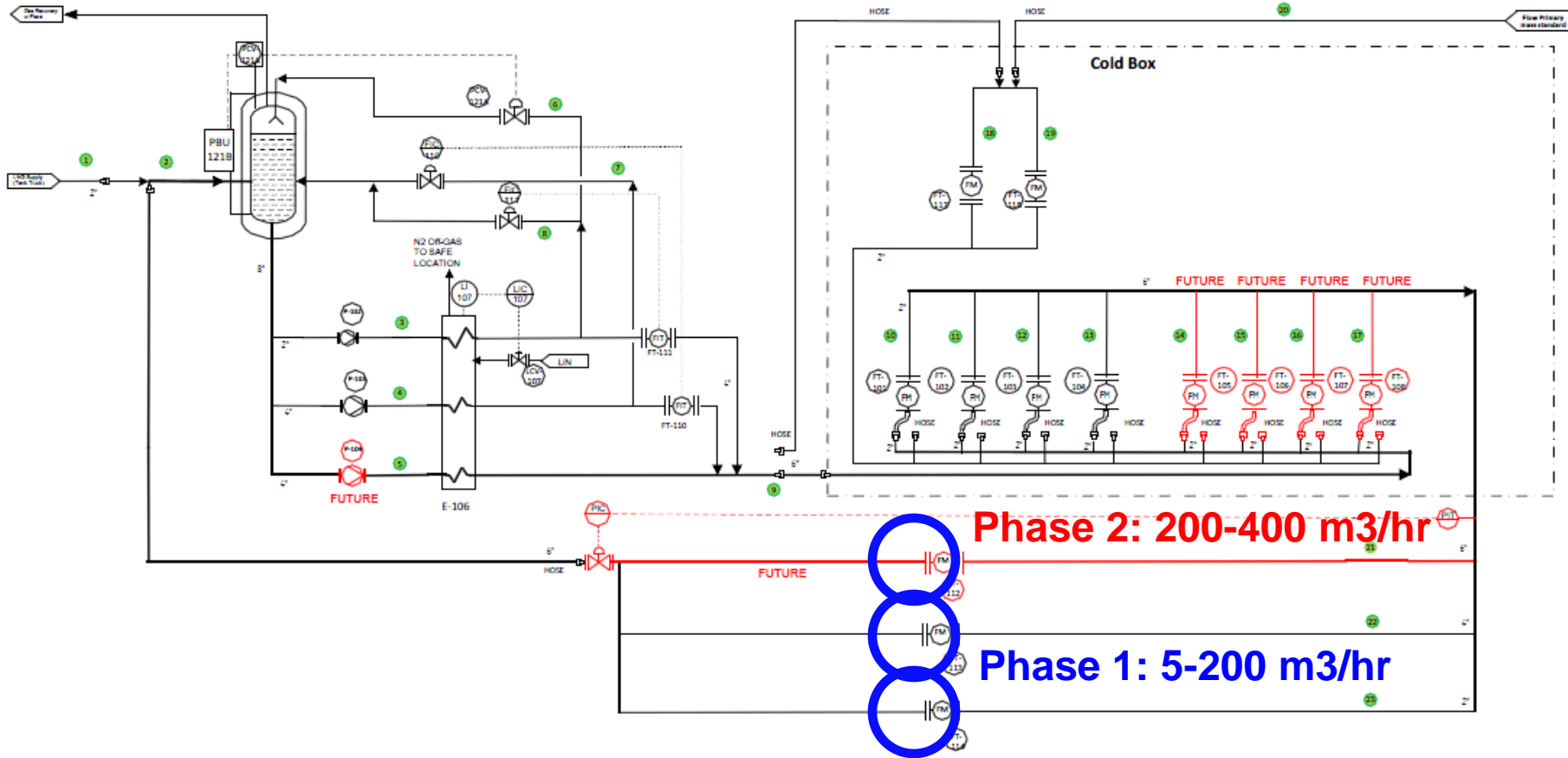


Technical drawings

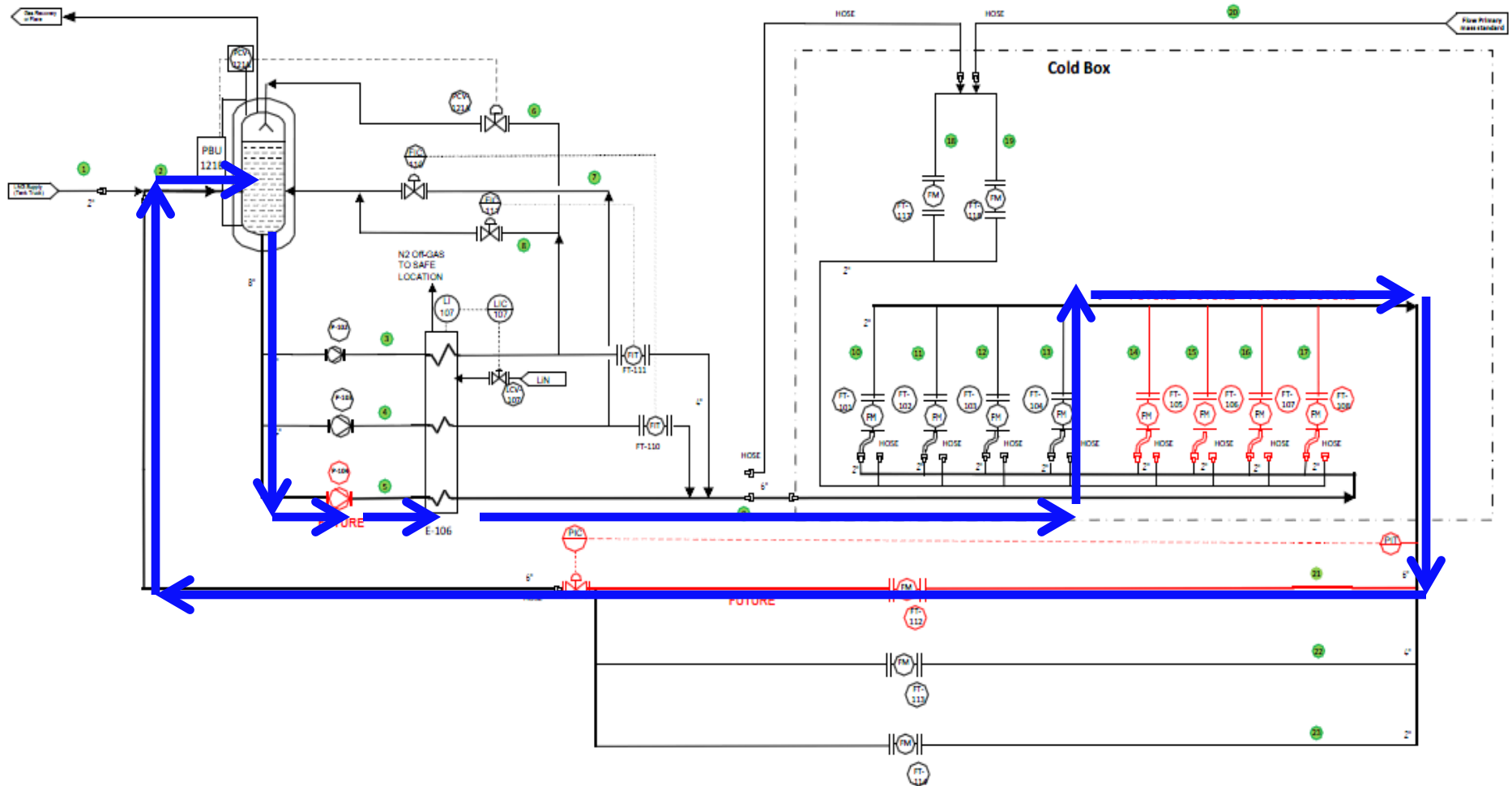
Overview



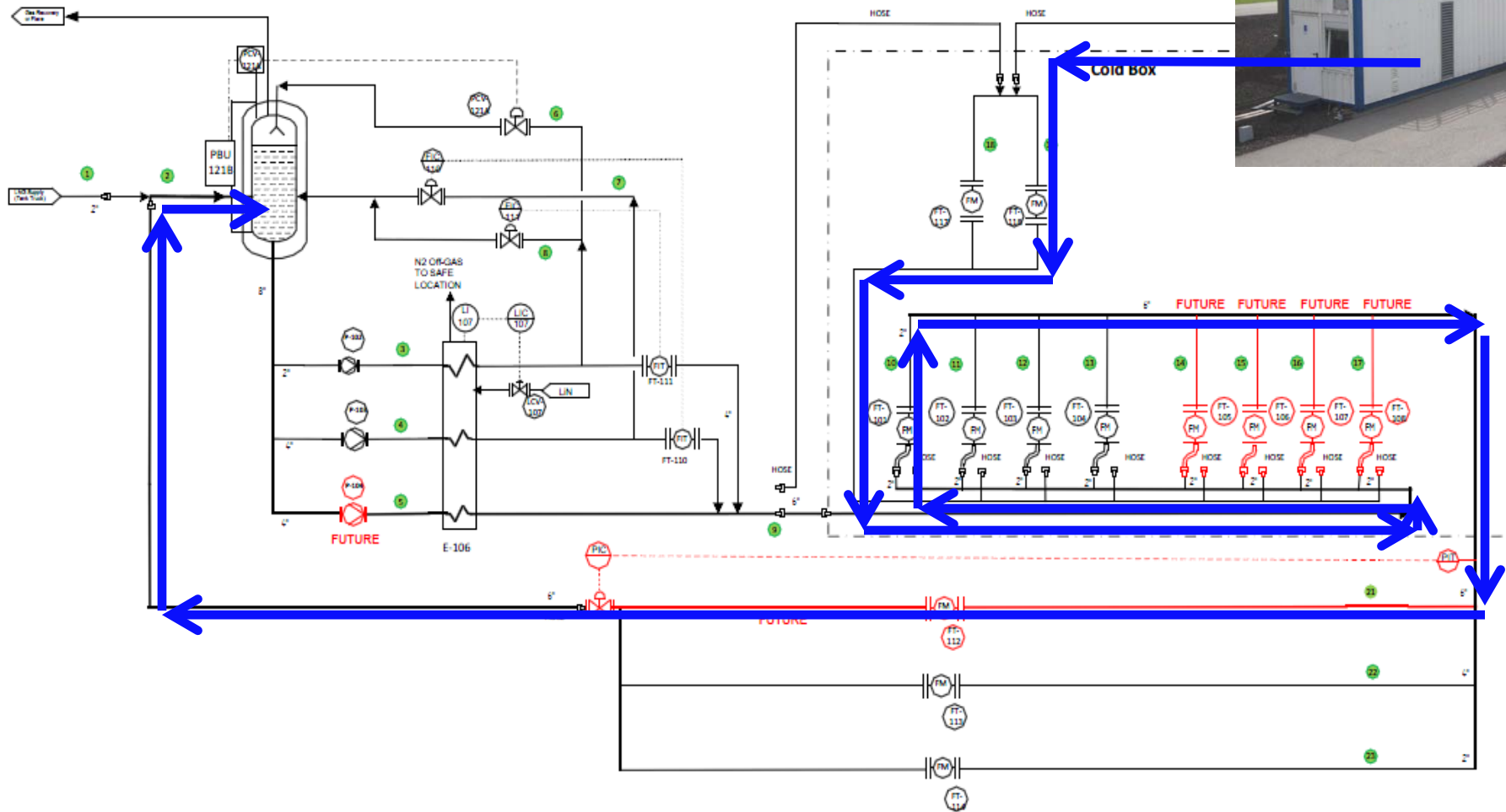
First and second phase



Calibration mode



Traceability



LNG composition

Two ways ...

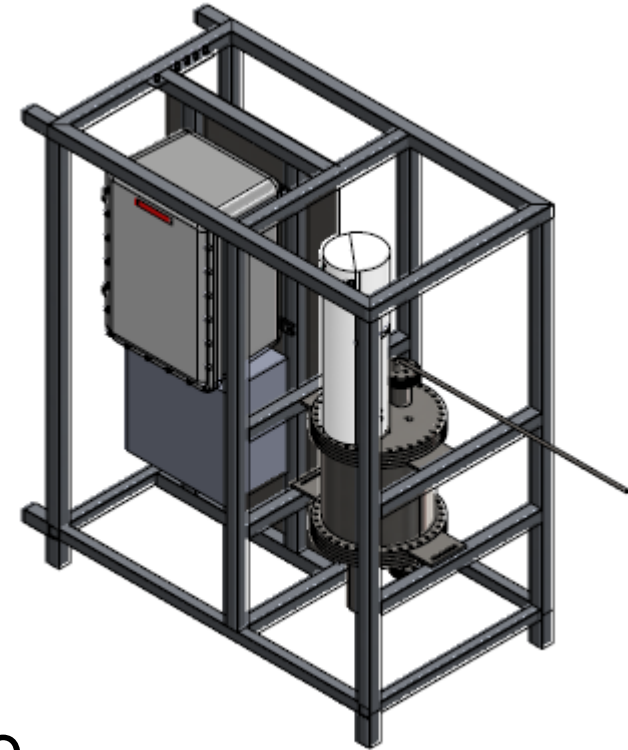
1. Sampling and gas chromatography
 - Sampling
 - Vaporising
 - Gas chromatographic analysis
2. Online measurement
 - Probe
 - Raman spectroscopy?!

Metrological traceability

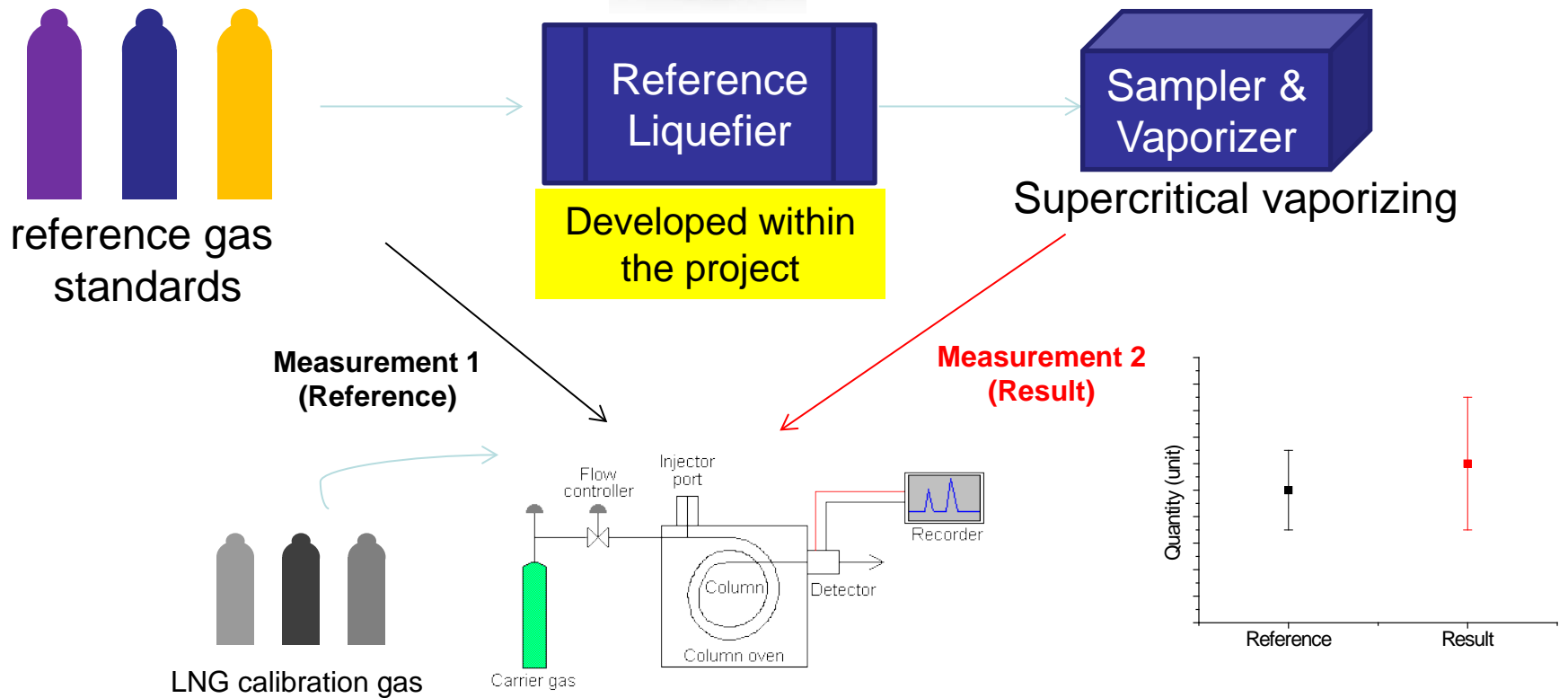
- Option 1
 - Issues with sampling
 - Issues with vaporising
 - GC analysis conformant ISO 6974 and traceability as for natural gas
- Option 2
 - Calibration of Raman spectrometer using liquid (!) reference standards
 - Reference standards should be connected to existing PSMs for natural gas

Composition standard

- Special design sampler (subcooled conditions)
- Vaporisation at supercritical conditions
- Gas chromatograph
- Sampling volume flow rate 7,5 ml/min (\approx 5 L/min gas)

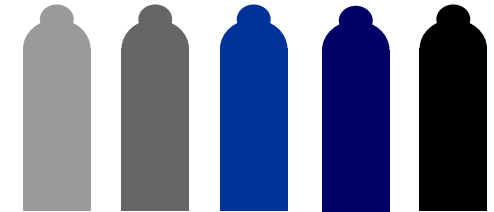


Validation of the LNG composition standard



Composition measurement system for LNG

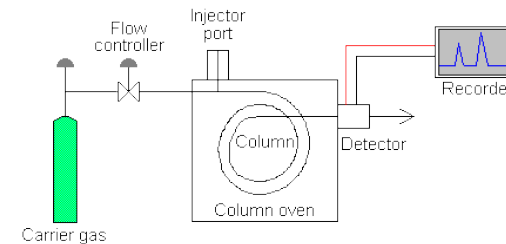
Supercritical vaporizing



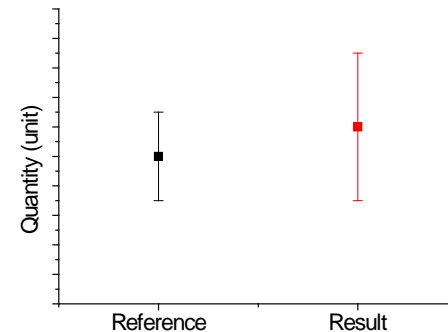
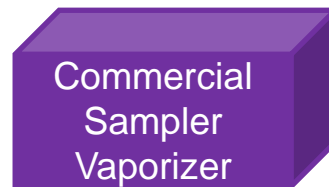
calibration gas mixtures



Measurement 1 (Reference)



Measurement 2 (Result)



In conclusion ...

- LNG is metered using mass flow rate measurement
- Calibration of flow meters requires LNG
- Sampling and vaporising critical for traceable energy measurement
- Raman has still to prove that it is a full-fetched replacement for the GC
- Connection to existing infrastructure for natural gas critical success factor



Acknowledgement



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