



**System identification and uncertainty analysis for  
challenging measurement applications: a case  
study in micro-Newton level force measurement  
BIPM workshop on metrology for dynamic  
measurement**

Ben Hughes

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# Outline

- What is dynamic measurement?
  - Definition
  - Features and properties of a dynamic measurement system
  - What's the problem?
  - How to deal with it
- Case study: micro-Newton thrust measurement
  - Requirements
  - Instrument design
  - Testing
- Summary of observations and issues

# What is dynamic measurement?

- Definition:

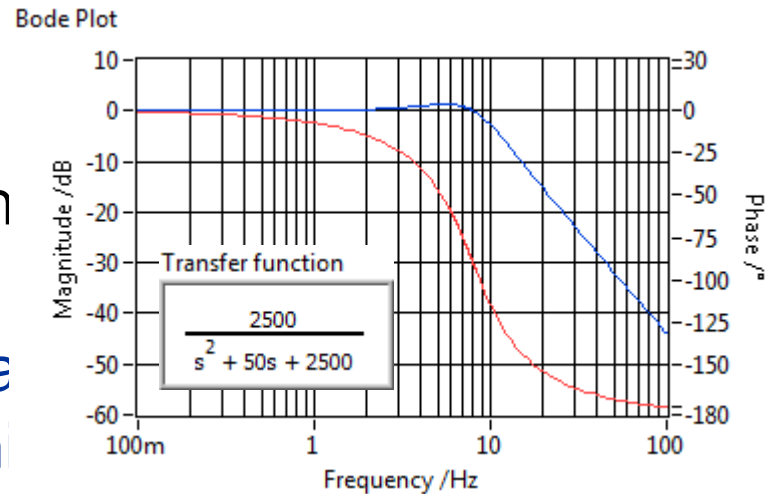
A measurement is considered dynamic if the relationship between the measurand and the sensor output is frequency dependent.

- The term dynamic does not apply to all time-varying signals
- Not necessarily limited to rapid rates of change in measurand. e.g. seismometers often have a low-frequency cut-off.

# Features and properties

Measurand

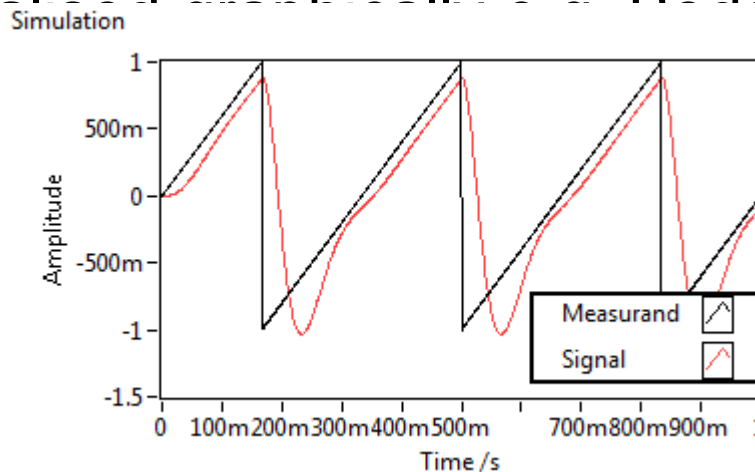
- Sensor has relationship between measurand (input)



Signal

the  
(t) and

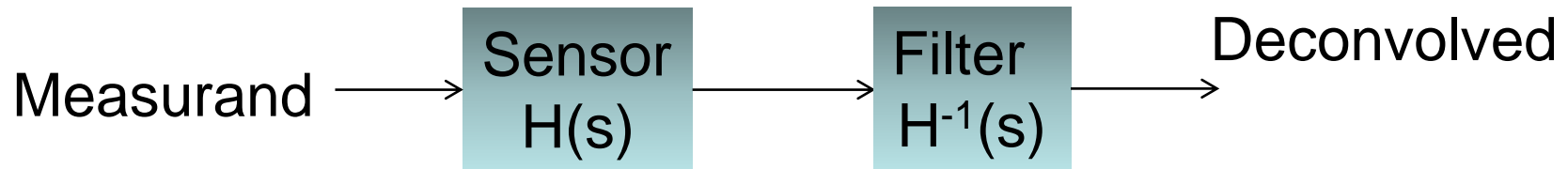
- Can be described by a transfer function (equation)
- Visualisation of the relationship between the measurand and the signal



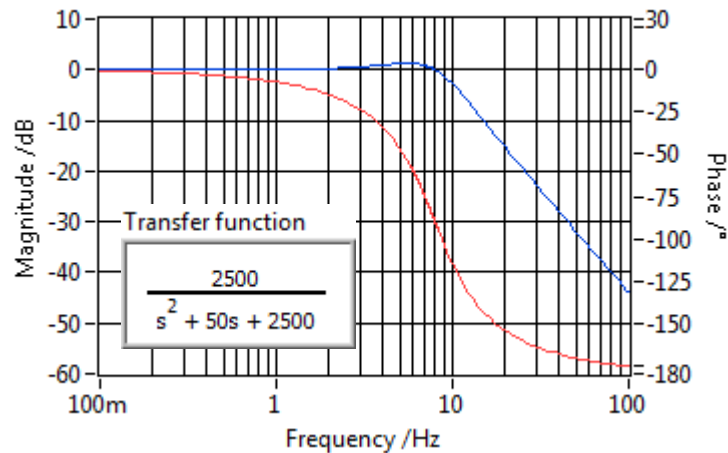
# What's the problem?

- We want our sensor output signal to represent the measurand as closely as possible.
- The frequency response of the sensor has introduced a **systematic effect**.
- GUM says we must compensate all known **systematic effects** and associate uncertainties with these compensations.
- This requires a calibration process
  - Determine relationship between measurand and output signal
  - Establish correction factor(s)/coefficient(s)
  - Estimate uncertainty associated with corrections

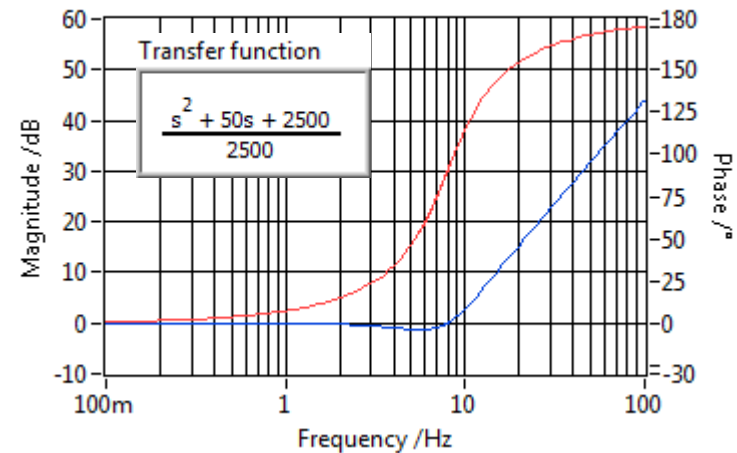
# Solution



Bode Plot



Bode Plot



# Inverse filter design

- Use system ID techniques to determine the transfer function of the sensor,  $H(s)$ .
  - Physical model
  - “Black box” model
  - “Grey box” model
- For Black box or Grey box model, perform experiment to determine model parameters
- Invert the transfer function to obtain the inverse filter,  $H^{-1}(s)$ .
- But,
  - Inverse filter may be unstable, will amplify noise
    - low-pass filter
  - Uncertainties and errors associated with the model
    - **Validate** the model

# Low-pass filter

- Design of filter is an issue:
  - Cut-off frequency
  - Filter order
- Does it matter?
  - Trade-off between error reduction and uncertainty
- Guidance needed



# System ID/Model validation tools

- Easy to use software tools available, e.g.
  - LabVIEW control design and simulation toolkit
  - MATLAB system identification toolkit
- Transfer function parameter estimates provided, but not always uncertainty estimates
  - We need uncertainty estimates
  - How do we get them?
- Model validation tools available
  - More guidance on use to these tools is needed
- These tools cover the engineering aspects but the requirements for metrology are lacking

# Propagate uncertainties

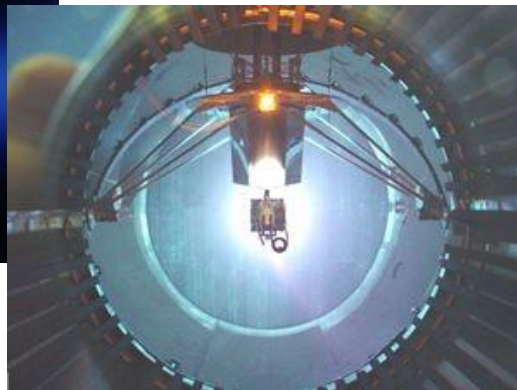
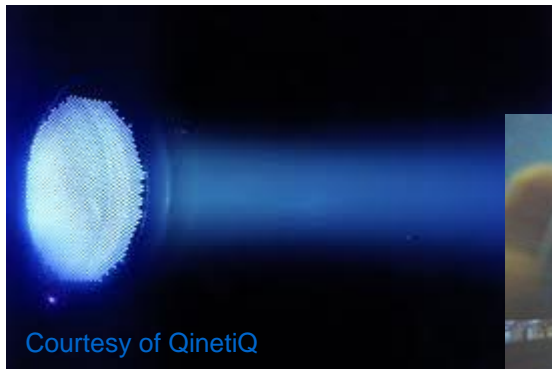
- Errors in the model
  - Incomplete i.e. un-modelled effects
- Uncertainties in the model/filter parameters
- How do we propagate these uncertainties (frequency domain) through to the deconvolved signal (time domain)?
  - Monte Carlo?
  - Some other technique?
  - HELP!

# A subtlety: Correlation

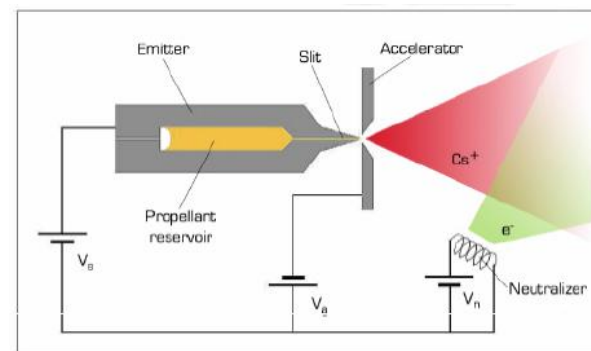
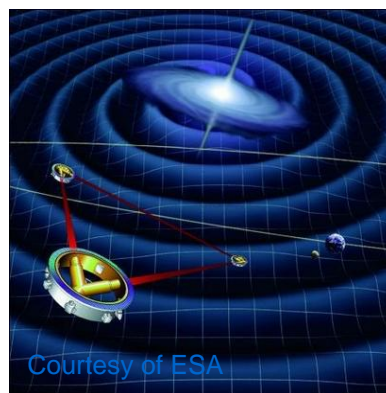
- Inverse filter is a finite impulse response (FIR) or infinite impulse response (IIR) filter. So all output data samples are inherently **correlated** with all previous samples.
- GUM says we need to take correlations into account.
  - How?
- e.g. Deriving an uncertainty associated with a time averaged output signal needs to take this correlation into account otherwise uncertainty estimates could be wrong!
- Note: the above applies whenever filtered data is averaged.

# Summary

- System ID to determine sensor transfer function
  - Uncertainties in model & model parameters
- Derive and apply inverse filter and accompanying LPF
  - Uncertainty in filter parameters
  - Inherent correlation
- Propagating uncertainties through to time domain is an issue.
- When calibrating a dynamic sensor, how/what do we report?
  - Inverse filter coefficients and uncertainties?
  - Include correlation coefficients?
  - On paper or electronically?
  - Guidance on use of calibration data?
  - ...



## Case study: $\mu\text{N}$ thrust balance



# Micro-thrusters

- Thrusters operating in the range  $0.1 \mu\text{N}$  to  $500 \text{ mN}$
- Used by spacecraft, for example, for
  - fine attitude control
  - drag compensation
  - station keeping
  - formation flying
- Thrust generated by accelerating ions or gas/liquid
  - Electric Propulsion
  - Cold gas

# Micro-thruster performance requirements

- LISA Pathfinder requires thruster performance:
  - Range 0.3  $\mu\text{N}$  to 150  $\mu\text{N}$
  - Resolution 0.3  $\mu\text{N}$
  - Noise below 0.1  $\mu\text{N}/\sqrt{\text{Hz}}$  between  $10^{-2}$  Hz and 10 Hz  
1  $\mu\text{N}/\sqrt{\text{Hz}}$  between  $10^{-3}$  Hz and  $10^{-2}$  Hz
- **Traceable** measurements with rigorously evaluated **uncertainties** are required to verify thruster performance

# NPL/ESA micro-newton thrust balance requirements

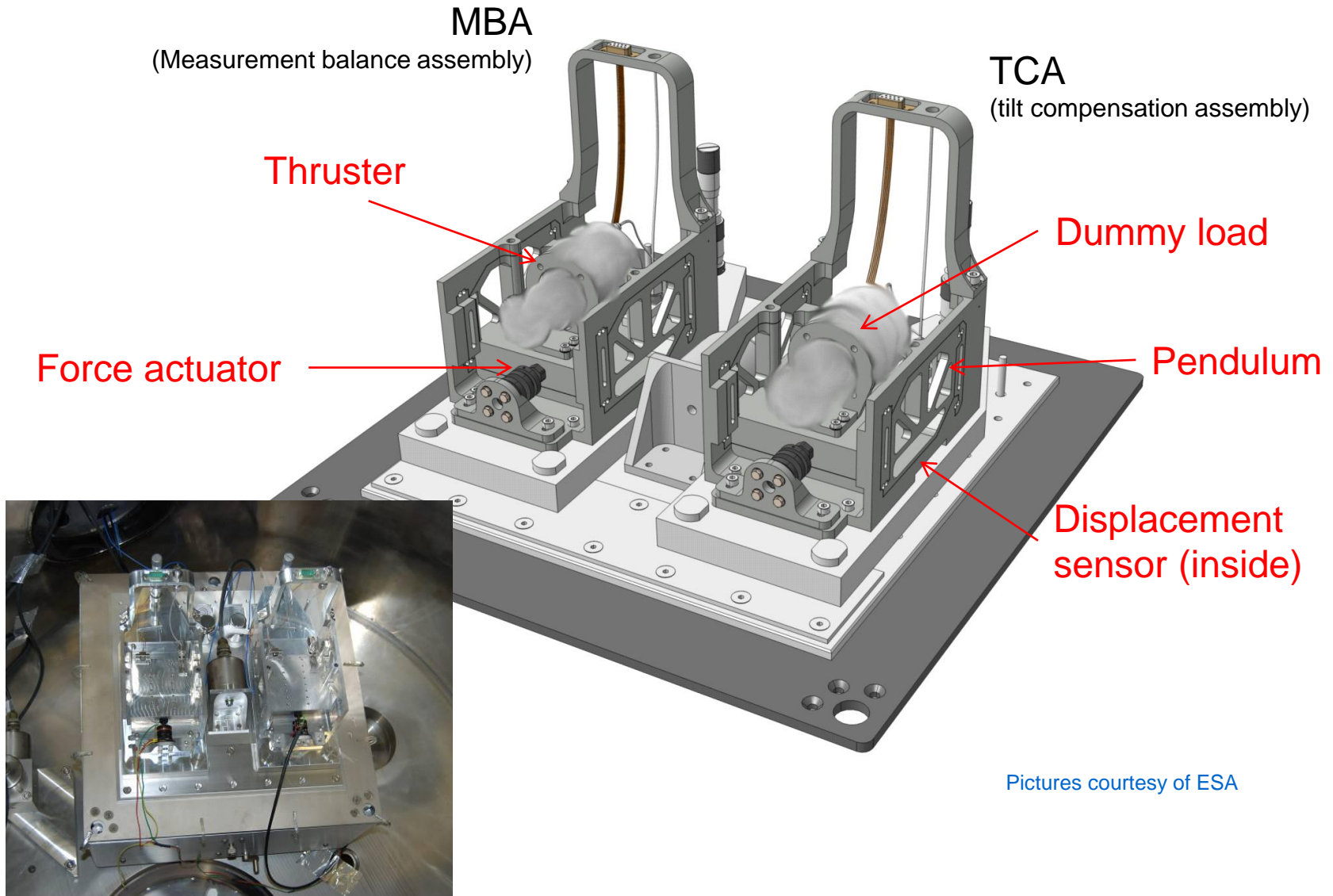
- Primarily for cold-gas thrusters
- 0  $\mu\text{N}$  to 500  $\mu\text{N}$  thrust range
- 0 Hz to 10 Hz measurement bandwidth
- Noise floor below 1  $\mu\text{N}/\sqrt{\text{Hz}}$
- Traceable to international standards
- Rigorous uncertainty evaluation, target 1  $\mu\text{N}$  ( $k = 2$ )



# NPL/ESA micro-newton thrust balance requirements

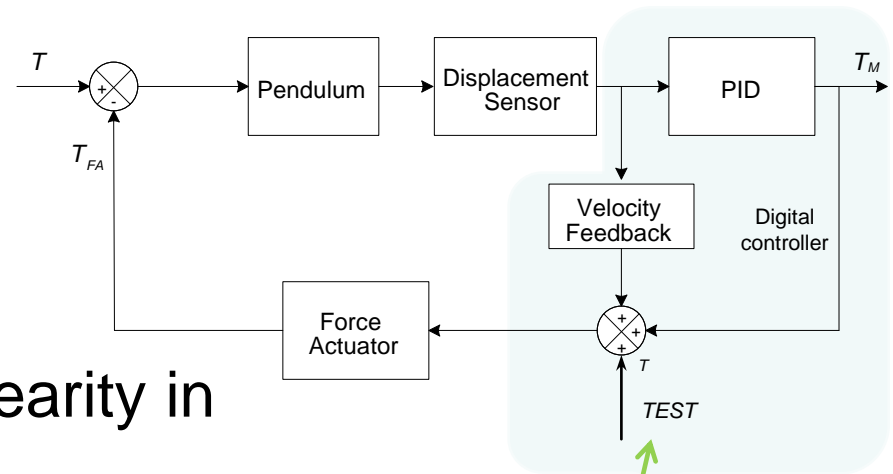
- Current focus is on '**static**' thrust measurement
- Next goal is to measure thruster dynamics...
- ... and thrust noise.

# Thrust balance design



# Thrust balance principles

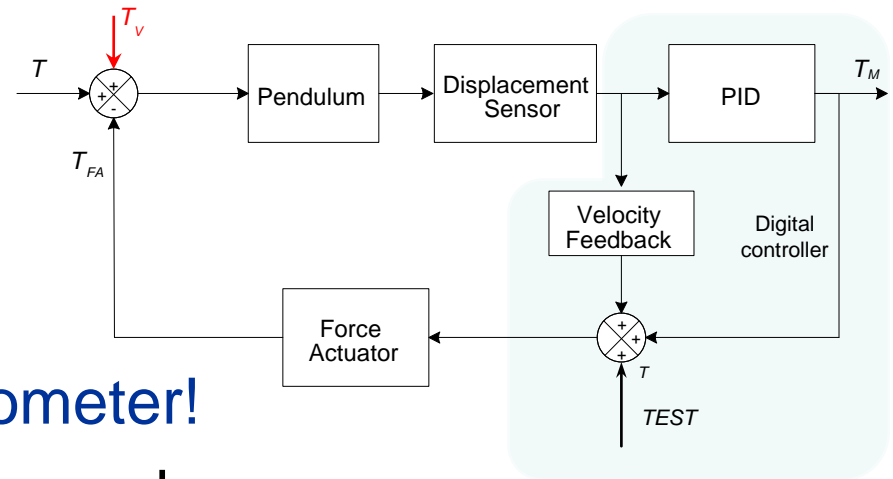
- Pendulum mechanism
- Null-displacement, force feedback control
  - Overcomes non-linearity in mechanism
  - Sensitivity determined by force actuator (in steady-state)
  - Traceability through force actuator calibration
  - **Test input** for system ID and uncertainty verification



*Important feature of the design - an accurately known "physical" input.*

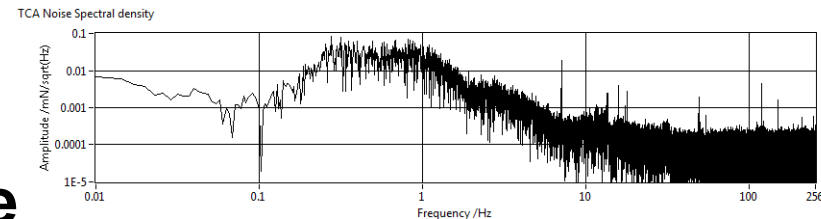
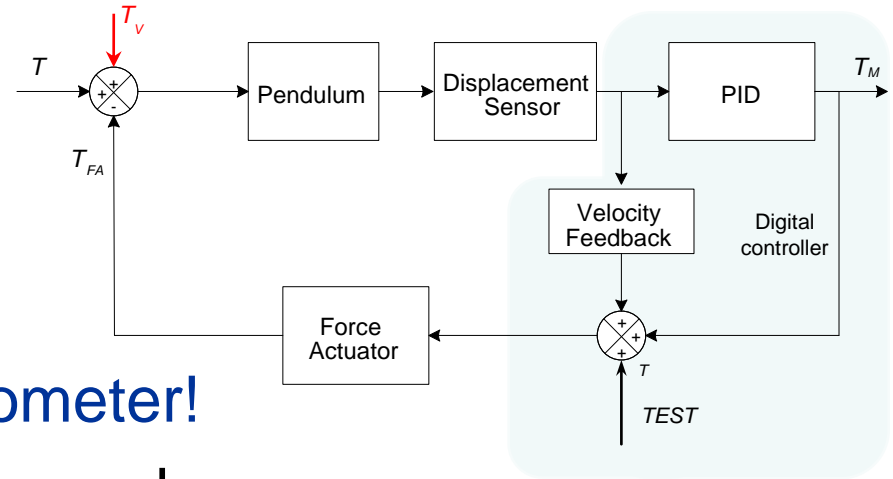
# Thrust balance principles

- Pendulum mechanism
- Null-displacement, force feedback control
- Sounds just like a seismometer!
  - Sensitive to vibration and tilt
  - Use a ‘dummy’ matched pendulum to compensate for the vibration signal



# Thrust balance principles

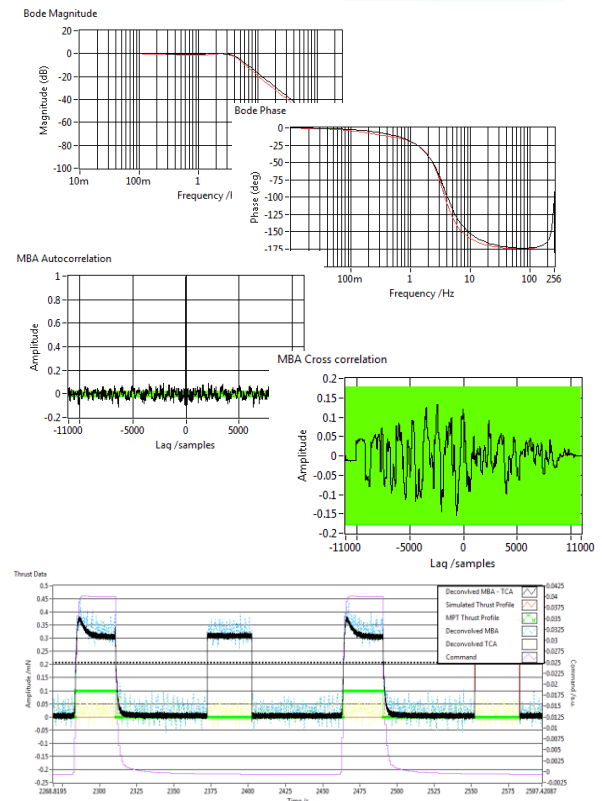
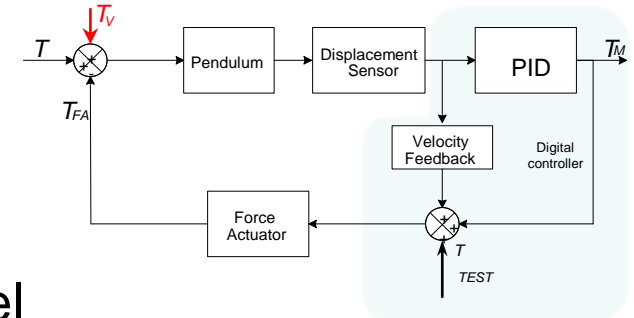
- Pendulum mechanism
- Null-displacement, force feedback control
- Sounds just like a seismometer!
  - Sensitive to vibration and tilt
  - Use a 'dummy' matched pendulum to **compensate** for the vibration **signal**



**This is a dynamic measurement!**

# Dynamic compensation:

- Derive grey box model from physics
- For each pendulum (MBA and TCA):
  - Perform system ID test
  - Fit grey box model to data to obtain unknown parameters of grey box model
  - Perform validation test on both pendulum models
  - Design inverse filter for each pendulum
- Perform thrust measurements
  - Record thrust/vibration data and apply inverse filters
- Subtract deconvolved TCA signal from deconvolved MBA signal to compensate for vibration

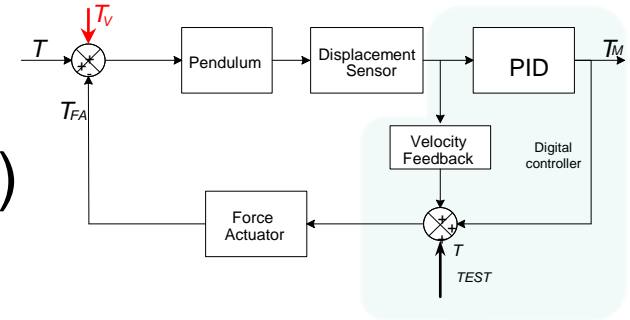


# Dynamic compensation:

## 1. System model

### ■ Grey box model

- Some parameters known (green)
- Some unknown or known within limits (red)

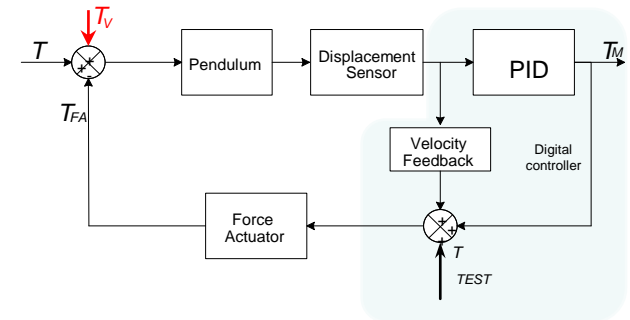


Parameter	Symbol	Units
Measured thrust (balance output)	$T_M$	$\mu\text{N}$
Applied thrust (to be determined)	$T$	$\mu\text{N}$
Pendulum length	$l_p$	$\text{m}$
Force actuator sensitivity	$k_a$	$\mu\text{N/V}$
Displacement sensor sensitivity	$k_p$	$\text{V}/\mu\text{N}$
Proportional gain (PID)	$k_c$	$\text{V/V}$
Velocity feedback gain	$k_d$	$\text{V}\cdot\text{s/V}$
Effective mass of pendulum + load	$M_e$	$\text{kg}$
Integration time constant (PID)	$t_i$	$\text{s}$
Derivative time constant (PID)	$t_d$	$\text{s}$
Angular stiffness of pendulum	$k$	$\text{N}\cdot\text{m/rad}$
Damping coefficient of pendulum	$\xi$	$\text{N}\cdot\text{s/m}$

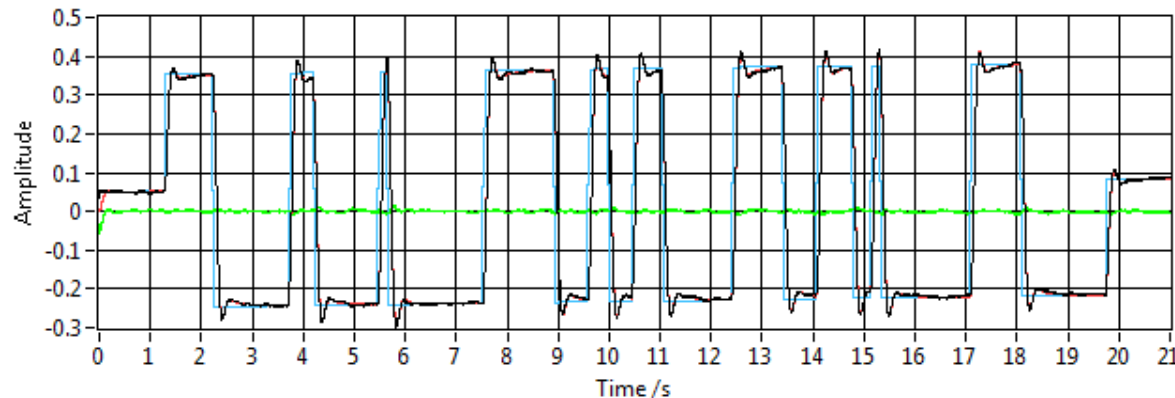
# Dynamic compensation:

## 2. System ID

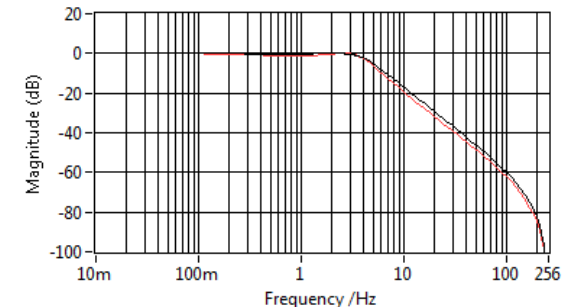
- Apply known stimulus via the test input
- Record stimulus and response (output)
- Fit grey box model to data.
- But currently, **no uncertainties given.**



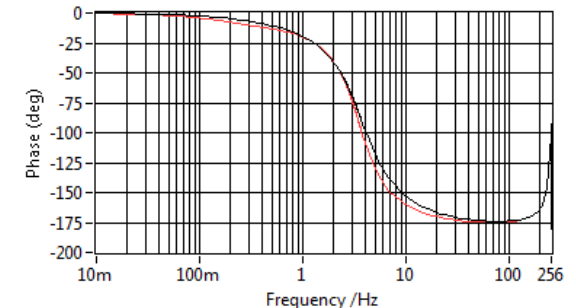
MBA Sys ID Data



Bode Magnitude



Bode Phase

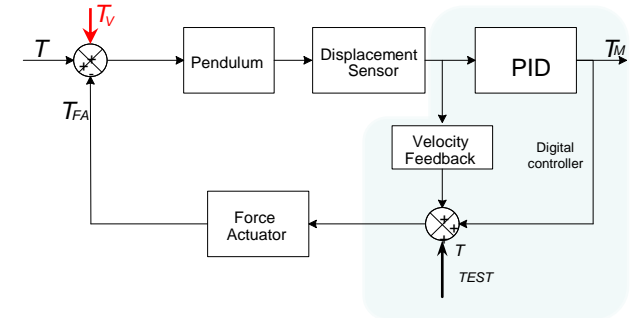




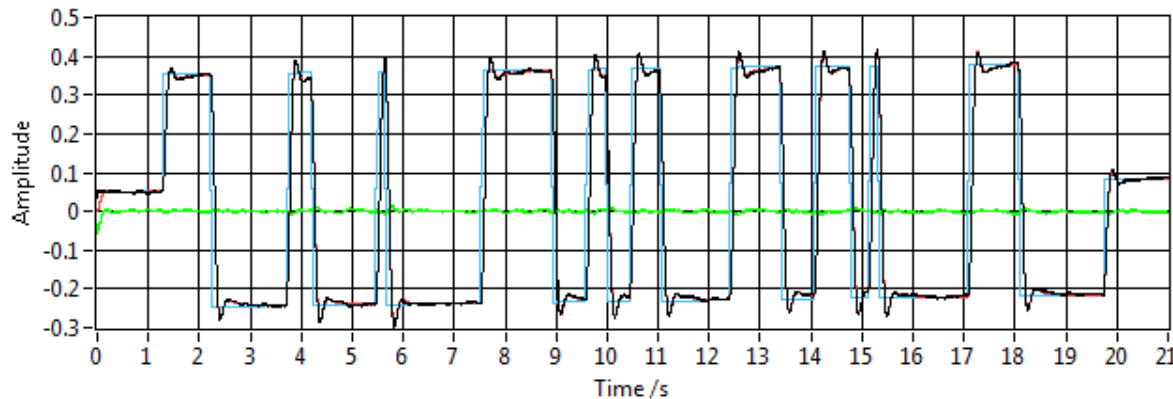
# Dynamic compensation:

## 3. Model verification

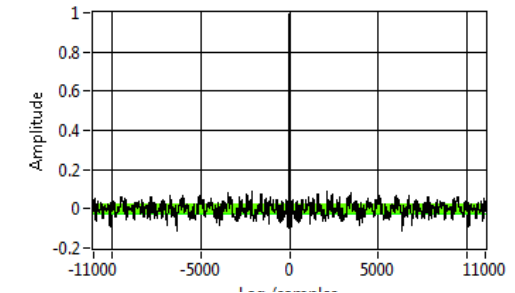
- Apply known stimulus via the test
- Record stimulus and response
- Compute prediction error
- Autocorrelation of prediction error
- Cross correlation between prediction error and stimulus



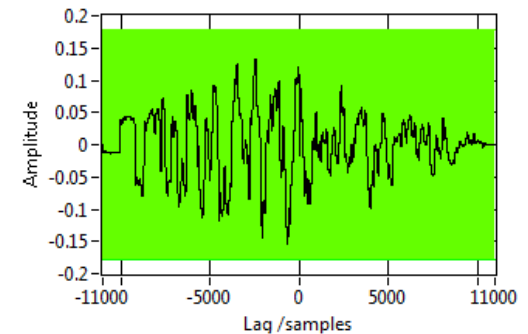
MBA Sys ID Data



MBA Autocorrelation



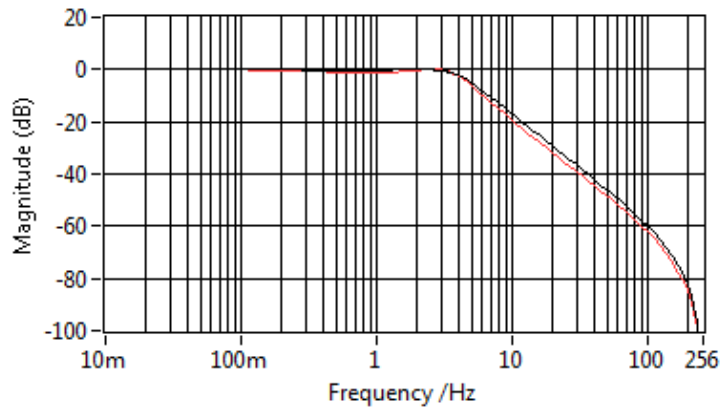
MBA Cross correlation



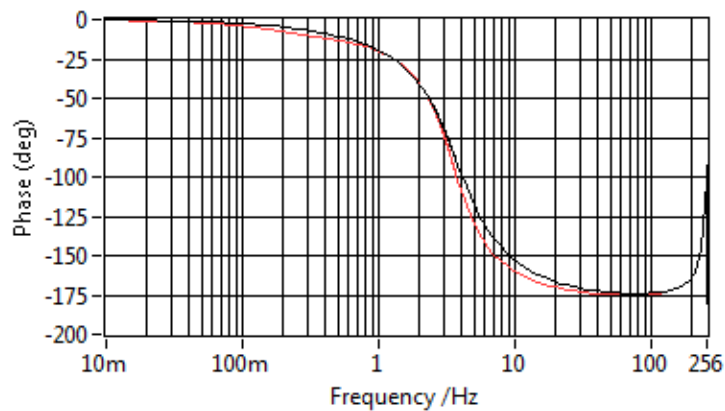
# Dynamic compensation:

- Vibration compensation

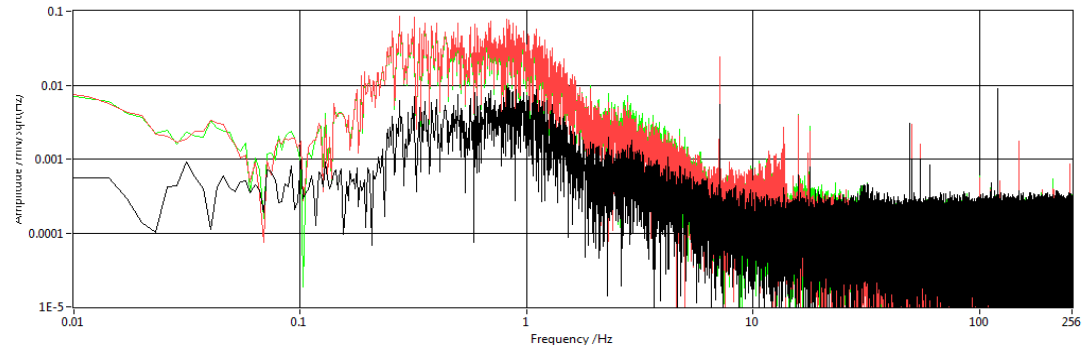
Bode Magnitude



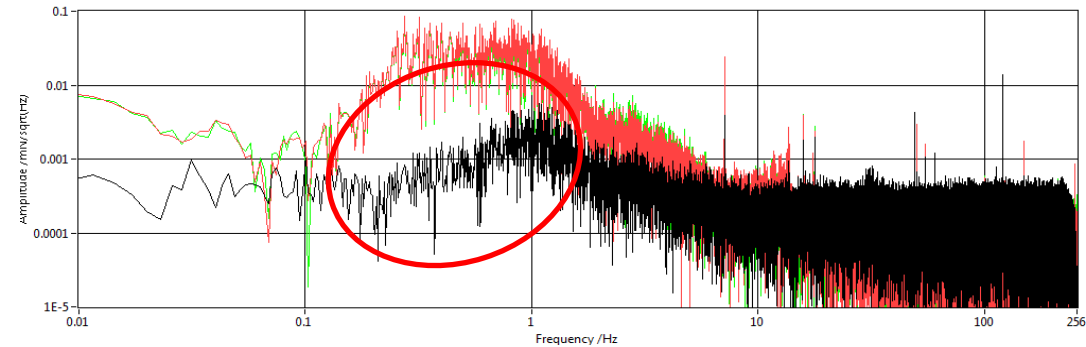
Bode Phase



± Spectral density

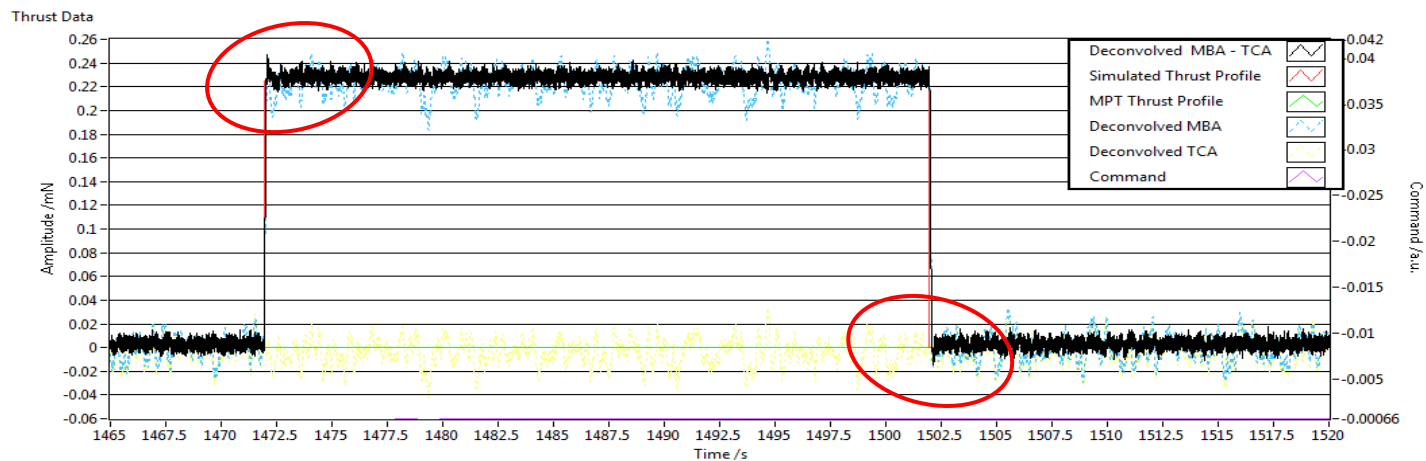
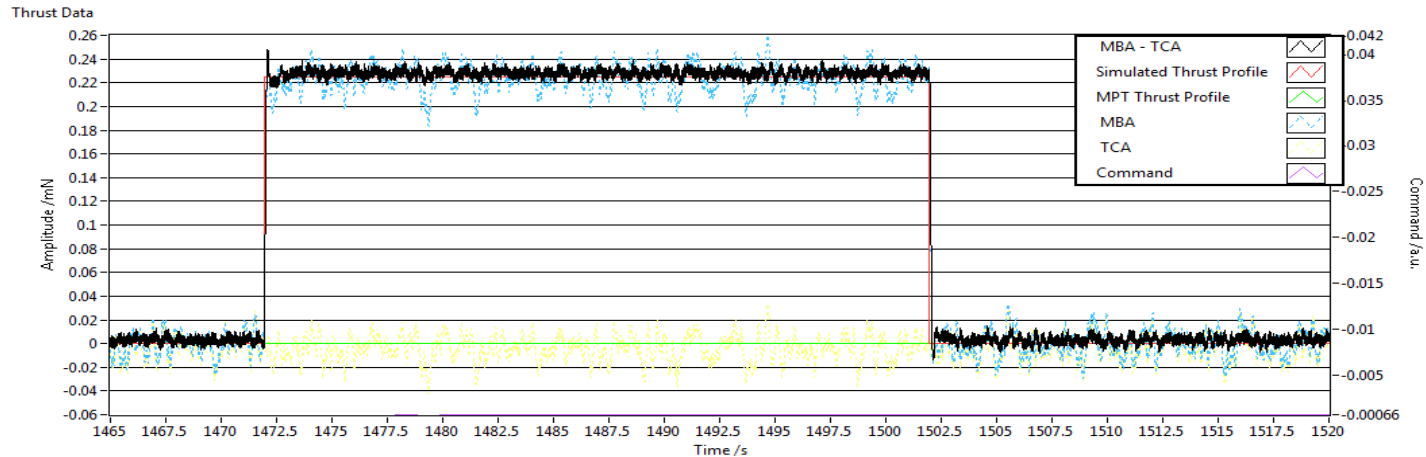


± Spectral density

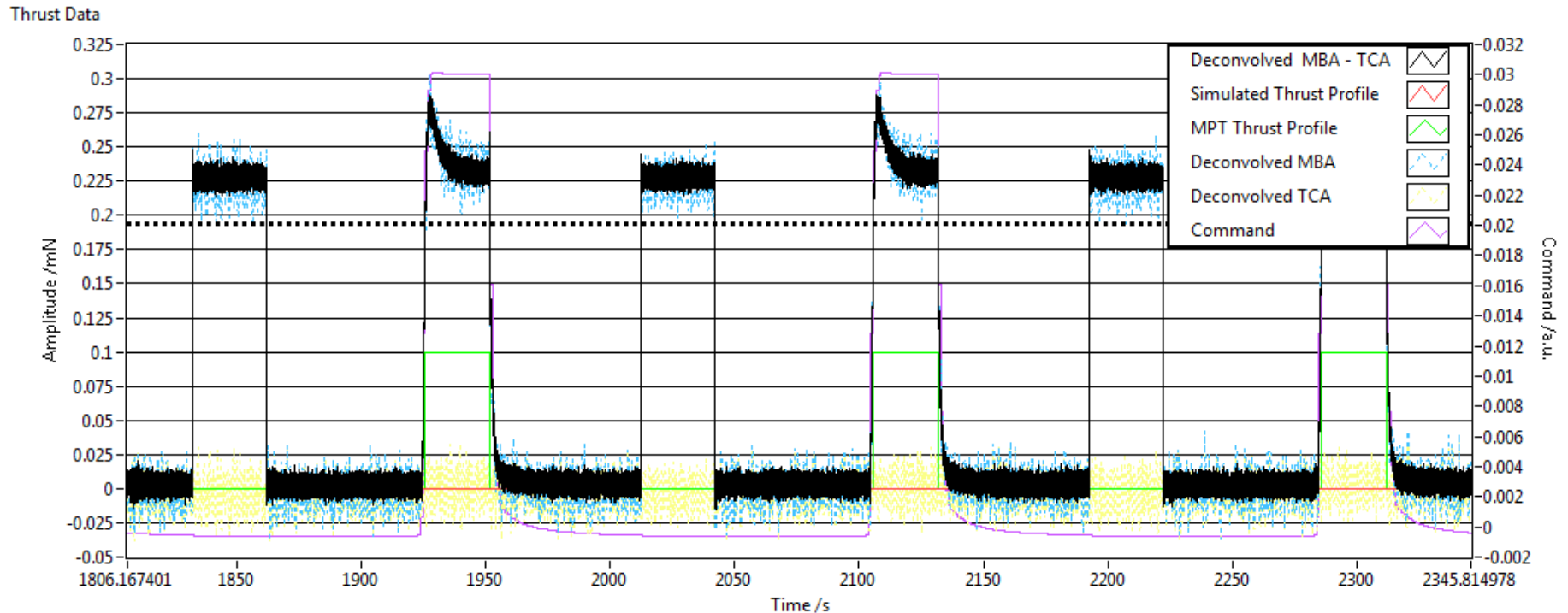


# Dynamic compensation:

- TF compensation

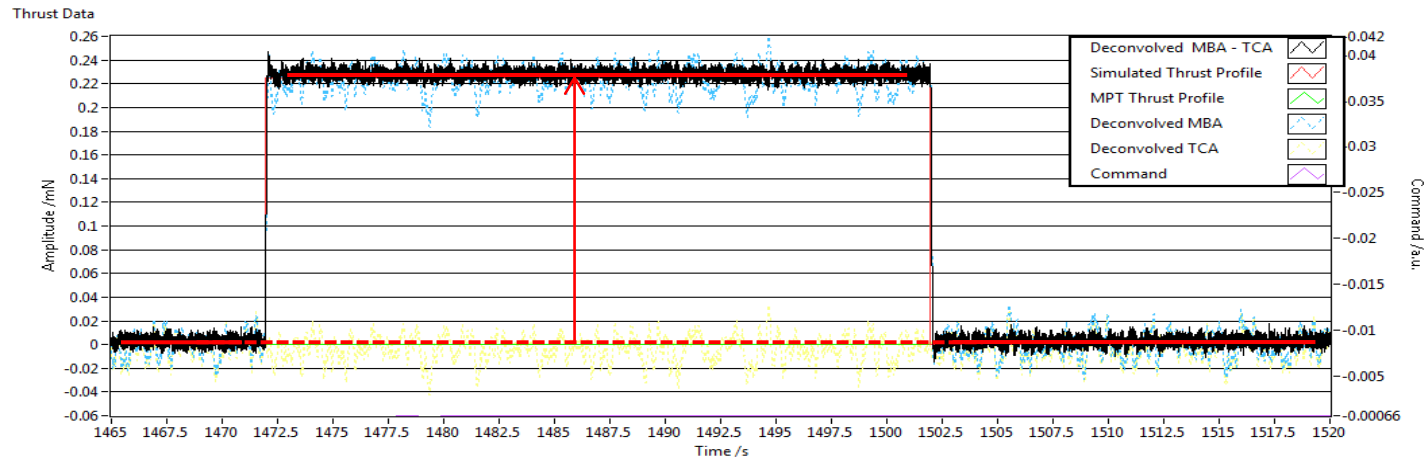


# 'Static' thrust measurement



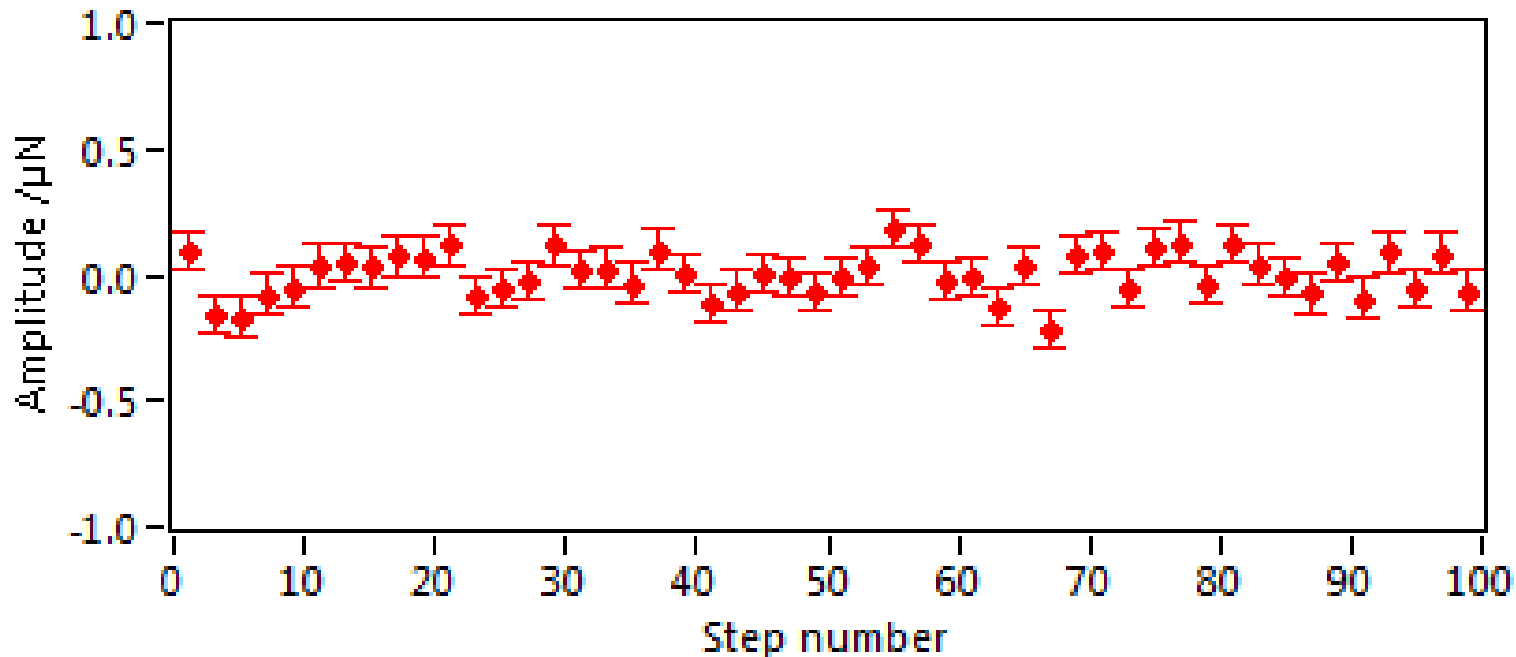
- Interleaved simulated and real thrust steps (deconvolved)
- Need to account for residual noise (after vibration compensation)

# Thrust measurement



- Fit parallel lines through data when thrust is OFF and ON.
- Standard least-squares analysis gives us the magnitude of the thrust step (separation of parallel lines) and an uncertainty.

# Thrust measurement

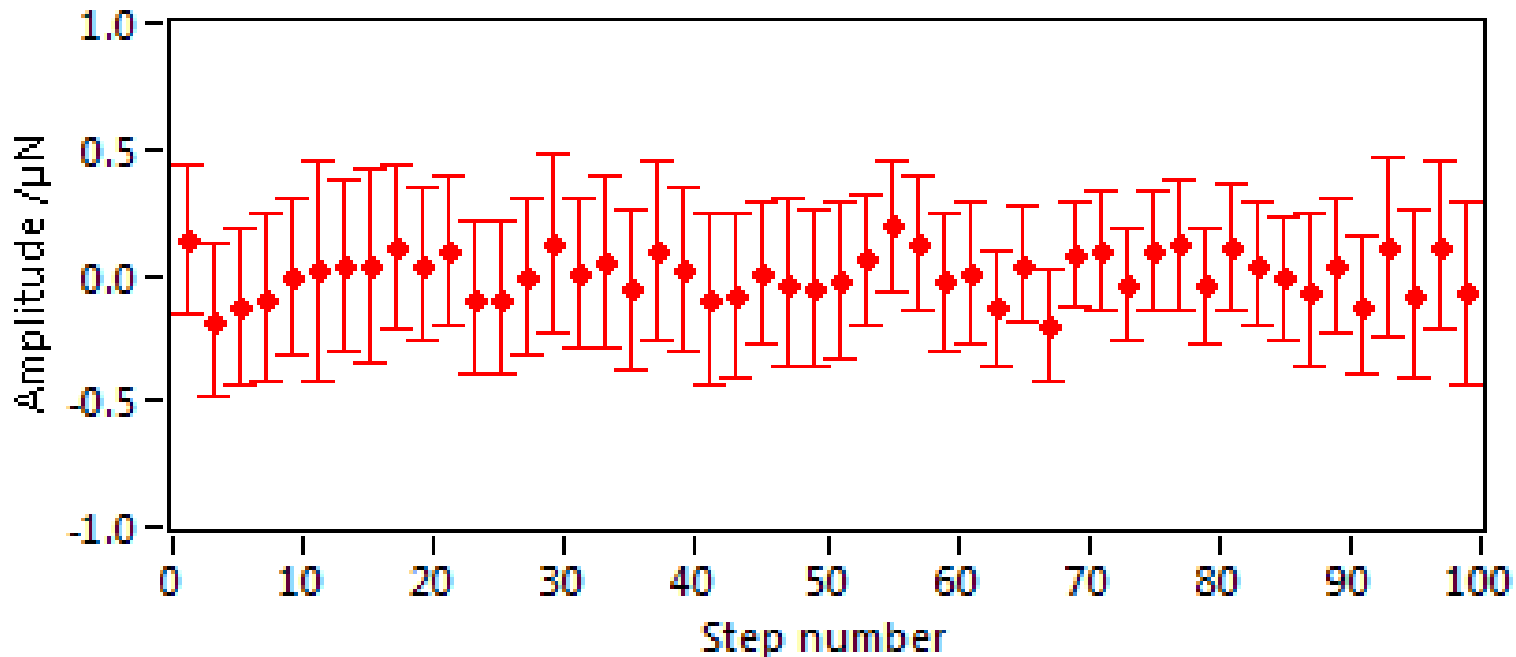


- Simulated thrust steps repeated 50 times.
- Plotted as errors (deviation from known thrust).
- Uncertainty shown by error bars plotted at  $k = 2$ .
- **Calculated uncertainty is not consistent with observed variation! Why?**

# Thrust measurement

- **Calculated uncertainty is not consistent with observed variation! Why?**
- The standard statistical analysis assumes noise is:
  - White (broadband)
  - Random
  - Stationary
  - Un-correlated
- Remember the inverse filter? This correlates the data.
- Use empirical (AR) model to compensate for correlation

# Thrust measurement

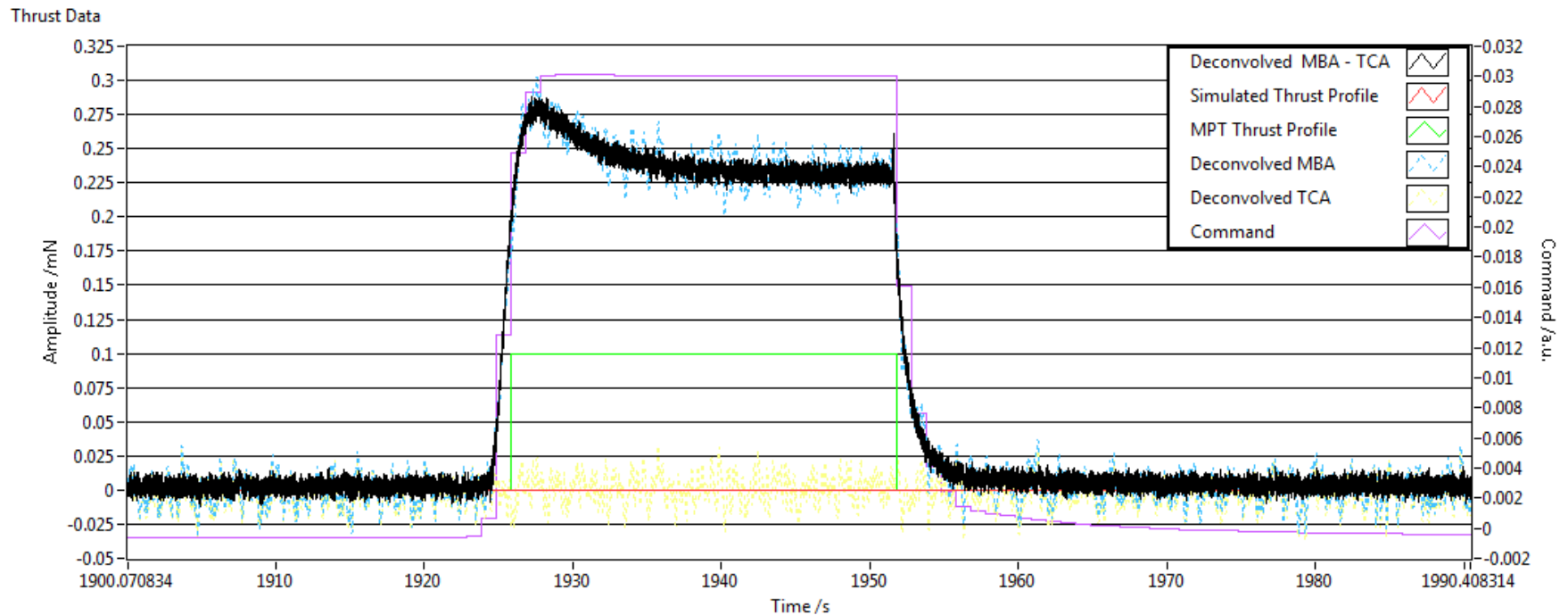


- Calculated uncertainties are more consistent with observed variation
- But this is an empirical solution based on our current best guess of the cause of inconsistency
- More work needed...



# Next steps

- Thruster dynamics
- Thrust Noise



# Summary & Observations

- GUM does not explicitly cover dynamic measurement
- Dynamic measurement/calibration is a complex process
- Relies on several assumptions that need to be validated, LTI, model, *etc*
- potential pit-falls, correlation
- Software tools exist, e.g. for system ID, but cover engineering aspects not metrology
- Scientific literature on the subject is scarce and needs to be adapted for a wider audience