

## Recommended List of Common Impurities for Metallic Fixed-point Materials of the ITS-90

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Working Group 1 (WG1) of the Consultative Committee for Thermometry (CCT) has recommended methods for estimating the uncertainties of fixed-point temperatures attributable to chemical impurities [1]. These methods require chemical analysis of all commonly found impurities in the fixed-point material. The document CCT/05-08 states:

Chemical assays should include, as a minimum, all of the “common” elements that are normally found in a particular fixed-point material. It is the intention of WG1 to prepare Appendices/Addenda for a list of such elements for the respective ITS-90 fixed points.

The present document provides a preliminary list of these common impurities, for each of the metals with fixed-point temperatures defined on the International Temperature Scale of 1990 (ITS-90): mercury, gallium, indium, tin, zinc, aluminum, silver, gold, and copper. For each of these elements, we have collected either chemical assays of various material lots or documentary standards that specify the common impurities found in a particular material.

Tables are given below for each ITS-90 metal, listing the impurities detected or specified in each reference. Different lots of materials may have different impurity profiles, and different assays may be more or less sensitive to individual elements. Thus the recommended list of common impurities, which is also included with each table, is broader than the list of impurities found in any one assay. In deciding which elements should be considered “common,” we used the following criteria:

- Volatile or inert elements H, C, N, and O were excluded.
- Impurities observed for only one lot and listed as less than 1 % total impurity, listed to be less than an upper limit, or listed as a possible contaminant, were excluded.

The recommended list of common impurities has two uses:

1. The list is a guide in assessing the appropriateness of different chemical assay methods. The assay method or methods chosen should be sensitive to all elements on the list of likely impurities.
2. Chemical assays may give only an upper bound on the concentration of certain impurities. CCT/05-08 recommends that if the abundances of these elements are not specifically identified, then half the detection limit should be used as the standard uncertainty. In some cases, the detection limits may be quite high for certain elements that are not likely as an impurity, and inclusion of these elements in the uncertainty calculation would lead to an unphysically high uncertainty. Including only those elements on the recommended list of common impurities will give a more accurate uncertainty.

In the paragraphs below, we offer several cautions on the appropriate use of these tables.

In many circumstances, volatile or inert impurities (such as carbon, nitrogen, and oxygen) will have impurity concentrations much higher than all other impurities in the as-sold metal. Historically, these elements have been neglected in the calculation of impurity effects. We recommend this course of action as well, but we caution that great care must be taken in the fabrication of fixed-point cells to remove all volatiles in the fabrication process. As one example of an appropriate method, metal shot may be melted into a crucible under high vacuum (followed by freezing under inert gas atmosphere to avoid damage to the crucible).

Some of the ITS-90 metals, particularly mercury, gallium, and indium, are available in such high purity that the overall purity of the metal in a fabricated cell is likely to be determined more by contamination in the fabrication process than by the impurities in the starting material. Although there is no consensus yet on how best to determine the uncertainty of a fixed-point cell in this circumstance, we recommend following the methods outlined in section 4 of CCT/05-08 on validation of fixed-point cells.

Finally, the lists of common impurities should be considered preliminary until a larger body of independent assays can be collected. Nonetheless, the present set of tables is a valuable adjunct in the application of CCT/05-08.

## References

References for particular elements are listed in the appropriate spreadsheets.

1. B. Fellmuth, K. D. Hill, P. Bloembergen, M. de Groot, Y. Hermier, M. Matveyev, A. Pokhodun, D. Ripple, and P. P. M. Steur, “Methodologies for the estimation of uncertainties and the correction of fixed-point temperatures attributable to the influence of chemical impurities,” Document CCT/05-08 (BIPM, Sévres, France, 2005).

**Mercury**

M	Matrix element
X	Significant impurity detected
-	Impurity detected above det. limit, < 1 % of total impurity or <10 <sup>-9</sup> fraction by weight
S	Specified elements for assay
O	Element identified, but possibly a contaminant
U	Only upper concentration limit given
C	Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)				
				1	2	3a	3b	3c
1	Hydrogen	H						
2	Helium	He						
3	Lithium	Li						
4	Beryllium	Be	C		-	-	-	
5	Boron	B	C			-	X	
6	Carbon	C						
7	Nitrogen	N						
8	Oxygen	O						
9	Fluorine	F						
11	Sodium	Na	C	X				
12	Magnesium	Mg	C		U			
13	Aluminum	Al	C		U	X	-	X
14	Silicon	Si	C		U			
15	Phosphorus	P						
16	Sulfur	S						
17	Chlorine	Cl						
19	Potassium	K						
20	Calcium	Ca	C		U			
21	Scandium	Sc						
22	Titanium	Ti						
23	Vanadium	V	C		X	-	-	
24	Chromium	Cr	C		-	-	-	
25	Manganese	Mn	C		-	-	-	-
26	Iron	Fe	C		U	X	-	-
27	Cobalt	Co	C		-	-	-	
28	Nickel	Ni	C		-	-	-	
29	Copper	Cu	C		U	X	-	-
30	Zinc	Zn	C		-	-	-	-
31	Gallium	Ga						
32	Germanium	Ge						
33	Arsenic	As	C		-	-	-	
34	Selenium	Se						
35	Bromine	Br						
37	Rubidium	Rb						
38	Strontium	Sr						
39	Yttrium	Y						
40	Zirconium	Zr						
41	Niobium	Nb						
42	Molybdenum	Mo						
43	Technetium	Tc						
44	Ruthenium	Ru						
45	Rhodium	Rh						
46	Palladium	Pd						
47	Silver	Ag	C		X	-	-	-
48	Cadmium	Cd	C		-	-	-	-

**Mercury (continued)**

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)				
				1	2	3a	3b	4
49	Indium	In						
50	Tin	Sn						
51	Antimony	Sb	C	-	-	-	-	
52	Tellurium	Te						
53	Iodine	I						
55	Cesium	Cs						
56	Barium	Ba	C	-	-	-	-	
57	Lanthanum	La						
58	Cerium	Ce						
72	Hafnium	Hf						
73	Tantalum	Ta						
74	Tungsten	W						
75	Rhenium	Re						
76	Osmium	Os						
77	Iridium	Ir						
78	Platinum	Pt						
79	Gold	Au						
80	Mercury	Hg	M	M	M	M	M	M
81	Thallium	Tl						
82	Lead	Pb	C	U	-	-	-	-
83	Bismuth	Bi						
90	Thorium	Th						
92	Uranium	U						

NOTE: Mercury is commonly available at sufficiently high purity that contamination from the cell preparation and cell crucible are likely to dominate the overall cell impurity level.

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh., Moscow, Nauka, 2003, 236 pp.
2. NIST Standard Reference Material 743, Mercury Triple Point (supplier analysis).
3. D. del Campo, V. Chimenti, J. Reyes, J. A. Rodríguez Castrillón, M. Moldovan, and J. I. García Alonso, *Int. J. Thermophys.* **29**, 93-103 (2008); a. as received from supplier and triple distilled, b. vacuum distilled, c. vacuum bi-distilled.
4. LNE, N9 mercury cell (supplier analysis).

**Gallium**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 S Specified elements for assay  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common	Reference (see below)	
			Impurity	1	2
1	Hydrogen	H			
2	Helium	He			
3	Lithium	Li			
4	Beryllium	Be			
5	Boron	B			
6	Carbon	C			
7	Nitrogen	N			
8	Oxygen	O			
9	Fluorine	F	C	X	
11	Sodium	Na			
12	Magnesium	Mg			
13	Aluminum	Al	C	X	X
14	Silicon	Si			
15	Phosphorus	P			
16	Sulfur	S			
17	Chlorine	Cl	C		X
19	Potassium	K			
20	Calcium	Ca			
21	Scandium	Sc			
22	Titanium	Ti	C		X
23	Vanadium	V	C		X
24	Chromium	Cr			
25	Manganese	Mn			
26	Iron	Fe	C		X
27	Cobalt	Co			
28	Nickel	Ni	C		X
29	Copper	Cu	C		X
30	Zinc	Zn			
31	Gallium	Ga	M	M	M
32	Germanium	Ge			
33	Arsenic	As	C	X	
34	Selenium	Se			
35	Bromine	Br			
37	Rubidium	Rb			
38	Strontium	Sr			
39	Yttrium	Y			
40	Zirconium	Zr			
41	Niobium	Nb			
42	Molybdenum	Mo			
43	Technetium	Tc			
44	Ruthenium	Ru			
45	Rhodium	Rh			
46	Palladium	Pd			
47	Silver	Ag			
48	Cadmium	Cd			

**Gallium (continued)**

Atomic No.	Impurity Name	Symbol	Common	Reference (see below)	
			Impurity	1	2
49	Indium	In			
50	Tin	Sn			
51	Antimony	Sb			
52	Tellurium	Te			
53	Iodine	I			
55	Cesium	Cs			
56	Barium	Ba			
57	Lanthanum	La			
58	Cerium	Ce			
72	Hafnium	Hf			
73	Tantalum	Ta			
74	Tungsten	W			
75	Rhenium	Re			
76	Osmium	Os			
77	Iridium	Ir			
78	Platinum	Pt			
79	Gold	Au			
80	Mercury	Hg			
81	Thallium	Tl	C		X
82	Lead	Pb	C		X
83	Bismuth	Bi			
90	Thorium	Th			
92	Uranium	U			

NOTE: Gallium is commonly available at sufficiently high purity that contamination from the cell preparation and cell crucible are likely to dominate the overall cell impurity level.

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 1751, Gallium Melting-Point Standard.

**Indium**

M	Matrix element
X	Significant impurity detected
-	Impurity detected above det. limit, less than 1 % of total impurity
S	Specified elements for assay
O	Element identified, but possibly a contaminant
U	Only upper concentration limit given
C	Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)						
				1	2a	2b	2c	2d	3	4
1	Hydrogen	H		X						
2	Helium	He								
3	Lithium	Li								
4	Beryllium	Be								
5	Boron	B	C	X						
6	Carbon	C			X					
7	Nitrogen	N				X				
8	Oxygen	O					X			
9	Fluorine	F	C	X						
11	Sodium	Na	C		X					
12	Magnesium	Mg	C	X			X	X	-	-
13	Aluminum	Al	C	X	X	X				
14	Silicon	Si	C	X	X	X			-	
15	Phosphorus	P								
16	Sulfur	S	C	X						
17	Chlorine	Cl	C	X			X			
19	Potassium	K	C	X						
20	Calcium	Ca	C						-	-
21	Scandium	Sc								
22	Titanium	Ti								
23	Vanadium	V								
24	Chromium	Cr								
25	Manganese	Mn	C	X						
26	Iron	Fe	C	X	X		X	X		
27	Cobalt	Co								
28	Nickel	Ni	C		X	X				
29	Copper	Cu	C	X						
30	Zinc	Zn								
31	Gallium	Ga	C			X				
32	Germanium	Ge								
33	Arsenic	As								
34	Selenium	Se								
35	Bromine	Br								
37	Rubidium	Rb								
38	Strontium	Sr								
39	Yttrium	Y								
40	Zirconium	Zr								
41	Niobium	Nb								
42	Molybdenum	Mo								
43	Technitium	Tc								
44	Ruthenium	Ru								
45	Rhodium	Rh								
46	Palladium	Pd								
47	Silver	Ag								
48	Cadmium	Cd		-						

**Indium (continued)**

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)							
				1	2a	2b	2c	2d	3	4	
49	Indium	In	M	M	M	M	M	M	M	M	
50	Tin	Sn	C		X	X		X	-		
51	Antimony	Sb									
52	Tellurium	Te									
53	Iodine	I									
55	Cesium	Cs									
56	Barium	Ba									
57	Lanthanum	La									
58	Cerium	Ce									
72	Hafnium	Hf									
73	Tantalum	Ta									
74	Tungsten	W									
75	Rhenium	Re									
76	Osmium	Os									
77	Iridium	Ir									
78	Platinum	Pt									
79	Gold	Au									
80	Mercury	Hg									
81	Thallium	Tl	C				X				
82	Lead	Pb	C	-	X	X	X	X	-		
83	Bismuth	Bi	C				X				
90	Thorium	Th									
92	Uranium	U									

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. G. Strouse, "NIST methods of estimating the impurity uncertainty component for ITS-90 fixed-point cells from the Ar TP to the Ag FP," CCT/03-19 (BIPM, France, 2003).
3. P. Steur, private communication, supplier analysis 1993.
4. P. Steur, private communication, supplier analysis 199.

**Tin**

M	Matrix element
X	Significant impurity detected
-	Impurity detected above det. limit, less than 1 % of total impurity
S	Specified elements for assay
O	Element identified, but possibly a contaminant
U	Only upper concentration limit given
C	Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)							
				1	2	3	4	5	6	7	8
1	Hydrogen	H									
2	Helium	He									
3	Lithium	Li									
4	Beryllium	Be									
5	Boron	B									-
6	Carbon	C				X					X
7	Nitrogen	N				X					X -
8	Oxygen	O			X	X					X -
9	Fluorine	F									
11	Sodium	Na	C	-							-
12	Magnesium	Mg	C			-	U	U	X		-
13	Aluminum	Al	C	X							X -
14	Silicon	Si	C		X	X		U	X	X	-
15	Phosphorus	P	C		X						X -
16	Sulfur	S	C		X						X - X
17	Chlorine	Cl									X -
19	Potassium	K									
20	Calcium	Ca	C			X					
21	Scandium	Sc									
22	Titanium	Ti	C		-						-
23	Vanadium	V									
24	Chromium	Cr									
25	Manganese	Mn	C	-							-
26	Iron	Fe	C		X					X	X
27	Cobalt	Co	C		X						
28	Nickel	Ni	C		X						
29	Copper	Cu	C	X	X			X			X
30	Zinc	Zn									-
31	Gallium	Ga									-
32	Germanium	Ge	C		X						-
33	Arsenic	As	C		X	X					-
34	Selenium	Se									
35	Bromine	Br									
37	Rubidium	Rb									
38	Strontium	Sr									
39	Yttrium	Y									
40	Zirconium	Zr									
41	Niobium	Nb									
42	Molybdenum	Mo									
43	Technitium	Tc									
44	Ruthenium	Ru									
45	Rhodium	Rh									
46	Palladium	Pd									
47	Silver	Ag	C			X			X		X
48	Cadmium	Cd									

**Tin (continued)**

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)								
				1	2	3	4	5	6	7	8	9
49	Indium	In	C		X				X	X		X
50	Tin	Sn	M	M	M	M	M	M	M	M	M	M
51	Antimony	Sb	C	-	X						X	
52	Tellurium	Te										
53	Iodine	I										
55	Cesium	Cs										
56	Barium	Ba										
57	Lanthanum	La										
58	Cerium	Ce										
72	Hafnium	Hf										
73	Tantalum	Ta										
74	Tungsten	W										
75	Rhenium	Re										
76	Osmium	Os										
77	Iridium	Ir										
78	Platinum	Pt										
79	Gold	Au			-							
80	Mercury	Hg										
81	Thallium	Tl										
82	Lead	Pb	C		X			X	X		X	X
83	Bismuth	Bi	C							X	-	
90	Thorium	Th										
92	Uranium	U										

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 1727, Anode Tin.
3. G. Strouse, private communication, NRC analysis of Firebird Technologies material, nominally 6-9s – 8.
4. NIST Standard Reference Material 741a, Tin Freezing Point Standard (supplier analysis).
5. G. Strouse, supplier analysis, Cominco Electronic Materials, 1988, Lot EM 6878.
6. NBS Standard Reference Material 741, Tin (Freezing Point) (supplier analysis).
7. NBS Standard Reference Material 42G, Tin Secondary Freezing Point Standard.
8. G. Strouse, private communication, supplier analysis Johnson Matthey Lot M1701 (1993).
9. B. Fellmuth and K.D. Hill, *Metrologia* **43** 71-83 (2006).
10. D. Head, private communication.
11. K. Yamazawa, J.V. Widiatmo, and M. Arai, *Intl. J. Thermoph.* **28**, 1941-1956 (2007).

**Zinc**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 S Specified elements for assay  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)						
				1	2	3	4	5	6	7
1	Hydrogen	H								
2	Helium	He								
3	Lithium	Li		-						
4	Beryllium	Be	C		U					
5	Boron	B		-						
6	Carbon	C			U					
7	Nitrogen	N		X	U					
8	Oxygen	O			U					
9	Fluorine	F	C		U					
11	Sodium	Na	C	-	U	-	U			
12	Magnesium	Mg	C		U	-			X	
13	Aluminum	Al	C	X	U	-	U			
14	Silicon	Si	C	X	U	-				
15	Phosphorus	P								
16	Sulfur	S								
17	Chlorine	Cl	C	X	U					
19	Potassium	K	C		U	-				
20	Calcium	Ca	C	X	U	-				
21	Scandium	Sc	C			-	-			
22	Titanium	Ti	C		U	-				
23	Vanadium	V	C			-	-			
24	Chromium	Cr	C	X	U	-				X
25	Manganese	Mn	C		U	-	-			
26	Iron	Fe	C	X	X	X	X	X		X
27	Cobalt	Co	C	-		X				
28	Nickel	Ni	C		U	X				
29	Copper	Cu	C		X	X	X		X	
30	Zinc	Zn	M	M	M	M	M	M	M	M
31	Gallium	Ga	C		-	-				
32	Germanium	Ge								
33	Arsenic	As	C		-	-				
34	Selenium	Se								
35	Bromine	Br								
37	Rubidium	Rb								
38	Strontium	Sr								
39	Yttrium	Y								
40	Zirconium	Zr			-					
41	Niobium	Nb			-					
42	Molybdenum	Mo	C		-	-				
43	Technetium	Tc								
44	Ruthenium	Ru			-					
45	Rhodium	Rh	C		-	-				
46	Palladium	Pd			-					
47	Silver	Ag	C	X	X	X	X		X	
48	Cadmium	Cd	C		X	X	X		X	

**Zinc (continued)**

Atomic No.	Name	Symbol	Common Impurity	Reference (see below)						
				1	2	3	4	5	6	7
49	Indium	In	C	X	-	-				
50	Tin	Sn	C		X	-	-			
51	Antimony	Sb	C			X	U			
52	Tellurium	Te								
53	Iodine	I								
55	Cesium	Cs								
56	Barium	Ba								
57	Lanthanum	La								
58	Cerium	Ce								
72	Hafnium	Hf								
73	Tantalum	Ta								
74	Tungsten	W	C		X	-				
75	Rhenium	Re								
76	Osmium	Os								
77	Iridium	Ir			-					
78	Platinum	Pt			-					
79	Gold	Au	C		-	-				
80	Mercury	Hg			-					
81	Thallium	Tl	C		X	U				
82	Lead	Pb	C		X	X	X		X	
83	Bismuth	Bi			-					
90	Thorium	Th								
92	Uranium	U								

NOTE: to calculate "-", neglect Cl for refer. 1, which was dominant, but possibly volatile.

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 682, High-Purity Zinc.
3. NIST Standard Reference Material 728, Intermediate Purity Zinc.
4. NIST Standard Reference Material 683, Zinc Metal.
5. G. Strouse, private communication, supplier analysis for Cominco Electronic Materials, 1987, Lot EM 6351.
6. G. Strouse, private communication, supplier analysis for Johnson Matthey, 1993, Lot M2039.
7. J. V. Widiatmo, private communication, supplier analysis.

**Aluminum**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 S Specified elements for assay  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Name	Symbol	Impurity	Common Impurity												Reference (see below)			
				1	2	3a	3b	3c	4	5	6	7	8	9	10	11	12		
1	Hydrogen	H																	
2	Helium	He																	
3	Lithium	Li	C							S	S	S							
4	Beryllium	Be	C							S	S	S							
5	Boron	B	C		-					S	S	S		-					
6	Carbon	C			X									X	X	X			
7	Nitrogen	N			X									X	X	X			
8	Oxygen	O			X									X	X	X			
9	Fluorine	F																	
11	Sodium	Na	C		-			X	S	S	S			-	-				
12	Magnesium	Mg	C	X	X	U			S	S	S	-	X						
13	Aluminum	Al	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	
14	Silicon	Si	C	-	X	X	X		S	S	S	-	-	-	-	-			
15	Phosphorus	P	C		-				S	S			-	-					
16	Sulfur	S	C		-								-	-	-				
17	Chlorine	Cl	C		X								-	-	-				
19	Potassium	K	C		-				S	S									
20	Calcium	Ca	C	-		X	X		S	S	S	-							
21	Scandium	Sc	C	X	X								-	-	-	-			
22	Titanium	Ti	C	-	X			U	S	S	S	-	-	-	-				
23	Vanadium	V	C		X				S	S	S	-	-	-	-				
24	Chromium	Cr	C	X	X	X			U	S	S	S	-	-	-	-			
25	Manganese	Mn	C	X	X	X	X	U	S	S	S	-	-	-	-				
26	Iron	Fe	C	X	X	X	X	X	S	S	S	-	-	-	-	O			
27	Cobalt	Co	C	-	-				S										
28	Nickel	Ni	C	X	-			U	S	S	S	-	-						
29	Copper	Cu	C	X	X	X		U	S	S	S	-	-	-					
30	Zinc	Zn	C	X	X			X	S	S	S								
31	Gallium	Ga	C	X				U	S					-					
32	Germanium	Ge																	
33	Arsenic	As	C	X					S	S									
34	Selenium	Se	C	X	-														
35	Bromine	Br																	
37	Rubidium	Rb											-						
38	Strontium	Sr	C							S									
39	Yttrium	Y																	
40	Zirconium	Zr	C		-				S	S	S	-	-						
41	Niobium	Nb																	
42	Molybdenum	Mo																	
43	Technetium	Tc																	
44	Ruthenium	Ru																	
45	Rhodium	Rh																	
46	Palladium	Pd																	
47	Silver	Ag	C						S	-	-								
48	Cadmium	Cd	C	-					S			X							

**Aluminum (continued)**

Atomic No.	Name	Symbol	Common Impurity	Reference (see below)									
				1	2	3a	3b	3c	4	5	6	7	8
49	Indium	In	C		X								-
50	Tin	Sn	C						S	S	S		
51	Antimony	Sb	C								S		-
52	Tellurium	Te	C	-	-								-
53	Iodine	I											
55	Cesium	Cs	C						S		S		
56	Barium	Ba											
57	Lanthanum	La	C										X
58	Cerium	Ce	C						S		S		X
72	Hafnium	Hf											
73	Tantalum	Ta	C		X								
74	Tungsten	W	C	-	-							-	O
75	Rhenium	Re				-							
76	Osmium	Os											
77	Iridium	Ir											
78	Platinum	Pt				-							
79	Gold	Au	C						S		S		
80	Mercury	Hg	C									X	-
81	Thallium	Tl										-	
82	Lead	Pb	C							S			
83	Bismuth	Bi	C							S			
90	Thorium	Th	C	-					S		S		
92	Uranium	U	C	-					S		S		

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. M. Arai, private communication.
3. G. T. Furukawa, *J. Res. NBS* **78A**, 477-495 (1974); a. Batch 1558 (Supplier - spectrochemical analysis), b. Batch 2571 (Supplier - spectrochemical analysis), c. Batch 2571 (NBS - Mass spectrometric analysis)
4. “Standard Test Method for Trace Metallic Impurities in Electronic Grade Aluminum by High Mass-Resolution Glow-Discharge Mass Spectrometer,” ASTM F 1593-97 (West Conshohocken, PA, USA, ASTM, 1997).
5. “Standard Specification for Pure Aluminum (Unalloyed) Source Material for Vacuum Coating Applications,” ASTM F 1594-95 (West Conshohocken, PA, USA, ASTM, 1995).
6. “Standard Specification for Pure Aluminum (Unalloyed) Source Material for Thin Film Applications,” ASTM F 1513-94 (West Conshohocken, PA, USA, ASTM, 1994).
7. P. Steur, private communication, supplier analysis 1993.
8. D. Head, private communication.
9. D. Head, private communication.
10. P. Steur, private communication, National Research Council, Canada analysis on INRIM sample.
11. P. Steur, private communication, supplier analysis on INRIM sample.
12. P. Steur, private communication, NAA on INRIM sample (Fe and W probably due to sample taking).

**Silver**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 S Specified elements for assay  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)							
				1	2	3	4a	4b	5	6	7a
1	Hydrogen	H									
2	Helium	He									
3	Lithium	Li									
4	Beryllium	Be									-
5	Boron	B									
6	Carbon	C									
7	Nitrogen	N									
8	Oxygen	O		X							
9	Fluorine	F									
11	Sodium	Na	C						X	X	
12	Magnesium	Mg	C	X	X	X	X	X	X	X	-
13	Aluminum	Al	C			X			X	X	
14	Silicon	Si	C		X	X			-	X	X
15	Phosphorus	P	C	X						X	-
16	Sulfur	S	C	X						X	X
17	Chlorine	Cl	C							X	X
19	Potassium	K									
20	Calcium	Ca	C			X			X	X	
21	Scandium	Sc									
22	Titanium	Ti	C								X
23	Vanadium	V	C	X							X
24	Chromium	Cr	C			X	X		X	X	X
25	Manganese	Mn	C	X					-	X	X
26	Iron	Fe	C		X	X	X	X	-	X	X
27	Cobalt	Co	C				X			X	X
28	Nickel	Ni	C	X			X			X	X
29	Copper	Cu	C			X		S	-	X	X
30	Zinc	Zn	C	X						X	X
31	Gallium	Ga									
32	Germanium	Ge									
33	Arsenic	As									
34	Selenium	Se	C					S		X	X
35	Bromine	Br									
37	Rubidium	Rb									
38	Strontium	Sr									
39	Yttrium	Y									
40	Zirconium	Zr									
41	Niobium	Nb									
42	Molybdenum	Mo									
43	Technetium	Tc									
44	Ruthenium	Ru									
45	Rhodium	Rh	C							X	
46	Palladium	Pd	C					S			
47	Silver	Ag	M	M	M	M	M	M	M	M	M
48	Cadmium	Cd	C						X		-

**Silver (continued)**

Atomic No.	Name	Symbol	Common Impurity	Reference (see below)							
				1	2	3	4a	4b	5	6	7a
49	Indium	In									
50	Tin	Sn	C						X	X	
51	Antimony	Sb	C						X	X	-
52	Tellurium	Te	C						S		-
53	Iodine	I									
55	Cesium	Cs									
56	Barium	Ba									
57	Lanthanum	La									
58	Cerium	Ce									
72	Hafnium	Hf									
73	Tantalum	Ta									
74	Tungsten	W									
75	Rhenium	Re									
76	Osmium	Os									
77	Iridium	Ir	C						X		
78	Platinum	Pt	C						X		X
79	Gold	Au	C						X		-
80	Mercury	Hg									-
81	Thallium	Tl									-
82	Lead	Pb	C		X			S	X	X	-
83	Bismuth	Bi	C					S	X	X	
90	Thorium	Th									
92	Uranium	U									

NOTE: to calculate "-", neglect Cl for refer. 1, which was dominant, but possibly volatile.

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 1746, Silver (Freezing Point); Johnson Matthey Lot M1282 (1991) (supplier analysis).
3. T.P. Jones and J. Tapping, "A Photoelectric Pyrometer Temperature Scale Below 1064.43 °C and its Use to Measure the Silver Point," in *Temperature: Its Measurement and Control in Science and Industry*, vol. 6 (AIP, New York, 1982) pp. 169-174.
4. M. Ohtsuka and R.E. Bedford, "Measurement of the Thermodynamic Temperature Interval between the Freezing Points of Silver and Copper," in *Temperature: Its Measurement and Control in Science and Industry*, vol. 6 (AIP, New York, 1982) pp. 175-180.
5. "Standard Specification for Refined Silver," ASTM Standard B 413-97a (West Conshohocken, PA, USA, ASTM, 1997).
6. P. Steur, private communication of supplier analysis 1991/3.
7. J.V. Widiatmo, K. Harada, K. Yamazawa, M. Arai, *Intl. J. Thermoph.* **29**, 158-170 (2008).
8. P. Steur, private communication of supplier analysis.

**Gold**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 K Known contaminant  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)		
				1	2	3
1	Hydrogen	H				
2	Helium	He				
3	Lithium	Li				
4	Beryllium	Be				
5	Boron	B		-		
6	Carbon	C			O	
7	Nitrogen	N			O	
8	Oxygen	O			X	
9	Fluorine	F			O	
11	Sodium	Na			O	
12	Magnesium	Mg	C	X	O	K
13	Aluminum	Al			O	
14	Silicon	Si	C	X	O	
15	Phosphorus	P				
16	Sulfur	S	C	X	O	
17	Chlorine	Cl	C	X	O	
19	Potassium	K			O	
20	Calcium	Ca			O	
21	Scandium	Sc				
22	Titanium	Ti	C	X		K
23	Vanadium	V	C	-	O	
24	Chromium	Cr	C	X	O	K
25	Manganese	Mn	C	X		K
26	Iron	Fe	C	X	X	K
27	Cobalt	Co				
28	Nickel	Ni	C	X	O	K
29	Copper	Cu	C	X	X	K
30	Zinc	Zn	C	X	O	K
31	Gallium	Ga	C	X		
32	Germanium	Ge				
33	Arsenic	As	C			K
34	Selenium	Se			O	
35	Bromine	Br				
37	Rubidium	Rb				
38	Strontium	Sr			O	
39	Yttrium	Y				
40	Zirconium	Zr				
41	Niobium	Nb	C	X	O	
42	Molybdenum	Mo				
43	Technetium	Tc				
44	Ruthenium	Ru				
45	Rhodium	Rh				
46	Palladium	Pd	C			K
47	Silver	Ag	C	X	X	K
48	Cadmium	Cd				

**Gold (continued)**

Atomic No.	Name	Symbol	Impurity	Common	Reference (see below)		
					1	2	3
49	Indium	In	C		X		
50	Tin	Sn	C	-	O	K	
51	Antimony	Sb					
52	Tellurium	Te					
53	Iodine	I					
55	Cesium	Cs					
56	Barium	Ba			O		
57	Lanthanum	La					
58	Cerium	Ce					
72	Hafnium	Hf					
73	Tantalum	Ta					
74	Tungsten	W					
75	Rhenium	Re					
76	Osmium	Os					
77	Iridium	Ir					
78	Platinum	Pt					
79	Gold	Au	M	M	M	M	
80	Mercury	Hg					
81	Thallium	Tl					
82	Lead	Pb	C	X		K	
83	Bismuth	Bi	C	-		K	
90	Thorium	Th					
92	Uranium	U					

NOTE 1: To calculate "-", neglect O for ref. 2, which was dominant, but possibly volatile.

NOTE 2: Ref. 2 identifies other elements, but suggests the sample was contaminated in some cases)

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 685, High-Purity Gold.
3. Royal Canadian Mint Reference Materials 8050, 8051, 8052; "Standard Specification for Refined Gold," ASTM Standard B562-95 (West Conshohocken, PA, USA, ASTM, 1995).

**Copper**

M Matrix element  
 X Significant impurity detected  
 - Impurity detected above det. limit, less than 1 % of total impurity  
 S Specified elements for assay  
 O Element identified, but possibly a contaminant  
 U Only upper concentration limit given  
 C Identified as common impurity

Atomic No.	Impurity Name	Symbol	Common Impurity	Reference (see below)				
				1	2	3	4a	5
1	Hydrogen	H						
2	Helium	He						
3	Lithium	Li						
4	Beryllium	Be						
5	Boron	B		-				
6	Carbon	C						
7	Nitrogen	N		X				
8	Oxygen	O			X	U		S
9	Fluorine	F	C	X				
11	Sodium	Na						
12	Magnesium	Mg	C	X		U	X	X
13	Aluminum	Al	C	X		U	X	X
14	Silicon	Si	C	X		U	X	X
15	Phosphorus	P	C	X				S
16	Sulfur	S	C	X	X	X		S
17	Chlorine	Cl	C	X				
19	Potassium	K						
20	Calcium	Ca						
21	Scandium	Sc						
22	Titanium	Ti	C	X				
23	Vanadium	V						
24	Chromium	Cr	C	X		U	X	X
25	Manganese	Mn	C		-			S
26	Iron	Fe	C		X	X	X	S
27	Cobalt	Co	C			U		
28	Nickel	Ni	C	X	-	X		S
29	Copper	Cu	M	M	M	M	M	
30	Zinc	Zn	C	-	U			S
31	Gallium	Ga						
32	Germanium	Ge						
33	Arsenic	As	C	X	-	X		S
34	Selenium	Se	C			X		S
35	Bromine	Br						
37	Rubidium	Rb						
38	Strontium	Sr						
39	Yttrium	Y						
40	Zirconium	Zr						
41	Niobium	Nb						
42	Molybdenum	Mo						
43	Technetium	Tc						
44	Ruthenium	Ru						
45	Rhodium	Rh						
46	Palladium	Pd						
47	Silver	Ag	C	X	X			S
48	Cadmium	Cd	C	X	U			S

**Copper (continued)**

Atomic No.	Name	Symbol	Impurity	Common	Reference (see below)					
					1	2	3	4a	4b	5
49	Indium	In	C	X						
50	Tin	Sn	C		-	-				S
51	Antimony	Sb	C		-	X				S
52	Tellurium	Te	C			X				S
53	Iodine	I								
55	Cesium	Cs								
56	Barium	Ba								
57	Lanthanum	La								
58	Cerium	Ce								
72	Hafnium	Hf								
73	Tantalum	Ta								
74	Tungsten	W								
75	Rhenium	Re								
76	Osmium	Os								
77	Iridium	Ir								
78	Platinum	Pt								
79	Gold	Au	C	X		-				
80	Mercury	Hg								
81	Thallium	Tl								
82	Lead	Pb	C		-	X				S
83	Bismuth	Bi	C		-	X				S
90	Thorium	Th								
92	Uranium	U								

NOTE: to calculate "-", neglect O for refer. 2 & 3, which was dominant, but possibly volatile.

1. *Collection Exhibition of Special-Purity Substances*, G. G. Devyatkh, Yu.A. Karpov, L.I. Osipova, Ed. by G.G. Devyatkh. (Moscow, Nauka, 2003) 236 pp.
2. NIST Standard Reference Material 885, Refined Copper.
3. T.P. Jones and J. Tapping , “A Photoelectric Pyrometer Temperature Scale Below 1064.43 °C and its Use to Measure the Silver Point,” in *Temperature: Its Measurement and Control in Science and Industry*, vol. 6 (AIP, New York, 1982) pp. 169-174.
4. M. Ohtsuka and R.E. Bedford, “Measurement of the Thermodynamic Temperature Interval between the Freezing Points of Silver and Copper,” in *Temperature: Its Measurement and Control in Science and Industry*, vol. 6 (AIP, New York, 1982) pp. 175-180.
5. “Standard Specification for Oxygen-Free Electrolytic Copper—Refinery Shapes,” ASTM Standard B 170-99 (West Conshohocken, PA, USA, ASTM, 1999).