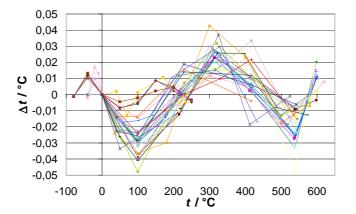
## ITS-90 MEASUREMENT BY MEANS OF NON-STANDARD PLATINUM RESISTANCE THERMOMETERS

## P. Marcarino, P.P.M. Steur

## CNR Istituto di Metrologia "G. Colonnetti", Torino, Italy

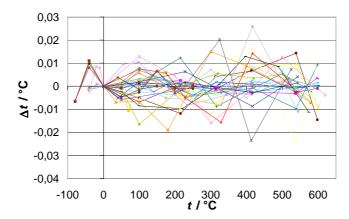
Many laboratories are using Platinum Resistance Thermometers (PRTs) that do not satisfy the requirements of the ITS-90 for its Standard Platinum Resistance Thermometers (SPRTs) for temperature measurements, mostly as so-called check thermometers dedicated to one (or a few) fixed point baths. These are either ex-standard thermometers no more satisfying the purity requirements of the ITS-90, or good laboratory thermometers with an a value a little below  $3,9244 \cdot 10^{-3} \, {}^{\circ}C^{-1}$ , or even IPRTs with good stability.

Although these thermometers are calibrated (by comparison with a SPRT), the direct application of the Callendar-Van Dusen (CVD) equation, widely-used for non-standard thermometers, may cause errors as large as almost 0,1 °C, a highly unsatisfactory situation. See in Fig. 1 the application of the CVD on 38 working standard thermometers of the Italian Calibration Services (SIT), where the results are largely depending on the calibration range.



**Figure 1** Residuals from the application of the CVD equation to 38 working standard thermometers of SIT laboratories.  $\Delta t$  represents the temperature equivalent of  $(R_t/R_0)_{\text{DVD}} - (R_t/R_0)_{\text{meas}}$ .

At Tempmeko 2001 [1] a solution was presented. This solution uses a correction function that allows the application of the CVD to these thermometers with largely reduced errors, of the order of a few millikelvin between -10 °C and 655 °C (2,5 mK for Eq. 3). Even down to -75 °C this error is limited (for Eq. 3) to about 8 mK only. With Eq. 2 the residuals are a little larger: lower than 6 mK from -10 °C up to 365 °C, lower than 18 mK up to 655 °C and lower than 11 mK down to -77 °C. In contrast to other methods to limit these errors (e.g. a higher order interpolating equation) no dependence at the above levels has been found on the calibration range *without introducing extra calibration points*. See in Fig. 2 the results of the application of the Eq. 1 and 3 on the 38 working standard thermometers of Fig. 1. Most of the 20 thermometers calibrated above 250 °C and having residuals in Fig. 1 at 100 °C larger than 0,03 °C, show now residuals well within 0,01 °C at 100 °C. Also in the range above 100 °C, all thermometers show a large reduction of the residuals.



**Figure 2** Residuals of the application of Equations (3) and (4) to 38 working standard thermometers of SIT laboratories.  $\Delta t$  represents the temperature equivalent of  $(R_t/R_0)_{\text{DVD, mod}} - (R_t/R_0)_{\text{meas}}$ .

The correction function is, above 0 °C, essentially an approximation to the residual of a quadratic regression (CVD) on the ITS-90 reference function with as coefficients the constants A and B of the CVD. Below 0 °C it is an approximation to the residual of the linear regression used to determine the constant C of the 4th order Van Dusen equation. I.e. before applying the CVD, temperature  $t_{90}$  is substituted with *t*':

$$t' = t_{90} + f(t_{90}) \tag{1}$$

where

$$f(t') = \gamma \left(\frac{t'}{100}\right) \left(\frac{t'}{t_1} - 1\right) \left(\frac{t'}{t_2} - 1\right) \left(\frac{t'}{t_3} - 1\right) \left(\frac{t'}{t_4} + 1\right)$$
(2)

or

$$f(t') = \gamma \left(\frac{t'}{100}\right) \left(\frac{t'}{t_1} - 1\right) \left(\frac{t'}{t_2} - 1\right) \left(\frac{t'}{t_3} - 1\right) \left(\frac{t'}{t_4} - 1\right) \left(\frac{t'}{t_5} + 1\right).$$
(3)

The values of the various parameters are:

	Equation (2)	Equation (3)
γ	-0,034	-0,043
$t_1$	205	190
$t_2$	412	393
<i>t</i> <sub>3</sub>	652	660
$t_4$	125	905
$t_5$		99

The application of the Eq. 1 and 2 on the 38 working standard thermometers of Fig. 1 gives a result comparable to that of Fig. 2, because of the limited uncertainty level of the calibration points. An important result of the study is that no systematic differences beyond 0,01 °C appear among thermometers having different  $\alpha$  values.

## **References**:

[1] *ITS-90 Approximation by means on Non-standard Platinum Resistance Thermometers*, P. Marcarino, P.P.M. Steur, G. Bongiovanni, B. Cavigioli, **Proc. TEMPMEKO 2001** in press.