

Gulf Association for Metrology

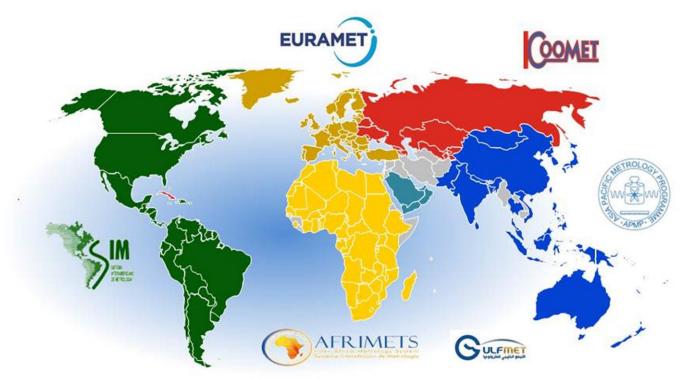
GULFMET Technical Committee for Mass and Related Quantities

Report to CCM, WGD-kg BIPM-Paris, May 2019

> Christos Mitsas TC-Mass Chair



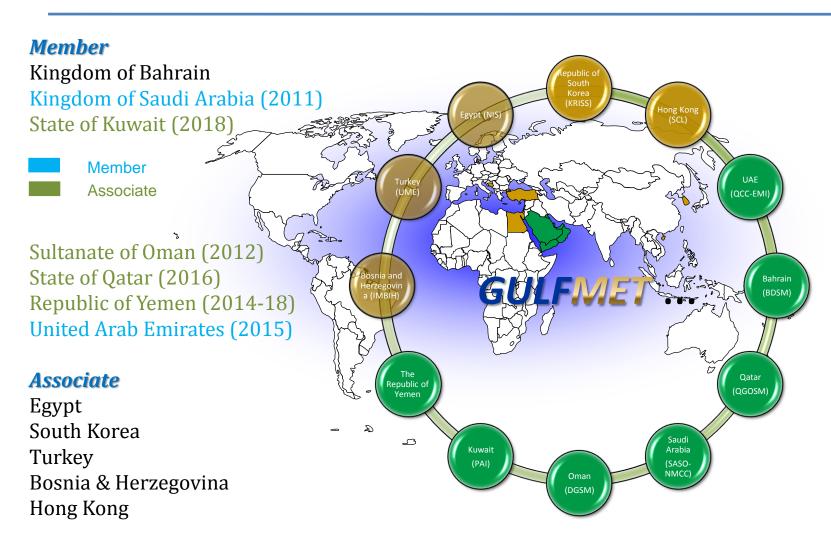
The GULF Association for Metrology (*GULFMET*) was granted **provisional** acceptance as an RMO by the CIPM in September 2015.



Provisional

- Intra-RMO CMC review must be performed by another RMO
- GULFMET cannot vote for approval of CMCs during Inter-RMO review









TC Details

TC-Mass is responsible for carrying out the activities required by GULFMET for the fulfillment of the CIPM-MRA. Specifically:

- The provision of technical support and facilitation of the intra-RMO CMC review process
- The participation in the inter-RMO review of CMC's
- The organization and technical support of GULFMET Key and Supplementary Comparisons

Covers the areas of: Mass, Pressure, Force, Torque, Density, Volume

The TC meets bi-annually in April and November





Revision of GULFMET procedures

Proposal for:

• Procedure for the Review of Calibration and Measurement Capabilities (CMCs) GULFMET 03, Issue 2, 20/02/2019

(expected to be adopted by upcoming GULFMET GA).





Inter-RMO CMC Review

TC-Mass has contributed to the JCRB inter-RMO CMC review process by undertaking reviews of CMC's submitted.

TC-Mass has declined to review submissions when reviewers with relevant expertise were not available.

	2017	2018	2019
Accepted to review	12	5	4+2
Declined to review	4	7	1





Completed Comparisons

- **EURAMET.M.P-S13** Comparison in the range of 10 MPa to 100 MPa of liquid pressure
 - Pilot: UME (Turkey)
 - Status: Completed
 - *QAF (Qatar), SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)





Comparisons nearing completion

- GULFMET.M.M-S1 Multiples and submultiples of the kg (10 kg, 500 g, 20 g, 2 g, 100mg)
 - *Pilot: UME (Turkey)*
 - Status: Draft B in preparation
 - *BDSM (Bahrain), PAI (Kuwait), *QAF (Qatar), SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)
- **GULFMET.M.M-S2:** Multiples and submultiples of the kg (5 mg, 2 g, 50 g, 1 kg and 5 kg)
 - UME (Turkey)-pilot, SASO-NMCC (Saudi Arabia)
 - Status: Draft B



Comparisons nearing completion

- •GULFMET M.M.-K4 : Comparison of 1 kg stainless steel mass standards
 - Pilot: UME (Turkey)
 - Status: Draft A
 - INRIM (Italy), KRISS (Korea), METAS (Switzerland), PAI (Kuwait), QGOSM (Qatar), SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)
- **GULFMET M.M.-K7**: Comparison of multiples and submultiples of the kilogram (5 kg, 100 g, 10 g, 5 g, 500 mg)
 - Pilot: UME (Turkey)
 - Status: Draft A
 - INRIM (Italy), METAS (Switzerland), PAI (Kuwait), QGOSM (Qatar), SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)



Comparisons nearing completion

- GULFMET M.P-S1: Comparison in the range of 0.7 MPa to 7 MPa of Gas Pressure
 - *Pilot: UME (Turkey)*
 - Status: Draft A
 - SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)
- **GULFMET M.F.-S1**: Force measurements in the range 100 kN to 1 MN
 - Pilot: UME (Turkey)
 - Status: Draft A
 - SASO-NMCC (Saudi Arabia), QCC-EMI (UAE)
- **GULFMET M.F.-S2**: Force measurements in the range 0.4 kN to 100 kN
 - *Pilot: UME (Turkey)*
 - Status: Draft B in preparation
 - SASO-NMCC (Saudi Arabia)





2019 Planned Comparisons

- **GULFMET.M.FF-S1**: Calibration of piston operated micropipette 100 μl
 - Pilot: SASO-NMCC (Saudi Arabia)
 - UME (Turkey), QCC-EMI (UAE), IMBH (Bosnia & Herz.)
- **GULFMET.M.D-S1**: Comparison in solid density (stainless steel weights 1 kg, 200 g, 20 g, 2 g)
 - Pilot: QCC-EMI (UAE)
 - SASO-NMCC (Saudi Arabia), UME (Turkey)





Additional Proposed Comparisons

Comparison of torque standards 100 N·m to 1000 N·m

SASO-NMCC (Saudi Arabia), UME (Turkey), QCC-EMI (UAE)

- · Comparison of Vickers HV30 scale (100, 500 and 900), Key
- Comparison of Rockwell HRC scale (20, 30, 45, 55 and 70), Supplementary

SASO-NMCC (Saudi Arabia), UME (Turkey)





Acknowledgments

- •Thank you to our Associate Members (particularly UME and KRISS) for supporting and piloting GULFMET comparisons.
- •INRIM and METAS participation in GULFMET KC's is gratefully acknowledged.

